CHAPTER 10 – DIGITAL-ANALOG AND ANALOG-DIGITAL CONVERTERS

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- Section 10.2 Parallel Digital-Analog Converters
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- Section 10.9 Oversampling Converters
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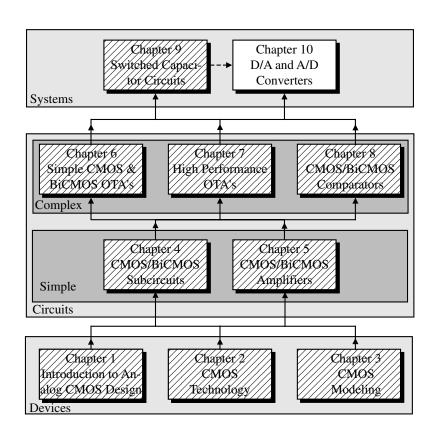
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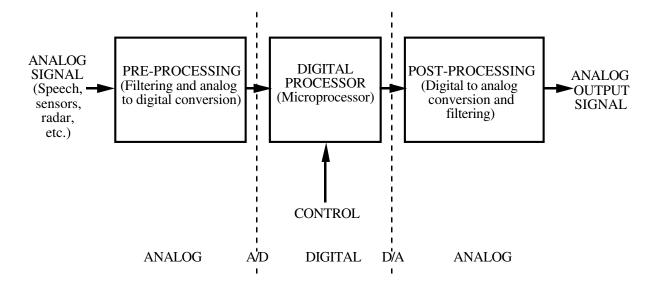
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10.0 - INTRODUCTION

Organization



Importance of Data Converters in Signal Processing

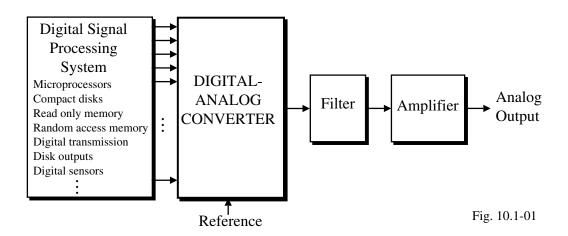


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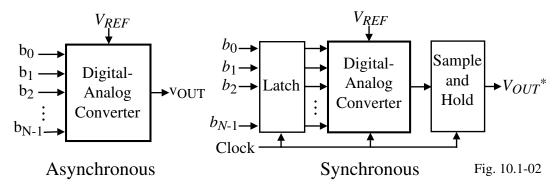
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Digital-Analog Converters in Signal Processing Applications



Asynchronous Versus Synchronous Digital-Analog Converters



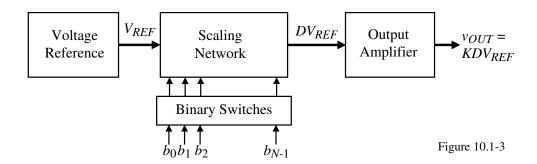
(Asterisk represents a sample and held signal.)

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Block Diagram of a Digital-Analog Converter



 b_0 is the most significant bit (MSB)

The MSB is the bit that has the most (largest) influence on the analog output

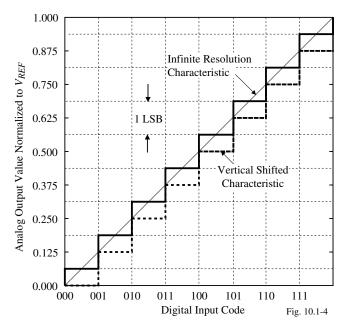
 b_{N-1} is the least significant bit (LSB)

The LSB is the bit that has the least (smallest) influence on the analog output

SECTION 10.1 - CHARACTERIZATION OF DIGITAL-ANALOG CONVERTERS STATIC CHARACTERISTICS

Output-Input Characteristics

Ideal input-output characteristics of a 3-bit DAC



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Definitions

- Resolution of the DAC is equal to the number of bits in the applied digital input word.
- *The full scale* (FS):

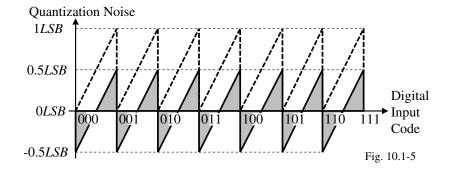
FS = Analog output when all bits are 1 - Analog output all bits are 0

FS =
$$(V_{REF} - \frac{V_{REF}}{2N}) - 0 = V_{REF} \left(1 - \frac{1}{2N}\right)$$

• Full scale range (FSR) is defined as

$$FSR = \underset{N \to \infty}{\lim} FS = V_{REF}$$

• Quantization Noise is the inherent uncertainty in digitizing an analog value with a finite resolution converter.



More Definitions

• *Dynamic Range (DR)* of a DAC is the ratio of the *FSR* to the smallest difference that can be resolved (i.e. an *LSB*)

$$DR = \frac{FSR}{LSB \text{ change}} = \frac{FSR}{(FSR/2N)} = 2^N$$

or in terms of decibels

$$DR(dB) = 6.02N(dB)$$

• *Signal-to-noise ratio* (*SNR*) for the DAC is the ratio of the full scale value to the *rms* value of the quantization noise.

$$rms(\text{quantization noise}) = \sqrt{\frac{1}{T} \int_{0}^{T} LSB^{2} \left(\frac{t}{T} - 0.5\right)^{2} dt} = \frac{LSB}{\sqrt{12}} = \frac{FSR}{2^{N} \sqrt{12}}$$

$$\therefore SNR = \frac{v_{OUT}(rms)}{(FSR/\sqrt{12} \ 2^N)}$$

• Maximum SNR (SNR_{max}) for a sinusoid is defined as

$$SNR_{max} = \frac{v_{OUT_{max}}(rms)}{(FSR/\sqrt{12} \ 2^N)} = \frac{FSR/(2\sqrt{2})}{FSR/(\sqrt{12} \ 2^N)} = \frac{\sqrt{6} \ 2^N}{2}$$

or in terms of decibels

$$SNR_{max}(dB) = 20log_{10}\left(\frac{\sqrt{62^N}}{2}\right) = 10 log_{10}(6) + 20 log_{10}(2^N) - 20 log_{10}(2) = 1.76 + 6.02N dB$$

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Even More Definitions

• Effective number of bits (ENOB) can be defined from the above as

$$ENOB = \frac{SNR_{Actual} - 1.76}{6.02}$$

where *SNR*_{Actual} is the actual *SNR* of the converter.

Comment:

The DR is the amplitude range necessary to resolve N bits regardless of the amplitude of the output voltage.

However, when referenced to a given output analog signal amplitude, the *DR* required must include 1.76 dB more to acount for the presence of quantization noise.

Thus, for a 10-bit DAC, the *DR* is 60.2 dB and for a full-scale, *rms* output voltage, the signal must be approximately 62 dB above whatever noise floor is present in the output of the DAC.

Accuracy Requirements of the i-th Bit

Weighting factor of the *i-th* bit =
$$\frac{V_{REF}}{2^{i+1}} \left(\frac{2^n}{2^n}\right) = 2^{n-i-1} LSBs$$

Accuracy of the *i-th* bit =
$$\frac{\pm 0.5 \ LSB}{2^{n-i-1} \ LSB} = \frac{1}{2^{n-i}} = \frac{100}{2^{n-i}} \%$$

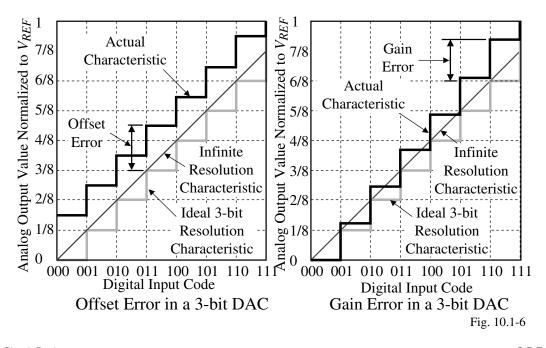
Result: The highest accuracy requirements is always the MSB (i = 1).

The LSB bit only needs ±50% accuracy.

Offset and Gain Errors

An *offset error* is a constant difference between the actual finite resolution characteristic and the ideal finite resolution characteristic measured at any vertical jump.

A *gain error* is the difference between the slope of the actual finite resolution and the ideal finite resolution characteristic measured at the right-most vertical jump.



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Integral and Differential Nonlinearity

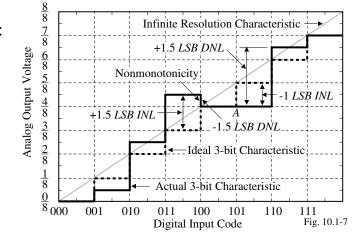
- *Integral Nonlinearity (INL)* is the maximum difference between the actual finite resolution characteristic and the ideal finite resolution characteristic measured vertically (% or *LSB*).
- *Differential Nonlinearity (DNL)* is a measure of the separation between adjacent levels measured at each vertical jump (% or *LSB*).

$$DNL = V_{CX} - V_{S} = \left(\frac{V_{CX} - V_{S}}{V_{S}}\right) V_{S} = \left(\frac{V_{CX}}{V_{S}} - 1\right) LSBS$$

where V_{CX} is the actual voltage change on a bit-to-bit basis and V_s is the ideal LSB

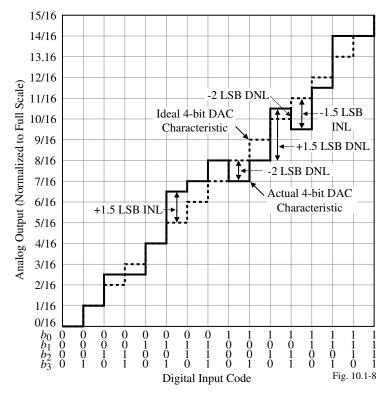
change of $(V_{FSR}/2^N)$

Example of a 3-bit DAC:



Example of INL and DNL of a Nonideal 4-Bit Dac

Find the $\pm INL$ and $\pm DNL$ for the 4-bit DAC shown.



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DYNAMIC CHARACTERISTICS OF DIGITAL-ANALOG CONVERTERS

Dynamic characteristics include the influence of time.

Definitions

• *Conversion speed* is the time it takes for the DAC to provide an analog output when the digital input word is changed.

Factor that influence the conversion speed:

Parasitic capacitors (would like all nodes to be low impedance)

Op amp gainbandwidth

Op amp slew rate

• Gain error of an op amp is the difference between the desired and actual output voltage of the op amp (can have both a static and dynamic influence)

Actual Gain = Ideal Gain
$$x \left(\frac{\text{Loop Gain}}{1 + \text{Loop Gain}} \right)$$

Gain error = Ideal Output-Actual Output =
$$\frac{\text{Ideal Gain-Actual Gain}}{\text{Ideal Gain}} = \frac{1}{1 + \text{Loop Gain}}$$

Example of Influence of Op Amp Gain Error on DAC Performance

Assume that a DAC using an op amp in the inverting configuration with $C_1 = C_2$ and $A_{vd}(0) = 1000$. Find the largest resolution of the DAC if V_{REF} is 1V and assuming worst case conditions.

Solution

The loop gain of the inverting configuration is $LG = \frac{C_2}{C_1 + C_2} A_{vd}(0) = 0.5 \cdot 1000 = 500$. The gain error is therefore $1/501 \approx 0.002$. The gain error should be less than the quantization noise of $\pm 0.5 LSB$ which is expressed as

$$Gain\ error = \frac{1}{501} \approx 0.002 \le \frac{V_{REF}}{2^{N+1}}$$

Therefore the largest value of N that satisfies this equation is N = 7.

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Influence of the Op Amp Gainbandwidth

Single-pole response:

$$v_{out}(t) = A_{CL}[1 - e^{-\omega_H t}]v_{in}(t)$$

where

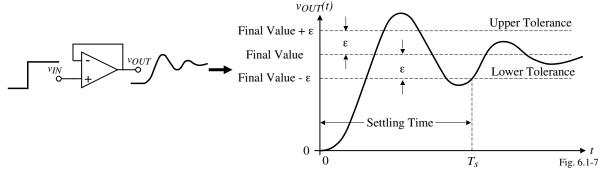
 A_{CL} = closed-loop gain

$$\omega_H = GB\left(\frac{R_1}{R_1 + R_2}\right) \text{ or } GB\left(\frac{C_2}{C_1 + C_2}\right)$$

To avoid errors in DACs (and ADCs), $v_{out}(t)$ must be within $\pm 0.5LSB$ of the final value by the end of the conversion time.

Multiple-pole response:

Typically the response is underdamped like the following (see Appendix C of text).



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Example of the Influence of GB and Settling Time on DAC Performance

Assume that a DAC uses a switched capacitor noninverting amplifier with $C_1 = C_2$ and GB = 1 MHz. Find the conversion time of an 8-bit DAC if V_{REF} is 1V.

Solution

From the analysis in Secs. 9.2 and 9.3, we know that

$$\omega_H = \left(\frac{C_2}{C_1 + C_2}\right) GB = (2\pi)(0.5)(10^6) = 3.141 \times 10^6$$

and $A_{CL} = 1$. Assume that the ideal output is equal to V_{REF} . Therefore the value of the output voltage which is 0.5LSB of V_{REF} is

$$1 - \frac{1}{2N+1} = 1 - e^{-\omega_H} T$$

or

$$2N+1 = e\omega_H T$$

Solving for *T* gives

$$T = \left(\frac{N+1}{\omega_H}\right) \ln(2) = 0.693 \left(\frac{N+1}{\omega_H}\right) = \left(\frac{9}{3.141}\right) 0.693 = 1.986 \mu s$$

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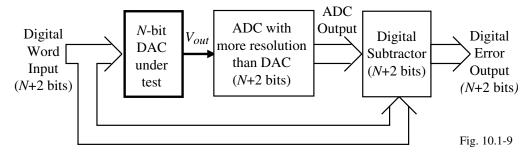
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TESTING OF DACs

Input-Output Test

Test setup:



Comments:

Sweep the digital input word from 000...0 to 111...1.

The ADC should have more resolution by at least 2 bits and be more accurate than the errors of the DAC

INL will show up in the output as the presence of 1's in any bit.

If there is a 1 in the Nth bit, the *INL* is greater than $\pm 0.5 LSB$

DNL will show up as a change between each successive digital error output.

The bits which are greater than N in the digital error output can be used to resolve the errors to less than $\pm 0.5 LSB$

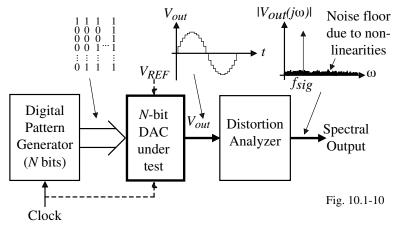
Spectral Test

Test setup:

Comments:

Digital input pattern is selected to have a fundamental frequency which has a magnitude of at least 6*N* dB above its harmonics.

Length of the digital sequence determines the spectral purity of the fundamental frequency.



All nonlinearities of the DAC (i.e. *INL* and *DNL*) will cause harmonics of the fundamental frequency

The THD can be used to determine the SNR dB range between the magnitude of the fundamental and the THD. This SNR should be at least 6N dB to have an INL of less than $\pm 0.5LSB$ for an ENOB of N-bits.

Note that the noise contribution of V_{REF} must be less than the noise floor due to nonlinearities.

If the period of the digital pattern is increased, the frequency dependence of *INL* can be measured.

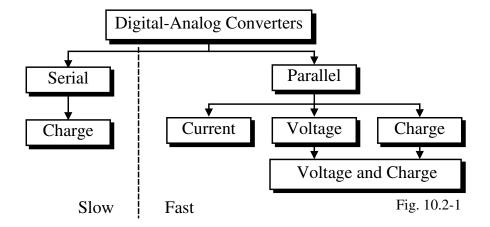
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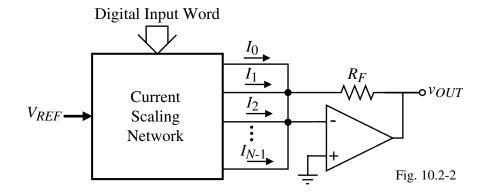
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SECTION 10.2 - PARALLEL DIGITAL-ANALOG CONVERTERS

Classification of Digital-Analog Converters



CURRENT SCALING DIGITAL-ANALOG CONVERTERS General Current Scaling DACs



The output voltage can be expressed as

$$V_{OUT} = -R_F(I_0 + I_1 + I_2 + \dots + I_{N-1})$$

where the currents I_0 , I_1 , I_2 , ... are binary weighted currents.

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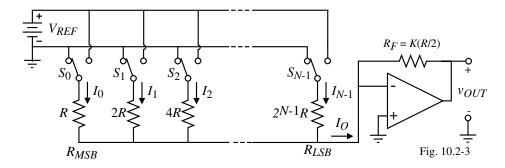
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Binary-Weighted Resistor DAC

Circuit:



Comments:

1.) R_F can be used to scale the gain of the DAC. If $R_F = KR/2$, then

$$v_{OUT} = -R_F I_O = \frac{-KR}{2} \left(\frac{b_0}{R} + \frac{b_1}{2R} + \frac{b_2}{4R} + \dots + \frac{b_{N-1}}{2^{N-1}R} \right) V_{REF} \Rightarrow v_{OUT} = -K \left(\frac{b_0}{2} + \frac{b_1}{4} + \frac{b_2}{8} + \dots + \frac{b_{N-1}}{2^N} \right) V_{REF}$$

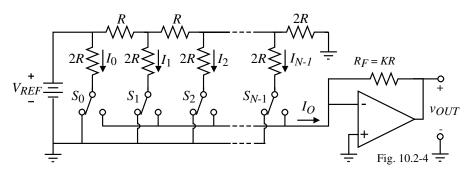
where b_i is 1 if switch S_i is connected to V_{REF} or 0 if switch S_i is connected to ground.

- 2.) Component spread value = $\frac{R_{MSB}}{R_{LSB}} = \frac{R}{2^{N-1}R} = \frac{1}{2^{N-1}}$
- 3.) Attributes:

Insensitive to parasitics \Rightarrow fast Trimming required for large values of N Large component spread value Nonmonotonic

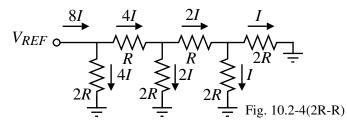
R-2R Ladder Implementation of the Binary Weighted Resistor DAC

Use of the R-2R concept to avoid large element spreads:



How does the R-2R ladder work?

"The resistance seen to the right of any of the vertical 2R resistors is 2R."



Attributes:

- Not sensitive to parasitics (currents through the resistors never change as S_i is varied)
- Small element spread. Resistors made from same unit (2*R* consist of two in series or *R* consists of two in parallel)
- Not monotonic

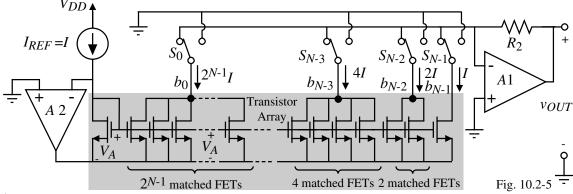
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Current Scaling Using Binary Weighted MOSFET Current Sinks

Circuit:



Operation:

$$v_{OUT} = R_2(b_{N-1} \cdot I + b_{N-2} \cdot 2I + b_{N-3} \cdot 4I + \dots + b_0 \cdot 2^{N-1} \cdot I)$$

If $I = I_{REF} = \frac{V_{REF}}{2^N R_2}$,

then

$$v_{OUT} = \left(\frac{b_0}{2} + \frac{b_1}{4} + \frac{b_2}{8} + \dots + \frac{b_{N-3}}{2^{N-2}} + \frac{b_{N-2}}{2^{N-1}} + \frac{b_{N-1}}{2^N}\right) V_{REF}$$

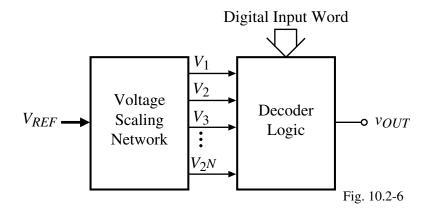
Attributes:

Fast (no floating nodes) and not monotonic

Accuracy of MSB greater than LSBs

VOLTAGE SCALING DIGITAL-ANALOG CONVERTERS

General Voltage Scaling Digital Analog Converter



Operation:

Creates all possible values of the analog output then uses a decoding network to determine which voltage to select based on the digital input word.

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3-Bit Voltage Scaling Digital-Analog Converter

The voltage at any tap can be expressed as: $v_{OUT} = \frac{V_{REF}}{8}(n - 0.5) = \frac{V_{REF}}{16}(2n - 1)$

Attributes:

- Guaranteed monotonic
- Compatible with CMOS technology
- Large area if *N* is large
- Sensitive to parasitics
- Requires a buffer
- Large current can flow through the resistor string.

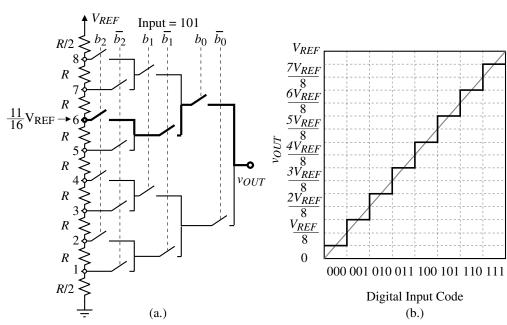
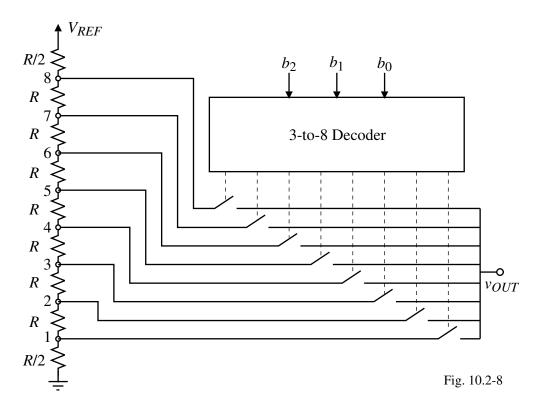


Figure 10.2-7 - (a.) Implementation of a 3-bit voltage scaling DAC. (b.) Input-output characteristics of Fig. 10.2-7(a.)

Alternate Realization of the 3-Bit Voltage Scaling DAC



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INL and DNL of the Voltage Scaling DAC

Find an expression for the INL and DNL of the voltage scaling DAC using a worst-case approach. For an n-bit DAC, assume there are 2^n resistors between V_{REF} and ground and that the resistors are numbered from 1 to 2^n beginning with the resistor connected to V_{REF} and ending with the resistor connected to ground.

Integral Nonlinearity

The voltage at the *i*-th resistor from the top is, $v_i = \frac{(2^{n}-i)R}{(2^{n}-i)R + iR} V_{REF}$

where there are *i* resistors above v_i and 2^{n} -i below. For worst case, assume that $i = 2^{n-1}$ (midpoint). Define $R_{max} = R + \Delta R$ and $R_{min} = R - \Delta R$.

The worst case INL is

$$INL = v_{2n-1}(\text{actual}) - v_{2n-1}(\text{ideal})$$

Therefore,

$$INL = \frac{2^{n-1}(R + \Delta R)V_{REF}}{2^{n-1}(R + \Delta R) + 2^{n-1}(R - \Delta R)} - \frac{V_{REF}}{2} = \frac{\Delta R}{2R} V_{REF}$$

$$INL = \frac{2^{n}}{2^{n}} \left(\frac{\Delta R}{2R} \right) V_{REF} = 2^{n-1} \left(\frac{\Delta R}{R} \right) \left(\frac{V_{REF}}{2^{n}} \right) = 2^{n-1} \left(\frac{\Delta R}{R} \right) LSBs$$

Differential Nonlinearity

The worst case *DNL* can be found as

$$DNL = v_{step}(\text{actual}) - v_{step}(\text{ideal})$$

Substituting the actual and ideal steps gives,

$$= \frac{(R \pm \Delta R)V_{REF}}{2^{n}R} - \frac{R V_{REF}}{2^{n}R}$$
$$= \left(\frac{R \pm \Delta R}{R} - \frac{R}{R}\right) \frac{V_{REF}}{2^{n}} = \frac{\pm \Delta R}{R} \frac{V_{REF}}{2^{n}}$$

Therefore,

$$DNL = \frac{\pm \Delta R}{R} LSBs$$

Example 10.2-1 - Accuracy Requirements of a Voltage-Scaling digital-analog Converter

If the resistor string of a voltage scaling digital-analog converter is a 5 μ m wide polysilicon strip having a relative accuracy of $\pm 1\%$, what is the largest number of bits that can be resolved and keep the worst case *INL* within ± 0.5 LSB? For this number of bits, what is the worst case *DNL*?

Solution

From the previous page, we can write that

$$2^{n-1} \left(\frac{\Delta R}{R} \right) = 2^{n-1} \left(\frac{1}{100} \right) \le \frac{1}{2}$$

This inequality can be simplified

$$2^n \le 100$$

which has a solution of n = 6.

The value of the *DNL* for n = 6 is found from the previous page as

$$DNL = \frac{\pm 1}{100} LSBs = \pm 0.01 LSBs$$

(This is the reason the resistor string is monotonic.)

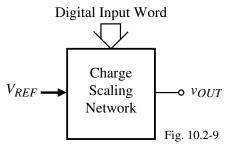
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CHARGE SCALING DIGITAL-ANALOG CONVERTERS

General Charge Scaling Digital-Analog Converter



General principle is to capacitively attenuate the reference voltage. Capacitive attenuation is simply:

 $V_{REF} = \begin{array}{c} C_1 \\ \\ \hline \\ C_2 \end{array} \quad V_{out}$ Fig. 10.2-9

Calculate as if the capacitors were resistors. For example,

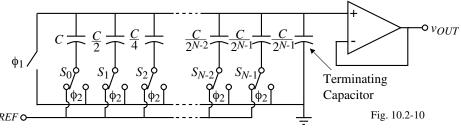
$$V_{out} = \frac{\frac{1}{C_2}}{\frac{1}{C_1} + \frac{1}{C_2}} V_{REF} = \frac{C_1}{C_1 + C_2} V_{REF}$$

Binary-Weighted, Charge Scaling DAC

Circuit:

Operation:

1.) All switches connected to ground during ϕ_1 .



2.) Switch S_i closes to V_{REF} if $b_i = 1$ or to ground if $b_i = 0$.

Equating the charge in the capacitors gives,

$$V_{REF}C_{eq} = V_{REF}\left(b_0C + \frac{b_1C}{2} + \frac{b_2C}{2^2} + \dots + \frac{b_{N-1}C}{2^{N-1}}\right) = C_{tot} \, v_{OUT} = 2C \, v_{OUT}$$

which gives

$$v_{\text{OUT}} = [b_0 2^{-1} + b_1 2^{-2} + b_2 2^{-3} + \dots + b_{N-1} 2^{-N}] V_{\text{REF}}$$

Equivalent circuit of the binary-weighted, charge scaling DAC is:

Attributes:

- Accurate
- Sensitive to parasitics
- Not monotonic
- Charge feedthrough occurs at turn on of switches

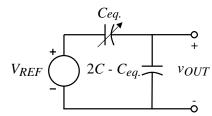


Fig. 10.2-11

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Integral Nonlinearity of the Charge Scaling DAC

Again, we use a worst case approach. Assume an *n*-bit charge scaling DAC with the *MSB* capacitor of *C* and the *LSB* capacitor of $C/2^{n-1}$ and the capacitors have a tolerance of $\Delta C/C$.

The ideal output when the *i*-th capacitor only is connected to V_{REF} is

$$v_{OUT}$$
 (ideal) = $\frac{C/2^{i-1}}{2C} V_{REF} = \frac{V_{REF}}{2^i} \left(\frac{2^n}{2^n}\right) = \frac{2^n}{2^i} LSBs$

The maximum and minimum capacitance is $C_{max} = C + \Delta C$ and $C_{min} = C - \Delta C$. Therefore, the actual worst case output for the *i*-th capacitor is

$$v_{OUT}(\text{actual}) = \frac{(C \pm \Delta C)/2^{i-1}}{2C} V_{REF} = \frac{V_{REF}}{2^i} \pm \frac{\Delta C \cdot V_{REF}}{2^i C} = \frac{2^n}{2^i} \pm \frac{2^n \Delta C}{2^i C} LSBs$$

Now, the INL for the i-th bit is given as

$$INL(i) = v_{OUT}(\text{actual}) - v_{OUT}(\text{ideal}) = \frac{\pm 2^n \Delta C}{2^i C} = \frac{2^{n-i} \Delta C}{C} LSBs$$

Typically, the worst case value of i occurs for i = 1. Therefore, the worst case INL is

$$INL = \pm 2^{n-1} \frac{\Delta C}{C} LSBs$$

Differential Nonlinearity of the Charge Scaling DAC

The worst case *DNL* for the binary weighted capacitor array is found when the *MSB* changes. The output voltage of the binary weighted capacitor array can be written as

$$v_{OUT} = \frac{C_{eq.}}{(2C - C_{eq.}) + C_{eq.}} V_{REF}$$

where C_{eq} are capacitors whose bits are 1 and $(2C - C_{eq})$ are capacitors whose bits are 0.

