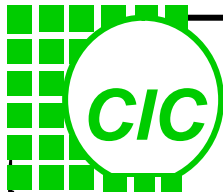


# Full Custom IC Design Concepts

Training Manual

國家晶片系統設計製作中心

Jan. 2003



# Full Custom IC Design Concepts

Jan. - 2003

國家晶片系統設計製作中心

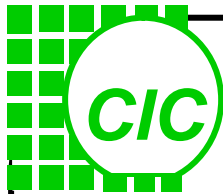
Chip Implementation Center

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ythsieh@tn.cic.edu.tw



# 課程大綱

## 一. 電路設計基本概念

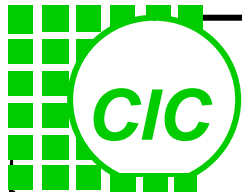
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2 Full Custom電路設計流程-----	1-15
3 設計環境需求與設定-----	1-30

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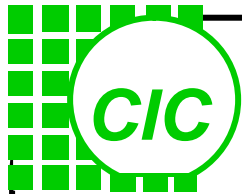
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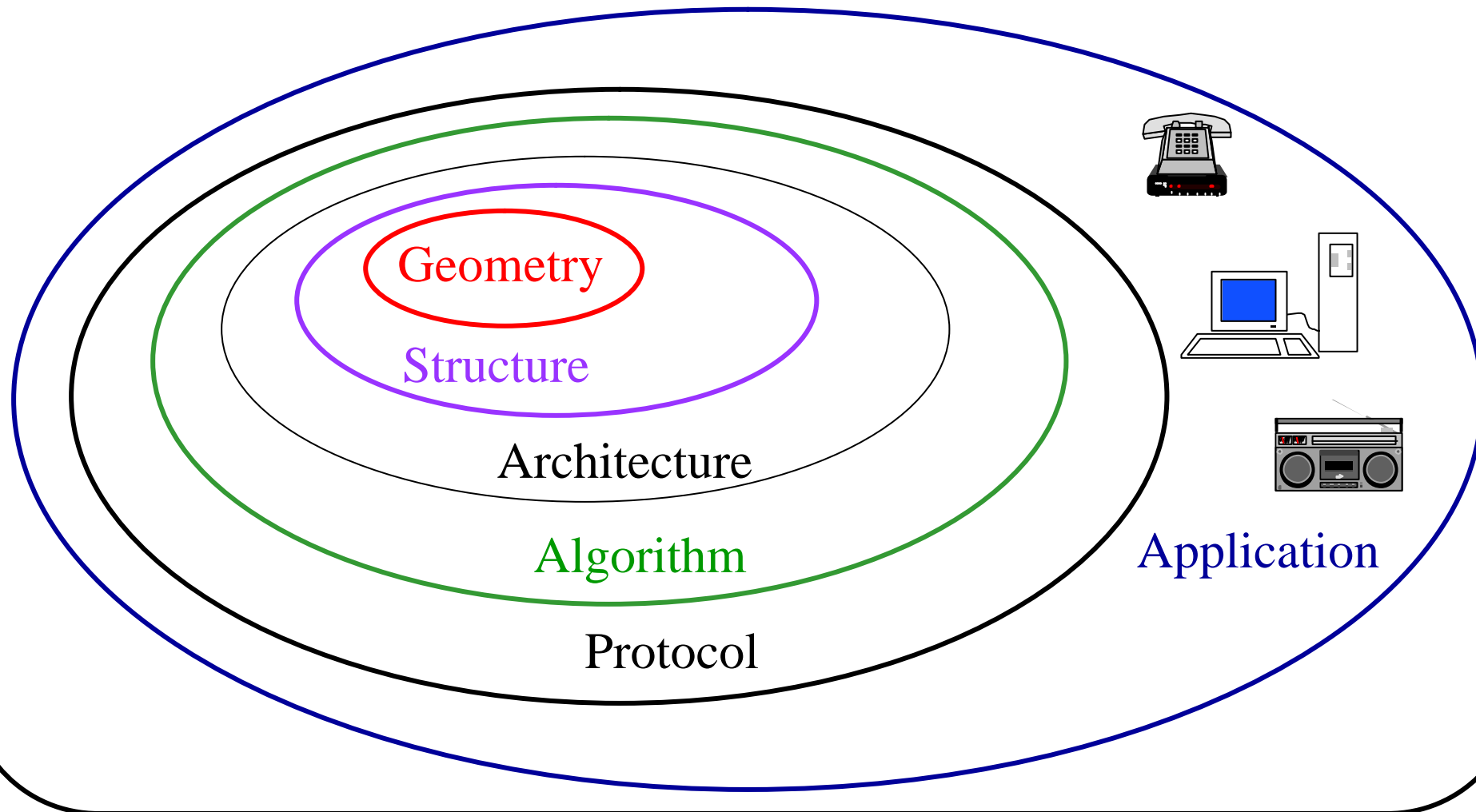