The worst case DNL can be expressed as

$$DNL = \frac{v_{\text{step}}(\text{worst case})}{v_{\text{step}}(\text{ideal})} - 1 = \frac{v_{OUT}(1000...) - v_{OUT}(0111...)}{LSB} - 1 LSBs$$

The worst case choice for the capacitors is to choose C_1 larger by ΔC and the remaining capacitors smaller by ΔC giving,

$$C_1 = C + \Delta C$$
, $C_2 = \frac{1}{2}(C - \Delta C)$,..., $C_{n-1} = \frac{1}{2^{n-2}}(C - \Delta C)$, $C_n = \frac{1}{2^{n-1}}(C - \Delta C)$, and $C_{term} = \frac{1}{2^{n-1}}(C - \Delta C)$

Note that
$$\sum_{i=2}^{n} C_i + C_{term} = C_2 + C_3 + \dots + C_{n-1} + C_n + C_{term} = C - \Delta C$$

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Differential Nonlinearity of the Charge Scaling DAC - Continued

$$\therefore v_{OUT}(1000...) = \left(\frac{C + \Delta C}{(C + \Delta C) + (C - \Delta C)}\right) V_{REF} = \left(\frac{C + \Delta C}{2C}\right) V_{REF}$$

and

$$v_{OUT}(0111...) = \left(\frac{(C-\Delta C) - C_{term}}{(C+\Delta C) + (C-\Delta C)}\right) V_{REF} = \frac{(C-\Delta C) - \frac{1}{2n-1}(C-\Delta C)}{(C+\Delta C) + (C-\Delta C)} V_{REF}$$
$$= \left(\frac{C-\Delta C}{2C}\right) \left(1 - \frac{2}{2^n}\right) V_{REF}$$

$$\therefore \frac{v_{OUT}(1000...) - v_{OUT}(0111...)}{LSB} - 1 \ LSBs = 2n \left(\frac{C + \Delta C}{2C}\right) - 2n \left(\frac{C - \Delta C}{2C}\right) \left(1 - \frac{2}{2n}\right) - 1 = (2^{n} - 1)\frac{\Delta C}{C} \ LSBs$$

Therefore,

$$DNL = (2^n - 1) \frac{\Delta C}{C} LSBs$$

Example 10.2-2 - DNL and INL of a Binary Weighted Capacitor Array DAC

If the tolerance of the capacitors in an 8-bit, binary weighted, charge scaling DAC are $\pm 0.5\%$, find the worst case *INL* and *DNL*.

Solution

For the worst case INL, we get from above that

$$INL = (2^7)(\pm 0.005) = \pm 0.64 LSBs$$

For the worst case *DNL*, we can write that

$$DNL = (28-1)(\pm 0.005) = \pm 1.275 LSBs$$

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Example 10.2-3 - Influence of Capacitor Ratio Accuracy on Number of Bits

Use the data of Fig. 2.4-2 to estimate the number of bits possible for a charge scaling DAC assuming a worst case approach for *INL* and that the worst conditions occur at the midscale (1 *MSB*).

Solution

Assuming an INL of ± 0.5 LSB, we can write that

$$INL = \pm 2^{N-1} \frac{\Delta C}{C} \le \pm \frac{1}{2}$$
 $\rightarrow \left[\frac{\Delta C}{C} \right] = \frac{1}{2^N}$.

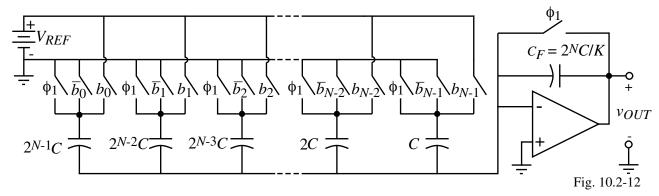
From the data presented in Chapter 2, it is reasonable to assume that the relative accuracy of the capacitor ratios will decrease with the number of bits. Let us assume a unit capacitor of 50 μ m by 50 μ m and a relative accuracy of approximately $\pm 0.1\%$. Solving for N in the above equation gives approximately 10 bits. However, the $\pm 0.1\%$ figure corresponds to ratios of 16:1 or 4 bits. In order to get a solution, we estimate the relative accuracy of capacitor ratios as

$$\frac{\Delta C}{C} \approx 0.001 + 0.0001N$$

Using this approximate relationship, a 9-bit digital-analog converter should be realizable.

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Binary Weighted, Charge Amplifier DAC



Attributes:

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- No floating nodes which implies insensitive to parasitics and fast
- No terminating capacitor required
- With the above configuration, charge feedthrough will be $\Delta V_{error} \approx -(C_{OL}/2C^{N})\Delta V$
- Can totally eliminate parasitics with parasitic-insensitive switched capacitor circuitry but not the charge feedthrough

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Summary of the Parallel DAC Performance

DAC Type	Advantage	Disadvantage
Current Scaling	Fast, insensitive to switch parasitics	Large element spread, nonmonotonic
Voltage Scaling	Monotonic, equal resistors	Large area, sensitive to parasitic capacitance
Charge Scaling	Fast, good accuracy	Large element spread, nonmonotonic

SECTION 10.3 - EXTENDING THE RESOLUTION OF PARALLEL DIGITAL-ANALOG CONVERTERS

Background

Technique:

Divide the total resolution N into k smaller sub-DACs each with a resolution of $\frac{N}{k}$.

Result:

Smaller total area.

More resolution because of reduced largest to smallest component spread.

Approaches:

• Combination of similarly scaled subDACs

Divider approach (scale the analog output of the subDACs)

Subranging approach (scale the reference voltage of the subDACs)

• Combination of differently scaled subDACs

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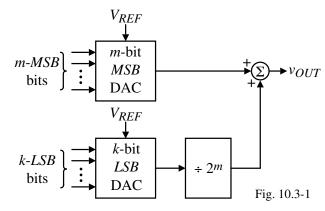
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Page 10.3-2

COMBINATION OF SIMILARLY SCALED SUBDACS

Analog Scaling - Divider Approach

Example of combining a *m*-bit and *k*-bit subDAC to form a *m*+*k*-bit DAC.



$$v_{OUT} = \left(\frac{b_0}{2} + \frac{b_1}{4} + \dots + \frac{b_{m-1}}{2^m}\right) V_{REF} + \left(\frac{1}{2^m}\right) \left(\frac{b_m}{2} + \frac{b_{m+1}}{4} + \dots + \frac{b_{m+k-1}}{2^k}\right) V_{REF}$$

$$v_{OUT} = \left(\frac{b_0}{2} + \frac{b_1}{4} + \dots + \frac{b_{m-1}}{2^m} + \frac{b_m}{2^{m+1}} + \frac{b_{m+1}}{2^{m+2}} + \dots + \frac{b_{m+k-1}}{2^{m+k}}\right) V_{REF}$$

Accuracy?

Weighting factor of the *i-th* bit = $\frac{V_{REF}}{2^{i+1}} \left(\frac{2^n}{2^n}\right) = 2^{n-i-1} LSBs$

Accuracy of the *i-th* bit =
$$\frac{\pm 0.5 LSB}{2^{n-i-1} LSB} = \frac{1}{2^{n-i}} = \frac{100}{2^{n-i}} \%$$

Example 10.3-1 - Illustration of the Influence of the Scaling Factor

Assume that m = 2 and k = 2 in Fig. 10.3-1 and find the transfer characteristic of this DAC if the scaling factor for the *LSB* DAC is 3/8 instead of 1/4. Assume that $V_{REF} = 1$ V. What is the $\pm INL$ and $\pm DNL$ for this DAC? Is this DAC monotonic or not?

Solution

The ideal DAC output is given as

$$v_{OUT} = \frac{b_0}{2} + \frac{b_1}{4} + \frac{1}{4} \left(\frac{b_2}{2} + \frac{b_3}{4} \right) = \frac{b_0}{2} + \frac{b_1}{4} + \frac{b_2}{8} + \frac{b_3}{16}.$$

The actual DAC output can be written as

$$v_{OUT}(\text{act.}) = \frac{b_0}{2} + \frac{b_1}{4} + \frac{3b_2}{16} + \frac{3b_3}{32} = \frac{16b_0}{32} + \frac{8b_1}{32} + \frac{6b_2}{32} + \frac{3b_3}{32}$$

The results are tabulated in Table 10.3-1 for this example.

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Example 10.3-1 - Continued

Table 10.3-1

Ideal and Actual Analog Output for the DAC in Ex. 10.3-1,

Input	$v_{OUT}(act.)$	v_{OUT}	$v_{OUT}(act.)$	Change in
Digital			- v _{OUT}	v _{OUT} (act) -
Word			001	2/32
0000	0/32	0/32	0/32	-
0001	3/32	2/32	1/32	1/32
0010	6/32	4/32	2/32	1/32
0011	9/32	6/32	3/32	1/32
0100	8/32	8/32	0/32	-3/32
0101	11/32	10/32	1/32	1/32
0110	14/32	12/32	2/32	1/32
0111	17/32	14/32	3/32	1/32
1000	16/32	16/32	0/32	-3/32
1001	19/32	18/32	1/32	1/32
1010	22/32	20/32	2/32	1/32
1011	25/32	22/32	3/32	1/32
1100	24/32	24/32	0/32	-3/32
1101	27/32	26/32	1/32	1/32
1110	30/32	28/32	2/32	1/32
1111	33/32	30/32	3/32	1/32

Table 10.3-1 contains all the information we are seeking. An LSB for this example is 1/16 or 2/32. The fourth column gives the +*INL* as 1.5*LSB* and the -*INL* as 0*LSB*. The fifth column gives the +*DNL* as -0.5*LSB* and the -*DNL* as -1.5*LSB*. Because the -*DNL* is greater than -1*LSB*, this DAC is not monotonic.

Example 10.3-2 - Tolerance of the Scaling Factor to Prevent Conversion Errors

Find the worst case tolerance of the scaling factor $(x = 1/2^m = 1/4)$ in the above example that will not cause a conversion error in the DAC.

Solution

Because the scaling factor only affects the LSB DAC, we need only consider the two LSB bits. The worst case requirement for the ideal scaling factor of 1/4 is given as

$$\frac{b_2}{2}(x \pm \Delta x) + \frac{b_3}{4}(x \pm \Delta x) \le \frac{xb_2}{2} + \frac{xb_3}{4} \pm \frac{1}{32}$$

or

$$\Delta x \left(\frac{b_2}{2}\right) + \Delta x \left(\frac{b_3}{4}\right) = \Delta x \left(\frac{b_2}{2} + \frac{b_3}{4}\right) \le \frac{1}{32} \ .$$

The worst case value of Δx occurs when both b_2 and b_3 are 1. Therefore, we get

$$\Delta x \left(\frac{3}{4} \right) \leq \frac{1}{32} \ \to \ \Delta x \leq \frac{1}{24} \, .$$

The scaling factor, x, can be expressed as

$$x \pm \Delta x = \frac{1}{4} \pm \frac{1}{24} = \frac{6}{24} \pm \frac{1}{24}$$

Therefore, the tolerance required for the scaling factor x is 5/24 to 7/24. This corresponds to an accuracy of $\pm 16.7\%$ which is less than the $\pm 25\%$ ($\pm 100\%/2^k$) because of the influence of the *LSB* bits. It can be shown that the *INL* will be equal to $\pm 0.5LSB$ or less (see Problem 10.3-6 of text).

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Reference Scaling - Subranging Approach

Example of combining a *m*-bit and *k*-bit subDAC to form a *m*+*k*-bit DAC.

$$v_{NEF}$$

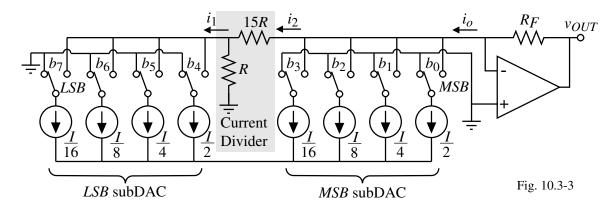
$$v_{OUT} = \left(\frac{b_0}{2} + \frac{b_1}{4} + \dots + \frac{b_{m-1}}{2m}\right)V_{REF} + \left(\frac{b_m}{2} + \frac{b_{m+1}}{4} + \dots + \frac{b_{m+k-1}}{2k}\right)\left(\frac{V_{REF}}{2m}\right)$$

$$v_{OUT} = \left(\frac{b_0}{2} + \frac{b_1}{4} + \dots + \frac{b_{m-1}}{2m}\right)V_{REF} + \left(\frac{b_m}{2} + \frac{b_{m+1}}{4} + \dots + \frac{b_{m+k-1}}{2k}\right)\left(\frac{V_{REF}}{2m}\right)$$

Accuracy considerations of this method are similar to the analog scaling approach.

Current Scaling Dac Using Two SubDACs

Implementation:



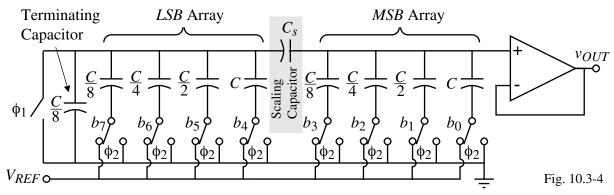
$$v_{OUT} = R_F I \left[\left(\frac{b_0}{2} + \frac{b_1}{4} + \frac{b_2}{8} + \frac{b_3}{16} \right) + \frac{1}{16} \left(\frac{b_4}{2} + \frac{b_5}{4} + \frac{b_6}{8} + \frac{b_7}{16} \right) \right]$$

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Charge Scaling DAC Using Two SubDACs

Implementation:



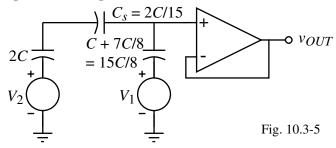
Design of the scaling capacitor, C_s :

The series combination of C_s and the *LSB* array must terminate the *MSB* array or equal C/8. Therefore, we can write

$$\frac{C}{8} = \frac{1}{\frac{1}{C_s} + \frac{1}{2C}}$$
 or $\frac{1}{C_s} = \frac{8}{C} - \frac{1}{2C} = \frac{16}{2C} - \frac{1}{2C} = \frac{15}{2C}$.

Equivalent Circuit of the Charge Scaling Dac Using Two SubDACs

Simplified equivalent circuit:



where the Thevenin equivalent voltage of the MSB array is

$$V_1 = \left[\left(\frac{1}{15/8} \right) b_0 + \left(\frac{1/2}{15/8} \right) b_1 + \left(\frac{1/4}{15/8} \right) b_2 + \left(\frac{1/8}{15/8} \right) b_3 \right] V_{REF} = \frac{16}{15} \left(\frac{b_0}{2} + \frac{b_1}{4} + \frac{b_2}{8} + \frac{b_3}{16} \right) V_{REF}$$
 and the Thevenin equivalent voltage of the *LSB* array is

$$V_2 = \left[\left(\frac{1/1}{2} \right) b_4 + \left(\frac{1/2}{2} \right) b_5 + \left(\frac{1/4}{2} \right) b_6 + \left(\frac{1/8}{2} \right) b_7 \right] V_{REF} = \left(\frac{b_4}{2} + \frac{b_5}{4} + \frac{b_6}{8} + \frac{b_8}{16} \right) V_{REF}$$

Combining the elements of the simplified equivalent circuit above gives

$$v_{OUT} = \left(\frac{\frac{1}{2} + \frac{15}{2}}{\frac{1}{2} + \frac{15}{2} + \frac{8}{15}}\right) V_1 + \left(\frac{\frac{8}{15}}{\frac{1}{2} + \frac{15}{2} + \frac{8}{15}}\right) V_2 = \left(\frac{15 + 15 \cdot 15}{15 + 15 \cdot 15 + 16}\right) V_1 + \left(\frac{16}{15 + 15 \cdot 15 + 16}\right) V_2 = \frac{15}{16} V_1 + \frac{1}{16} V_2$$

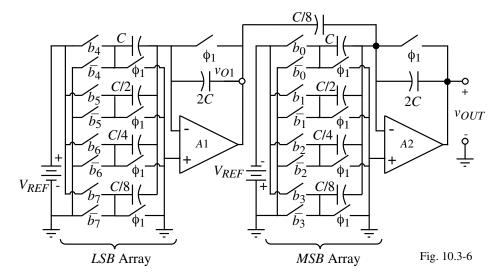
$$v_{OUT} = \left(\frac{b_0}{2} + \frac{b_1}{4} + \frac{b_2}{8} + \frac{b_3}{16} + \frac{b_4}{32} + \frac{b_5}{64} + \frac{b_6}{128} + \frac{b_7}{256}\right) V_{REF} = \sum_{i=0}^{7} \frac{b_i V_{REF}}{2^{i+1}}$$

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Charge Amplifier DAC Using Two Binary Weighted Charge Amplifier SubDACs Implementation:



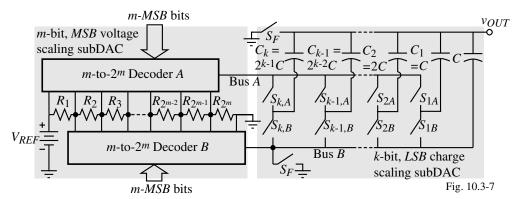
Attributes:

- *MSB* subDAC is not dependent upon the accuracy of the scaling factor for the *LSB* subDAC.
- Insensitive to parasitics, fast
- Limited to op amp dynamics
- No ICMR problems with the op amp

COMBINATION OF DIFFERENTLY SCALED SUBDACS

Voltage Scaling MSB SubDAC And Charge Scaling LSB SubDAC

Implementation:



Operation:

- 1.) Switches S_F and S_{1B} through $S_{k,B}$ discharge all capacitors.
- 2.) Decoders A and B connect Bus A and Bus B to the top and bottom, respectively, of the appropriate resistor as determined by the *m*-bits.
- 3.) The charge scaling subDAC divides the voltage across this resistor by capacitive division determined by the k-bits.

Attributes:

- MSB's are monotonic but the accuracy is poor Accuracy of LSBs is good

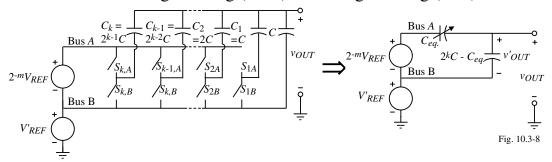
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Voltage Scaling MSB SubDAC And Charge Scaling LSB SubDAC - Continued

Equivalent circuit of the voltage scaling (MSB) and charge scaling (LSB) DAC:



where,

$$V'_{REF} = V_{REF} \left(\frac{b_0}{2^1} + \frac{b_1}{2^2} + \dots + \frac{b_{m-2}}{2^{m-1}} + \frac{b_{m-1}}{2^m} \right)$$

and

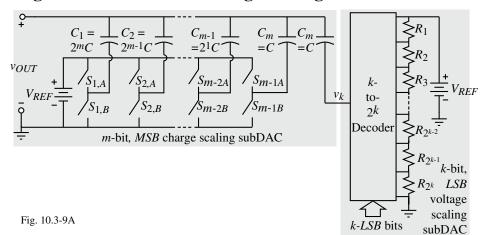
$$v'_{OUT} = \frac{V_{REF}}{2^m} \left(\frac{b_m}{2} + \frac{b_{m+1}}{2^2} + \dots + \frac{b_{m+k}}{2^{k-1}} + \frac{b_{m+k-1}}{2^k} \right) = V_{REF} \left(\frac{b_m}{2^{m+1}} + \frac{b_{m+1}}{2^{m+2}} + \dots + \frac{b_{m+k}}{2^{m+k-1}} + \frac{b_{m+k-1}}{2^{m+k}} \right)$$

Adding V'_{REF} and v'_{OUT} gives the DAC output voltage as

$$v_{OUT} = V'_{REF} + v'_{OUT} = V_{REF} \left(\frac{b_0}{2^1} + \frac{b_1}{2^2} + \dots + \frac{b_{m-2}}{2^{m-1}} + \frac{b_{m-1}}{2^m} + \frac{b_m}{2^{m+1}} + \frac{b_{m+1}}{2^{m+2}} + \dots + \frac{b_{m+k}}{2^{m+k-1}} + \frac{b_{m+k-1}}{2^{m+k}} \right)$$
 which is equivalent to an $m+k$ bit DAC.

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Charge Scaling MSB SubDAC and Voltage Scaling LSB SubDAC



$$v_{OUT} = \left(\frac{b_0}{2^1} + \frac{b_1}{2^2} + \dots + \frac{b_{m-2}}{2^{m-1}} + \frac{b_{m-1}}{2^m}\right) V_{REF} + \frac{v_k}{2^m} \quad \text{where} \quad v_k = \left(\frac{b_m}{2^1} + \frac{b_{m+1}}{2^2} + \dots + \frac{b_{m+k}}{2^{k-1}} + \frac{b_{m+k-1}}{2^k}\right) V_{REF}$$

$$\therefore \quad v_{OUT} = \left(\frac{b_0}{2^1} + \frac{b_1}{2^2} + \dots + \frac{b_{m-2}}{2^{m-1}} + \frac{b_{m-1}}{2^m} + \frac{b_m}{2^{m+1}} + \frac{b_{m+1}}{2^{m+2}} + \dots + \frac{b_{m+k}}{2^{m+k-1}} + \frac{b_{m+k-1}}{2^{m+k}}\right) V_{REF}$$

Attributes:

- MSBs have good accuracy
- LSBs are monotonic, have poor accuracy require trimming for good accuracy

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Tradeoffs in SubDAC Selection to Enhance Linearity Performance

Assume a *m*-bit *MSB* subDAC and a *k*-bit *LSB* subDAC.

<u>MSB Voltage Scaling SubDAC and LSB Charge Scaling SubDAC (n = m+k)</u>

INL and *DNL* of the *m*-bit *MSB* voltage-scaling subDAC:

$$INL(R) = 2^{m-1} \left(\frac{2^n}{2^m}\right) \frac{\Delta R}{R} = 2^{n-1} \frac{\Delta R}{R} LSBs$$
 and $DNL(R) = \frac{\pm \Delta R}{R} \left(\frac{2^n}{2^m}\right) = 2^k \frac{\pm \Delta R}{R} LSBs$

INL and *DNL* of the *k*-bit *LSB* charge-scaling subDAC:

$$INL(C) = 2^{k-1} \frac{\Delta C}{C} LSBs$$
 and $DNL(C) = (2^{k}-1) \frac{\Delta C}{C} LSBs$

Combining these relationships:

$$INL = INL(R) + INL(C) = \left(2^{n-1} \frac{\Delta R}{R} + 2^{k-1} \frac{\Delta C}{C}\right) LSBs$$

and

$$DNL = DNL(R) + DNL(C) = \left(2^{k} \frac{\Delta R}{R} + (2^{k-1}) \frac{\Delta C}{C}\right) LSBs$$

MSB Charge Scaling SubDAC and LSB Voltage Scaling SubDAC

$$INL = INL(R) + INL(C) = \left(2^{k-1} \frac{\Delta R}{R} + 2^{n-1} \frac{\Delta C}{C}\right) LSBs$$

and

$$DNL = DNL(R) + DNL(C) = \left(\frac{\Delta R}{R} + (2^{n-1})\frac{\Delta C}{C}\right) LSBs$$

Example 10.3-3 - Design of a DAC using Voltage Scaling for MBSs and Charge Scaling for LSBs

Consider a 12-bit DAC that uses voltage scaling for the *MSBs* charge scaling for the *LSBs*. To minimize the capacitor element spread and the number of resistors, choose m = 5 and k = 7. Find the tolerances necessary for the resistors and capacitors to give an *INL* and *DNL* equal to or less than 2 *LSB* and 1 *LSB*, respectively.

Solution

Substituting n = 12 and k = 7 into the previous equations gives

$$2 = 2^{11} \frac{\Delta R}{R} + 2^6 \frac{\Delta C}{C} \quad \text{and} \quad 1 = 2^7 \frac{\Delta R}{R} + (2^7 - 1) \frac{\Delta C}{C}$$

Solving these two equations simultaneously gives

$$\frac{\Delta C}{C} = \frac{2^{5}-2}{2^{11}-2^{6}-2^{5}} = 0.0154 \implies \frac{\Delta C}{C} = 1.54\%$$

and

$$\frac{\Delta R}{R} = \frac{2 - 26(0.0154)}{211} = 0.0005 \rightarrow \frac{\Delta R}{R} = 0.05\%$$

We see that the capacitor tolerance will be easy to meet but that the resistor tolerance will require resistor trimming to meet the 0.05% requirement. Because of the 2^{n-1} multiplying $\Delta R/R$ in the relationship, it will not do any good to try different values of m and k. This realization will consist of 32 equal value resistors and 7 binary-weighted capacitors with an element spread of 64.

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Example 10.3-4 - Design of a DAC using Charge Scaling for MBSs and Voltage Scaling for LSBs

Consider a 12-bit DAC that uses charge scaling for the MSBs voltage scaling for the LSBs. To minimize the capacitor element spread and the number of resistors, choose m = 7 and k = 5. Find the tolerances necessary for the resistors and capacitors to give an INL and DNL equal to or less than 2 LSB and 1 LSB, respectively.

Solution

Substituting the values of this example into the relationships developed on a previous slide, we get

$$2 = 2^4 \frac{\Delta R}{R} + 2^{11} \frac{\Delta C}{C} \quad \text{and} \quad 1 = \frac{\Delta R}{R} + (2^{12} - 1) \frac{\Delta C}{C}$$

Solving these two equations simultaneously gives

$$\frac{\Delta C}{C} = \frac{2^{4}-2}{2^{16}-2^{11}-2^{4}} = 0.000221 \rightarrow \frac{\Delta C}{C} = 0.0221\%$$
 and $\frac{\Delta R}{R} \approx \frac{3}{2^{5}-1} = 0.0968 \rightarrow \frac{\Delta R}{R} = 9.68\%$

For this example, the resistor tolerance is easy to meet but the capacitor tolerance will be difficult. To achieve accurate capacitor tolerances, we should decrease the value of m and increase the value of k to achieve a smaller capacitor value spread and thereby enhance the tolerance of the capacitors. If we choose m = 5 and k = 7, the capacitor tolerance remains about the same but the resistor tolerance becomes 2.36% which is still reasonable. The largest to smallest capacitor ratio is 16 rather than 64 which will help to meet the capacitor tolerance requirements.

Summary of Extended Resolution Dacs

- DAC resolution can be achieved by combining several subDACs with smaller resolution
- Methods of combining include scaling the output or the reference of the non-MSB subDACs
- SubDACs can use similar or different scaling methods
- Tradeoffs in the number of bits per subDAC and the type of subDAC allow minimization of the *INL* and *DNL*

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SECTION 10.4 - SERIAL DIGITAL-ANALOG CONVERTERS

Serial DACs

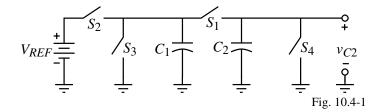
- Typically require one clock pulse to convert one bit
- Types considered here are:

Charge-redistribution

Algorithmic

Charge Redistribution DAC

Implementation:



Operation:

Switch S_1 is the redistribution switch that parallels C_1 and C_2 sharing their charge

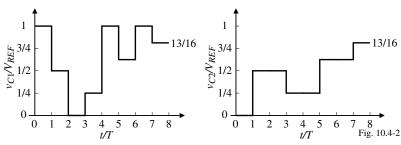
Switch S_2 precharges C_1 to V_{REF} if the *i*th bit, b_i , is a 1

Switch S_3 discharges C_1 to zero if the *i*th bit, b_i , is a 0

Switch S_4 is used at the beginning of the conversion process to initially discharge C_2 Conversion always begins with the *LSB* bit and goes to the *MSB* bit.

Example 10.4-1 - Operation of the Serial, Charge Redistribution Digital-Analog Converter

Assume that $C_1 = C_2$ and that the digital word to be converted is given as $b_0 = 1$, $b_1 = 1$, $b_2 = 0$, and $b_3 = 1$. Follow through the sequence of events that result in the conversion of this digital input word.



Solution

- 1.) S_4 closes setting $v_{C2} = 0$.
- 2.) $b_3 = 1$, closes switch S_2 causing $v_{C1} = V_{REF}$.
- 3.) Switch S_1 is closed causing $v_{C1} = v_{C2} = 0.5V_{REF}$.
- 4.) $b_2 = 0$, closes switch S_3 , causing $v_{C1} = 0$ V.
- 5.) S_1 closes, the voltage across both C_1 and C_2 is $0.25V_{REF}$.
- 6.) $b_1 = 1$, closes switch S_2 causing $v_{C1} = V_{REF}$.
- 7.) S_1 closes, the voltage across both C_1 and C_2 is $(1+0.25)/2V_{REF} = 0.625V_{REF}$.
- 8.) $b_0 = 1$, closes switch S_2 causing $v_{C1} = V_{REF}$.
- 9.) S_1 closes, the voltage across both C_1 and C_2 is $(0.625 + 1)/2V_{REF} = 0.8125V_{REF} = (13/16)V_{REF}$.

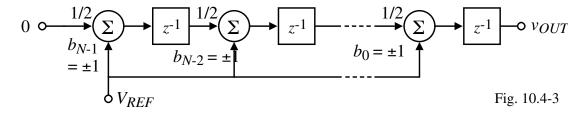
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Pipeline DAC

Implementation:



$$V_{out}(\mathbf{z}) = [b_0 z^{-1} + 2^{-1} b_1 z^{-2} + \cdots + 2^{-(N-2)} b_{N-2} z^{-(N-1)} + b_{N-1} z^{-N}] V_{REF}$$

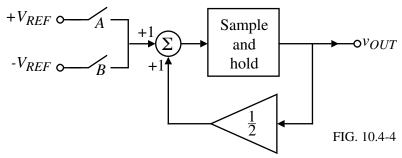
where b_i is either ± 1 if the *i*th bit is high or low.

Attributes:

- Takes N+1 clock cycles to convert the digital input to an analog output
- However, a new analog output is converted every clock after the initial N+1 clocks

Algorithmic (Iterative) DAC

Implementation:



Closed form of the previous series expression is,

$$V_{out}(z) = \frac{b_i z^{-1} V_{REF}}{1 - 0.5 z^{-1}}$$

Operation:

Switch *A* is closed when the *i*th bit is 1 and switch *B* is closed when the *i*th bit is 0. Start with the *LSB* and work to the *MSB*.

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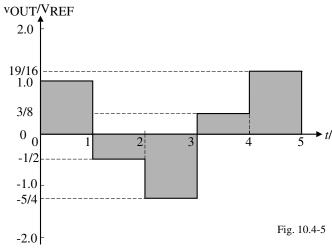
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Example 10.4-2 - Digital-Analog Conversion Using the Algorithmic Method

Assume that the digital word to be converted is 11001 in the order of MSB to LSB. Find the converted output voltage and sketch a plot of v_{OUT}/V_{REF} as a function of t/T, where T is the period for one conversion.

Solution

- 1.) The conversion starts by zeroing the output (not shown on Fig. 10.4-4).
- 2.) The LSB = 1, switch A is closed and V_{REF} is summed with zero to give an output of $+V_{REF}$.
- 3.) The next LSB = 0, switch B is closed and $v_{OUT} = -V_{REF} + 0.5V_{REF} = -0.5V_{REF}$.
- 4.) The next LSB = 0, switch B is closed and $v_{OUT} = -V_{REF} + 0.5(-0.5V_{REF}) = -1.25V_{REF}$.



- 5.) The next LSB = 1, switch A is closed and $v_{OUT} = V_{REF} + 0.5(-1.25V_{REF}) = 0.375V_{REF}$.
- 6.) The MSB = 1, switch A is closed and $v_{OUT} = V_{REF} + 0.5(0.375V_{REF}) = 1.1875V_{REF} = (19/16)V_{REF}$. (Note that because the actual V_{REF} of this example if $\pm V_{REF}$ or $2V_{REF}$, the analog value of the digital word 11001 is 19/32 times $2V_{REF}$ or (19/16) V_{REF} .)

Summary of Serial DACS

Table 10.4-1 - Summary of the Performance of Serial DACs

Serial DAC	Figure	Advantage	Disadvantage
Serial, Charge Redistribution	10.4-1	Simple, minimum area	Slow, requires complex external circuitry, precise capacitor ratios
Serial, algorithmic	10.4-3	Simple, minimum area	Slow, requires complex external circuitry, precise capacitor ratios

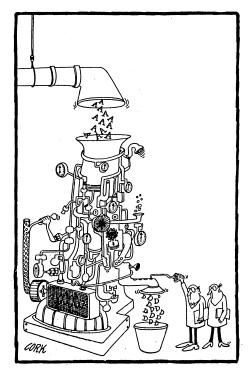
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SUMMARY OF THE PERFORMANCE OF DIGITAL-ANALOG CONVERTERS

DAC	Figure	Primary Advantage	Primary Disadvantage
Current-scaling, binary weighted resistors	10.2-3	Fast, insensitive to parasitic capacitance	Large element spread, nonmonotonic
Current-scaling, R-2R ladder	10.2-4	Small element spread, increased accuracy	Nonmonotonic, limited to resistor accuracy
Current-scaling, active devices	10.2-5	Fast, insensitive to switch parasitics	Large element spread, large area
Voltage-scaling	10.2-7	Monotonic, equal resistors	Large area, sensitive to parasitic capacitance
Charge-scaling, binary weighted capacitors	10.2-10	Best accuracy	Large area, sensitive to parasitic capacitance
Binary weighted, charge amplifier	10.2-12	Best accuracy, fast	Large element spread, large area
Current-scaling subDACs using current division	10.3-3	Minimizes area, reduces element spread which enhances accuracy	Sensitive to parasitic capacitance, divider must have –0.5 <i>LSB</i> accuracy
Charge-scaling subDACs using charge division	10.3-4	Minimizes area, reduces element spread which enhances accuracy	Sensitive to parasitic capacitance, slower, divider must have –0.5 <i>LSB</i> accuracy
Binary weighted charge amplifier subDACs	10.3-6	Fast, minimizes area, reduces element spread which enhances accuracy	Requires more op amps, divider must have –0.5 <i>LSB</i> accuracy
Voltage-scaling (MSBs), charge-scaling (LSBs)	10.3-7	Monotonic in <i>MSBs</i> , minimum area, reduced element spread	Must trim or calibrate resistors for absolute accuracy
Charge-scaling (MSBs), voltage-scaling (LSBs)	10.3-8	Monotonic in <i>LSBs</i> , minimum area, reduced element spread	Must trim or calibrate resistors for absolute accuracy
Serial, charge redistribution	10.4-1	Simple, minimum area	Slow, requires complex external circuits
Pipeline, algorithmic	10.4-3	Repeated blocks, output at each clock after <i>N</i> clocks	Large area for large number of bits
Serial, iterative algorithmic	10.4-4	Simple, one precise set of components	Slow, requires additional logic circuitry

10.5 - CHARACTERIZATION OF ANALOG-DIGITAL CONVERTERS ALL YOU EVER WANTED TO KNOW ABOUT A/D CONVERTERS[†]



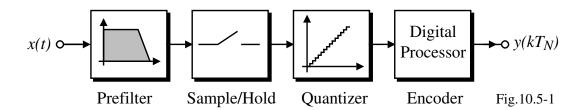
[†] From *The Institute*, September 1989, page 5 *CMOS Analog Circuit Design*

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General Block Diagram of an Analog-Digital Converter



- Prefilter Avoids the aliasing of high frequency signals back into the baseband of the ADC
- Sample-and-hold Maintains the input analog signal constant during conversion
- Quantizer Finds the subrange that corresponds to the sampled analog input
- Encoder Encoding of the digital bits corresponding to the subrange

Fig. 10.5-2

Page 10.5-4

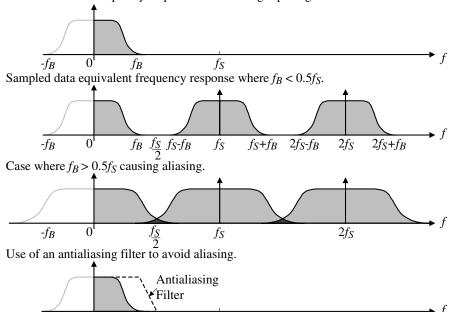
Nyquist Frequency Analog-Digital Converters

The sampled nature of the ADC places a practical limit on the bandwidth of the input signal. If the sampling frequency is f_S , and f_B is the bandwidth of the input signal, then

$$f_B < 0.5 f_S$$

which is simply the *Nyquist* relationship which states that to avoid aliasing, the sampling frequency must be greater than twice the highest signal frequency.

Continuous time frequency response of the analog input signal.



 f_{S}

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Classification of Analog-Digital Converters

Analog-digital converters can be classified by the relationship of f_B and $0.5f_S$ and by their conversion rate.

- Nyquist ADCs ADCs that have f_B as close to 0.5 f_S as possible.
- Oversampling ADCs ADCs that have f_B much less than $0.5f_S$.

Table 10.5-1 - Classification of Analog-to-Digital Converter Architectures

Conversion Rate	Nyquist ADCs	Oversampled ADCs
Slow	Integrating (Serial)	Very high resolution >14 bits
Medium	Successive Approximation1-bit Pipeline Algorithmic	Moderate resolution >10 bits
Fast	Flash Multiple-bit Pipeline Folding and interpolating	Low resolution > 6 bits

STATIC CHARACTERIZATION OF ANALOG-TO-DIGITAL CONVERTERS Digital Output Codes

Table 10.5-2 - Digital Output Codes used for ADCs

Decimal	Binary	Thermometer	Gray	Two's
				Complement
0	000	0000000	000	000
1	001	0000001	001	111
2	010	0000011	011	110
3	011	0000111	010	101
4	100	0001111	110	100
5	101	0011111	111	011
6	110	0111111	101	010
7	111	1111111	100	001

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Input-Output Characteristics

Ideal input-output characteristics of a 3-bit ADC

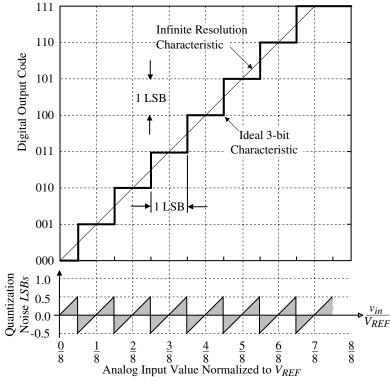


Figure 10.5-3 Ideal input-output characteristics of a 3-bit ADC.

Definitions

- The *dynamic range*, *signal-to-noise ratio* (*SNR*), and the *effective number of bits* (*ENOB*) of the ADC are the same as for the DAC
- Resolution of the ADC is the smallest analog change that distinguishable by an ADC.
- Quantization Noise is the $\pm 0.5LSB$ uncertainty between the infinite resolution characteristic and the actual characteristic.
- Offset Error is the difference between the ideal finite resolution characteristic and actual finite resolution characteristic
- Gain Error is the difference between the ideal finite resolution characteristic and actual finite resolution characteristic measured at full-scale input. This difference is proportional to the analog input voltage.

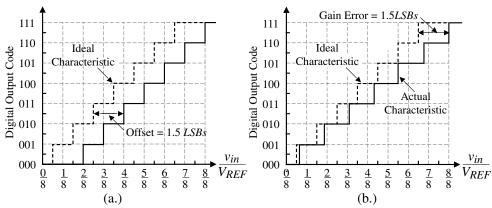


Figure 10.5-4 - (a.) Example of offset error for a 3-bit ADC. (b.) Example of gain error for a 3-bit ADC.

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Integral and Differential Nonlinearity

The integral and differential nonlinearity of the ADC are referenced to the vertical (digital) axis of the transfer characteristic.

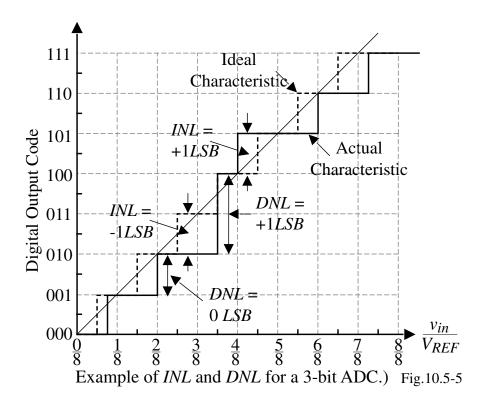
- *Integral Nonlinearity (INL)* is the maximum difference between the actual finite resolution characteristic and the ideal finite resolution characteristic measured vertically (% or *LSB*)
- *Differential Nonlinearity (DNL)* is a measure of the separation between adjacent levels measured at each vertical step (% or *LSB*).

$$DNL = (D_{cx} - 1) LSBs$$

where D_{cx} is the size of the actual vertical step in LSBs.

Note that *INL* and *DNL* of an analog-digital converter will be in terms of integers in contrast to the *INL* and *DNL* of the digital-analog converter. As the resolution of the ADC increases, this restriction becomes insignificant.

Example of INL and DNL



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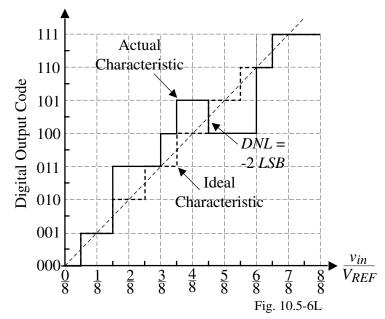
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Monotonicity

A *monotonic* ADC has all vertical jumps positive. Note that monotonicity can only be detected by *DNL*.

Example of a nonmonotonic ADC:



If a vertical jump is 2LSB or greater, missing output codes may result. If a vertical jump is -1LSB or less, the ADC is not monotonic.

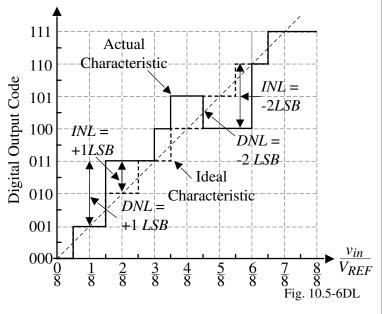
Example 10.5-2 - *INL* and *DNL* of a 3-bit ADC

Find the *INL* and *DNL* for the 3-bit ADC shown on the previous slide.

Solution

With respect to the digital axis:

- 1.) The largest value of *INL* for this 3-bit ADC occurs between 3/16 to 5/16 or 7/16 to 9/16 and is 1*LSB*.
- 2.) The smallest value of *INL* occurs between 11/16 to 12/16 and is -2*LSB*.
- 3.) The largest value of DNL occurs at 3/16 or 6/8 and is +1LSB.
- 4.) The smallest value of *DNL* occurs at 9/16 and is -2*LSB* which is where the converter becomes nonmonotonic.



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DYNAMIC CHARACTERISTICS

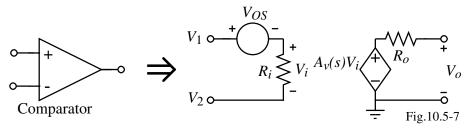
The dynamic characteristics of ADCs are influenced by:

- Comparators
- Sample-hold circuits
- Circuit parasitics
- Logic propagation delay

Comparator

The comparator is the quantizing unit of ADCs.

Open-loop model:



Nonideal aspects:

- Input offset voltage, V_{OS} (a static characteristic)
- Propagation time delay
 - Bandwidth (linear)

$$A_{\nu}(s) = \frac{A_{\nu}(0)}{\frac{s}{\omega_{c}} + 1} = \frac{A_{\nu}(0)}{s\tau_{c} + 1}$$

- Slew rate (nonlinear)

$$\Delta T = \frac{C \cdot \Delta V}{I}$$
 (*I* is constant)

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Linear Propagation Time Delay (Small input changes)

If V_{OH} and V_{OL} are the maximum and minimum output voltages of the comparator, then minimum input to the comparator (resolution) is

$$v_{in}(\min) = \frac{V_{OH} - V_{OL}}{A_{v}(0)}$$

If the propagation time delay, t_p , is the time required to go from V_{OH} or from V_{OL} to $\frac{V_{OH}+V_{OL}}{2}$, then if v_{in} (min) is applied to the comparator, the t_p is,

$$\frac{V_{OH} - V_{OL}}{2} = A_{\nu}(0) \left[1 - e^{-t_p/\tau_c} \right] v_{in}(\min) = A_{\nu}(0) \left[1 - e^{-t_p/\tau_c} \right] \left(\frac{V_{OH} - V_{OL}}{A_{\nu}(0)} \right)$$

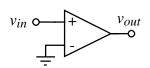
Therefore, t_p is

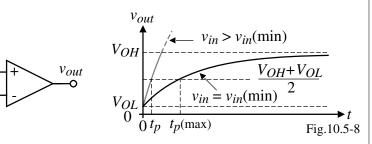
$$t_p(\text{max}) = \tau_c \ln(2) = 0.693\tau_c$$

If v_{in} is greater than $v_{in}(\min)$, i.e. $v_{in} = kv_{in}(\min)$, then

$$t_p = \tau_c \ln \left(\frac{2k}{2k-1} \right)$$

Illustration of these results:





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Nonlinear Propagation Time Delay (Large input changes)

The output rises or falls with a constant rate as determined by the slew rate, SR.

$$\therefore t_p = \Delta T = \frac{\Delta V}{SR} = \frac{V_{OH} - V_{OL}}{2 \cdot SR}$$

(If the rate of the output voltage of the comparator never exceeds SR, then the propagation time delay is determined by the previous expression.)

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Example 10.5-2 - Propagation Delay Time of a Comparator (Large input changes)

Find the propagation delay time of an open loop comparator that has a dominant pole at 10^3 radians/sec, a dc gain of 10^4 , a slew rate of $1V/\mu s$, and a binary output voltage swing of 1V. Assume the applied input voltage is 10 mV.

Solution

The input resolution for this comparator is $1V/10^4$ or 0.1mV. Therefore, the 10mV input is 100 times larger than $v_{in}(\text{min})$ giving a k of 100. From the previous work,

$$t_p = \frac{1}{10^3} ln \left(\frac{2 \cdot 100}{2 \cdot 100 - 1} \right) = 10^{-3} ln \left(\frac{200}{199} \right) = 5.01 \mu s$$

If the output is slew-rate limited, then

$$t_p = \frac{1}{2.1 \times 10^6} = 0.5 \mu s$$

Therefore, the propagation delay time for this case is the larger or 5.01µs.

Note that the maximum slope of the linear response is

$$\operatorname{Max}\left(\frac{dv_{out}}{dt}\right) = \frac{d}{dt}(A_{v}(0)[1 - e^{-t/\tau_{c}}](0.01V)) = \frac{A_{v}(0)}{\tau_{c}}e^{-t/\tau_{c}}(0.01V) = \frac{A_{v}(0)}{100\tau_{c}} = \frac{104 \cdot 103}{100} = 0.1V/\mu s$$

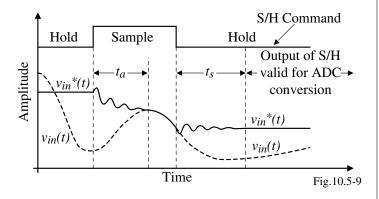
Since the maximum rate of the linear response is less than the slew rate, the response is linear and the propagation time delay is $5.01\mu s$.

Sample-and-Hold Circuit

Waveforms of a sample-and-hold circuit:

Definitions:

- Acquisition time (t_a) = time required to acquire the analog voltage
- *Settling time* (t_s) = time required to settle to the final held voltage to within an accuracy tolerance



$$T_{sample} = t_a + t_s -$$

Maximum sample rate = $f_{sample}(max) = \frac{1}{T_{sample}}$

Other considerations:

- *Aperture time*= the time required for the sampling switch to open after the S/H command is initiated
- *Aperture jitter* = variation in the aperture time due to clock variations and noise Types of S/H circuits:
- No feedback faster, less accurate
- Feedback slower, more accurate

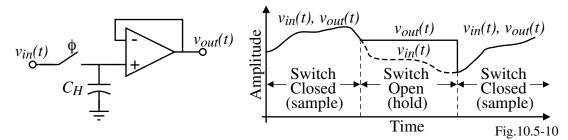
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Open-Loop, Buffered S/H Circuit

Circuit:



Attributes:

- Fast, open-loop
- Requires current from the input to charge C_H
- DC voltage offset of the op amp and the charge feedthrough of the switch will create dc errors

Settling Time

Assume the op amp has a dominant pole at $-\omega_a$ and a second pole at -GB.

The unity-gain response can be approximated as, $A(s) \approx \frac{GB^2}{s^2 + GB \cdot s + GB^2}$

The resulting step response is, $v_{out}(t) = 1 - \left(\sqrt{\frac{4}{3}}e^{-0.5GB \cdot t}\right) \sin\left(\sqrt{\frac{3}{4}}GB \cdot t + \phi\right)$

Defining the error as the difference between the final normalized value and $v_{out}(t)$, gives,

Error(t) =
$$\varepsilon = 1 - v_{out}(t) = \sqrt{\frac{4}{3}} e^{-0.5GB \cdot t}$$

In most ADCs, the error is equal to $\pm 0.5 LSB$. Since the voltage is normalized,

$$\frac{1}{2^{N+1}} = \sqrt{\frac{4}{3}} e^{-0.5GB \cdot t_s} \longrightarrow e^{0.5GB \cdot t_s} = \frac{4}{\sqrt{3}} 2^N$$

Solving for the time, t_s , required to settle with $\pm 0.5 LSB$ from the above equation gives

$$t_s = \frac{2}{GB} ln \left(\frac{4}{\sqrt{3}} 2^{N} \right) = \frac{1}{GB} [1.3863N + 1.6740]$$

Thus as the resolution of the ADC increases, the settling time for any unity-gain buffer amplifiers will increase. For example, if we are using the open-loop, buffered S/H circuit in a 10 bit ADC, the amount of time required for the unity-gain buffer with a *GB* of 1MHz to settle to within 10 bit accuracy is 2.473µs.

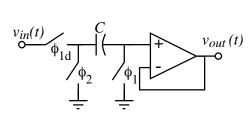
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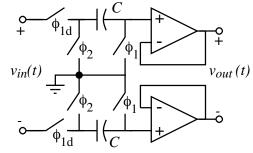
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Open-Loop, Switched-Capacitor S/H Circuit

Circuit:



Switched capacitor S/H circuit.

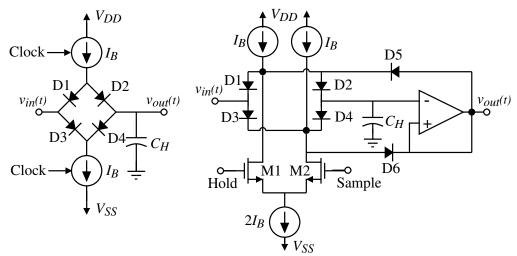


Differential switched-capacitor S/H Fig.10.5-11

- Delayed clock used to remove input dependent feedthrough.
- Differential version has lower *PSRR*, cancellation of even harmonics, and reduction of charge injection and clock feedthrough

Open-Loop, Diode Bridge S/H Circuit

Circuit:



Attributes:

Diode bridge S/H circuit.

Practical implementation of the diode bridge S/H.

Fig.10.5-12

- Fast
- Clock feedthrough is signal independent
- Sample uncertainty caused by the finite slope of the clocks is minimized
- During the hold phase the feedthrough from input to hold node is minimized because of D5 and D6

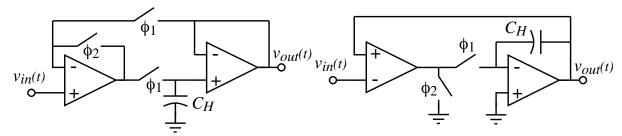
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Closed-Loop S/H Circuit

Circuit:



Closed-loop S/H circuit. ϕ_1 is the sample phase and ϕ_2 is the hold phase.

An improved version.

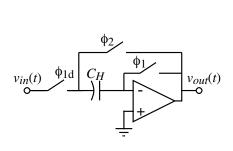
Fig.10.5-13

Attributes:

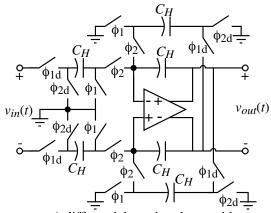
- Accurate
- First circuit has signal-dependent feedthrough
- Slower because of the op amp feedback loop

Closed-Loop, Switched Capacitor S/H Circuits

Circuit:



Switched capacitor S/H circuit which autozeroes the op amp input offset voltage.



A differential version that avoids large changes at the op amp output

Fig.10.5-14

Attributes:

- Accurate
- Signal-dependent feedthrough eliminated by a delayed clock
- Differential circuit keeps the output of the op amps constant during the ϕ_1 phase avoiding slew rate limits

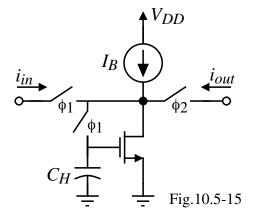
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Chapter 10 – Section 5 (2/25/03)

Page 10.5-24

Current-Mode S/H Circuit

Circuit:



Attributes:

- Fast
- Requires current in and out
- Good for low voltage implementations

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Aperature Jitter in S/H Circuits

Illustration:

If we assume that $v_{in}(t) = V_p sin\omega t$, then the maximum slope is equal to ωV_p .

Therefore, the value of ΔV is given as

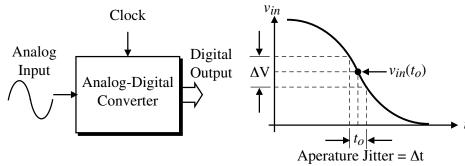


Figure 10.5-14 - Illustration of aperature jitter in an ADC.

$$\Delta V = \left| \frac{dv_{in}}{dt} \right| \Delta t = \omega V_p \Delta t .$$

The rms value of this noise is given as

$$\Delta V(\text{rms}) = \left| \frac{dv_{in}}{dt} \right| \Delta t = \frac{\omega V_p \Delta t}{\sqrt{2}}.$$

The aperature jitter can lead to a limitation in the desired dynamic range of an ADC. For example, if the aperature jitter of the clock is 100ps, and the input signal is a full scale peak-to-peak sinusoid at 1MHz, the rms value of noise due to this aperature jitter is $111\mu V(\text{rms})$ if the value of $V_{REF} = 1V$.

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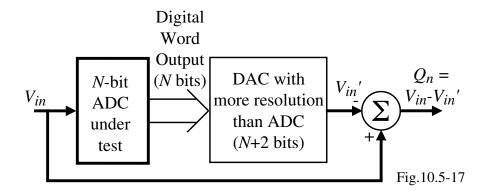
Chapter 10 – Section 5 (2/25/03)

Page 10.5-26

TESTING OF ADCs

Input-Output Test for an ADC

Test Setup:

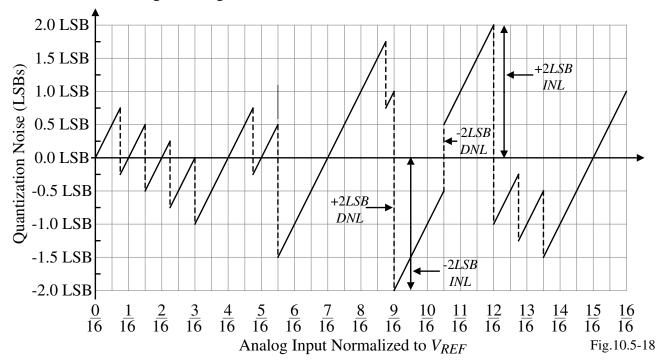


The ideal value of Q_n should be within $\pm 0.5LSB$

Can measure:

- Offset error = constant shift above or below the 0 *LSB* line
- Gain error = contant increase or decrease of the sawtooth plot as V_{in} is increased
- *INL* and *DNL* (see following page)

Illustration of the Input-Output Test for a 4-Bit ADC



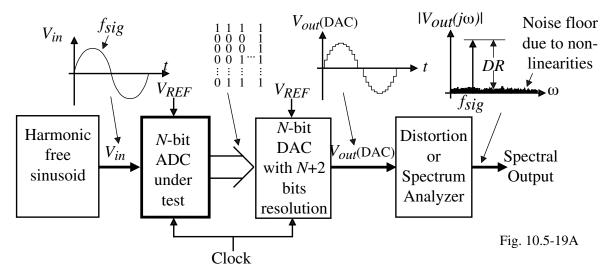
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Chapter 10 – Section 5 (2/25/03)

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Measurement of Nonlinearity Using a Pure Sinusoid

This test applies a pure sinusoid to the input of the ADC. Any nonlinearity will appear as harmonics of the sinusoid. Nonlinear errors will occur when the dynamic range (DR) is less than 6N dB where N = number of bits.

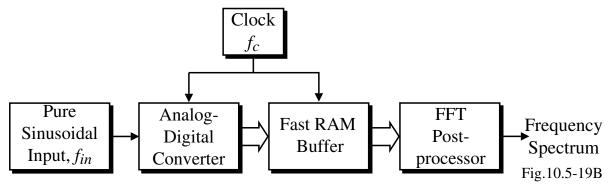


Comments:

- Input sinusoid must have less distortion that the required dynamic range
- DAC must have more accuracy than the ADC

FFT Test for an ADC

Test setup:



Comments:

- Stores the digital output codes of the ADC in a RAM buffer
- After the measurement, a postprocessor uses the FFT to analyze the quantization noise and distortion components
- Need to use a window to eliminate measurement errors (Raised Cosine or 4-term Blackmann-Harris are often used)
- Requires a spectrally pure sinusoid

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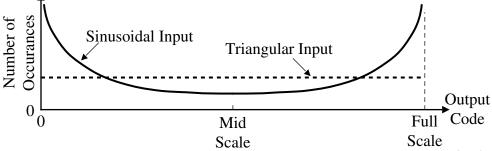
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Histogram Test for an ADC

The number of occurances of each digital output code is plotted as a function of the digital output code.

Illustration:



Comments:

Fig.10.5-20

• Emphasizes the time spent at a given level and can show *DNL* and missing codes

• DNL

$$DNL(i) = \frac{\text{Width of the bin as a fraction of full scale}}{\text{Ratio of the bin width to the ideal bin width}} - 1 = \frac{H(i)/N_t}{P(i)} - 1$$

where

H(i) = number of counts in the *i*th bin

 N_t = total number of samples

P(i) = ratio of the bin width to the ideal bin width

• *INL* is found from the cumulative bin widths

Comparison of the Tests for Analog-Digital Converters

Other Tests

- Sinewave curve fitting (good for *ENOB*)
- Beat frequency test (good for a qualitative measure of dynamic performance)

Comparison

Test →	Histogram		Sinewave	Beat
Error	or	FFT Test	Curve	Frequency
\downarrow	Code Test		Fit Test	Test
DNL	Yes (spikes)	Yes (Elevated noise floor)	Yes	Yes
Missing Codes	Yes (Bin counts with zero counts)	Yes (Elevated noise floor)	Yes	Yes
INL	Yes (Triangle input gives <i>INL</i> directly)	Yes (Harmonics in the baseband)	Yes	Yes
Aperature Uncertainty	No	Yes (Elevated noise floor)	Yes	No
Noise	No	Yes (Elevated noise floor)	Yes	No
Bandwidth Errors	No	No	No	Yes (Measures analog bandwidth)
Gain Errors	Yes (Peaks in distribution)	No	No	No
Offset Errors	Yes (Offset of distribution average)	No	No	No

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Page 10.5-32

Bibliography on ADC Testing

- 1.) D. H. Sheingold, *Analog-Digital Conversion Handbook*, Analog Devices, Inc., Norwood, MA 02062, 1972.
- 2.) S.A. Tretter, *Introduction to Discrete-Time Signal Processing*, John Wiley & Sons, New York, 1976.
- 3.) J. Doernberg, H.S. Lee, and D.A. Hodges, "Full-Speed Testing of A/D Converters," *IEEE J. of Solid-State Circuits*, Vol. SC-19, No. 6, December 1984, pp. 820-827.
- 4.) "Dynamic performance testing of A to D converters," *Hewlett Packard Product Note* 5180A-2.

SECTION 10.6 - SERIAL ANALOG-DIGITAL CONVERTERS

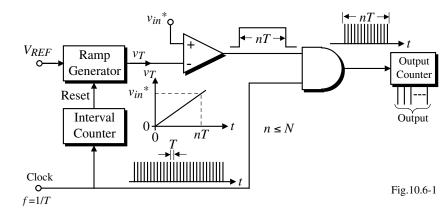
Introduction

Serial ADCs typically require $2^{N}T$ for conversion where T = period of the clock Types:

- Single-slope
- Dual-slope

Single-Slope ADC

Block diagram:



Attributes:

- Simplicity of operation
- Subject to error in the ramp generator
- Long conversion time $\leq 2^{N}T$

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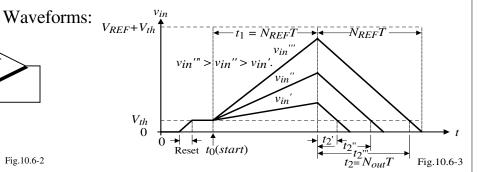
Dual-Slope ADC

Block diagram:

Positive v_{int} V_{REFO} Digital C_{Output} Carry C_{Output} Output

Output

Fig.10.6-2



Operation: 1.) Initially $v_{int} = 0$ and v_{in} is sampled and held $(v_{IN}^* > 0)$.