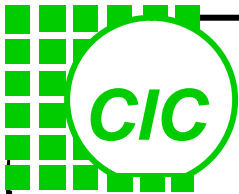
# 電路設計基本概念

- 1 電路設計流程
- 2 設計需求與設計考量
  - 規格與需求
  - 製程的選擇
  - 模擬與驗證
- 3 CAD設計環境

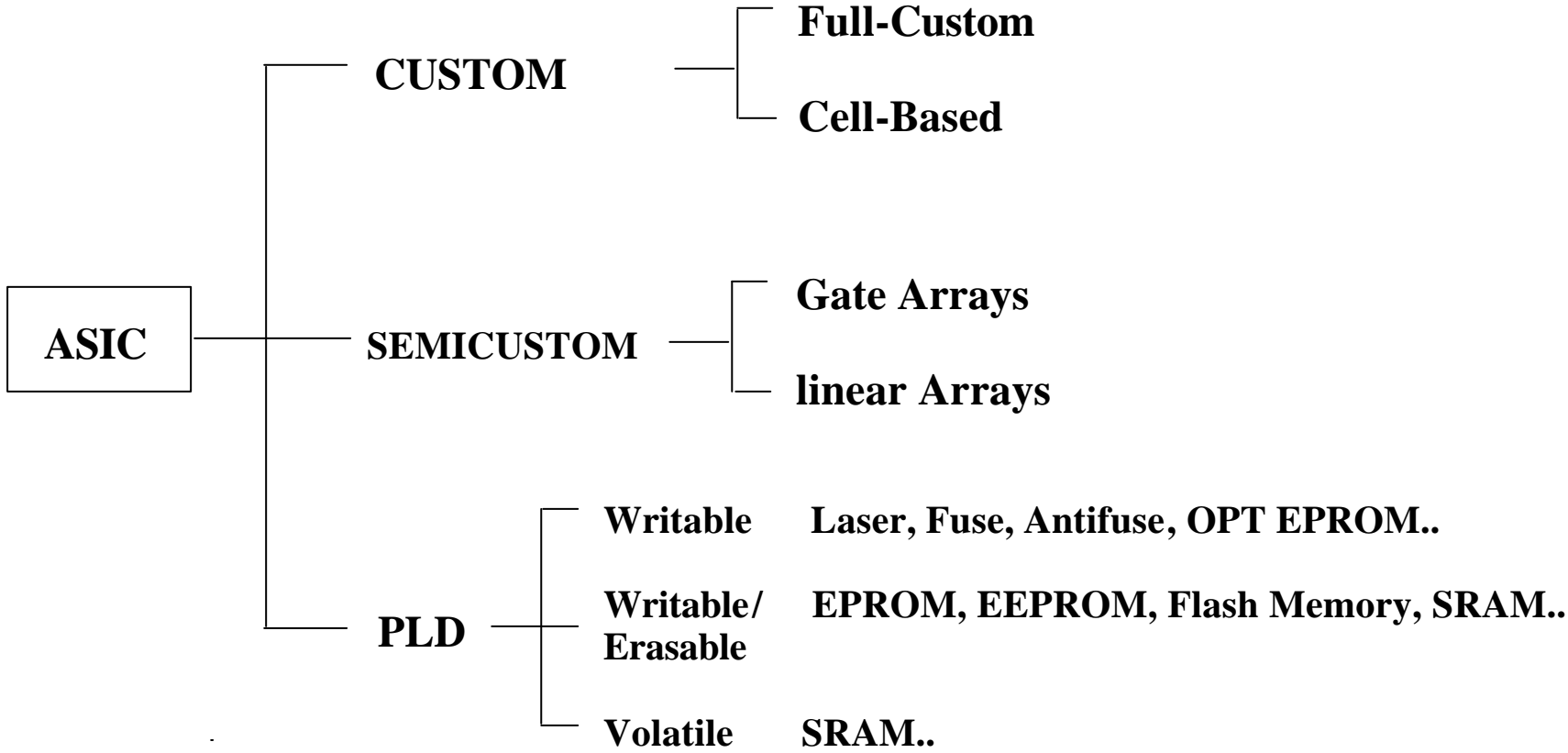


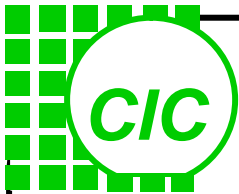
# 從概念到應用-積體電路的產生



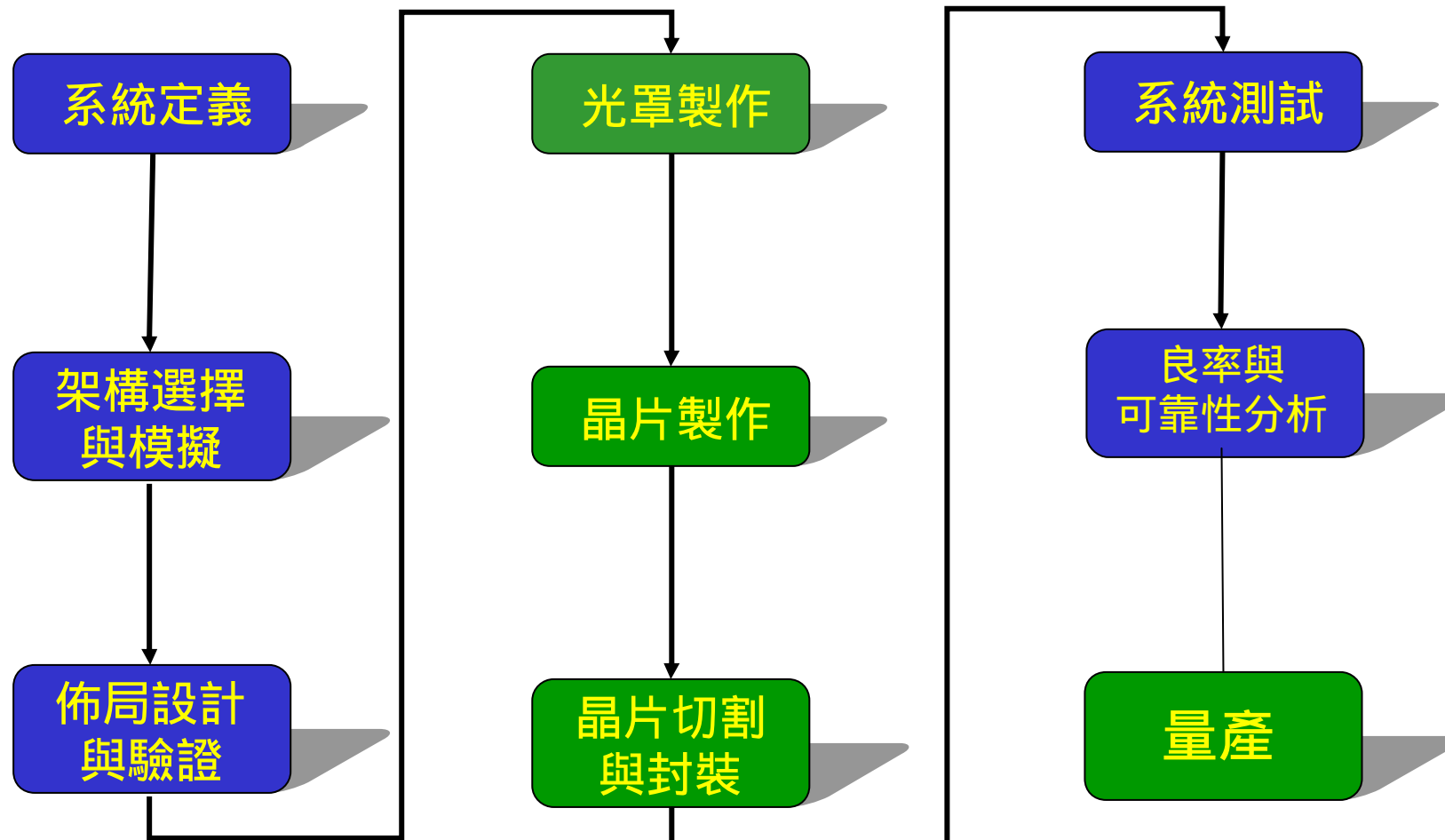


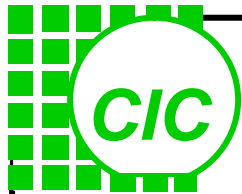
# Implementation of IC





# 產品製作流程

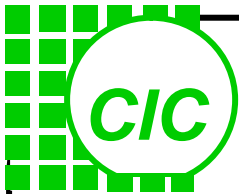




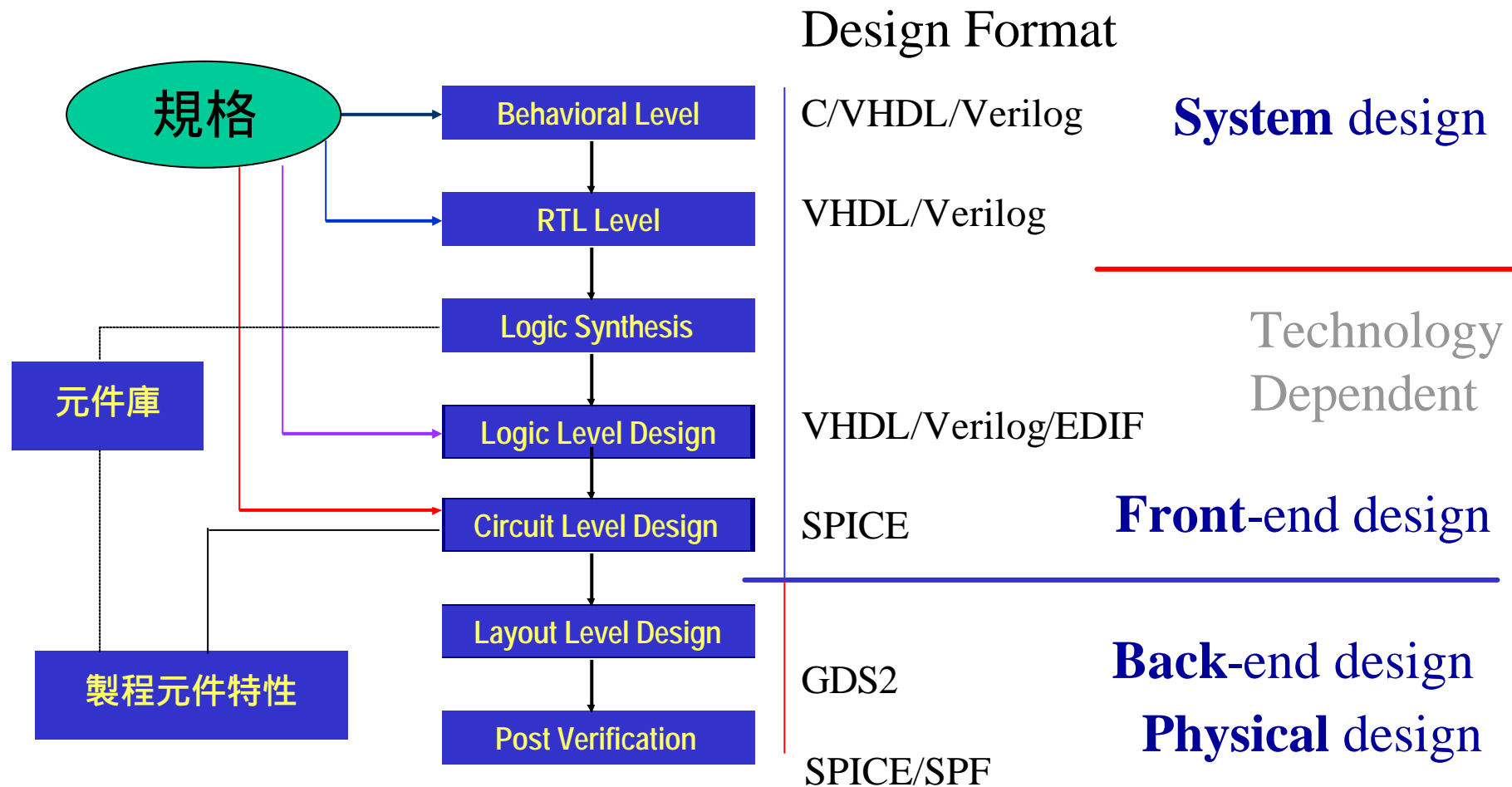
## 雛型IC設計步驟

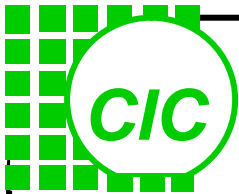
- **規格定義** 需求時脈頻率，輸出入時序、功能對應...
- **製程選擇** (0.35/0.25/0.18, logic, mixed-mode, Embed)CMOS, BiCMOS,GaAs
- **架構選擇** Dynamic/Static logic, Parallel/Serial/Pipelined ...
- **電路設計** 模組分割，需求定義，電路方塊設計與連接
- **電路模擬** 功能模擬，時序驗證...
- **佈局設計** Auto Placement&Route(APR), HandCraft, Using Hard IP
- **佈局驗證** DRC/ERC, LVS, ...
- **佈局後模擬** LPE , Delay Calculation , Backannotation
- **可靠性分析** Electron-migration, ESD, Substrate coupling ...