- 2.) Reset the positive integrator by integrating a positive voltage until $v_{int}(0) = V_{th}$.
- 3.) Integrate v_{in}^* for N_{REF} clock cycles to get,

$$v_{int}(t_1) = K \int_0^{N_{REF}T} v_{in}^* dt + v_{int}(0) = KN_{REF}Tv_{in}^* + V_{th}$$

4.) After N_{REF} counts, the carry output of the counter closes switch 2 and V_{REF} is applied to the positive integrator. The output of the integrator at $t = t_1 + t_2$ is,

$$v_{int}(t_1+t_2) = v_{int}(t_1) + K \int_{t_1}^{N_{out}T} (-V_{REF}) dt = V_{th} \rightarrow KN_{REF}Tv_{in}^* + V_{th} - KN_{out}TV_{REF} = V_{th}$$

5.) Solving for N_{out} gives, $N_{out} = N_{REF} (v_{in}*/V_{REF})$

Comments: Conversion time $\leq 2(2^N)T$ and the operation is independent of V_{th} and K.

SECTION 10.7 - MEDIUM SPEED ANALOG-DIGITAL CONVERTERS

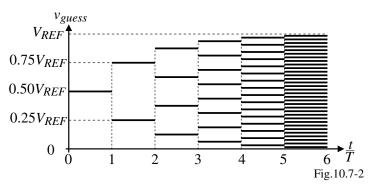
Introduction

Successive Approximation Algorithm:

- 1.) Start with the MSB bit and work toward the LSB bit.
- 2.) Guess the *MSB* bit as 1.
- 3.) Apply the digital word 10000.... to a DAC.
- 4.) Compare the DAC output with the sampled analog input voltage.
- 5.) If the DAC output is greater, keep the guess of 1. If the DAC output is less, change the guess to 0.
- 6.) Repeat for the next MSB.

If the number of bits is N, the time for conversion will be NT where T is the clock period.

Illustration:

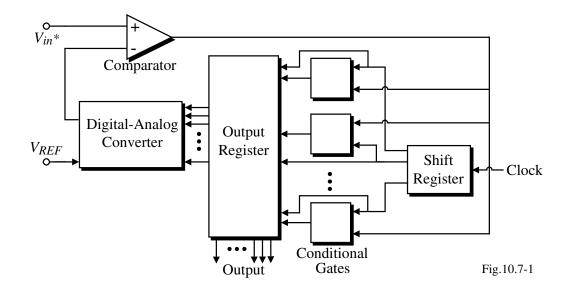


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Chapter 10 – Section 7 (2/25/03)

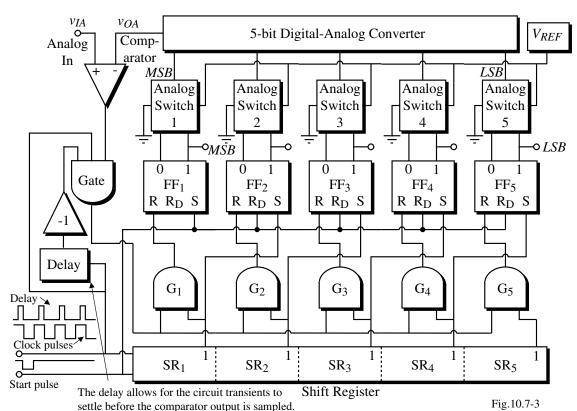
Page 10.7-2

Block Diagram of a Successive Approximation ADC†



[†] R. Hnatek, *A User's Handbook of D/A and A/D Converters*, JohnWiley and Sons, Inc., New York, NY, 1976. *CMOS Analog Circuit Design*

5-Bit Successive Approximation ADC



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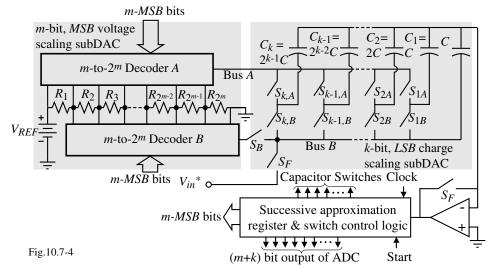
Page 10.7-4

m-Bit Voltage-Scaling, k-Bit Charge-Scaling Successive Approximation ADC

Implementation:

Operation:

- 1.) With the two S_F switches closed, all capacitors are paralleled and connected to V_{in}^* which autozeros the comparator offset voltage.
- 2.) With all capacitors still in parallel, a successive approximation search is performed to find the resistor segment in which the analog signal lies.



3.) Finally, a successive approximation search is performed on charge scaling subDAC to establish the analog output voltage.

Voltage-Scaling, Charge-Scaling Successive Approximation ADC - Continued

Autozero Step

Removes the influence of the offset voltage of the comparator.

The voltage across the capacitor is given as,

$$v_C = V_{in}^* - V_{OS}$$

Successive Approximation Search on the Resistor String

The voltage at the comparator input is

$$v_{comp} = V_{Ri} - V_{in}^*$$

If $v_{comp} > 0$, then $V_{Ri} > V_{in}^*$, if $v_{comp} < 0$, then $V_{Ri} < V_{in}^*$ $V_{Ri} = V_{REF}$ Successive Approx. Search on the Capacitor SubDAC

The input to the comparator is written as,

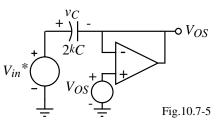
$$v_{comp} = (V_{Ri+1} - V_{in}^*) \frac{C_{eq}}{2^k C} + (V_{Ri} - V_{in}^*) \frac{2^k C - C_{eq}}{2^k C}$$

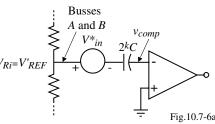
However, $V_{Ri+1} = V_{Ri} + 2^{-m}V_{REF}$

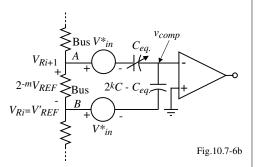
Combining gives,

$$v_{comp} = (V_{Ri} + 2^{-m}V_{REF} - V_{IN}^{*}) \frac{C_{eq}}{2^{k}C} + (V_{Ri} - V_{IN}^{*}) \frac{2^{k}C - C_{eq}}{2^{k}C}$$

$$= V_{Ri} - V_{IN}^{*} + 2^{-m}V_{REF} \frac{C_{eq}}{2^{k}C}$$







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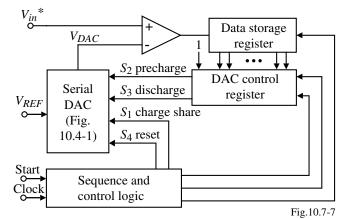
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Chapter 10 – Section 7 (2/25/03)

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A Successive Approximation ADC Using a Serial DAC

Implementation:



Conversion Sequence:

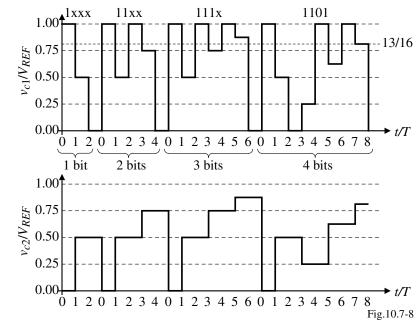
Digital-Number Digital-analog Input Word Comparat analog of Conversion Charging Number d_1 Output Steps d_{N-1} d_N 1 2 a_N 2 4 a_{N-1} a_{N-2} 2N

Total number of charging steps = N(N+1)

A Successive Approximation ADC Using a Serial DAC - Continued

Example:

Analog input is 13/16.



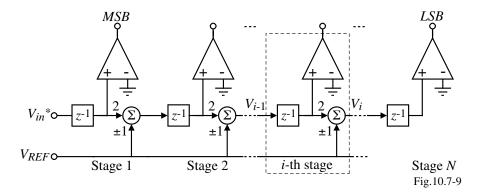
Digital word out is $b_0 = 1$, $b_1 = 1$, $b_2 = 0$, and $b_3 = 1$.

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Pipeline Analog-Digital Algorithmic Converter

Implementation:



Operation:

- Each stage muliplies its input by 2 and adds or subtracts V_{REF} depending upon the sign of the input.
- *i*-th stage,

$$V_i = 2V_{i-1} - b_i V_{REF}$$

where b_i is given as

$$b_i = \begin{cases} +1 & \text{if } V_{i-1} > 0 \\ -1 & \text{if } V_{i-1} < 0 \end{cases}$$

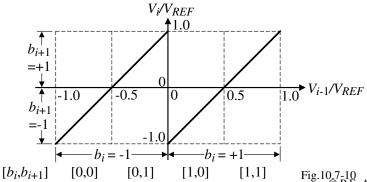


Fig.10.7-10 © P.E. Allen - 2003

Example 10.7-1 - Illustration of the Operation of the Pipeline Algorithmic ADC

Assume that the sampled analog input to a 4-bit pipeline algorithmic analog-digital converter is 2.00 V. If V_{REF} is equal to 5 V, find the digital output word and the analog equivalent voltage.

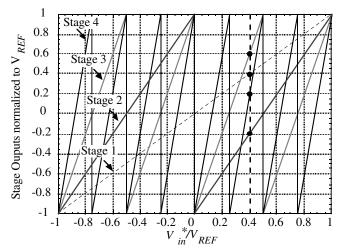
Solution

Stage No.	Input to the <i>i</i> th stage, V_{i-1}	$V_{i-1} > 0$?	Bit <i>i</i>
1	2V	Yes	1
2	$(2V \cdot 2) - 5 = -1V$	No	0
3	$(-1V\cdot 2) + 5 = 3V$	Yes	1
4	$(3V \cdot 2) - 5 = 1V$	Yes	1

Illustration:

$$V_{\text{analog}} = 5\left(\frac{1}{2} - \frac{1}{4} + \frac{1}{8} + \frac{1}{16}\right)$$
$$= 5(0.4375) = 2.1875$$

where $b_i = +1$ if the *i*th-bit is 1 and $b_i = -1$ if the *i*th bit is 0



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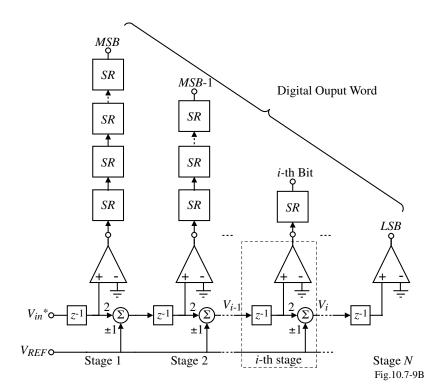
Chapter 10 - Section 7 (2/25/03)

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Achieving the High Speed Potential of the Pipeline Algorithmic ADC

If shift registers are used to store the output bits and align them in time, the pipeline ADC can output a digital word at every clock cycle with a latency of *NT*.

Illustration:



Errors in the Pipeline Algorithmic ADC

The output voltage for the N-th stage can be written as,

$$V_{N} = \prod_{N=1}^{i=1} A_{i} V_{in} - \left[\sum_{i=1}^{N-1} \left(\prod_{j=i+1}^{N} A_{j} \right) b_{i-1} + b_{N-1} \right] V_{REF}$$

where $A_i(A_i)$ is the actual gain of 2 for the *i*-th (*j*-th) stage.

Errors include:

- 1.) Gain errors x2 amplifier or summing junctions
- 2.) Offset errors comparator or summing junctions *i*-th stage including errors,

$$V_{i} = A_{i}V_{i-1} + V_{OSi} - b_{i}A_{si}V_{REF}$$

$$b_{i} = \begin{cases} = +1 \text{ if } V_{i-1} > V_{OCi} \\ = -1 \text{ if } V_{i-1} < V_{OCi} \end{cases}$$

where

 A_i is the gain of "2" amplifier for the *i*-th stage

 V_{OSi} is the system offset errors of the *i*-th stage

 A_{si} is the gain of "1" summer for the *i*-th stage

 V_{OCi} is the comparator offset voltage of the *i*-th stage

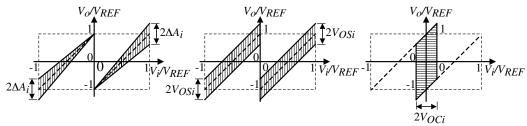
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Errors in the Pipeline Algorithmic ADC - Continued

<u>Illustration of</u> the errors



Gain error, A_i .

System offset error, V_{OSi} .

Comparator offset error, V_{OCi} .

Fig.10.7-12

Example of an error analysis for a 4-bit pipeline algorithmic ADC

The output of the 4th stage can be written as,

$$V_4 = 2^4 \cdot V_{in} - (2^3 \cdot b_0 + 2^2 \cdot b_1 + 2^4 \cdot b_2 + 2^4 \cdot b_3) V_{REF}$$

The difference between the actual, V_4 , and the ideal, V_4 , can be written as,

$$|V_4' - V_4| = 2^3 \cdot \Delta A_1 V_{in}$$

An error will occur in the output of stage 4 if $|V_4'-V_4| > V_{REF}$.

$$\therefore \quad \Delta A_1 \le \frac{V_{REF}}{2^3 V_{in}}$$

The smallest value of ΔA_1 occurs when $V_{in} = V_{REF}$ which gives $\Delta A_1/A_1 \le 1/2^4$.

It can be shown that the tolerance of A_2 will be half of the tolerance of A_1 , and so forth.

Generally, $\Delta A_1/A_1 \le 1/2^N$, $V_{OS1} \le V_{REF}/2^N$, and $V_{OC1} \le V_{REF}/2^N$

Example 10.7-2 - Accuracy requirements for a 5-bit pipeline algorithmic ADC

Show that if $V_{in} = V_{REF}$, that the pipeline algorithmic ADC will have an error in the 5th bit if the gain of the first stage is 2-(1/8) =1.875 which corresponds to when an error will occur. Show the influence of V_{in} on this result for V_{in} of $0.65V_{REF}$ and $0.22V_{REF}$. Solution

For $V_{in} = V_{REF}$, we get the results shown below. The input to the fifth stage is 0V which means that the bit is uncertain. If A_1 was slightly less than 1.875, the fifth bit would be 0 which is in error. This result assumes that all stages but the first are ideal.

i	V_i (ideal)	Bit <i>i</i> (ideal)	$V_i(A_1=1.875)$	Bit $i (A_1 = 1.875)$
1	1	1	1.000	1
2	1	1	0.875	1
3	1	1	0.750	1
4	1	1	0.500	1
5	1	1	0.000	?

Now let us repeat the above results for $V_{in} = 0.65V_{REF}$. The results are shown below.

i	V_i (ideal)	Bit <i>i</i> (ideal)	$V_i(A_1=1.875)$	Bit $i (A_1 = 1.875)$
1	+0.65	1	0.6500	1
2	+0.30	1	0.2188	1
3	-0.40	0	-0.5625	0
4	+0.20	1	-0.1250	0
5	-0.60	0	0.7500	1

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Example 10.7-2 - Continued

Next, we repeat for the results for $V_{in} = 0.22V_{REF}$. The results are shown below. We see that no errors occur.

i	V_i (ideal)	Bit <i>i</i> (ideal)	$V_i(A_1=1.875)$	Bit $i (A_1 = 1.875)$
1	+0.22	1	0.2200	1
2	-0.56	0	-0.5875	0
3	-0.12	0	-0.1750	0
4	+0.76	1	0.6500	1
5	+0.52	1	0.3000	1

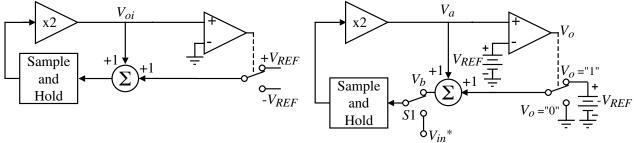
Note the influence of V_{in} in the fact that an error occurs for A_1 = 1.875 for V_{in} = $0.65V_{REF}$ but not for V_{in} = $0.22V_{REF}$. Why? Note on the plot for the output of each stage, that for V_{in} = $0.65V_{REF}$, the output of the fourth stage is close to 0V so any small error will cause problems. However, for V_{in} = $0.22V_{REF}$, the output of the fourth stage is at $0.65V_{REF}$ which is further away from 0V and is less sensitive to errors.

 \therefore The most robust values of V_{in} will be near - V_{REF} , 0 and + V_{REF} . or when each stage output is furthest from the comparator threshold, 0V.

Iterative (Cyclic) Algorithmic Analog-Digital Converter

The pipeline algorithmic ADC can be reduced to a single stage that cycles the output back to the input.

Implementation:



Iterative algorithm ADC

Different version of iterative algorithm ADC implementation

Fig. 10.7-13

Operation:

- 1.) Sample the input by connecting switch S1 to V_{in}^* .
- 2.) Multiply V_{in} * by 2.
- 3.) If $V_a > V_{REF}$, set the corresponding bit = 1 and subtract V_{REF} from V_a . If $V_a < V_{REF}$, set the corresponding bit = 0 and add zero to V_a .
- 4.) Repeat until all *N* bits have been converted.

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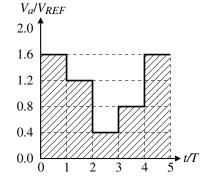
Page 10.7-16

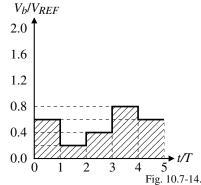
Example 10.7-3 - Conversion Process of an Iterative, Algorithmic Analog-Digital Converter

The iterative, algorithmic analog-digital converter is to be used to convert an analog signal of $0.8V_{REF}$. The figure below shows the waveforms for V_a and V_b during the process. T is the time for one iteration cycle.

- 1.) The analog input of $0.8V_{REF}$ gives $V_a = 1.6V_{REF}$ and $V_b = 0.6V_{REF}$ and the MSB as 1.
- 2.) V_b is multiplied by two to give $V_a = 1.2V_{REF}$. The next bit is also 1 and $V_b = 0.2V_{REF}$.
- 3.) The third iteration gives $V_a = 0.4V_{REF}$, making the next bit is 0 and $V_b = 0.4V_{REF}$.
- 4.) The fourth iteration gives $V_a = 0.8 V_{REF}$, giving $V_b = 0.8 V_{REF}$ and the fourth bit as 0.
- 5.) The fifth iteration gives $V_a = 1.6V_{REF}$, $V_b = 0.6V_{REF}$ and the fifth bit as 1.

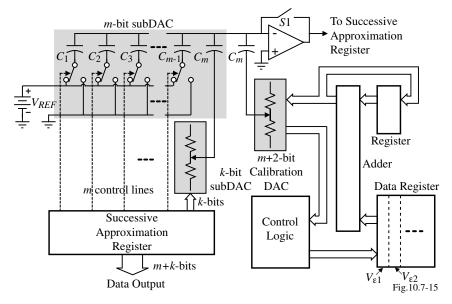
The digital word after the fifth iteration is 11001 and is equivalent to an analog voltage of $0.78125V_{REF}$.





Self-Calibrating Analog-Digital Converters

Self-calibration architecture for a *m*-bit charge scaling, *k*-bit voltage scaling successive approximation ADC



Comments:

- Self-calibration can be accomplished during a calibration cycle or at start-up
- In the above scheme, the LSB bits are not calibrated
- Calibration can extend the resolution to 2-4 bits more that without calibration

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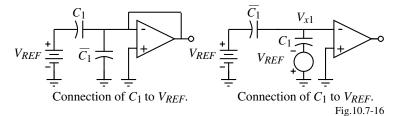
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Self-Calibrating Analog-Digital Converters - Continued

Self-calibration procedure starting with the MSB bit:

- 1.) Connect C_1 to V_{REF} and the remaining capacitors $(C_2+C_3+\cdots+C_m+C_m=\overline{C_1})$ to ground and close S_F .
- 2.) Next, connect C_1 to ground and $\overline{C_1}$ to V_{REF} .



3.) The result will be
$$V_{x1} = \left(\frac{\overline{C_1} - C_1}{\overline{C_1} + \overline{C_1}}\right) V_{REF}$$
. If $C_1 = \overline{C_1}$, then $V_{x1} = 0$.

- 4.) If $V_{x1} \neq 0$, then the comparator output will be either high or low. Depending on the comparator output, the calibration circuitry makes a correction through the calibration DAC until the comparator output changes. At this point the *MSB* is calibrated and the *MSB* correction voltage, $V_{\varepsilon 1}$ is stored.
- 5.) Proceed to the next MSB with C_1 out of the array and repeat for C_2 and $\overline{C_2}$. Store the correction voltage, $V_{\varepsilon 2}$, in the data register.
- 6.) Repeat for C_3 with C_1 and C_2 out of the array. Continue until all of the capacitors of the MSB DAC have been corrected.

Note that for any combination of *MSB* bits the calibration circuit adds the correct *combined* correction voltage during normal operation.

Summary of Medium Speed Analog-Digital Converters

Medium speed ADCs generally use some form of successive approximation.

Type of ADC	Advantage	Disadvantage		
Voltage-scaling, charge-scaling successive approximation ADC	High resolution	Requires considerable digital control circuitry		
Successive approximation using a serial DAC	Simple	Slow		
Pipeline algorithmic ADC	Fast after initial latency of <i>NT</i>	Accuracy depends on input		
Iterative algorithmic ADC	Simple	Requires other digital circuitry		

Successive approximation ADCs also can be calibrated extending their resolution 2-4 bits more than without calibration.

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SECTION 10.8 - HIGH SPEED ANALOG-DIGITAL CONVERTERS Characteristics of High-Speed ADCs

Conversion time is *T* where *T* is a clock period.

Types:

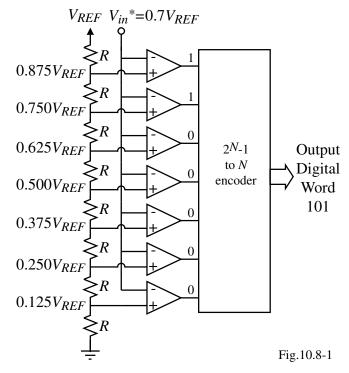
- Parallel or Flash ADCs
- Interpolating ADCs
- Folding ADCs
- Speed-Area Tradeoffs
 - Multiple-Bit, Pipeline ADCs
 - Digital Error Correction
- Time-Interleaved ADCs
- Examples of High-Speed ADCs

Parallel or Flash Analog-Digital Converter

A 3-bit, parallel ADC:

Comments:

- Fast, in the first phase of the clock the analog input is sampled and applied to the comparators. In the second phase, the digital encoding network determines the correct output digital word.
- Number of comparator required is $2^{N}-1$
- Can put a sample-hold at the input or can used clocked comparators
- Typical sampling frequencies can be as high as 400MHz for 6-bits in sub-micron CMOS technology.



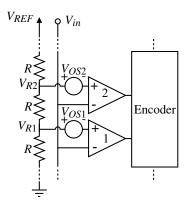
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Example 10.8-1 - Influence of the Comparator Offset on the ADC Performance

Two comparators are shown of an N-bit flash ADC. Comparators 1 and 2 have an offset voltage indicated as V_{OS1} and V_{OS2} , respectively. A portion of the ideal transfer function of the converter is also shown. (a.) When do the comparator offsets cause a missing code? Express this condition in terms of V_{OS1} , V_{OS2} , N, and V_{REF} . (b.) Assume all offsets are identical



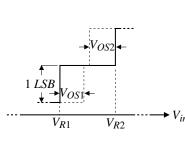


Fig.10.8-2.

and express the magnitude of *INL* in terms of $V_{OS1}(=V_{OS2})$, N, and V_{REF} . (c.) Express the *DNL* in terms of V_{OS1} , V_{OS2} , N, and V_{REF} .

Solution

(a.) We note that comparator 1 changes from a 0 to 1 when $V_{in}(1) > V_{R1} - V_{OS1}$ and comparator 2 changes from a 0 to 1 when $V_{in}(2) > V_{R2} - V_{OS2}$. A missing code will occur if $V_{in}(2) < V_{in}(1)$. Therefore,

$$V_{R2} - V_{OS2} > V_{R1} - V_{OS1} \rightarrow V_{R2} - V_{R1} > V_{OS2} - V_{OS}$$

But,

$$V_{R2} - V_{R1} = \frac{V_{REF}}{2N}$$
 \rightarrow $|V_{OS2} - V_{OS1}| < \frac{V_{REF}}{2N}$.

Example 10.8-1 - Continued

(b.) If all offsets are alike and equal to V_{OS} , we can write that the *INL* is given as the worst case deviation about each V_{Ri}

$$INL = \frac{|V_{OS}|}{V_{LSB}} = \frac{|V_{OS}|}{V_{REF}/2^N} = \frac{2^N |V_{OS}|}{V_{REF}} \ .$$

(c.) The *DNL* can be expressed as the worst case difference between the offset deviations given as

$$\begin{split} DNL = & \frac{(V_{R2} - V_{OS2}) - (V_{R1} - V_{OS1}) - V_{LSB}}{V_{LSB}} = \frac{V_{LSB} + V_{OS2} - V_{OS1} - V_{LSB}}{V_{LSB}} \\ = & \frac{|V_{OS2} - V_{OS1}|}{V_{LSB}} = \frac{2^N |V_{OS2} - V_{OS1}|}{V_{REF}} \end{split}$$

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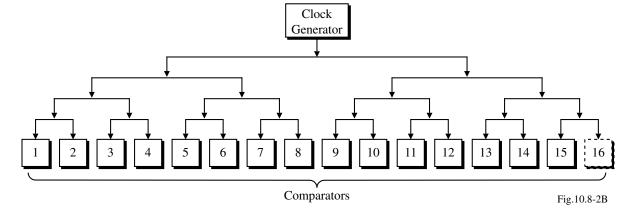
Physical Consequences of High Speed Converters

Assume that clocked comparators are used in a 400MHz sampling frequency ADC of 6-bits. If the input frequency is 200MHz with a peak-to-peak value of V_{REF} ,, the clock accuracy must be

$$\Delta t \le \frac{\Delta V}{\omega V_p} = \frac{V_{REF}/2^{N+1}}{2\pi f(0.5V_{REF})} = \frac{1}{2^7 \cdot \pi \cdot f} = 12.5 \text{ps}$$

Since electrical signals travel at approximately 1ps/µm for metal on an IC, the length of the metal path from the clock to each comparator must be equal to within 12.5µm.

Therefore, must use careful layout to avoid ADC inaccuracies at high frequencies. Equal-delay, clock distribution system for a 4-bit parallel ADC:



Example 10.8-2 - Comparator Bandwidth Limitations on the Flash ADC

The comparators of a 6-bit, flash ADC have a dominant pole at 10^3 radians/sec, a dc gain of 10^4 a slew rate of $3V/\mu s$, and a binary output voltage of 1V and 0V. Assume that the conversion time is the time required for the comparator to go from its initial state to halfway to its final state. What is the maximum conversion rate of this ADC if $V_{REF} = 5V$? Assume the resistor ladder is ideal.

Solution:

The output of the *i*-th comparator can be found by taking the inverse Laplace transform of,

$$\mathcal{L}^{-1}\left[\text{Vout}(s) = \left(\frac{A_o}{(s/10^3) + 1}\right) \cdot \left(\frac{V_{in}^* - V_{Ri}}{s}\right)\right] \rightarrow v_{out}(t) = A_o(1 - e^{-10^3t})(V_{in}^* - V_{Ri}).$$

The worst case occurs when

$$V_{in}$$
*- $V_{Ri} = 0.5V_{LSB} = V_{REF}/2^7 = 5/128$

$$\therefore 0.5V = 10^{4}(1 - e^{-10^{3}T})(5/128) \rightarrow 64/5x10^{4} = 1 - e^{-10^{3}T}$$

or,
$$e^{103T} = 1 - \frac{64}{50,000} = 0.99872 \rightarrow T = 10^{-3} \ln(1.00128) = 1.2808 \mu s$$

 $\therefore \text{ Maximum conversion rate} = \frac{1}{1.2808 \mu \text{s}} = 0.781 \text{x} 10^6 \text{ samples/second}$

Checking the slew rate shows that it does not influence the maximum conversion rate.

$$SR = 3V/\mu s \rightarrow \frac{\Delta V}{\Delta T} = 3V/\mu s \rightarrow \Delta V = 3V/\mu s (1.2808\mu s) = 3.84V > 1V$$

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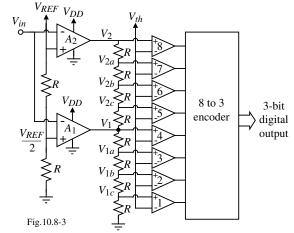
Page 10.8-7

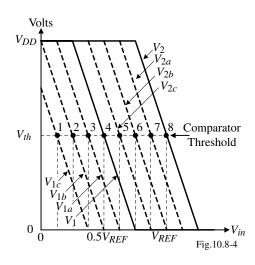
Other Errors of the Parallel ADC

- Resistor string error if current is drawn from the taps to the resistor string this will create a "bowing" effect on the voltage. This can be corrected by applying the correct voltage to various points of the resistor string.
- Input common mode range of the comparators the comparators at the top of the string must operate with the same performance as the comparators at the bottom of the string.
- Kickback or flashback influence of rapid transition changes occurring at the input of a comparator. Can be solved by using a preamplifier or buffer in front of the comparator.
- Metastability uncertainty of the comparator output causing the transition of the thermometer code to not be distinct.

Interpolating Analog-Digital Converters

A 3-bit interpolating ADC using a factor of 4 interpolation:





Comments:

- Loading of the input is reduced from 8 comparators to two amplifiers.
- The comparators no longer need a large ICMR
- V_1 and V_2 , are interpolated through the resistor string and applied to the comparators.
- Because of the amplification of the input amplifiers and a single threshold, the comparators can be simple and are often replaced by a latch.
- If the dots in Fig. 10.8-4 are not equally spaced, *INL* and *DNL* will result.