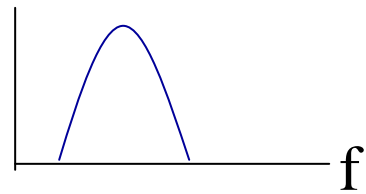


# 從規格到成形-積體電路的設計之路

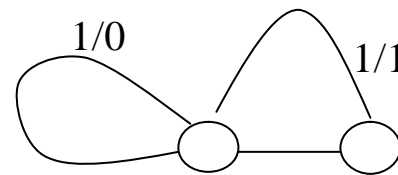




# 規格與需求

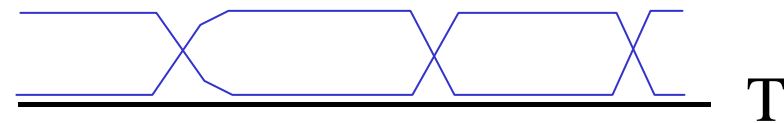


功能

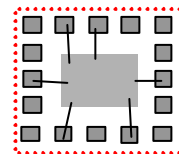


In	Out
0 0 1 0	1 x
1 0 1 1	0 1

時序



面積



2500um X 2500um

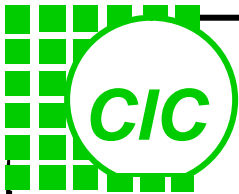
200mW



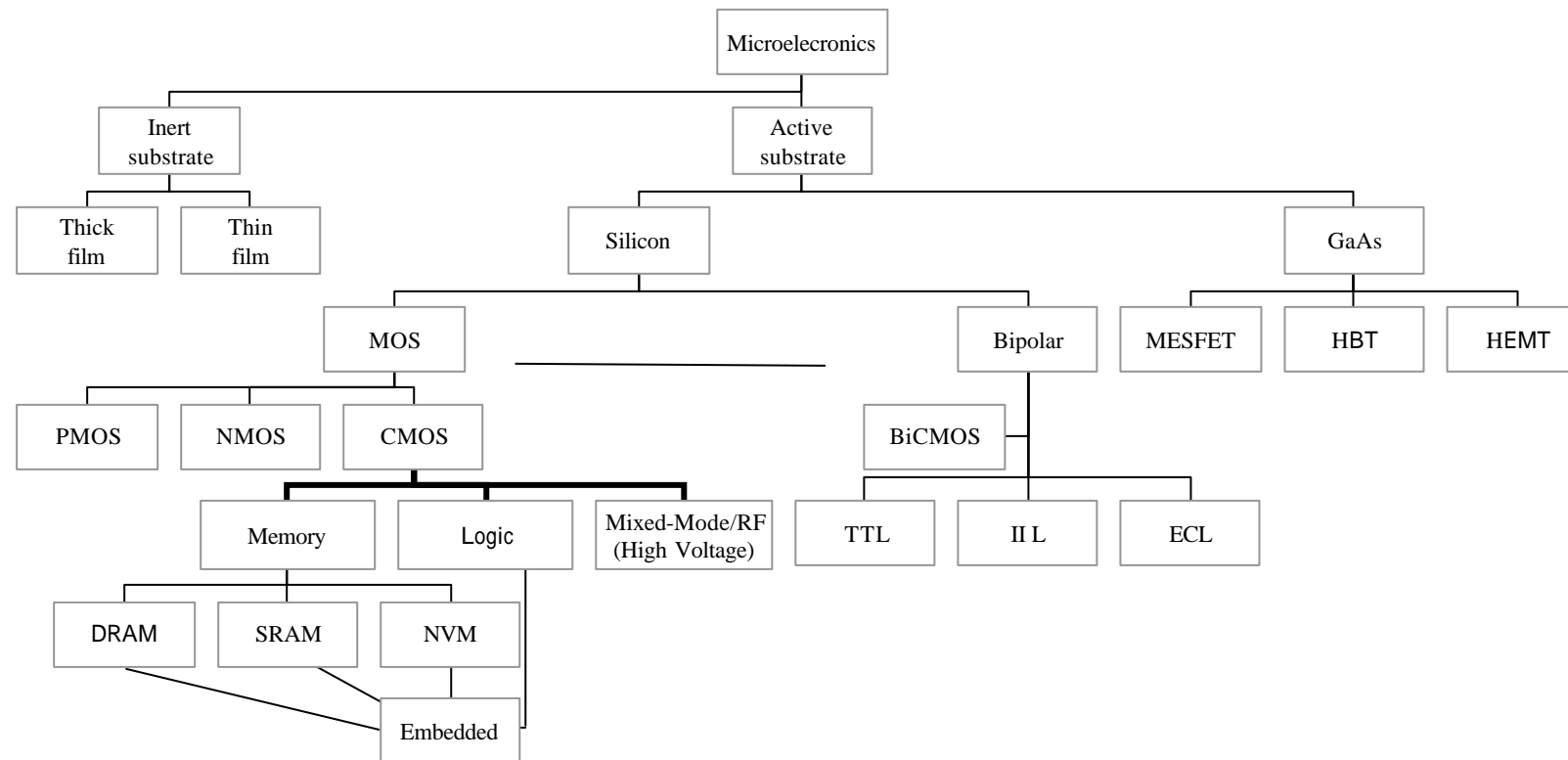
功率

訊號雜訊比

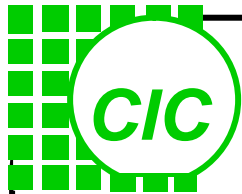
50dB



# Major IC Process



\*Thin-film and thick film techniques are used primarily for constructing passive networks such as resistor ladders, filters, attenuators, and phase-shift networks. Such ICs are manufactured by depositing resistive and conductive materials through a series of masking steps, on a nonconducting base such as ceramic. The component tolerances can be made closer than equivalent components made by the monolithic method.



## Electrical Characteristic of Process

### **0.18um CMOS 1.8/3.3V : MOS multiple Vt**

**Metal Capacitor(Q > 50 for C=0.9pF @2.4GHz)**

**Spiral Inductor(Q >7 for L=4nH @2.4GHz, Al)**

**High Resistor(1050 Ohm/sq)**

**Varactor(VCC > 45%/V)**

**Triple Well(suppress sub. noise coupling > 25dB)**

**$f_t/f_{max} = 62/37$  GHz(N)  $23/20$ GHz(P)**

**Support scalable 1/f noise model**

### **0.18um SiGe**

**High Resistor(1050 Ohm/sq)**

**Beta: 350**

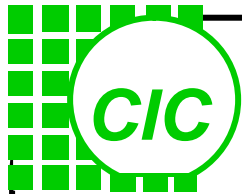
**Spiral Inductor**

**3 Types of NPN available- Hi Speed, Std., and Hi Volt.**

**$f_t = (120, 65, 35)$ GHz**

**$f_{max} = (120, 90, 60)$ GHz**

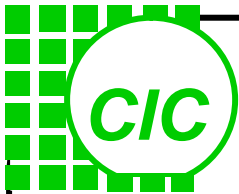
**MiM Capacitor**



## CMOS Technology

	MOS	Bipolar	BiCMOS(SiGe)
High Performance	Speed/delay	Bandwidth	Multi-Vt Mismatch
Driving Capability	Lower	Higher	
Operating Voltage	Low voltage/Low threshold SOI	High voltage	
Signal Integrity	Digital	Mixed Mode	Analog High precision resistor and capacitor
Design Style	Available cell library	or Full-custom	
Chip Complexity	Many Interconnect layers		Embedded Memory





## 製程技術資料

於選定製程後，需取得製程之相關技術資料以利設計之進行，設計資料包含：

1. 製程特性參數

各層厚度、深度、*Doping* 濃度

2. 製程電性參數

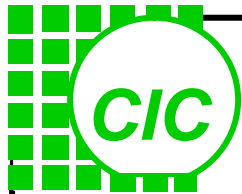
元件特性參數(device spice model)

3. Design Rule

佈局規則，可靠度設計參考規範

4. 設計環境檔

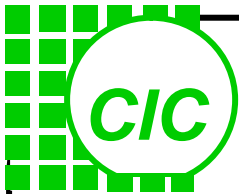
使用層次及顏色特性定義、佈局驗證命令檔



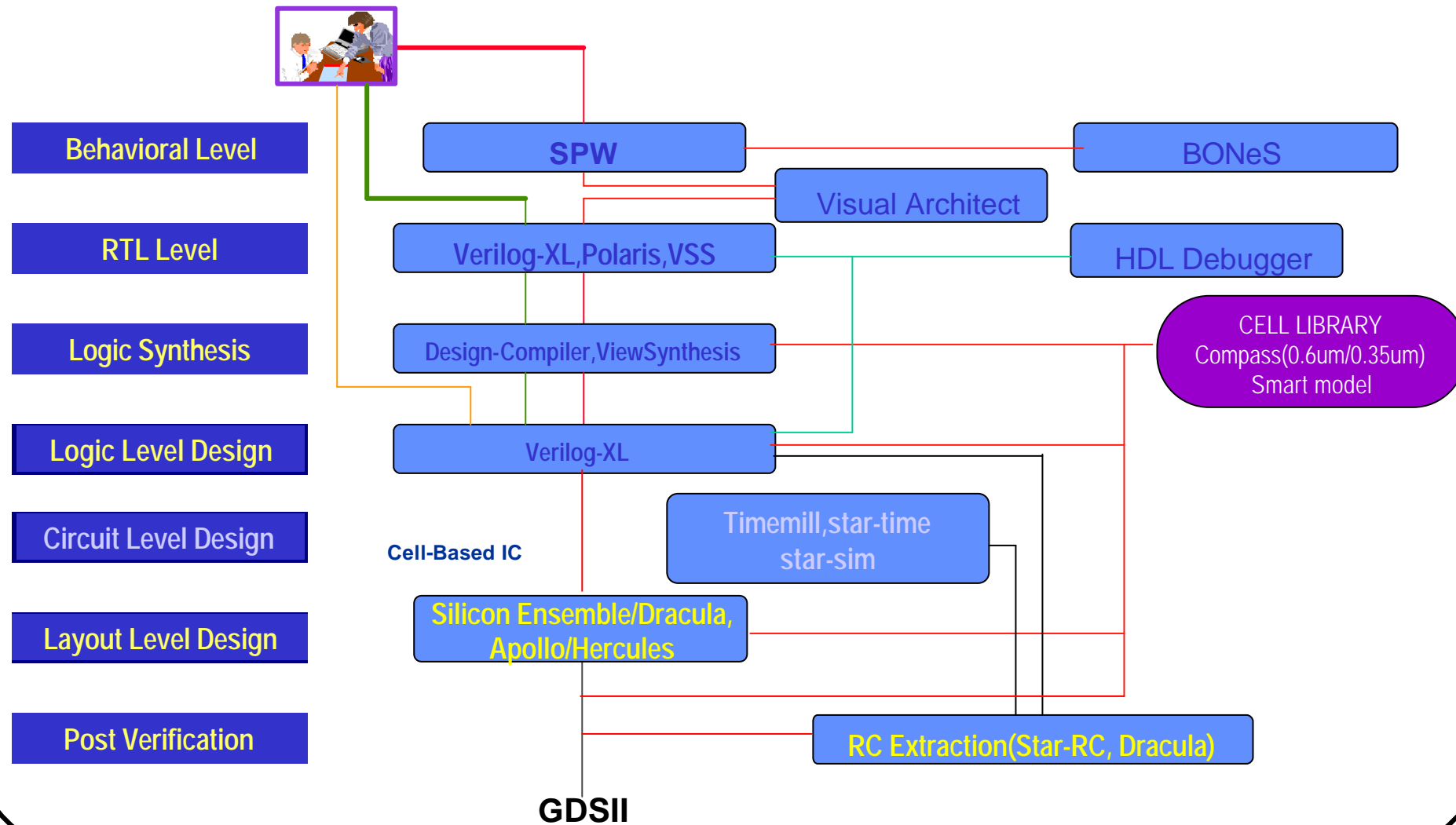
## Process Design Manual

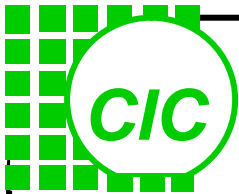
- **Brief process flow**
- **Masking layers and bias**
- **Layout design rule(RF design rule)**
- **SPICE model(noise model, RF model)**
- **Design guideline(RF design guideline)**
- **Electrical design rule**
- **Characterization reports**-describe the characteristic of devices
- **PCM(process control monitor) specification**
- **WAT(wafer acceptance test) report**
- **Substrate coupling report**
- **Qualification(Reliability)**-describe test methods and the conclusion of testing