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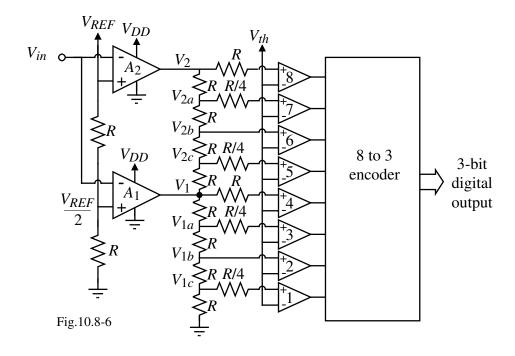
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A 3-Bit Interpolating ADC with Equalized Comparator Delays

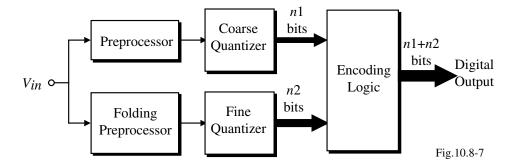
One of the problems in voltage (passive) interpolation is that the delay from the amplifier output to each comparator can be different due to different source resistance.

Solution:



Folding Analog-Digital Converters

Allows the number of comparators to be reduced below the value of 2^{N-1} . Architecture for a folded ADC:



Operation:

The input is split into two or more parallel paths.

- First path uses a coarse quantizer to quantize the signal into 2^{n1} values
- The second path maps all of the 2^{n1} subranges onto a single subrange and applies this analog signal to a fine quantizer of 2^{n2} subranges.

Thus, the total number of comparators is $2^{n}-1 + 2^{n}-1 = 2^{n}$ compared with $2^{n}+n^{2}-1$ for a parallel ADC.

I.e., if n1 = 2 and n2 = 4, the folding ADC requires 3 + 15 = 18 compared with 63 comparators.

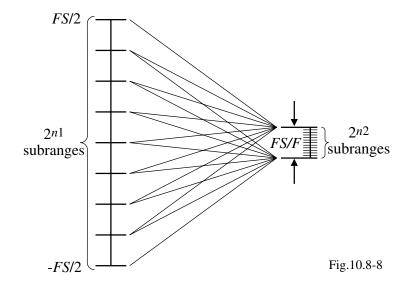
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Folding Preprocessor

Illustration:

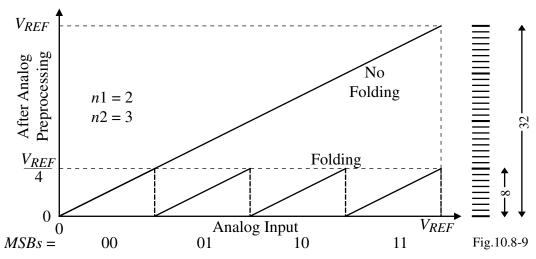


Comments:

- Folding is done simultaneously or in parallel so that only one clock cycle is needed for conversion.
- Folding will tend to increase the bandwidth of the analog input by a factor of *F*.
- Folding can reduce the power consumption and require less chip area.

Example of a Folding Preprocessor

Folding characteristic for n1 = 2 and n2 = 3.



Problems:

- The sharp discontinuities of the folder are difficult to implement at high speeds.
- Fine quantizer must work at voltages ranging from 0 to $V_{REF}/4$ (subranging).

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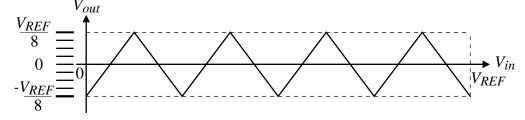
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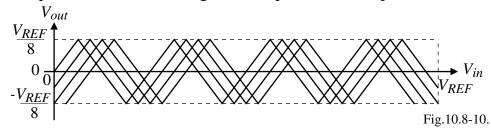
Modified Folding Preprocessors

The above problems can be removed by the following folding preprocessors:

Folder that removes discontinuity problem.

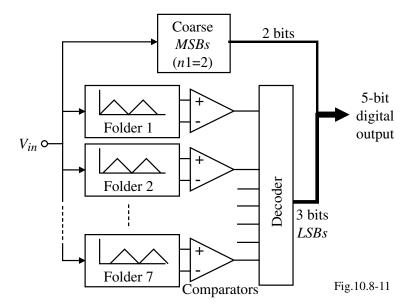


Multiple folders allow a single value quantizer (comparator).



A 5-Bit Folding ADC Using 1-Bit Quantizers (Comparators)

Block diagram:



Comments:

- Number of comparators is 7 for the fine quantizer and 3 for the course quantizer
- The zero crossings of the folders must be equally spaced to avoid linearity errors
- The number of folders can be reduced and the comparators simplified by use of interpolation

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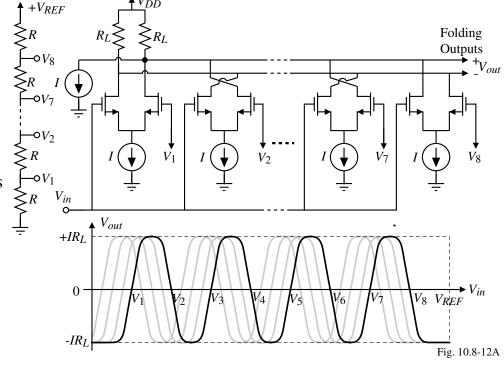
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Folding Circuits

Implementation of a times 4 folder:

Comments:

- Horizontal shifting is achieved by modifying the topmost and bottom resistors of the resistor string
- Folding and interpolation ADCs offer the most resolution at high speeds (≈8 bits at 200MHz)



Summary of Interpolating and Folding ADCs

Advantages of Interpolation:

- Large area and power reduction
- Input capacitance reduced
- Folder offset errors are averaged among interpolated signals

Comments on Resistive Interpolation:

- Low resistance is required for high speed implies high drive required from previous folding circuit
- Guaranteed monotonicity of phase shift

Comments on Active Interpolation:

- Subject to additional offsets (fine active interpolation not recommended)
- Lower drive necessary from initial folding circuits than for resistive interpolation

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Use of a S/H in Front of the Folding ADC

Benefit of a S/H:

- With no S/H, the folding circuit acts as an amplitude-dependent frequency multiplier. BW of ADC ≥ BW of Folding Circuit
- With S/H, all inputs to the folding circuit arrive at the same time.
 - The folding circuit is no longer an amplitude-dependent frequency multiplier
 - BW of the ADC is now limited by the BW of the S/H circuit
 - Settling time of the folding and interpolating preprocessor is critical

Single S/H versus Distributed S/H:

- Single S/H requires high dynamic range for low THD
- Dynamic range requirement for distributed S/H reduced by the number of S/H stages
- If the coarse quantizer uses the same distributed S/H signals as the fine preprocessor, the coarse/fine synchronization is automatic
- The clock skew between the distributed S/H stages must be small. The clock jitter will have a greater effect on the distributed S/H approach.

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Use of a Preamplifier in the S/H Circuit

Including a Preamplifier in the S/H circuit:

- Reduces the effect of folding circuit input offset and comparator input offset
- For a S/H distributed over D stages, then:
 - The preamp linear range requirement is the input range/D
 - The preamp input common mode range is the input range
 - The preamp output common mode range is small which implies the switch nonlinearity is not dependent on input signal amplitude

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Error Sources and Limitations of a Basic Folding ADC

Error Sources:

- Offsets in reference voltages due to resistor mismatch
- Preamp offset (reduced by large W/L for low V_{GS} - V_T , with common-centroid geometry)
- v_{in} feedthrough to reference ladder via C_{gs} of input pairs places a maximum value on ladder resistance which is dependent on the input frequency.
- Folder current-source mismatches (gives signal-dependent error ⇒ distortion)
- Comparator kickback (driving nodes should be low impedance)
- Comparator metastability condition (uncertainty of comparator output)
- Misalignment between coarse and fine quantization outputs (large code errors possible)

Sampling Speed Limitations:

- Folding output settling time
- Comparator settling timeClock distribution and layout
- Clock jitter

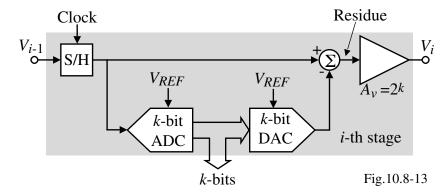
Input Bandwidth Limitations:

- Maximum folding signal frequency \geq (F/2)· f_{in} , unless a S/H is used
- Distortion due to limited preamplifier linear range and frequency dependent delay
- Distortion due to the limited linear range and frequency dependent delay of the folder
- Parasitic capacitance of routing to comparators

Multiple-Bit, Pipeline Analog-Digital Converters

A compromise between speed and resolution is to use a pipeline ADC with multiple bits/stage.

i-th stage of a *k*-bit per stage pipeline ADC with residue amplification:



Residue voltage =
$$V_{i-1}$$
 - $\left(\frac{b_0}{2} + \frac{b_1}{2^2} + \dots + \frac{b_{k-2}}{2^{k-1}} + \frac{b_{k-1}}{2^k}\right) V_{REF}$

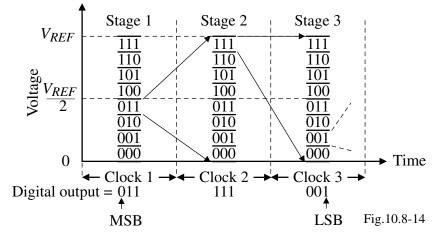
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A 3-Stage, 3-Bit Per Stage Pipeline ADC

Illustration of the operation:



Converted word is 011 111 001

Comments:

- Only 21 comparators are required for this 9-bit ADC
- Conversion occurs in three clock cycles
- The residue amplifier will cause a bandwidth limitation,

$$GB = 50 \text{MHz} \rightarrow f_{-3 \text{dB}} = \frac{50 \text{MHz}}{23} \approx 6 \text{MHz}$$

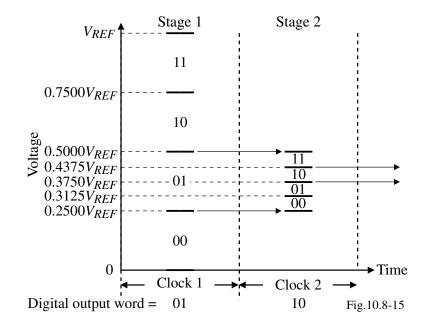
Subranging, Multiple-Bit, Pipeline ADCs

The residue amplifier can be replaced by dividing V_{REF} to the next stage by 2^k if the stage has k-bits.

Illustration of a 2-stage, 2-bits/stage pipeline ADC:

Comments:

- Resolution of the comparators for the following stages increases but fortunately, the tolerance of each stage decreases by 2^k for every additional stage.
- Removes the frequency limitation of the amplifier



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Implementation of the DAC in the Multiple-Bit, Pipeline ADC

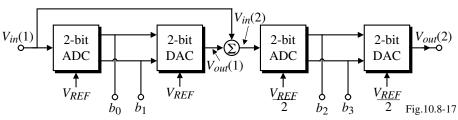
Circuit:

Comments:

- A good compromise between area and speed
- The ADC does not need to be a flash or parallel if speed is not crucial
- Typical performance is 10 bits at 50Msamples/sec

Example 10.8-3 - Examination of error in subranging for a 2-stage, 2-bits/stage pipeline ADC

The stages of the 2-stage, 2-bits/stage pipeline ADC v_{in} shown below are ideal. However, the second stage divides V_{REF} by 2 rather than 4. Find the $\pm INL$ and $\pm DNL$ for this ADC.



Solution

Examination of the first stage shows that its output, $V_{out}(1)$ changes at

$$\frac{V_{in}(1)}{V_{REF}} = \frac{1}{4}, \frac{2}{4}, \frac{3}{4}, \text{ and } \frac{4}{4}.$$

The output of the first stage will be

$$\frac{V_{out}(1)}{V_{REF}} = \frac{b_0}{2} + \frac{b_1}{4} .$$

The second stage changes at

$$\frac{V_{in}(2)}{V_{REF}} = \frac{1}{8}, \frac{2}{8}, \frac{3}{8}, \text{ and } \frac{4}{8}$$

where

$$V_{in}(2) = V_{in}(1) - V_{out}(1)$$
.

The above relationships permit the infomation given in Table 10.8-1.

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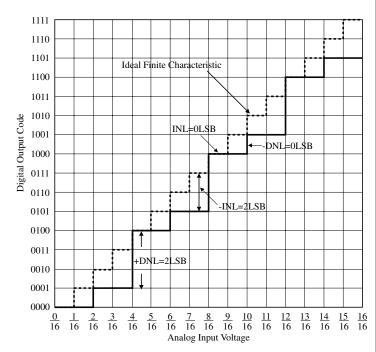
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Example 10.8-3 - Continued

Table 10.8-1 Output digital word for Ex. 10.8-3

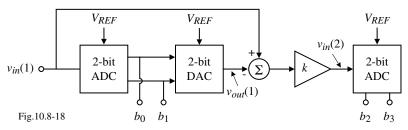
$V_{in}(1)$	b_0	<i>b</i> ₁	$V_{out}(1)$	$V_{in}(2)$	<i>b</i> 2	<i>b</i> 3		Ideal Ouput		
V_{REF}	- 0	1	$\overline{V_{REF}}$	V_{REF}	- 2	5	b_0	$b_0 b_1 b_2 b_2$		<i>b</i> ₂
0	0	0	0	0	0	0	0	0	0	0
1/16	0	0	0	1/16	0	0	0	0	0	1
2/16	0	0	0	2/16	0	1	0	0	1	0
3/16	0	0	0	3/16	0	1	0	0	1	1
4/16	0	1	4/16	0	0	0	0	1	0	0
5/16	0	1	4/16	1/16	0	0	0	1	0	1
6/16	0	1	4/16	2/16	0	1	0	1	1	0
7/16	0	1	4/16	3/16	0	1	0	1	1	1
8/16	1	0	8/16	0	0	0	1	0	0	0
9/16	1	0	8/16	1/16	0	0	1	0	0	1
10/16	1	0	8/16	2/16	0	1	1	0	1	0
11/16	1	0	8/16	3/16	0	1	1	0	1	1
12/16	1	1	12/16	0	0	0	1	1	0	0
13/16	1	1	12/16	1/16	0	0	1	1	0	1
14/16	1	1	12/16	2/16	0	1	1	1	1	0
15/16	1	1	12/16	3/16	0	1	1	1	1	1



Comparing the actual digital output word with the ideal output word gives the following: +INL = 0LSB, -INL = 0111-0101 = -2LSB, +DNL = (1000-0101) - 1LSB = +2LSB, and -DNL = (0101-0100) - 1LSB = 0LSB.

Example 10.8-4 – Amplifier accuracy for 2-stage, 2-bits/stage pipeline ADC

For ADC shown, assume that the 2-bit ADC's and the 2-bit DAC function ideally and $V_{REF} = 1V$. If the ideal value of the scaling factor, k, is 4, find the maximum and minimum value of k that will not cause an error in the 4-bit ADC.



Solution

The input to the second ADC is $v_{in}(2) = k \left[v_{in}(1) - \left(\frac{b_0}{2} + \frac{b_1}{4} \right) \right]$. If $v'_{in}(2)$ is $v_{in}(2)$ when k = 4, then the $|v_{in}(2) - v'_{in}(2)|$ must be less than $\pm 1/8$ or the *LSB* bits will be in error.

Therefore,
$$|v_{in}(2) - v'_{in}(2)| = |k|v_{in}(1) - k\left(\frac{b_0}{2} + \frac{b_1}{4}\right) - 4|v_{in}(1)| + 4\left(\frac{b_0}{2} + \frac{b_1}{4}\right)| \le \frac{1}{8}$$

If $k = 4 + \Delta k$, then $|4|v_{in}(1)| + \Delta k|v_{in}(1)| - 4\left(\frac{b_0}{2} + \frac{b_1}{4}\right)| - \Delta k\left(\frac{b_0}{2} + \frac{b_1}{4}\right)| - 4|v_{in}(1)| + 4\left(\frac{b_0}{2} + \frac{b_1}{4}\right)| \le \frac{1}{8}$
or $|\Delta k|v_{in}(1) - \left(\frac{b_0}{2} + \frac{b_1}{4}\right)| \le \frac{1}{8}$ where the largest value of $|v_{in}(1) - \left(\frac{b_0}{2} + \frac{b_1}{4}\right)|$ is $1/4$ for any $v_{in}(1)$.
Therefore, $|\Delta k| \le \frac{1}{8}| \Rightarrow \Delta k \le 1/2$. The tolerance of k is $|\Delta k| = \frac{\pm 1}{2 \cdot 4} = \frac{\pm 1}{8} \Rightarrow \pm 12.5\%$

CMOS Analog Circuit Design

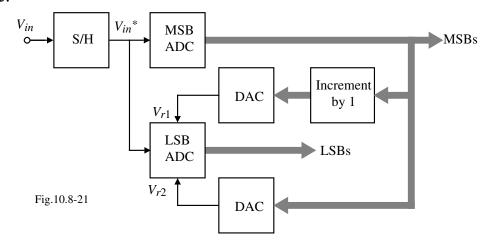
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Example of a Multiple-Bit, Pipeline ADC

Two-stages with 5-bits per stage resulting in a 10-bit ADC with a sampling rate of 5Msamples/second.

Architecture:



Features:

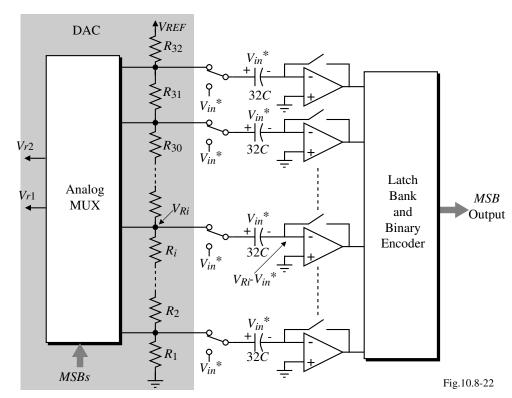
- Requires only $2^{n/2}$ -1 comparators
- LSBs decoded using 31 preset charge redistribution capacitor arrays
- Reference voltages used in the LSBs are generated by the MSB ADC
- No op amps are used

Example of a Multiple-Bit, Pipeline ADC - Continued

MSB Conversion:

Operation:

- 1.) Sample V_{in}^* on each 32C capacitance autozeroing the comparators
- 2.) Connect each comparator to a node of the resistor string generating a thermometer code.



CMOS Analog Circuit Design

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Example of a Multiple-Bit, Pipeline ADC - Continued

LSB Conversion:

ADC set to Code 11111 $\mathbf{1}_{V_{r1}}$ ADC set to Code 11110 Latch Bank LSBand Output **Binary** Encoder ADC set to Code 00010 $1_{V_{r1}}$ V_{r2} ADC set to Code 00001 $\overline{1}_{V_{r1}}$ Fig.10.8-23

Operation:

- 1.) *MSB* comparators are preset to each of the 31 possible digital codes.
- 2.) V_{r1} and V_{r2} are derived from the MSB conversion.
- 3.) Preset comparators will produce a thermometer code to the encoder.

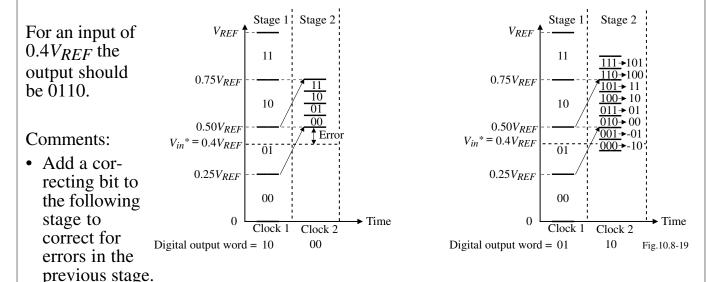
Comments:

- Requires two full clock cycles
- Reuses the comparators
- Accuracy limited by resistor string and its dynamic loading
- Accuracy also limited by the capacitor array
- Comparator is a 3-stage, low-gain, wide-bandwidth, using internal autozeroing

Digital Error Correction

The multiple-bit, pipeline ADC architecture permits the correction of digital errors that occur in the previous stage.

Problem (1st stage comparator is in error): Solution (use an additional bit for correction):



- The subranging or amplification of the next stage does not include the correcting bit.
- Correction can be done after all stages of the pipeline ADC have converted or after each individual stage.

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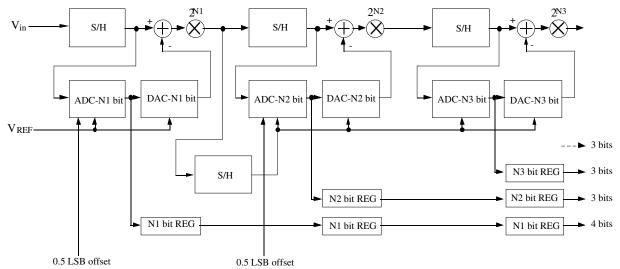
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Example of a Pipeline ADC with Digital Error Correction

ADC uses 4 stages of 4-bits each and employs a successive approximation ADC to get 13-bit resolution at 250 ksamples/sec.

Block diagram of a 13-bit pipeline ADC:



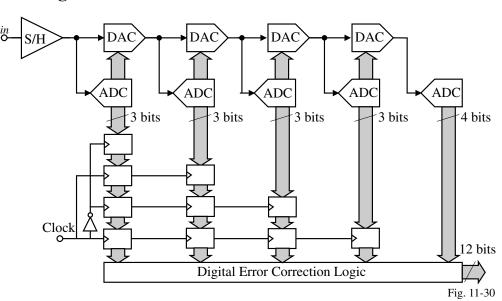
Comments:

- The ADC of the first stage uses 16 equal capacitors instead of 4 binary weighted for more accuracy
- One bit of the last three stages is used for error correction.

12-Bit Pipeline ADC with Digital Error Correction & Self-Calibration

Digital Error Correction:

- Avoids saturation of the next stage
- Reduces the number of missing codes
- Relaxed specifications for the comparators
- Compensates for wrong decisions in the coarse quantizers



Self-Calibration:

- Can calibrate the effects of the DAC nonlinearity and gain error
- Can be done by digital or analog methods or both

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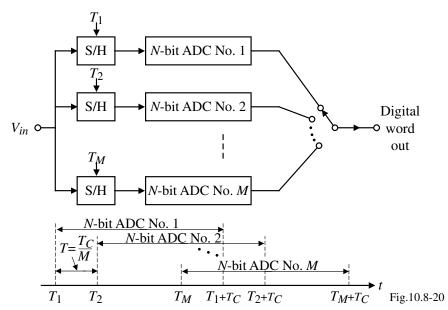
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Time-Interleaved Analog-Digital Converters

Slower ADCs are used in parallel.

Illustration:



Comments:

- Can get the same throughput with less chip area
- If M = N, then a digital word is converted at every clock cycle
- Multiplexer and timing become challenges at high speeds

[†] J. Goes, et. al., CICC'96 CMOS Analog Circuit Design

Summary of Reported High-Speed ADCs

Architecture [paper reference]	Sampling Freq. (Msps)	Signal Freq. (MHz)	ENOB ¹ (bits)	Power (mW)	Active Area (mm ²)	Feature Size ² (µm)	V_{in} (Vp-p)	$V_{\scriptscriptstyle DD} \ (\mathrm{V})$
Folding+ Interpolating [1]	70	8	5.5	110	0.7	0.8	2.0	5.0
Flash [2]	200	100	5.0	400	2.7	0.6	-	-
Flash [3]	200	20	6.0	110	1.6	0.5	0.3	3.0
Flash w. pre- processing [4]	175	84	4.0	160	12.0	0.7	1.2	3.3
Folding+ Interpolating [5]	125	10	5.5	225	4.0	1.0	1	5.0
Folding+ Interpolating [6]	80	75	5.8	80	0.3	0.5	1.6	3.3
Subranging+Inter leaving [7]	95	50	8.0	1100	50.0	1.0	2.0	5.0

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Page 10.8-35

References for Recently Published High-Speed CMOS ADCs

- [1] B. Nauta and A. Venes, "A 70Ms/s 110mW 8-b CMOS Folding and Interpolating A/D Converter, *IEEE J. of Solid-State Circuits*, vol. 30, no. 12, Dec. 1995, pp. 1302-1308.
- [2] J. Spalding and D. Dalton, "A 200 Msample/s 6b Flash ADC in 0.6μm CMOS," *Proc. of ISSCC*, paper SA19.5, 1996.
- [3] S. Tsukamoto, I. Dedic, et. al., "A CMOS 6b 200Msamples/s 3V-supply A/D converter for a PRML Read Channel LSI," *Proc. of ISSCC*, paper TP4.5, 1996.
- [4] R. Roovers and M. Steyaert, "A 175Ms/s, 6-b, 160mW, 3.3V CMOS A/D Converter," *IEEE J. of Solid-State Circuits*, vol. 31, no. 7, July 1996, pp. 938-944.
- [5] M. Flynn and D. Allstot, "CMOS Folding A/D Converters with Current-Mode Interpolation," *IEEE J. of Solid-State Circuits*, vol. 31, no. 9, Sept. 1996, pp. 1248-1257.
- [6] A. Venes and R. van de Plassche, "An 80 MHz, 80mW, 8-b CMOS Folding A/D Converter with Distributed Track-and-Hold Preprocessing," *IEEE J. of Solid-State Circuits*, vol. 31, no. 12, Dec. 1996, pp. 1846-1853.
- [7] K. Kim, N. Kusayanagi, and A. Abidi, "A 10-b, 100-Ms/s CMOS A/D Converter," *IEEE J. of Solid-State Circuits*, vol. 32, no. 3, Mar. 1997, pp. 302-311.

Summary of High-Speed Analog-Digital Converters

Type of ADC	Primary Advantage	Primary Disadvantage
Flash or parallel	Fast	Area is large if $N > 6$
Interpolating	Fast	Requires accurate interpolation
Folding	Fast	Bandwidth increases if no S/H used
Multiple-Bit, Pipeline	Increased number of bits	Slower than flash
Time- interleaved	Small area with large throughput	Precise timing and fast multiplexer

Typical Performance:

- 6-8 bits
- 500-2000 Msamples/sec.
- The *ENOB* at the Nyquist frequency is typically 1-2 bits less that the *ENOB* at low frequencies.
- Power is approximately 0.3 to 1W

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SECTION 10.9 - EXAMPLES OF HIGH-SPEED CMOS DIGITAL-ANALOG CONVERTERS

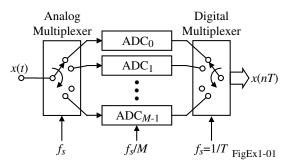
Outline

- Introduction
 - Example 1 10 Bit, 120 Msps, Time-Interleaved ADC with Digital Background Calibration
 - Example 2 8 Bit, 150 Msps Pipelined ADC
 - Example 3 6 Bit, 400 Msps Folding and Interpolating ADC
 - Example 4 6 Bit, 1600 Msps Flash ADC using Averaging and Averaging Termination
- Objective

Present examples of high-speed digital-analog and analog-digital converters compatible with CMOS technology.

EXAMPLE 1 - 10 BIT, 120 MSPS, TIME-INTERLEAVED ADC WITH DIGITAL BACKGROUND CALIBRATION †

Principle - Multiple ADCs time interleaved



- Problems
 - Offset mismatch of interleaved channels
 - Gain mismatch of interleaved channels
 - Aperture error between channels
- Solutions Digital-background calibration is used to overcome the offset, gain, and sample-time errors between channels. Digital-background calibration is a tradeoff in overhead versus enhanced performance.

Only two channels are given in this example to illustrate the method.

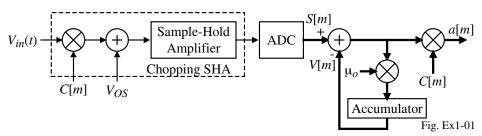
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Random Chopper-Based Offset Calibration

Calibration system for one channel:



C[m] is a pseudo-random binary signal = ± 1 where m is the discrete time index. C[m] is white with zero mean.

 V_{OS} models the input-referred offset of the sample-hold amplifier and the ADC.

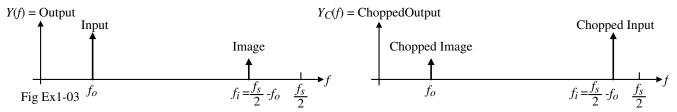
How does it work?

- 1.) The chopped analog signal is sampled and digitized by the ADC producing S[m].
- 2.) A variable offset, V[m], is subtracted from S[m] and the result multiplied by C[m] to produce the channel output, a[m].
- 3.) Since the analog signal has been chopped twice, it is unaffected by the chopping.
- 4.) Because of the chopping process, the only dc component in the accumulator is due to differences between the analog offset from the SHA and the ADC in the channel and the accumulator output V[m].
- 5.) In steady state, the negative feedback forces the average of the accumulator input to be zero. μ_o controls the bandwidth of the notch, the speed of convergence, and the variance of V[m] at convergence.

[†] S. Jamal, D. Fu, C.J. Chang, P. Hurst and S. Lewis, "A 10-b, 120-Msample/s Time-Interleaved Analog-to-Digital Converter With Digital Background Calibration", *IEEE J. of Solid-State Circuits*, vol. 37, no. 12, Dec. 2002, pp. 1618-1627.

Gain Calibration

ADC output spectrum for two time-interleaved channels with a sinusoidal input at f_o and a gain mismatch between channels.



The image amplitude is proportional to the gain mismatch between the two channels. How does it work?

- 1.) The ADC output is chopped by multiplying it by a signal that alternates at the channel sampling rate.
- 2.) This multiplication causes the image to shift to f_o and the input to f_i .
- 3.) Next, the output and chopped output signals are multiplied in the time domain.
- 4.) The result has a dc component that is proportional to the gain mismatch between the two channels.