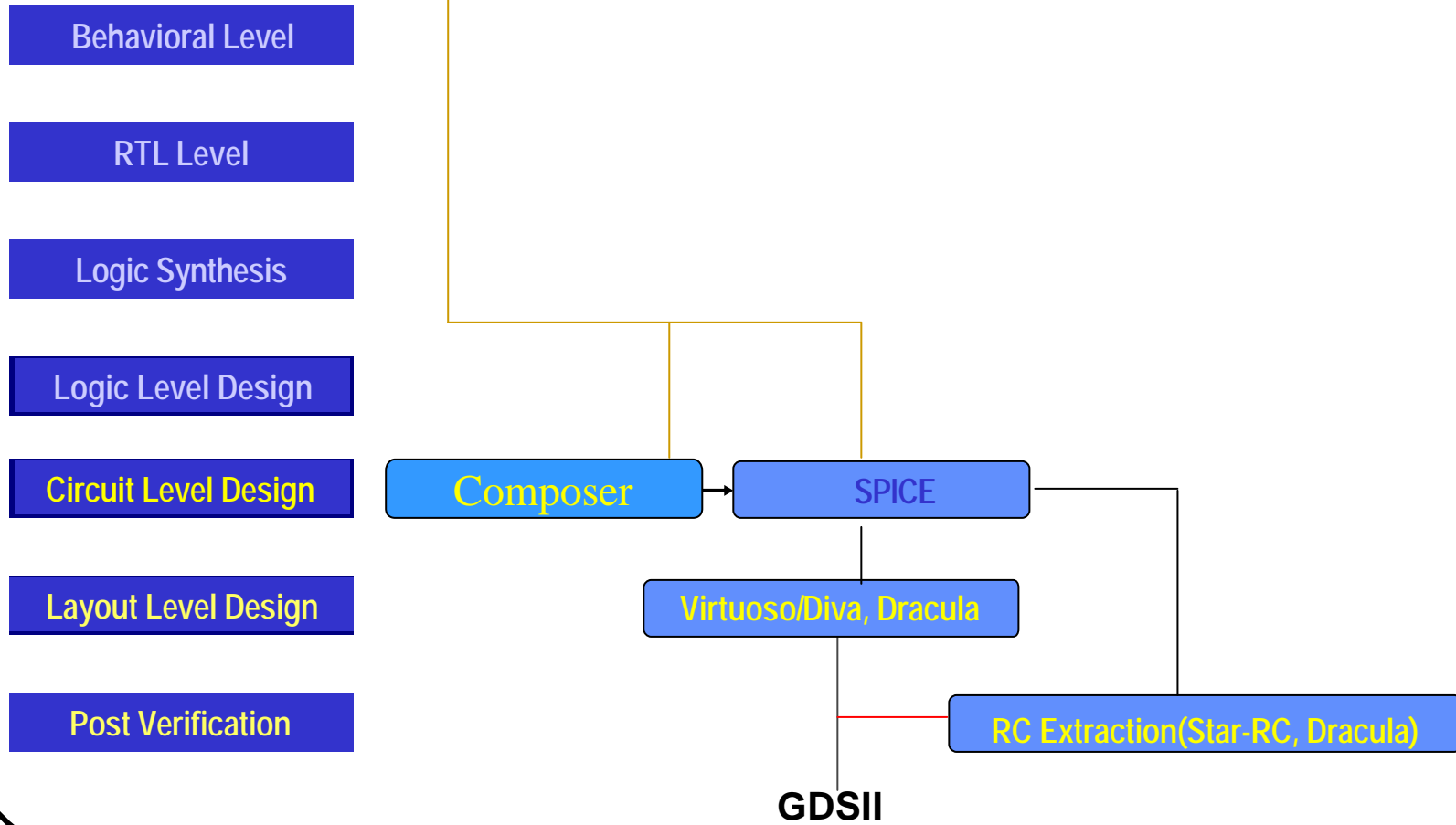


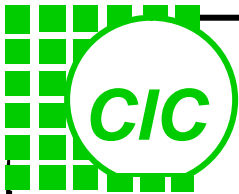
# Cell Based 設計流程



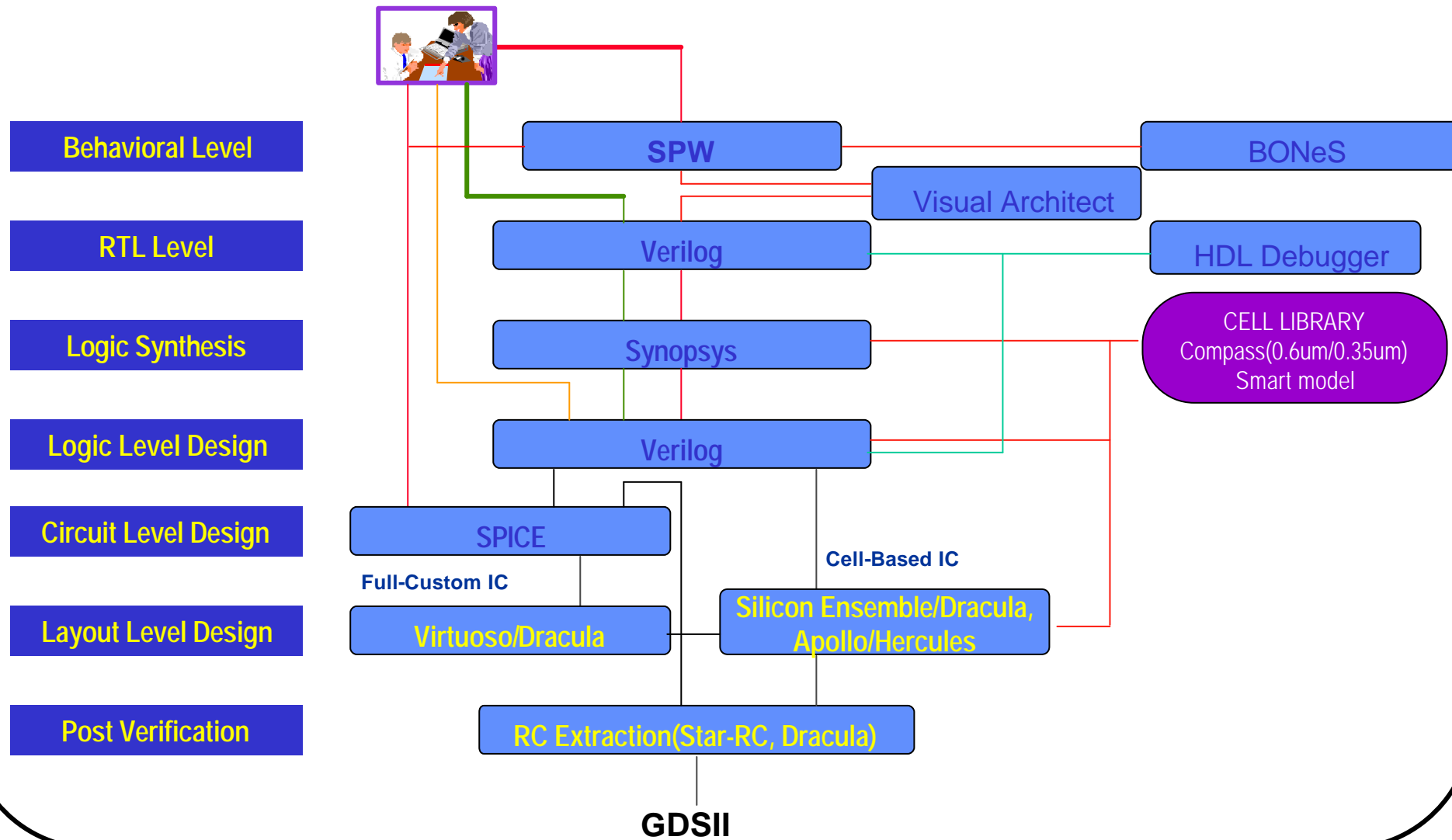


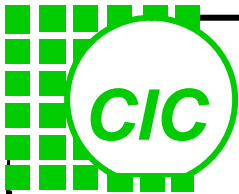
# Full Custom 設計流程





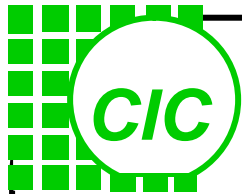
# Mixed Signal 設計流程





## 電路設計

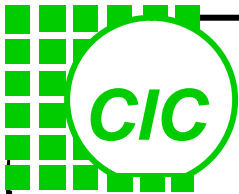
- 依設計規格選擇適當架構
  - Modularity/Regularity
  - Parallel v.s Sequential
  - Differential signal / Single-ended signal
- 依架構決定元件之組合
  - Current mirror type / Compensation type
- 依交、直流參數決定適當之電晶體大小及偏壓點(Channel Width/Length)
- 依環境決定負載型態及負載值
- Language based design v.s graphical design