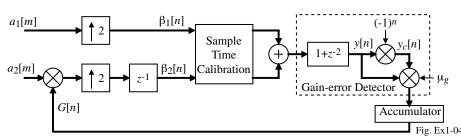
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Gain Calibration - Continued

Block diagram of the gaincalibration scheme:



Operation:

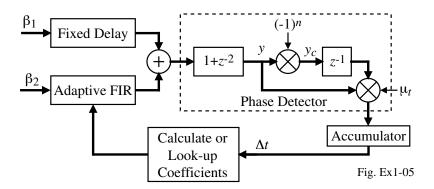
- 1.) $a_1[m]$ and $a_2[m]$ are upsampled by a factor of two by inserting zero samples to produce a signal at the ADC sample rate of f_s .
- 2.) $a_2[m]$ is delayed so that $\beta_1[n]\beta_2[n] = 0$.
- 3.) At the input of the gain-error detector the signal is passed through a short FIR filter.
- 4.) The output of the FIR filter is y[n] which is chopped to produce $y_c[n]$.
- 5.) The image at $0.5f_s$ - f_o turns out to be in phase with the input at f_o .
- 6.) Therefore, multiplying y[n] with $y_c[n]$ produces a signal with a dc component that is proportional to the gain mismatch.
- 7.) μ_g scales the product of y[n] and $y_c[n]$ to produce the accumulator output.
- 8.) The feedback on the lower ADC channel causes the accumulator input to converge to zero in the steady state eliminating the gain mismatch between the channels.

The FIR filter is used notch out $f_s/4$ to prevent generation of unwanted dc component.

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Sample Time Calibration

Block diagram of the a adaptive sampling-time calibration system:



Operation:

- 1.) β_1 goes through a fixed delay that equals the delay through the adaptive FIR filter when $\Delta t = 0$.
- 2.) The sum of β_1 and β_2 are applied to a phase detector.
- 3.) Except for the unit delay in the phase detector, the same method of calculating the correlation between the input and the image can be used in the time calibration.
- 4.) The feedback system is designed to adjust the delay of the adaptive filter so that the delays experience by both β_1 and β_2 are identical

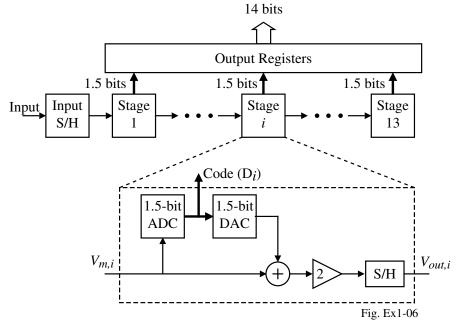
Based on simulations, a 21-tap FIR filter with 10-b coefficients is sufficient to correct any timing error between ±200ps to 10-bit accuracy for frequencies as high as 54 MHz.

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Implementation of the ADC

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Block diagram of the pipelined ADC in each channel.



1.5 bit stages permit digital error correction for every stage after the first.

Implementation - Continued

Circuits:

Chopping Amplifier

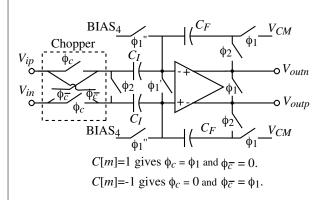
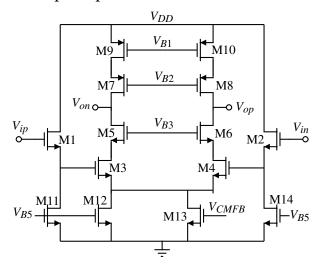


Fig. Ex1-07

Op Amp



Stage capacitors:

First three stages $C_I = 0.5 \text{pF}$, remaining stages $C_I = 0.125 \text{pF}$

Op Amp:

50dB gain and settling time of ≈ 7ns

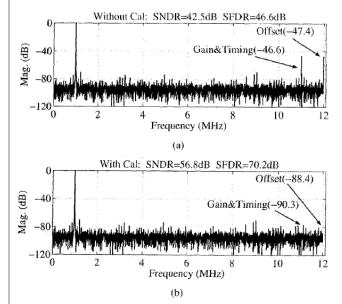
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Experimental Results

ADC output spectrum ($f_s = 120 \text{ Msps}$, $V_{in} = 3\text{Vpp}$, and $f_o = 0.99\text{MHz}$)



ig. 13. ADC output spectrum (a) without calibration and (b) with calibration. $f_s = 120$ Msample/s, $V_{in} = 3$ V_{p-p} , and $f_o = 0.99$ MHz).

SNDR versus Input Amplitude ($f_s = 120 \text{ Msps}$, and $f_o = 0.99 \text{MHz}$)

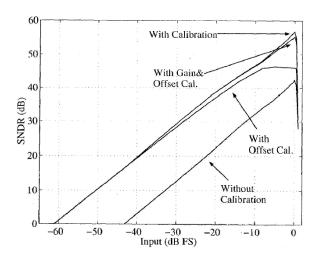
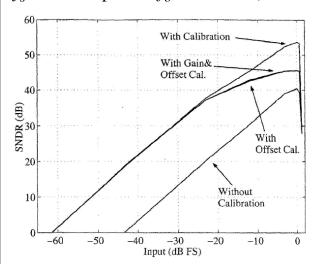


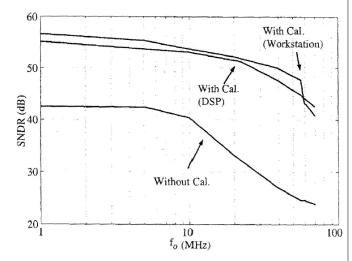
Fig. 14. SNDR versus input amplitude ($f_s = 120$ Msample/s, $f_o = 0.99$ MHz)

Experimental Results - Continued

SNDR versus Amplitude ($f_s = 120 \text{ Msps}$, and $f_o = 9.9 \text{MHz}$)



SNDR versus Input Frequency, f_o ($f_s = 120 \text{ Msps}$)



ig. 15. SNDR versus input amplitude ($f_s=120\,$ Msample/s, $f_o=9.90\,$ Hz). The plot "With Gain and Offset Cal" is almost identical to the plot "With Offset Cal."

Fig. 16. SNDR versus input frequency f_o ($f_s = 120$ Msample/s).

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Performance Summary

	Without Calibration	With Calibration
Process	0.35μm double-poly CMOS	0.35μm double-poly CMOS
Resolution	10 bits	10 bits
Sampling Rate	120 Megasamples/s	120 Megasamples/s
Active area	5.2 mm^2	5.2 mm ²
Power Dissipation (Analog/Total)	171 mW/234 mW	171 mW/234 mW + External
Full-Scale Input	3V peak-to-peak	3V peak-to-peak
$\mu_o = \mu_g = \mu_t$	0	2-22
DNL ($f_o = 0.99$ MHz)	+0.75/-0.41 LSB	+0.44/0.36 LSB
THD $(f_o = 0.99 \text{MHz})$	-62.4 dB	-62.4 dB
SNDR ($f_o = 0.99$ MHz)	42.5 dB	56.8 dB
SFDR $(f_o = 0.99\text{MHz})$	46.6 dB	70.2 dB
$PSRR (f_o = 0.05MHz)$	67.0 dB	67.0 dB
CMRR ($f_o = 0.99$ MHz)	68.0 dB	68.0 dB
Dynamic Range ($f_o = 0.99$ MHz)	43.1 dB	61.5 dB

EXAMPLE 2 – AN 8-BIT, 150 MHZ CMOS A/D CONVERTER[†]

Introduction

This ADC uses a 5-stage pipelined and interleaved ADC that only uses open-loop circuits such as a differential amplifier or source followers to achieve a high conversion rate.

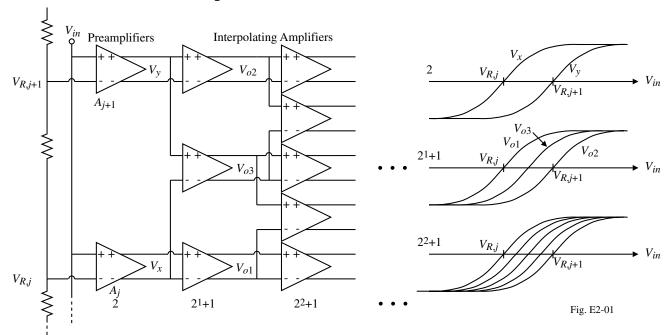
Techniques employed include:

- Sliding interpolation to avoid the exponential growth of power and area
- Interstage distributed sampling to perform pipelining with using op amps
- Dual-channel interleaving to increase the conversion rate
- Punctured interpolation to reduce the integral nonlinearity

A clock edge reassignment technique is also introduced to suppress timing mismatches in the interleaved channels.

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Traditional Active 2x Interpolation

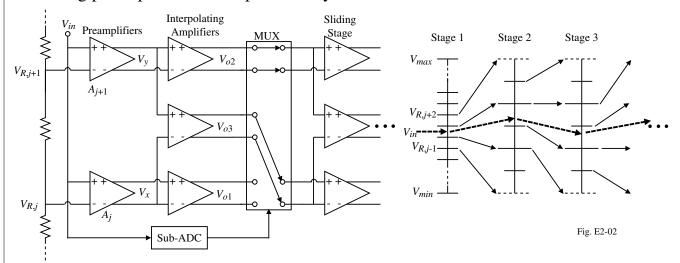


Problem with this scheme is the exponential growth of power and hardware.

[†] Yun-Ti Wang and Behzad Razavi, "An 8-Bit 150-MHz CMOS A/D Converter, " *J. of Solid-State Circuits*, vol. 35, no. 3, March 2000, pp. 308-317. CMOS Analog Circuit Design © P.E. Allen - 2003

Sliding Interpolation Scheme

If V_{in} lies between $V_{R,j}$ and $V_{R,j+1}$, the only the outputs of A_j an A_{j+1} are of interest and the remaining preamplifiers do not provide any additional information.



In this example, the first stage employs 16 preamplifiers to generate 16 zero crossings. If the analog input lies between $V_{R,j}$ and $V_{R,j+1}$, then a 4-bit coarse ADC and a 16-to-4 MUX route the outputs of the preamplifiers sensing $V_{R,j-1},...,V_{R,j+2}$ to the next interpolating stage

The sub-ADC detects 4-bits, 2 of which are used for subsequent digital error correction.

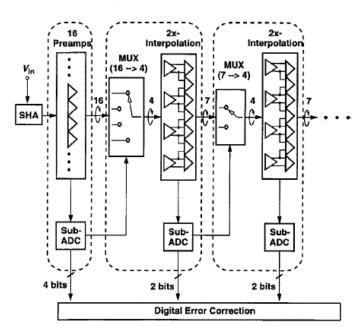
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Multistage ADC Architecture

Detailed block diagram:

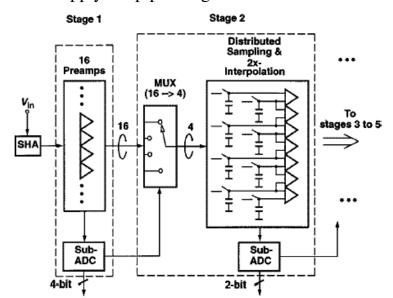


First stage has 16 preamplifiers while each of the following 5 stages requires 7 amplifiers each for a total of 51. The reduction in "differential pairs" is approximately 500 to 50.

The five sub-ADCs use 15 comparators for the first stage and 3 comparators each for the following 5 stages for a total of 28 comparators.

Embedded Pipelining

Where to apply the pipelining?



Interfacing the stages at the input of the MUX has two advantages.

- 1.) Multiplexing switches can function as the sampling switches.
- 2.) The interconnect capacitance serves as the S/H capacitors.

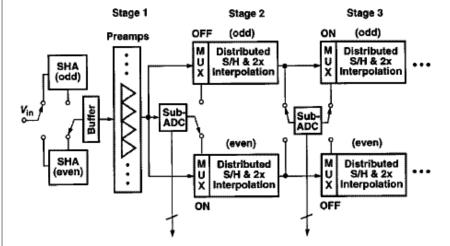
Note that each stage in the pipeline operates in the sample mode for half of the clock period and in the hold mode for the other half. Since the sub-ADC only operates during the hold mode, the possibility of interleaving exists to increase the throughput.

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Interleaving

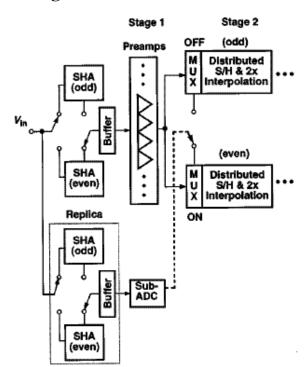


The multiplexers, distributed sampling circuits, and 2x-interpolation amplifiers are duplicated for the even and the odd channels whereas the front-end buffer, the preamplifiers, and all of the sub-ADCs are shared between the 2 channels.

Difficulties with the first sub-ADC:

- 1.) Kickback noise disturbs the analog signals at the inputs of the multiplexers.
- 2.) Sub-ADC must wait until the front-end SHA, the buffer, and the preamplifiers have settled.
- 3.) Sub-ADC is in the critical delay path.

Interleaving – Continued



A replica front-end SHA has been added and its output directly drives the sub-ADC.

- The scaled-down replica device dimensions and current avoid the kickback problem.
- The replica signal experiences a shorter delay than that in the main because of the smaller capacitances.

Note that one bit of overlap and digital correction suppress errors due to mismatches between the main path and replica path.

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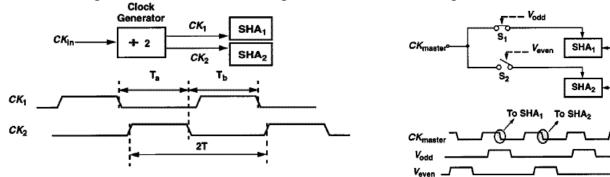
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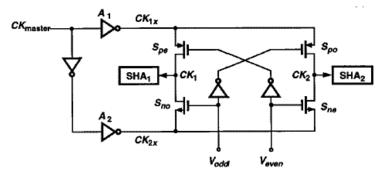
Clock Edge Reassignment

Ideal clock generation for interleaving.

Use of a single clock for both SHAs.



Clock scheme which provides both rising and falling edges for sample and hold operations.

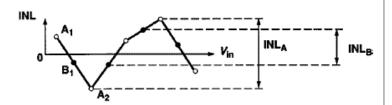


Punctured Interpolation

Implementation of punctured interpolation.

Punctured Interpolation Interpolation Amplifiers Preamplifiers Amplifiers

Error plot of the punctured interpolation scheme.



A's: Original Offsets

o: Original Zero Crossings B's: Interpolated Offsets : Interpolated Zero Crossings

V_{A1}, V_{A2}, V_{A3} discarded

In this scheme, the original inputs $(V_{A1}, V_{A2} \text{ and } V_{A3})$ are used to generate a second set of interpolated outputs (V_{B1} and V_{B2}). If the offset components of the adjacent V_A 's are uncorrelated, then the standard deviation of the offsets of the corresponding V_B 's are,

$$B_1 = \frac{A_1 + A_2}{2} \implies \sigma_{B1} = \frac{\sqrt{\sigma_{A1}^2 + \sigma_{A2}^2}}{2} = \frac{\sigma_{\text{original}}}{\sqrt{2}}$$

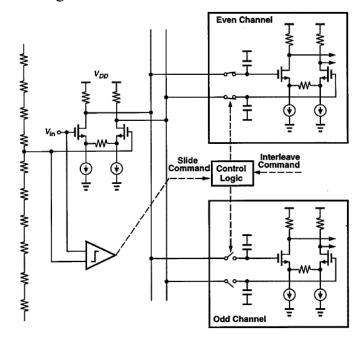
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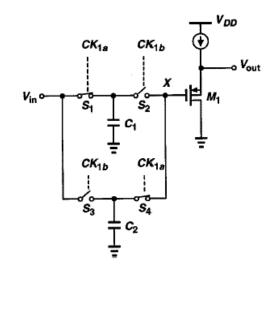
Page 10.9-21

Circuits

Realization of a slice of the signal path in the first stage.

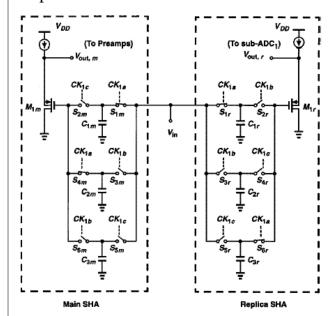


Dual-channel interleaved SHA

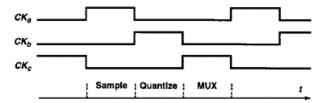


Circuits – Continued

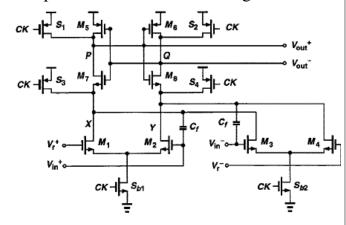
Triple-channel interleaved SHA circuit.



Clocks used for interleaving.



Comparator used in the first stage.

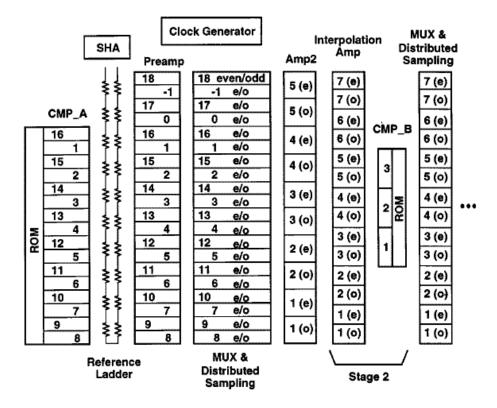


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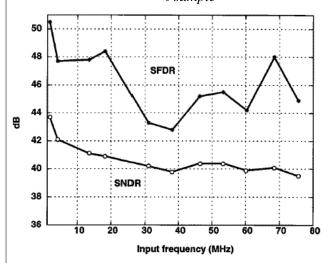
Page 10.9-23

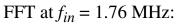
Layout Floorplan

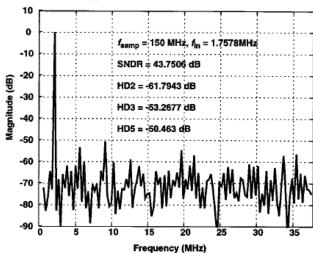


Experimental Performance

SNDR and SFDR at $f_{sample} = 150 \text{ MHz}$:







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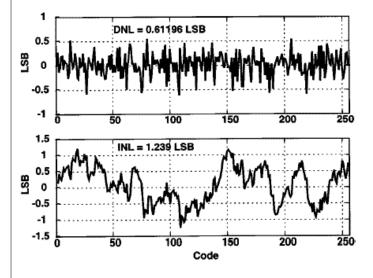
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Page 10.9-25

Experimental Performance – Continued

DNL and INL at f_{in} =1.8 MHz and f_{sample} = 150MHz



Technology	0.6μm,1-p, 3-m CMOS
Resolution	8-bits
DNL	0.62 LSB
INL	1.24 LSB
Sampling Rate	150 MHz
SNDR @ f_{in} = 1.8MHz f_{in} = 70MHz	43.7 dB 40 dB
Analog Input Swing	1.6 Vp-p
Input Capacitance	1.5 pF
Active Chip Area	1.2 mm ²
Supply Voltage	3.3V
Power Consumption Analog Digital Reference Ladder Total	330 mW 53 mW 12 mW 395 mW

EXAMPLE 3 – A 400-MSAMPLE/S, 6-BIT CMOS FOLDING AND INTERPOLATING ADC[†]

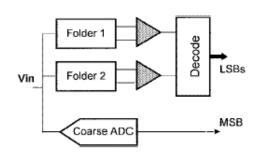
Introduction

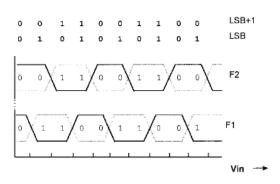
This ADC uses folding and interpolating to achieve a performance of 400 Msamples/s with an accuracy of 6-bits.

Techniques employed in this ADC:

- Low impedance, current mode operation
- Current-division interpolation
- Short aperature comparator (do not need S/H for signal frequencies < 0.25 sample rate) Folding Review:

A three-bit example.





[†] M. P. Flynn and B. Sheahan, "A 400-Msample/s, 6-b CMOS Folding and Interpolating ADC, *IEEE J. of Solid-State Circuits*, vol. 33, no. 12, Dec. 1998, pp. 1932-1938.

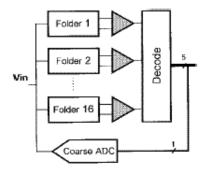
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ADC Architecture

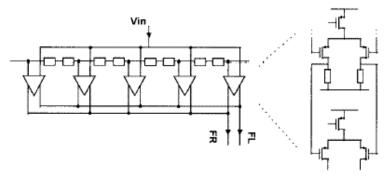
Block diagram:



A folding factor of 4 is chosen requiring 16 folders that produce 16 offset folking signal and drive 16 comparators. A separate 1-bit coarse ADC determines the MSB.

Folder

Folder block:



The first stage (preamplifier) of the folder uses resistive loads for better speed and linearity.

The outputs of the second stage are current that permits the current mode operation.

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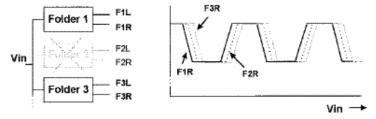
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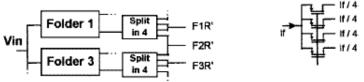
Page 10.9-29

Interpolation

Intepolation is used to eliminate half or more of the folder blocks.



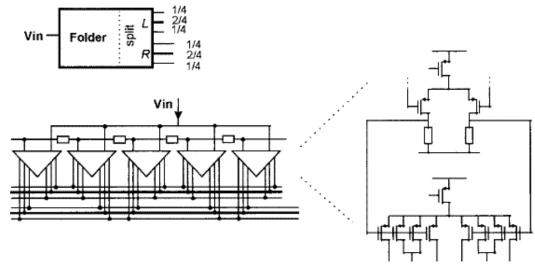
Current mode interpolation:



- The output from one folder is fed into the "split-in-4" blocks.
- A quarter of the folder 1 output is added to a quarter of the folder 2 output to give F2R'
- Two quarters of folder 1 output are summed to form F1R' and so forth.

If four parallel MOSFETs are used, a quarter of the current flows through each device. This causes two problems, 1.) adds an extra node in the signal path and 2.) it does not allow low supply voltages.

Modified Folder to Include Current Division



The resulting ADC uses:

8 folders

16 comparators

1 coarse ADC

Encoder

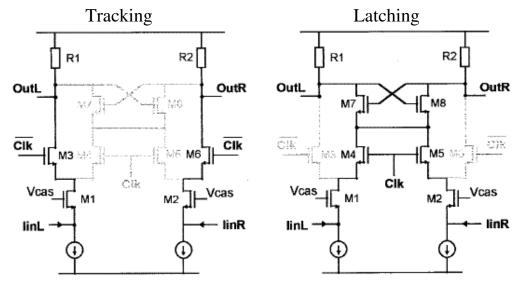
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Comparators

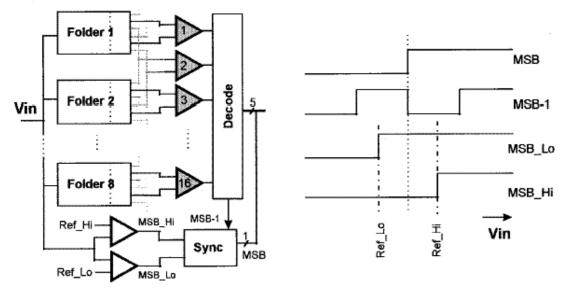


Comparator advantages:

- Because the currents are summed to drive the latching devices, the input signal has very little effect after latching begins.
- Since there is always a path for the current to flow, the folders are not disturbed when the comparators change from tracking to latching.
- Since the output voltage swing is small, the comparator is fast.

Folding and Interpolating ADC

Block diagram with detail of coarse ADC and coarse ADC waveforms.



A cyclic thermometer code is used which is more complex than a flash thermometer code.

- The cyclic code along with the decoding logic can surpress the "bubbles" in the cyclic code.
- The reduced number of comparators does not cause a size penalty for using the cyclic code.

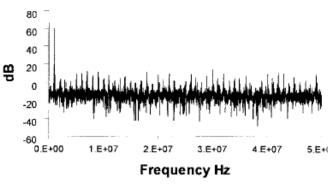
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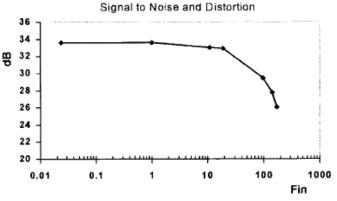
Page 10.9-33

Test Results

FFT for 1 MHz sinusoid sampled at 400 Msamples/s (decimated).



SNDR versus input frequency at 400 Msamples/s



Performance summary:

Technology SNDR (1MHz sinusoid)

Supply voltage Power Area

Input capacitance

0.5µm BiCMOS (CMOS only) 33.6 dB @ 400 Msamples/s

32.9 dB @ 450 Msamples/s

3.2V 200mW 0.6mm² 1.4 pF

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EXAMPLE 4 – A 6-BIT, 1.6-GSAMPLE/S ADC IN 0.18µm CMOS USING AVERAGING TERMINATION[†]

Introduction

This ADC uses folding and interpolating to achieve a performance of 1600 Msamples/s with an accuracy of 6-bits.

Techniques employed in this ADC:

- Resistance averaging to reduce offsets and nonlinearity
- Termination of the averaging circuits to enhance the averaging
- Derivation of expressions to relate the INL, DNL, and the number of over-range amplifiers necessary as a function of averaging.
- Distributed track-and-hold

This example represents one of the fastest CMOS ADC published.

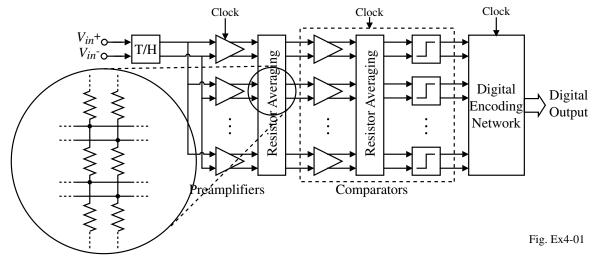
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What is Averaging?

Averaging is a technique that connects the outputs of adjacent amplifiers to obtain more accuracy and more speed.



Results:

- 1.) With no averaging, the standard deviation of the offset voltage is 11mV.
- 2.) With averaging of the preamplifiers, the standard deviation is 9mV.
- 3.) With averaging of the preamplifiers and comparators, the standard deviation is 3.7mV.

[†] P.C.S. Scholtens and M. Vertregt, "A 6-b 1.6-Gsample/s Flash ADC in 0.18 μm CMOS Using Averaging Termination, *IEEE J. of Solid-State Circuits*, vol. 37, no. 12, Dec. 2002, pp. 1599-1609.

The Influence of Averaging on Bandwidth[†]

Another important advantage of averaging is an increase in bandwidth.

The standard deviation of the offset is inversely proportional to the $\sqrt{\text{Transistor Area}}$.

$$\therefore \qquad \sigma_{VOS} \approx \frac{A}{\sqrt{(W \cdot L)_{\text{input}}}}$$

It can be shown that averaging will reduce the value of σ_{VOS} by approximately 3.

Therefore, the transistors can be made 9 times smaller to achieve the same σ_{VOS} .

This means that the capacitances are reduced by a factor of 9 while the resistances are only increased by a factor of 3. As a result, we find that,

$$BW_{\text{single}} = \frac{1}{R_O \cdot (C_{\text{wire}} + C_{\text{load}} + C_j)})$$

and

$$BW_{\text{averaging}} = \frac{1}{3R_O \cdot \left(\frac{C_{\text{wire}}}{9} + C_{\text{load}} + \frac{C_j}{9} + C_{\text{network}}\right)}$$

Therefore, $\frac{BW_{\text{averaging}}}{BW_{\text{single}}} \approx 3$

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Some Useful Monte Carlo Simulation Results

Most mismatch analyses can be expressed in terms of the standard deviations of threshold and *W* mismatch. Using 0.35µm CMOS technology, the following standard deviations have been derived from Monte Carlo simulations performed on a two-stage averaging resistor network.

$$\sigma_{V_{th, \text{NMOS}}} = \frac{10.6 \text{mV} \cdot \mu \text{m}}{\sqrt{W \cdot L}} \qquad \sigma_{V_{th, \text{PMOS}}} = \frac{8.25 \text{mV} \cdot \mu \text{m}}{\sqrt{W \cdot L}}$$

and

$$\sigma\left(\frac{\Delta W}{W}\right)_{\text{NMOS}} = \frac{0.0056 \cdot \mu\text{m}}{\sqrt{W \cdot L}} \qquad \qquad \sigma\left(\frac{\Delta W}{W}\right)_{\text{PMOS}} = \frac{0.0011 \cdot \mu\text{m}}{\sqrt{W \cdot L}}$$

The above results suggest that PMOS devices would be better matched than NMOS devices in this technology.

[†] M. Choi and A. Abidi, "A 6-b, 1.3-Gsamples/s A/D Converter in 0.35μm CMOS," *IEEE J. of Solid-State Circuits*, vol. 36, no. 12, Dec. 2001, pp. 1847-1858.

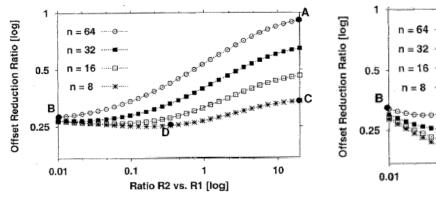
Averaging Termination

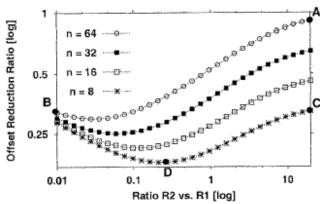
In addition to the above concepts of averaging, by applying the concept of averaging termination, the number of over-range amplifiers can be reduced leading to reduced power consumption.