## 電路模擬

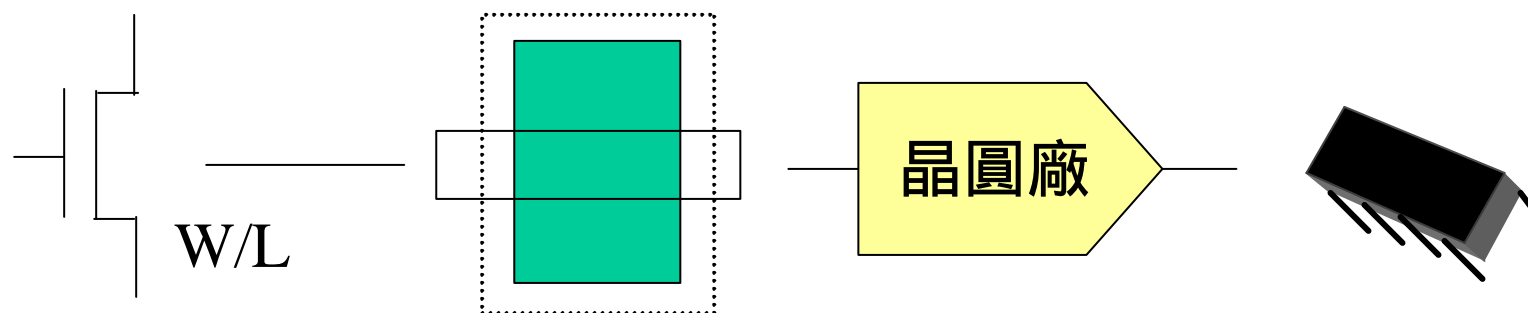
電路模擬的用途：

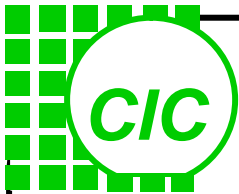
- 依所給定的元件模型驗證所設計電路的功能及規格。
- 提供電路架構參數修改的依據。
- 依模擬所得之結果以供決定佈局之原則如電源線寬度，Buffer 數量等。
- 依製程參數的變異以訂定電路工作的區間及限制。
- 驗證環境因數變化對電路工作特性的影響。



## 佈局設計

- 電路設計及模擬的驗證決定電路的組成及相關參數，但仍不是實體的成品
- 積體電路的實際成品需經晶圓廠製作
- 設計者需提供積體電路製作的實體描述稱為佈局
- 佈局設計將所設計的電路轉換為電路製作的圖形描述格式
- Layout Editor 或 P&R 工具提供佈局設計的環境



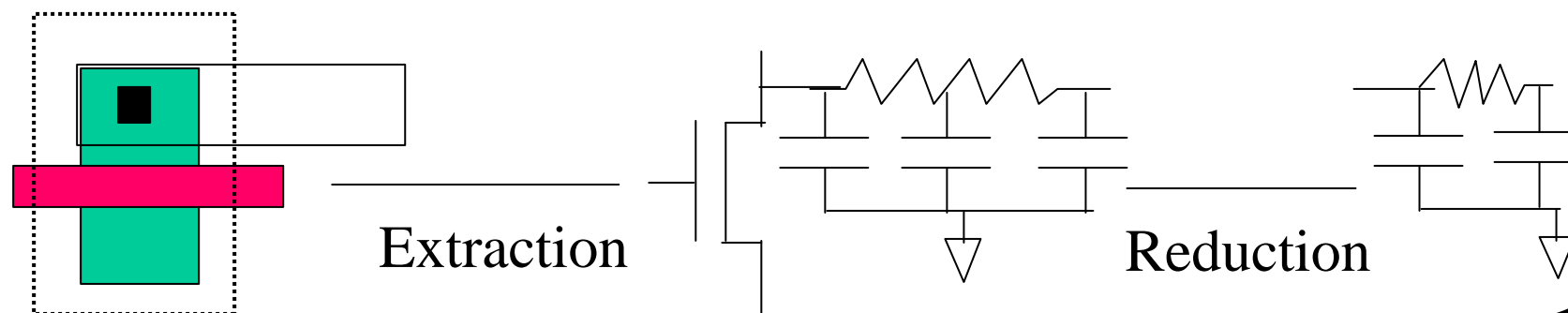


## 佈局驗證

- 每一製程均有其設備上及控制上的極限，如光解析度、化學藥品濃度劑量、作用時間、溫度等，因此在佈局上需能容忍製程變異的發生。
- 為讓晶片製作過程的合理變動不致影響製作的結果，電路設計者所設計的電路佈局必需滿足晶圓廠所提供的佈局規範。(Design Rule Check)
- 電路設計及佈局設計為不同階段的獨立設計過程，必須確保佈局設計及原電路的一致性。(Layout v.s. Schematic)
- Diva, Dracula, Calibre 及 Hercules 等軟體提供佈局驗證的功能

## 佈局後電路模擬

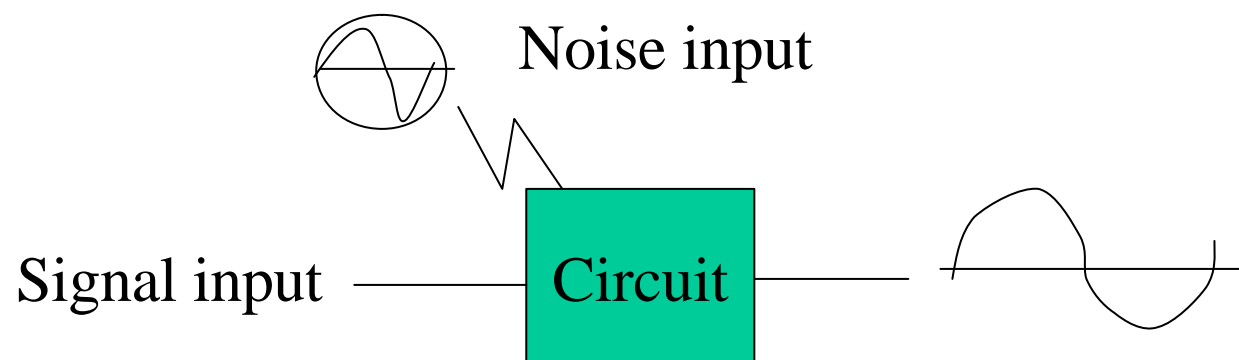
- 實際的訊號線具有阻抗及負載，對原電路將造成特性上的改變，完整設計應考量訊號線的負載延遲效應。
- 準確的连接線模型方可促成正確的模擬結果。
- 完整的连接線負載包含龐大數量的雜散元件，完整的模擬將增加所需的時間，device reduction 為必須的考量。
- 佈局後模擬包含 電路及雜散元件萃取 + 電路模擬等兩項步驟。