The over-range amplifiers are the amplifiers which are outside the usable voltage range for the purposes of making the averaging network look like an infinite array. Some results:

No averaging termination:

Averaging termination:





 R_1 = the source resistance of each amplifier

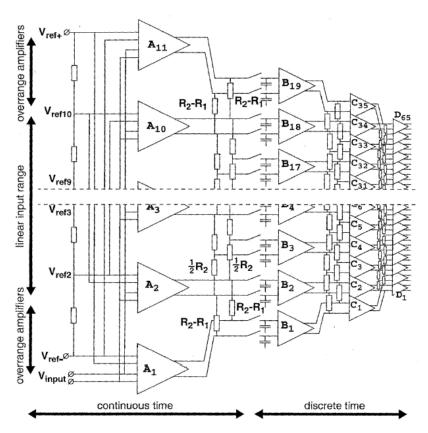
 R_2 = the averaging resistance used to connect the outputs of each amplifier n = number of level of quantization

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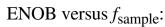
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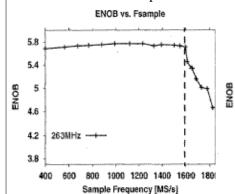
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Analog Front End of the ADC

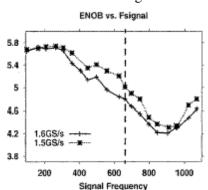


Experimental Results

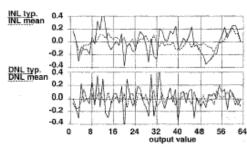




ENOB versus f_{signal} :



Measured linearity:



Summary of results:

Measured Quantity	Value
ENOB	
$f_{\text{sample}} = 1.6 \text{Gsamples/s}, f_{\text{signal}} = 263 \text{ MHz}$	5.6 bits
$f_{\text{sample}} = 1.5 \text{Gsamples/s}, f_{\text{signal}} = 300 \text{ MHz}$	5.7 bits
$f_{\text{sample}} = 1.6 \text{Gsamples/s}, f_{\text{signal}} = 660 \text{ MHz}$	5.0 bits
Power consumption (1.95V analog and 2.25V digital)	328mW
At 1.6 Gsamples/s the digital is increased to 2.35V	340mW

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SUMMARY OF HIGH-SPEED ADC EXAMPLES

- CMOS technology is capable of 6-bit, 1.5 Gsample/s ADC with less than 0.5mW of power consumption
- Key techniques for high-speed performance include:
 - Digital background calibration
 - Time interleaving (frequency interleaving?)
 - Sliding interpolation
 - Punctured interpolation to reduce the INL
 - Current mode operation and current-division interpolation
 - Resistor averaging and resistor averaging termination
- Challenges
 - Increase the resolution at high speeds
 - Minimize the power dissipation
 - Move signal frequency bandwidth up to RF applications (1-3 GHz)

SECTION 10.10 - OVERSAMPLING CONVERTERS

Introduction

What is an oversampling converter?

An oversampling converter uses a noise-shaping modulator to reduce the in-band quantization noise to achieve a high degree of resolution.

What is the possible performance of an oversampled converter?

The performance can range from 16 to 18 bits of resolution at bandwidths up to 50kHz to 8 to 10 bits of resolution at bandwidths up to 5-10MHz.

What is the range of oversampling?

The oversampling ratio, called M, is a ratio of the clock frequency to the Nyquist frequency of the input signal. This oversampling ratio can vary from 8 to 256.

- The resolution of the oversampled converter is proportional to the oversampled ratio.
- The bandwidth of the input signal is inversely proportional to the oversampled ratio.

What are the advantages of oversampling converters?

Very compatible with VLSI technology because most of the converter is digital High resolution

Single-bit quantizers use a one-bit DAC which has no INL or DNL errors

Provide an excellent means of trading precision for speed

What are the disadvantages of oversampling converters?

Difficult to model and simulate

Limited in bandwidth to the clock frequency divided by the oversampling ratio

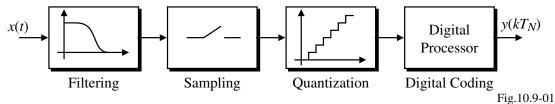
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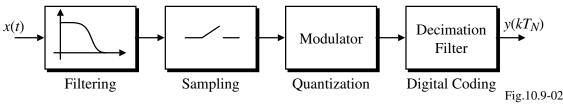
Page 10.10-2

Nyquist Versus Oversampled ADCs

Conventional Nyquist ADC Block Diagram:



Oversampled ADC Block Diagram:



Components:

- Filter Prevents possible aliasing of the following sampling step.
- Sampling Necessary for any analog-to-digital conversion.
- Quantization Decides the nearest analog voltage to the sampled voltage (determines the resolution).
- Digital Coding Converts the quantizer information into a digital signal.

Frequency Spectrum of Nyquist and Oversampled Converters

Definitions:

 f_B = analog signal bandwidth

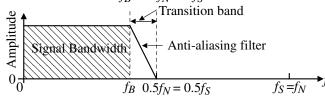
 f_N = Nyquist frequency (two times f_B)

 f_S = sampling or clock frequency

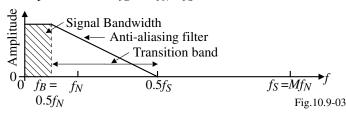
$$M = \frac{f_S}{f_N} = \frac{f_S}{2f_B}$$
 = oversampling ratio

Frequency spectrums:

Conventional ADC with $f_B \approx 0.5 f_N = 0.5 f_S$.



Oversampled ADC with $f_B \approx 0.5 f_N << f_S$.



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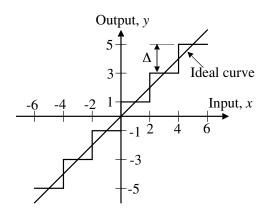
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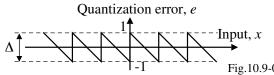
Quantization Noise of a Conventional (Nyquist) ADC

Multilevel Quantizer:



The quantized signal y can be represented as,

$$y = Gx + e$$



where

G = gain of the ADC, normally 1

e = quantization error

The mean square value of the quantization error is

$$e_{rms}^2 = S_Q = \frac{1}{\Delta} \int_{-\Delta/2}^{\Delta/2} e(x)^2 dx = \frac{\Delta^2}{12}$$

Quantization Noise of a Conventional (Nyquist) ADC - Continued

Spectral density of the sampled noise:

When a quantized signal is sampled at f_S (= $1/\tau$), then all of its noise power folds into the frequency band from 0 to 0.5 f_S . Assuming that the noise power is white, the spectral density of the sampled noise is,

$$E(f) = e_{rms} \sqrt{\frac{2}{f_S}} = e_{rms} \sqrt{2\tau}$$

$$\tau = 1/f_S \text{ and } f_S = \text{sampling frequency}$$

The inband noise energy n_o is

$$n_o^2 = \int_0^2 E^2(f)df = e_{rms}^2 (2f_B\tau) = e_{rms}^2 \left(\frac{2f_B}{f_S}\right) = \frac{e_{rms}}{M} \qquad \Rightarrow \qquad n_o = \frac{e_{rms}}{\sqrt{M}}$$

What does all this mean?

where

- One way to increase the resolution of an ADC is to make the bandwidth of the signal, f_B , less than the clock frequency, f_S . In otherwords, give up bandwidth for precision.
- However, it is seen from the above that a doubling of the oversampling ratio M, only gives a decrease of the inband noise, n_O , of $1/\sqrt{2}$ which corresponds to -3dB decrease or an increase of resolution of 0.5 bits

The conclusion is that reduction of the oversampling ratio is not a very good method of increasing the resolution of a Nyquist analog-digital converter.

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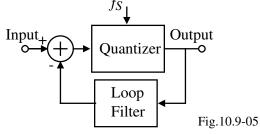
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Oversampled Analog-Digital Converters

Classification of oversampled ADCs:

- 1.) Straight-oversampling The quantization noise is assumed to be equally distributed over the entire frequency range of dc to $0.5f_S$. This type of converter is represented by the Nyquist ADC.
- 2.) Predictive oversampling Uses noise shaping plus oversampling to reduce the inband noise to a much greater extent than the straight-oversampling ADC. Both the signal and noise quantization spectrums are shaped.



3.) Noise-shaping oversampling - Similar to the predictive oversampling except that only the noise quantization spectrum is shaped while the signal spectrum is preserved.

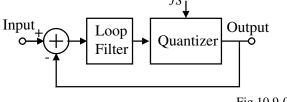
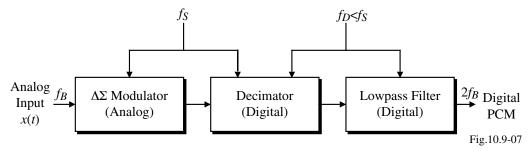


Fig.10.9-06

The noise-shaping oversampling ADCs are also known as *delta-sigma* ADCs. We will only consider the delta-sigma type oversampling ADCs.

Oversampling Analog-Digital Converters - Continued

General block diagram of an oversampled ADC:



Components of the Oversampled ADC:

- 1.) $\Delta\Sigma$ Modulator Also called the noise shaper because it can shape the quantization noise and push the majority of the inband noise to higher frequencies. If modulates the analog input signal to a simple digital code, normally a one-bit serial stream using a sampling rate much higher than the Nyquist rate.
- 2.) Decimator Also called the down-sampler because it down samples the high frequency modulator output into a low frequency output and does some pre-filtering on the quantization noise.
- 3.) Digital Lowpass Filter Used to remove the high frequency quantization noise and to preserve the input signal.

Note: Only the modulator is analog, the rest of the circuitry is digital.

CMOS Analog Circuit Design

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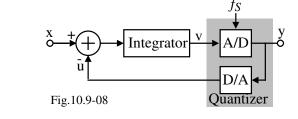
First-Order, Delta-Sigma Modulator

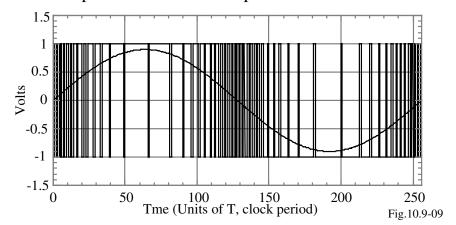
Block diagram of a first-order, delta-sigma modulator:

Components:

- Integrator (continuous or discrete time)
- Coarse quantizer (typically two levels)
 - A/D which is a comparator for two levels
 - D/A which is a switch for two levels

First-order modulator output for a sinusoidal input:

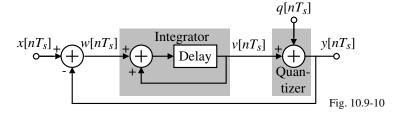




Sampled-Data Model of a First-Order ΔΣ Modulator

Writing the following relationships,

$$y[nT_S] = q[nT_S] + v[nT_S]$$
$$v[nT_S] = w[(n-1)T_S] + v[(n-1)T_S]$$



$$y[nT_S] = q[nT_S] + w[(n-1)T_S] + v[(n-1)T_S] = q[nT_S] + \{x[(n-1)T_S] - y[(n-1)T_S]\} + v[(n-1)T_S] + v[(n-1)T_$$

But the first equation can be written as

$$y[(n-1)T_S] = q[(n-1)T_S] + v[(n-1)T_S] \rightarrow q[(n-1)T_S] = y[(n-1)T_S] - v[(n-1)T_S]$$

Substituting this relationship into the above gives,

$$y[nT_S] = x[(n-1)T_S] + q[nT_S] - q[(n-1)T_S]$$

Converting this expression to the *z*-domain gives,

$$Y(z) = z^{-1}X(z) + (1-z^{-1})Q(z)$$

Definitions:

Signal Transfer Function =
$$STF = \frac{Y(z)}{X(x)} = z^{-1}$$

Noise Transfer Function =
$$NT F = \frac{Y(z)}{Q(x)} = 1-z^{-1}$$

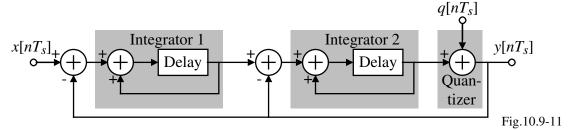
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Chapter 10 - Section 10 (2/25/03)

Page 10.10-10

Higher-Order ΔΣ Modulators

A second-order, $\Delta\Sigma$ modulator:



It can be shown that the z-domain output is,

$$Y(z) = z^{-2}X(z) + (1-z^{-1})^2Q(z)$$

The general, L-th order $\Delta\Sigma$ modulator has the following form,

$$Y(z) = z^{-L}X(z) + (1-z^{-1})^{L}Q(z)$$

Note that noise transfer function, *NTF*, has *L*-zeros at the origin resulting in a high-pass transfer function.

This high-pass characteristic reduces the noise at low frequencies.

Noise Transfer Function

The noise transfer function can be written as,

$$NTF_O(z) = (1-z^{-1})^L$$

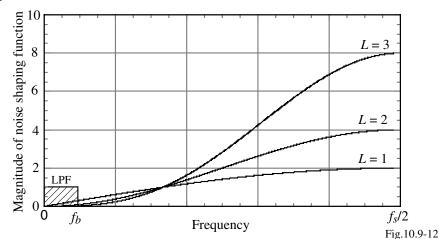
Evaluate $(1-z^{-1})$ by replacing z by $e^{j\omega T_s}$ to get

$$(1-z^{-1}) = (1 - e^{-j\omega T_s}) \times \frac{2j}{2j} \times \frac{e^{j\pi f/f_s}}{e^{j\pi f/f_s}} = \left(\frac{e^{j\pi f/f_s} - e^{-j\pi f/f_s}}{2j}\right) 2j e^{-j\pi f/f_s} = \sin(\pi f/T_s) 2j e^{-j\pi f/f_s}$$

$$|1-z^{-1}| = (2\sin\pi f/T_s) \longrightarrow |NTF_O(f)| = (2\sin\pi f/T_s)L$$

Magnitude of the noise transfer function,

Note: Single-loop modulators having noise shaping characteristics of the form $(1-z^{-1})^L$ are unstable for L>2 unless an L-bit quantizer is used.



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In-Band Rms Noise of Single-Loop ΔΣ Modulator

Assuming noise power is white, the power spectral density of the $\Delta\Sigma$ modulator, $S_E(f)$, is

$$S_E(f) = |NTF_Q(f)|^2 \frac{|S_Q(f)|}{f_s}$$

Next, integrate $S_E(f)$ over the signal band to get the inband noise power using $S_Q = \frac{\Delta^2}{12}$

$$\therefore S_B = \frac{1}{f_s} \int (2sin\pi f T_s)^{2L} \frac{\Delta^2}{12} df \approx \left(\frac{\pi^{2L}}{2L+1}\right) \left(\frac{1}{M^{2L+1}}\right) \left(\frac{\Delta^2}{12}\right) \quad \text{where } sin\pi f T_s \approx \pi f T_s \text{ for } M >> 1.$$

Therefore, the in-band, rms noise is given as

$$n_0 = \sqrt{S_B} = \left(\frac{\pi^L}{\sqrt{2L+1}}\right) \left(\frac{1}{M^{L+0.5}}\right) \left(\frac{\Delta}{\sqrt{12}}\right) = \left(\frac{\pi^L}{\sqrt{2L+1}}\right) \left(\frac{1}{M^{L+0.5}}\right) e_{rms}$$

Note that as the $\Delta\Sigma$ is a much more efficient way of achieving resolution by increasing M.

$$n_0 \propto \frac{e_{rms}}{ML + 0.5}$$
 \Rightarrow Doubling of M leads to a $2L + 0.5$ decrease in in-band noise

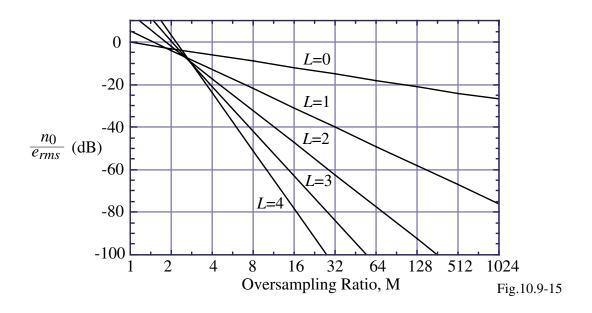
which leads to an extra L+0.5 bits of resolution!

 \therefore The increase of the oversampling ratio is an excellent method of increasing the resolution of a $\Delta\Sigma$ oversampling analog-digital converter.

Illustration of RMS Noise Versus Oversampling Ratio for Single Loop $\Delta\Sigma$ Modulators

Plotting n_0/e_{rms} gives,

$$\frac{n_0}{e_{rms}} = \left(\frac{\pi^L}{\sqrt{2L+1}}\right) \left(\frac{1}{M^{L+0.5}}\right)$$



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Page 10.10-14

Dynamic Range of ΔΣ Analog-Digital Converters

Oversampled $\Delta\Sigma$ Converter:

The dynamic range, DR, for a 1 bit-quantizer with level spacing $\Delta = V_{REF}$, is

$$DR^{2} = \frac{\text{Maximum signal power}}{S_{B}(f)} = \frac{\left(\frac{\Delta}{2\sqrt{2}}\right)^{2}}{\left(\frac{\pi^{2}L}{2L+1}\right)\left(\frac{1}{M^{2}L+1}\right)\left(\frac{\Delta^{2}}{12}\right)} = \frac{3}{2} \frac{2L+1}{\pi^{2}L} M^{2}L+1$$

Nyquist Converter:

The dynamic range of a N-bit Nyquist rate ADC is (now Δ becomes $\approx V_{REF}$ for large N),

$$DR^2 = \frac{\text{Maximum signal power}}{S_Q} = \frac{(V_{REF}/2\sqrt{2})^2}{\Delta^2/12} = \frac{3}{2} 2^{2N} \implies DR = \sqrt{1.5} 2^N$$

Expressing DR in terms of dB (DR_{dB}) and solving for N, gives

$$N = \frac{DR_{dB} - 1.7609}{6.0206}$$
 or $DR_{dB} = (6.0206N + 1.7609) \text{ dB}$

Example: A 16-bit $\Delta\Sigma$ ADC requires about 98dB of dynamic range. For a second-order modulator, M must be 153 or 256 since we must use powers of 2.

Therefore, if the bandwidth is 20kHz, then the clock frequency must be 10.24MHz.

Multibit Quantizers

A single-bit quantizer:

$$\Delta = V_{REF}$$

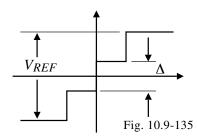
Advantage is that the DAC is linear.

Multi-bit quantizer:

Consists of an ADC and DAC of B-bits.

$$\Delta = \frac{V_{REF}}{2B-1}$$

Disadvantage is that the DAC is no longer perfectly linear.



Dynamic range of a multibit $\Delta\Sigma$ ADC:

$$DR^2 = \frac{3}{2} \frac{2L+1}{\pi^2 L} M^{2L+1} (2B-1)^2$$

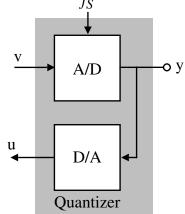


Fig. 10.9-14

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Example 1 - Tradeoff Between Signal Bandwidth and Accuracy of ΔΣ ADCs

Find the minimum oversampling ratio, M, for a 16-bit oversampled ADC which uses (a.) a 1-bit quantizer and third-order loop, (b.) a 2-bit quantizer and third-order loop, and (c.) a 3-bit quantizer and second-order loop. For each case, find the bandwidth of the ADC if the clock frequency is 10MHz.

Solution

We see that 16-bit ADC corresponds to a dynamic range of approximately 98dB. (a.) Solving for *M* gives

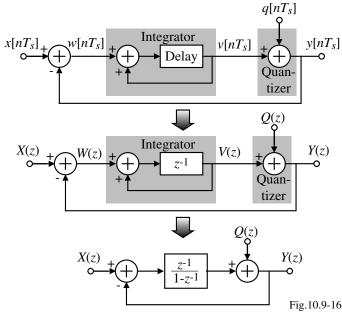
$$M = \left(\frac{2}{3} \frac{DR^2}{2L+1} \frac{\pi^{2L}}{(2^{B-1})^2}\right)^{1/(2L+1)}$$

Converting the dynamic range to 79,433 and substituting into the above equation gives a minimum oversampling ratio of M = 48.03 which would correspond to an oversampling rate of 64. Using the definition of M as $f_c/2f_B$ gives f_B as 10MHz/2.64 = 78kHz.

(b.) and (c.) For part (b.) and (c.) we obtain a minimum oversampling rates of M = 32.53 and 96.48, respectively. These values correspond to oversampling rates of 32 and 128, respectively. The bandwidth of the converters is 312kHz for (b.) and 78kHz for (c.).

Z-Domain Equivalent Circuits

The modulator structures are much easier to analyze and interpret in the z-domain.



$$Y(z) = Q(z) + \left(\frac{z^{-1}}{1 - z^{-1}}\right) [X(z) - Y(z)] \qquad \Rightarrow \qquad Y(z) \left(\frac{1}{1 - z^{-1}}\right) = Q(z) + \left(\frac{z^{-1}}{1 - z^{-1}}\right) X(z)$$

$$\therefore Y(z) = (1 - z^{-1}) Q(z) + z^{-1} X(z) \qquad \Rightarrow \qquad NTF_O(z) = (1 - z^{-1}) \text{ for } L = 1$$

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Alternative Modulator Architectures

Since the single-loop architecture with order higher than 2 are unstable, it is necessary to find alternative architectures that allow stable higher order modulators.

Cascaded $\Delta\Sigma$ Modulator-Second-Order

$$Y_{1}(z) = (1-z^{-1})Q_{1}(z) + z^{-1}X(z)$$

$$X_{2}(z) = \left(\frac{z^{-1}}{1-z^{-1}}\right)(X(z) - Y_{1}(z))$$

$$= \left(\frac{z^{-1}}{1-z^{-1}}\right)X(z) - \left(\frac{z^{-1}}{1-z^{-1}}\right)[(1-z^{-1})]$$

$$Y_{2}(z) + z^{-1}X(z)$$

$$Y_{3}(z) + z^{-1}X(z)$$

$$Y_{2}(z) + z^{-1}X(z)$$

$$Y_{3}(z) + z^{-1}X(z)$$

$$Y_{2}(z) + z^{-1}X(z)$$

$$Y_{3}(z) + z^{-1}X(z)$$

$$Y_{1}(z) + z^{-1}X(z)$$

$$Y_{2}(z) + z^{-1}X(z)$$

$$Y_{3}(z) + z^{-1}X(z)$$

$$Y_{2}(z) + z^{-1}X(z)$$

$$Y_{3}(z) + z^{-1}X(z)$$

$$Y_{3}(z) + z^{-1}X(z)$$

$$Y_{3}(z) + z^{-1}X(z)$$

$$Y_{2}(z) = (1-z^{-1})Q_{2}(z) + z^{-1}X_{2}(z) = (1-z^{-1})Q_{2}(z) + \left(\frac{z^{-2}}{1-z^{-1}}\right)X(z) - z^{-2}Q_{1}(z) - \left(\frac{z^{-2}}{1-z^{-1}}\right)X(z)$$

$$= (1-z^{-1})Q_{2}(z) - z^{-2}Q_{1}(z)$$

$$Y(z) = Y_{2}(z) - z^{-1}Y_{2}(z) + z^{-2}Y_{1}(z) = (1-z^{-1})Y_{2}(z) + z^{-2}Y_{1}(z)$$

$$= (1-z^{-1})^{2}Q_{2}(z) - (1-z^{-1})z^{-2}Q_{1}(z) + (1-z^{-1})z^{-2}Q_{1}(z) + z^{-3}X(z) = (1-z^{-1})^{2}Q_{2}(z) + z^{-3}X(z)$$

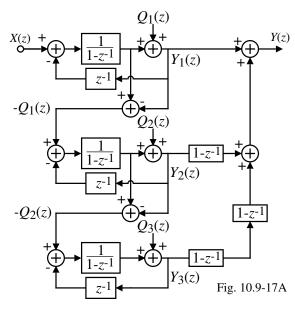
$$Y(z) = (1-z^{-1})^{2}Q_{2}(z) + z^{-3}X(z)$$

Alternative Modulator Architectures - Continued

MASH Architecture - Third Order

It can be shown that

$$Y(z) = X(z) + (1-z^{-1})^3 Q_3(z)$$



Comments:

- The above structures that eliminate the noise of all quantizers except the last are called *MASH* or multistage architectures.
- Digital error cancellation logic is used to remove the quantization noise of all stages, except that of the last one.

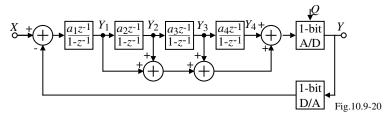
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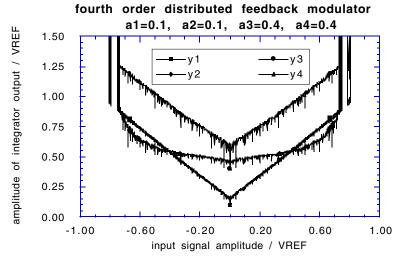
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Alternative Modulator Architectures - Continued

Distributed Feedback ΔΣ Modulator - Fourth-Order

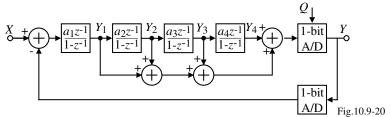


Amplitude of integrator outputs:

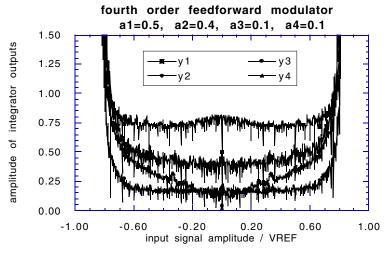


Alternative Modulator Architectures - Continued

Distributed Feedback $\Delta\Sigma$ Modulator - Fourth-Order



Amplitude of integrator outputs:



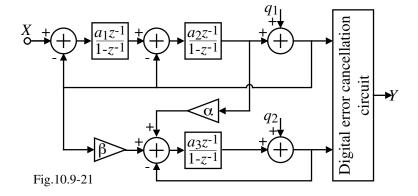
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Alternative Modulator Architectures - Continued

Cascaded of a Second-Order Modulator with a First-Order Modulator

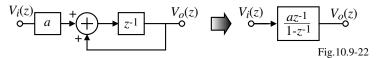


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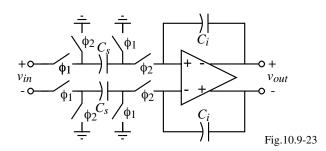
- The stability is guaranteed for cascaded structures
- The maximum input range is almost equal to the reference voltage level for the cascaded structures
- All structures are sensitive to the circuit imperfection of the first stages
- The output of cascaded structures is multibit requiring a more complex digital decimator

Integrator Circuits for ΔΣ Modulators

Fundamental block of the $\Delta\Sigma$ modulator:



Fully-Differential, Switched Capacitor Implementation:



It can be shown (Chapter 9) that,

$$\frac{V_{out}(z)}{V_{in}(z)} = \left(\frac{C_s}{C_i}\right) \left(\frac{z^{-1}}{1-z^{-1}}\right) \quad \Rightarrow \frac{V_{out}^o(e^{j\omega T})}{V_{in}^o(e^{j\omega T})} = \left(\frac{C_1}{C_2}\right) \frac{e^{-j\omega T/2}}{j2 \sin(\omega T/2)} \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega TC_2}\right) \left(\frac{\omega T/2}{\sin(\omega T/2)}\right) \left(e^{-j\omega T/2}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega TC_2}\right) \left(\frac{\omega T}{\sin(\omega T/2)}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega TC_2}\right) \left(\frac{\omega T}{\sin(\omega T/2)}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega TC_2}\right) \left(\frac{\omega T}{\sin(\omega T/2)}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega TC_2}\right) \left(\frac{\omega T}{\sin(\omega T/2)}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega TC_2}\right) \left(\frac{\omega T}{\sin(\omega T/2)}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega T}\right) \left(\frac{\omega T}{\omega T}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega T}\right) \left(\frac{\omega T}{\omega T}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega T}\right) \left(\frac{\omega T}{\omega T}\right) \left(\frac{\omega T}{\omega T}\right) \left(\frac{\omega T}{\omega T}\right) = \left(\frac{C_1}{j\omega T}\right) \left(\frac{\omega T}{\omega T$$

$$\frac{V_{out}^o(e^{j\omega T})}{V_{in}^o(e^{j\omega T})} = (\text{Ideal}) \times (\text{Magnitude error}) \times (\text{Phase error}) \text{ where } \omega_I = \frac{C_1}{TC_2} \implies \text{Ideal} = \frac{\omega_I}{j\omega}$$

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Power Dissipation Vs. Supply Voltage And Oversampling Ratio

The following is based on the above switched-capacitor integrator:

1.) Dynamic range:

The noise in the band $[-f_s,f_s]$ is kT/C while the noise in the band $[-f_s/2M,f_s/2M]$ is kT/MC. We must multiply this noise by 4; x2 for the sampling and integrating phases and x2 for differential operation.

$$DR = \frac{V_{DD}^2/2}{4kT/MC_s} = \frac{V_{DD}^2/2}{8kT}$$

2.) Lower bound on the sampling capacitor, C_s :

$$C_S = \frac{8kT \cdot DR}{V_{DD}M}$$

3.) Static power dissipation of the integrator:

$$P_{int} = I_b V_{DD}$$

4.) Settling time for a step input of $V_{o,max}$:

$$I_{b} = C_{i} \frac{V_{o,max}}{T_{settle}} = \left(\frac{C_{i}}{T_{settle}}\right) \left(\frac{C_{s}}{C_{i}} V_{DD}\right) = \frac{C_{s} V_{DD}}{T_{settle}} = C_{s} V_{DD} (2f_{s}) = 2M f_{N} C_{s} V_{DD}$$

 $\therefore P_{int} = 2Mf_N C_s V_{DD}^2 = 16kT \cdot DR \cdot f_N$

Because of additional feedback to the first integrator, the maximum voltage can be $2V_{DD}$. $P_{1\text{st-int}} = 32kT \cdot DR \cdot f_N$

Implementation of $\Delta\Sigma$ Modulators

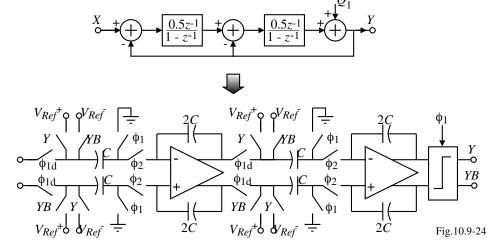
Most of today's delta-sigma modulators use fully differential switched capacitor implementations.

Advantages are:

- Doubles the signal swing and increases the dynamic range by 6dB
- Common-mode signals that may couple to the signal through the supply lines and substrate are canceled
- Charge injected by the switches are canceled to a first-order

Example:

First integrator dissipates the most power and requires the most accuracy.



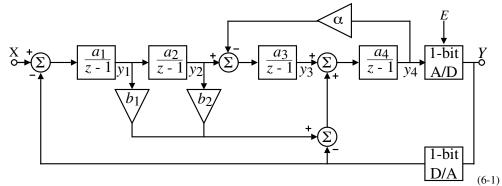
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Example - 1.5V, 1mW, 98db ΔΣ Analog-Digital Converter[†]



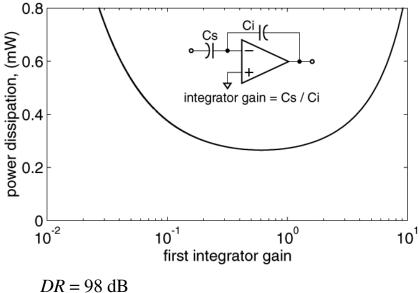
where $a_1 = 1/3$, $a_2 = 3/25$, $a_3 = 1/10$, $a_4 = 1/10$, $b_1 = 6/5$, $b_2 = 1$ and $\alpha = 1/6$

Advantages:

- The modulator combines the advantages of both DFB and DFF type modulators: Only four op amps are required. The 1st integrator's output swing is between $\pm V_{REF}$ for large input signal amplitudes $(0.6V_{REF})$, even if the integrator gain is large (0.5).
- A local resonator is formed by the feedback around the last two integrators to further suppress the quantization noise.
- The modulator is fully pipelined for fast settling.

 $^{^{\}dagger}$ A.L. Coban and P.E. Allen, "A 1.5V, 1mW Audio ΔΣ Modulator with 98dB Dynamic Range, "*Proc. of 1999 Int. Solid-State Circuits Conf.*, Feb. 1999, pp. 50-51.

Integrator power dissipation vs. integrator gain



DR = 98 dB BW = 20 kHz $C_S = 5 \text{ pF}$ $0.5 \mu \text{m CMOS}$

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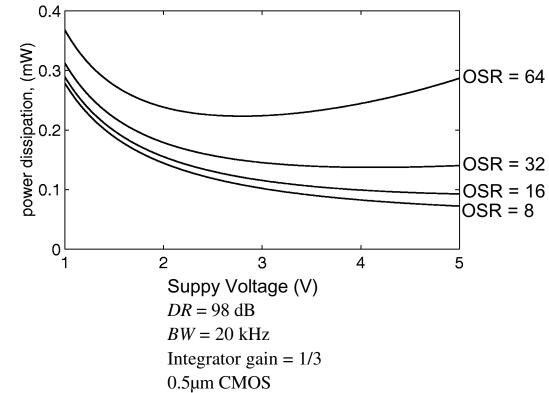
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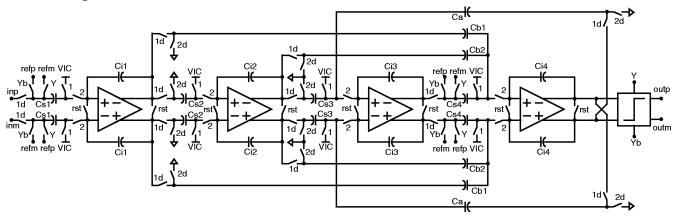
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1.5V, 1mW, 98db ΔΣ Analog-Digital Converter - Continued

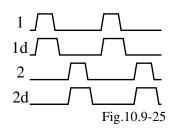
Modulator power dissipation vs. oversampling ratio



Circuit Implementation:



Capacitor Values						
Capacitor	Integrator 1	Integrator 2	Integrator 3	Integrator 4		
$C_{\mathcal{S}}$	5.00pF	0.15pF	0.30pF	0.10pF		
C_i	15.00pF	1.25pF	3.00pF	1.00pF		
C_a	-	-	0.05pF	-		
C_{b1}	-	-	-	0.12pF		
C_{b2}	-	-	-	0.10pF		



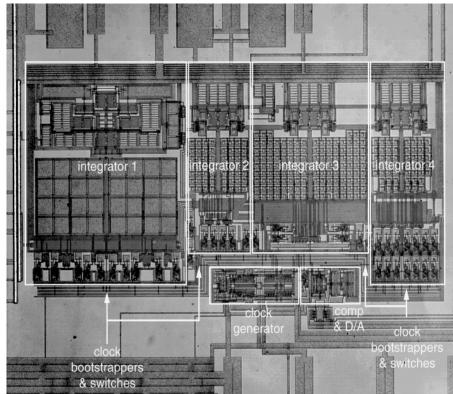
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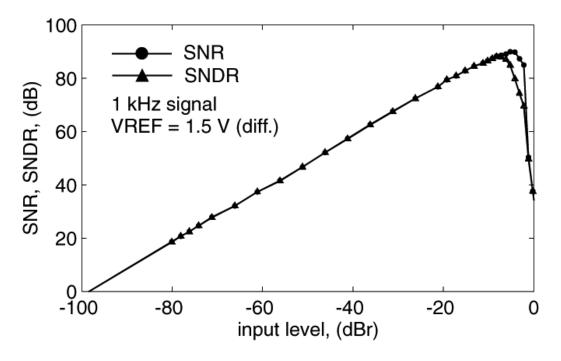
Page 10.10-30

1.5V, 1mW, 98dB ΔΣ Analog-Digital Converter - Continued

Microphotograph of the experimental $\Delta\Sigma$ modulator.



Measured SNR and SNDR versus input level of the modulator.



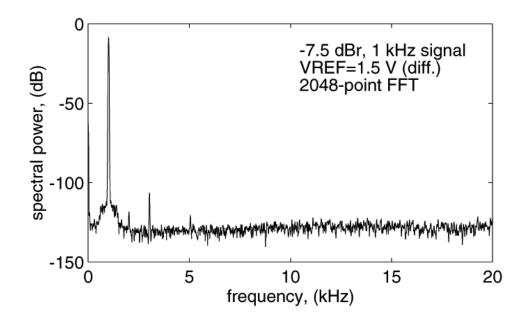
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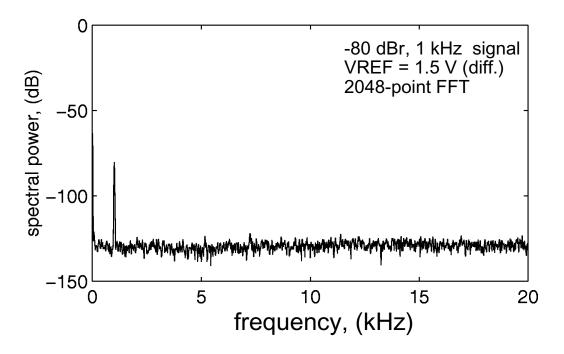
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1.5V, 1mW, 98dB ΔΣ Analog-Digital Converter - Continued

Measured baseband spectrum for a -7.5dBr 1kHz input.



Measured baseband spectrum for a -80dBr 1kHz input.



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1.5V, 1mW, 98dB ΔΣ Analog-Digital Converter - Continued

Measured 4th-Order $\Delta\Sigma$ Modulator Characteristics:

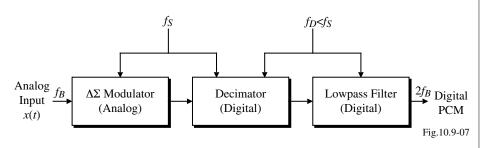
Table 5.4

Measured fourth-order delta-sigma modulator characteristics

Technology: 0.5 μm triple-metal single-poly n-well CMOS process				
Supply voltage	1.5 V			
Die area	1.02 mm x 0.52 mm			
Supply current	660 μΑ			
analog part	630 μΑ			
digital part	30 μΑ			
Reference voltage	0.75V			
Clock frequency	2.8224MHz			
Oversampling ratio	64			
Signal bandwidth	20kHz			
Peak SNR	89 dB			
Peak SNDR	87 dB			
Peak S/D	101dB			
HD ₃ @ -5dBv 2kHz input	-105dBv			
DR	98 dB			

Decimation and Filtering

The decimator and filter are implemented digitally and occupy most of the area and consume most of the power.



Function of the decimator and filter are;

- 1.) To attenuate the quantization noise above the baseband
- 2.) Bandlimit the input signal
- 3.) Suppress out-of-band spurious signals and circuit noise

Most of the $\Delta\Sigma$ ADC applications demand decimation filters with linear phase characteristics which leads to the use of finite impulse response (FIR) filters.

FIR filters:

For a specified ripple and attenuation,

Number of filter coefficients
$$\propto \frac{f_s}{f_t}$$

where f_s is the input rate to the filter (clock frequency of the quantizer) and f_t is the transition bandwidth.

To reduce the number of stages, the decimation filters are implemented in several stages.

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A Multi-Stage Decimation Filter

Typical multi-stage decimation filter:

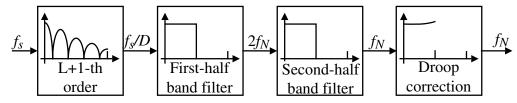


Fig.10.9-26

- 1.) For $\Delta\Sigma$ modulators with $(1-z^{-1})^L$ noise shaping comb filters are very efficient.
 - Comb filters are suitable for reducing the sampling rate to four times the Nyquist rate.
 - Designed to supress the quantization noise that would otherwise alias into the signal band upon sampling at an intermediate rate of f_{s1} .
- 2.) The remaining filtering is performed by in stages by FIR or IIR filters.
 - Supresses out-of-band components of the signal
- 3.) Droop correction may be required depending upon the ADC specifications

Comb Filters

A comb filter that computes a running average of the last D input samples is given as

$$y[n] = \frac{1}{D} \sum_{i=0}^{D-1} x[n-i]$$

where D is the decimation factor given as

$$D = \frac{f_S}{f_{S1}}$$

The corresponding z-domain expression is,

$$H_D(z) = \sum_{i=1}^{D} z^{-i} = \frac{1}{D} \frac{1 - z^{-D}}{1 - z^{-1}}$$

The frequency response is obtained by evaluating $H_D(z)$ for $z = e^{j2\pi fT_S}$,

$$H_D(f) = \frac{1}{D} \frac{\sin \pi f D T_s}{\sin \pi f T_s} e^{-j2\pi f T_s/D}$$

where T_s is the input sampling period (=1/ f_s). Note that the phase response is linear.

For an L-th order modulator with a noise shaping function of $(1-z^{-1})^L$, the required number of comb filter stages is L+1. The magnitude of such a filter is,

$$|H_D(f)| = \left(\frac{1}{D} \frac{\sin \pi f D T_s}{\sin \pi f T_s}\right)^K$$

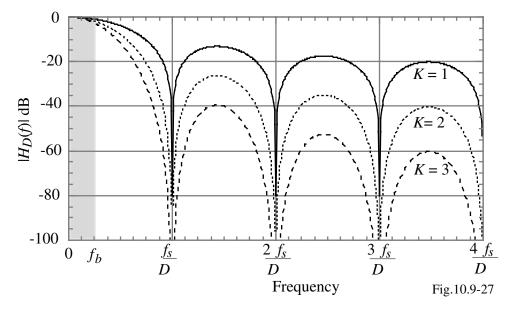
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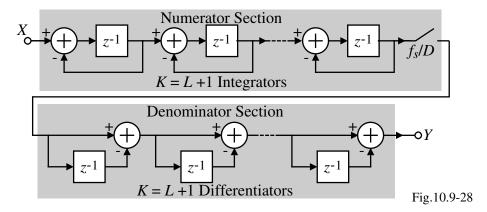
Magnitude Response of a Cascaded Comb Filter

K = 1,2 and 3



Implementation of a Cascaded Comb Filter

Implementation:



Comments:

- 1.) The L+1 integrators operating at the sampling frequency, f_s , realize the denominator of $H_D(z)$.
- 2.) The L+1 differentiators operating at the output rate of f_{S1} (= f_S/D) realize the numerator of $H_D(z)$.
- 3.) Placing the integrator delays in the feedforward path reduces the critical path from *L*+1 adder delays to a single adder delay.

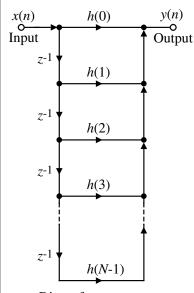
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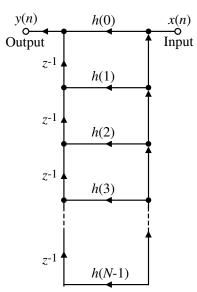
Page 10.10-40

Implementation of Digital Filters[†]

Digital filter structures:



Direct-form structure for an FIR digital filter.



Transposed direct-form

Fig.10.9-29

FIR filter structure.

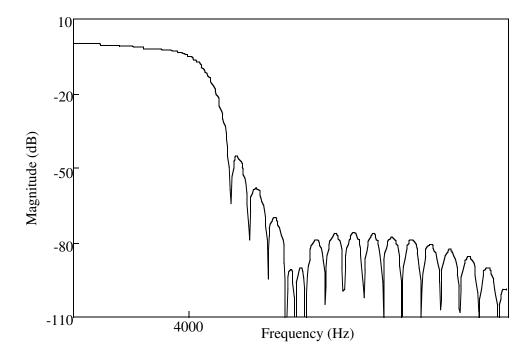
[†] S.R. Norsworthy, R. Schreier, and G.C. Temes, *Delta-Sigma Data Converters-Theory, Design, and Simulation*, IEEE Press, NY, Chapter 13, 1997. CMOS Analog Circuit Design © P.E. Allen - 2003

Digital Lowpass Filter

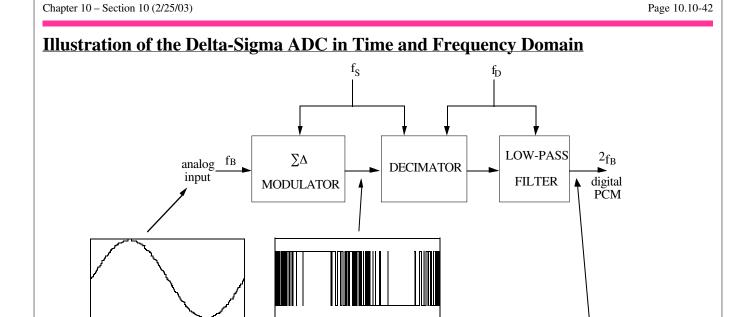
Time

Frequency

Example of a typical digital filter used in removal of the quantization noise at higher frequencies



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Time

Frequency

Frequency

Bandpass ΔΣ Modulators

Block diagram of a bandpass modulator:

Components:

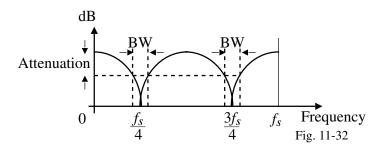
- Resonator a bandpass filter of order 2N, N= 1, 2,....
- Coarse quantizer (1 bit or multi-bit)

The noise-shaping of the bandpass oversampled ADC has the following interesting characteristics:

Center frequency = $f_s \cdot (2N-1)/4$

Bandwidth = BW = f_s / M

Illustration of the Frequency Spectrum (N=1):



Application of the bandpass $\Delta\Sigma$ ADC is for systems with narrowband signals (IF frequencies)

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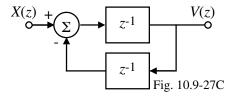
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A First-Order ΔΣ Bandpass Modulator

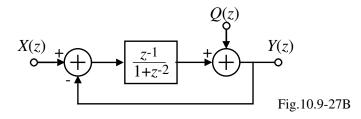
Bandpass Resonator:

$$V(z) = z-1 [X(z) - z-1V(z)] = z-1X(z) - z-2V(z)$$

$$V(z) (1+z-2) = z-1X(z) \rightarrow \frac{V(z)}{X(z)} = \frac{z-1}{1+z-2}$$



Modulator:



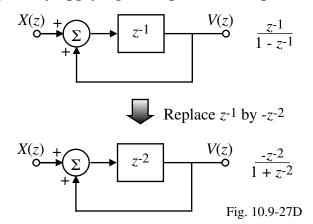
$$Y(z) = Q(z) + [X(z) - Y(z)] \left(\frac{z^{-1}}{1 + z^{-2}}\right) \rightarrow Y(z) = \left(\frac{1 + z^{-2}}{1 + z^{-1} - z^{-2}}\right) Q(z) + \left(\frac{z^{-1}}{1 + z^{-1} - z^{-2}}\right) X(z)$$

$$NTF_{Q}(z) = \left(\frac{1 + z^{-2}}{1 + z^{-1} - z^{-2}}\right)$$

The $NTF_O(z)$ has two zeros on the $j\omega$ axis.

Resonator Design

Resonators can be designed by applying a lowpass to bandpass transform as follows:



Result:

- Simple way to design the resonator
- Inherits the stability of a lowpass modulator
- Center frequency located at $f_s/4$

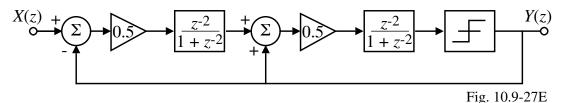
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Fourth-Order Bandpass ΔΣ Modulator

Block diagram:



Comments:

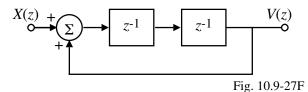
- Designed by applying a lowpass to bandpass transform to a second-order lowpass $\Delta\Sigma$ modulator
- The stabilty and SNR characteristics are the same as those of a second-order lowpass modulator
- The z-domain output is given as,

$$Y(z) = z^{-4}X(z) + (1+z^{-2})^2Q(z)$$

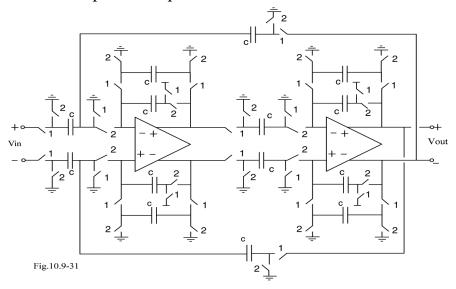
• The zeros are located at $z = \pm j$ which corresponds to notches at $f_s/4$.

Resonator Circuit Implementation

Block diagram of $z^{-2}/(1+z^{-2})$:



Fully differential switch-capacitor implementation:



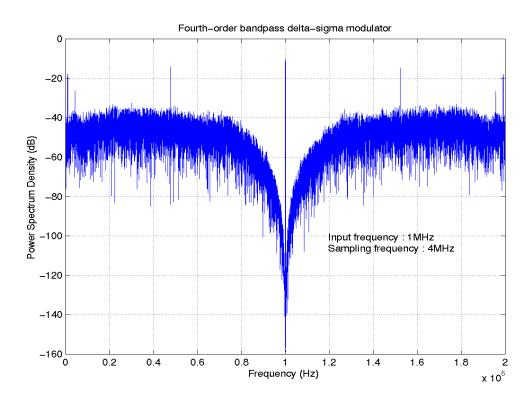
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Power Spectral Density of the Previous Fourth-Order Bandpass $\Delta\Sigma$ Modulator

Simulated result:

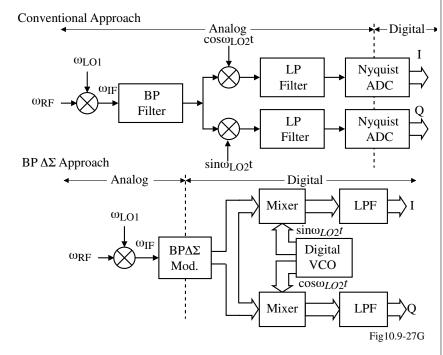


Application of the Bandpass ΔΣ ADC in Wireless Applications

Comparison of the classical versus the bandpass $\Delta\Sigma$ ADC approaches in wireless baseband:

Assume an IF center frequency of 10MHz and BW of 200kHz: Sampling frequency would be 40MHz and the OSR would be 40/0.2 = 200 which is easily within capability.

Typical results (0.5 μ m CMOS): $f_S = 20$ MHz, $f_{IF} = 15$ MHz, BW = 200kHz, DR = 80dB, Supply current = 5mA, Supply voltage = 2.7V



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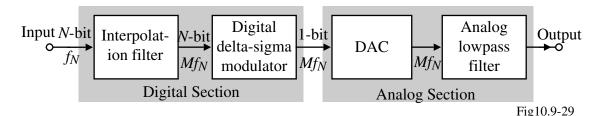
Page 10.10-50

DELTA-SIGMA DIGITAL-TO-ANALOG CONVERTERS

Principles

The principles of oversampling and noise shaping are also widely used in the implementation of $\Delta\Sigma$ DACs.

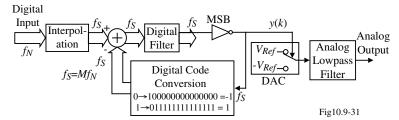
Simplified block diagram of a delta-sigma DAC:



Operation:

- 1.) A digital signal with N-bits with a data rate of f_N is sampled at a higher rate of Mf_N by means of an interpolator.
- 2.) Interpolation is achieved by inserting "0"s between each input word with a rate of Mf_N and then filtering with a lowpass filter.
- 3.) The MSB of the digital filter is applied to a DAC which is applied to an analog lowpass filter to achieve the analog output.

Block Diagram of a ΔΣ DAC



Operation:

- 1.) Interpolate a digital word at the conversion rate of the converter (f_N) up to the sample frequency, f_s .
- 2.) The word length is then reduced to one bit with a digital sigma-delta modulator.
- 3.) The one bit PDM signal is converted to an analog signal by switching between two reference voltages.
- 4.) The high-frequency quantization noise is removed with an analog lowpass filter yielding the required analog output signal.

Sources of error:

- Device mismatch (causes harmonic distortion rather than DNL or INL)
- Component noise
- Device nonlinearities
- Clock jitter sensitivity
- Inband quantization error from the Δ - Σ modulator

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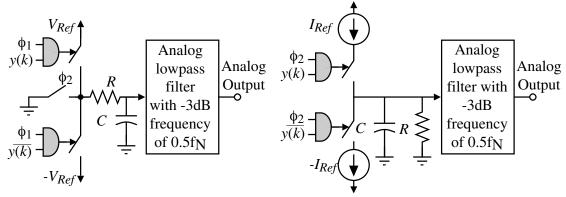
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1-BitDAC for the ΔΣ Digital-to-Analog Converter - The Analog Part

The MSB output from the digital filter is used to drive a 1-bit DAC.

Possible architectures:



Voltage-driven DAC with a passive lowpass filter stage.

Current-driven DAC with a passive lowpass filter stage.

Fig10.9-32

Errors in the 1-Bit DAC

Offset Error:

$$V_{ref} \neq |-V_{ref}|$$
 or $I_{ref} \neq |-I_{ref}| \Rightarrow \text{Offset error}$

Influence of offsets in the voltage reference:

$$V_{ref} + \Delta V_{ref1}$$

$$-V_{ref} + \Delta V_{ref2}$$

$$y(k)$$

$$v(t)$$

The resulting transfer function is:

$$v(t) = V_{ref} + \Delta V_{refl}, \quad y(k) = 1$$

or

$$v(t) = -V_{ref} + \Delta V_{ref2}, \ y(k) = -1$$

$$\therefore v(t) = \left(V_{ref} + \frac{\Delta V_{ref1} - \Delta v_{ref2}}{2}\right) \cdot y(k) + \frac{\Delta V_{ref1} + \Delta V_{ref2}}{2}$$

This results in a gain or an offset error, but the output is still linear.

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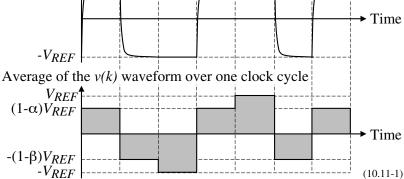
Page 10.10-54

Errors in the 1-Bit DAC - Continued

Switching Time Error:

Typical Waveform, v(t)

 V_{REF}



Let, $v(k) = V_{REF}$, y(k) = 1

and y(k-1) = 1

 $v(k) = (1-\alpha)V_{REF},$ v(k) = 1 and v(k-1) = -1

 $v(k) = -V_{REF},$ y(k) = -1 and y(k-1) = -1

 $v(k) = -(1-\beta)V_{RFF}$, v(k) = -1 and v(k-1) = 1

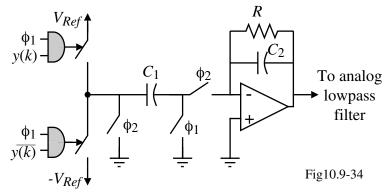
Therefore, the transfer function becomes,

$$v(k) = [(\beta - \alpha) + (\alpha + \beta)y(k-1) + (4 - \alpha - \beta)y(k) + (\alpha - \beta)y(k) \cdot y(k-1)] (V_{REF}/4)$$

(Note: The ϕ_2 switch in the voltage DAC removes this error by resetting the voltage at every clock.)

Switched-Capacitor DAC and Filter

Typically, the DAC and the first stage of the lowpass filter are implemented using switched-capacitor techniques.



It is necessary to follow the switched-capacitor filter by a continuous time lowpass filter to provide the necessary attenuation of the quantization noise.

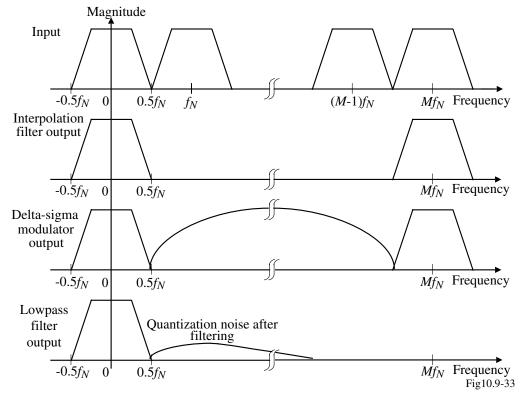
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Frequency Viewpoint of the $\Delta\Sigma$ DAC

Frequency spectra at different points of the delta-sigma ADC:



Comparision of the $\Delta\Sigma$ ADC and $\Delta\Sigma$ DAC

Both the $\Delta\Sigma$ ADC and $\Delta\Sigma$ DAC have many of the same properties

- Loops with identical topologies have the same stability conditions
- Loops with identical topologies have the same amount of quantization noise for a given oversampling ratio
- Higher order loops give better noise shaping and more dynamic range
- Multiple bit DACs are also used in $\Delta\Sigma$ DACs as well as $\Delta\Sigma$ ADCs

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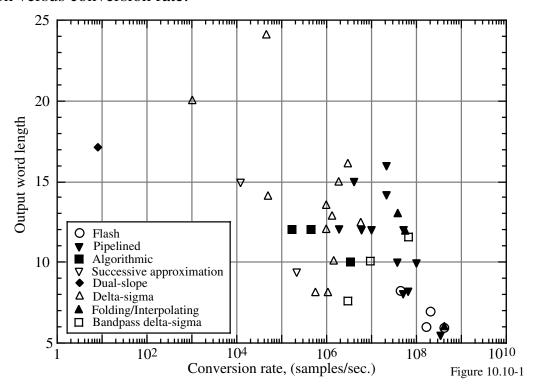
SECTION 10.11 - SUMMARY

Comparison of the Various Types of ADCs

A/D Converter Type	Maximum Practical Number of Bits (±1)	Speed (Expressed in terms of <i>T</i> a clock period)	Area Dependence on the number of bits, <i>N</i> , or other ADC parameters
Dual Slope	12-14 bits	2(2 <i>NT</i>)	Independent
Successive Approximation with self-correction	12-15 bits	NT	∝ N
1-Bit Pipeline	10 bits	T (After NT delay)	∝ N
Algorithmic	12 bits	NT	Independent
Flash	6 bits	T	∝ 2 <i>N</i>
Two-step, flash	10-12 bits	2 <i>T</i>	∝ 2 <i>N</i> /2
Mulitple-bit, M-pipe	12-14 bits	MT	∝ 2 <i>N/M</i>
Δ - Σ Oversampled (1-bit, L loops and M= oversampling ratio = $f_{clock}/2f_b$)	15-17 bits	MT	∝ L

Comparison of Recent ADCs

Resolution versus conversion rate:



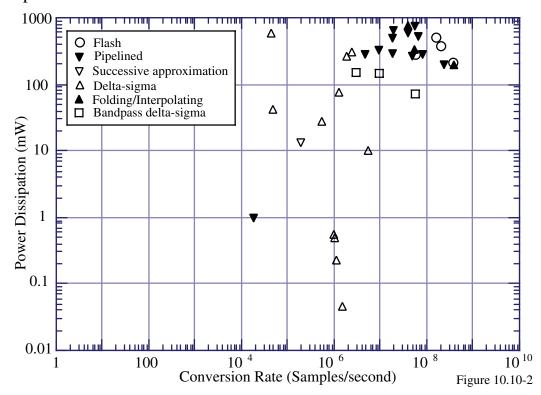
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Comparison of Recent ADCs - Continued

Power dissipation versus conversion rate:



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CONCLUSION

- Key aspects:
 - 1.) Square law relationship:

$$i_D = \frac{K'W}{2L}(v_{GS} - V_T)^2$$

2.) Small-signal transconductance formula:

$$g_m = \sqrt{\frac{2K'WI_D}{L}}$$

3.) Small-signal simplification:

$$g_m \approx 10 g_{mbs} \approx 100 g_{ds}$$

4.) Saturation relationship:

$$V_{DS}(\text{sat}) = \sqrt{\frac{2I_D}{K'(W/L)}}$$

- Remember to think and understand the problem before using the simulator.
- Any questions concerning the course can be e-mailed to pallen@ece.gatech.edu
- Other analog resources can be found at www.aicdesign.org

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