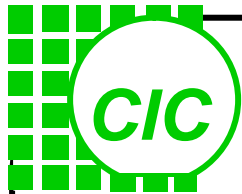




## 雜訊分析

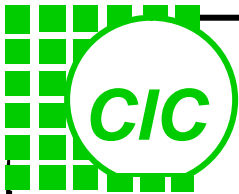
- 由於積體電路中訊號線的距離相當接近，一條訊號線上的訊號轉態會干擾鄰近訊號線的位準(Interconnect coupling)。
- 由於積體電路的所有元件均位於同一基底上，因此，雜訊可能會透過基底干擾其他電路的運作(Substrate coupling)。
- 由於電路的電源訊號係由金屬線連至晶片各處，金屬線上的雜散電感值將使電流變化轉換為電壓降產生雜訊影響電路的運作(IR drop induced power/ground bounce)



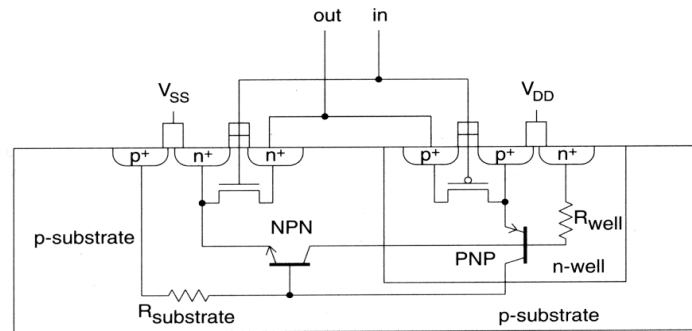


## 可靠性分析

- 在一般的模擬中僅驗證電路的功能及特性，但電路的電晶體及連接線在正常的工作下會出現老化等性能衰退現象，將影響積體電路工作的壽命。
- 影響電晶體工作特性的因素：antenna effect, hot-carrier effect, oxide breakdown等
- 影響連接線特性的效應: electron migration, stress migration
- 可靠性分析需要建立元件或連接線的老化模型
- 提供足夠的工作區間為提升電路可靠度的最直接方法。



# Latchup防止

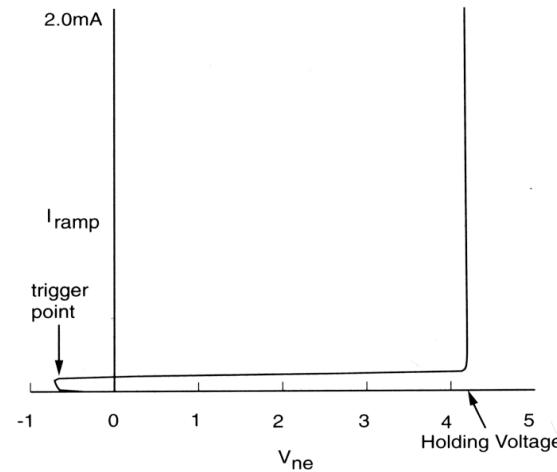
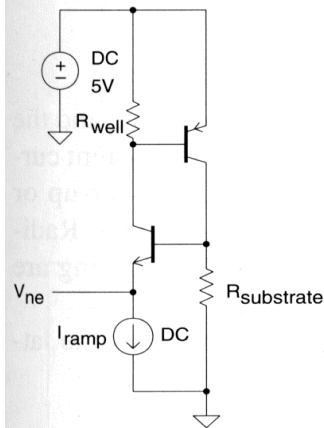


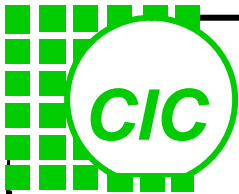
- CMOS電路中的寄生SCR結構運作導致原設計電路無法正常工作。

## Latchup 的防制

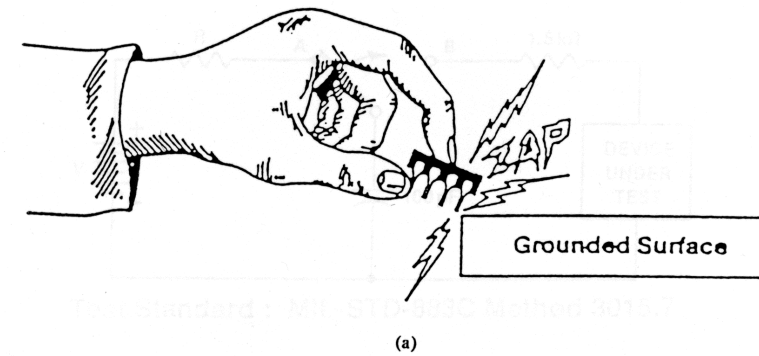
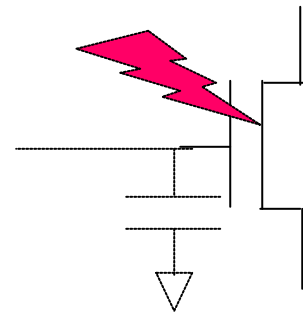
- 製程的加強
- Layout 的技巧
- 降低寄生BJT的  $\beta$  值
- 降低 well/substrate 電阻值
- Guard ring for collecting carrier

(a)



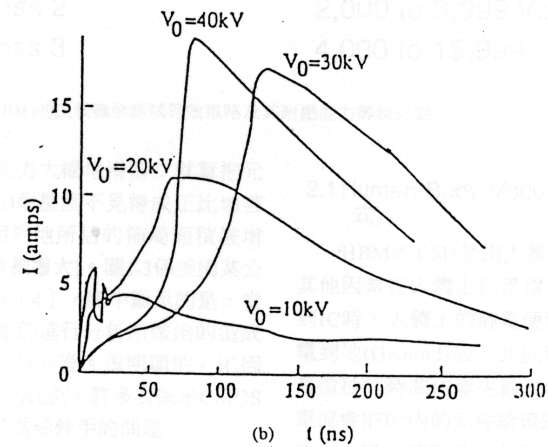


# ESD(Electrostatic Discharge)

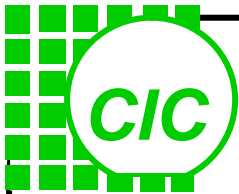


- (1) Human-Body Mode
- (2) Machine Mode
- (3) Charged-Device Mode
- (4) Field-Induced Mode

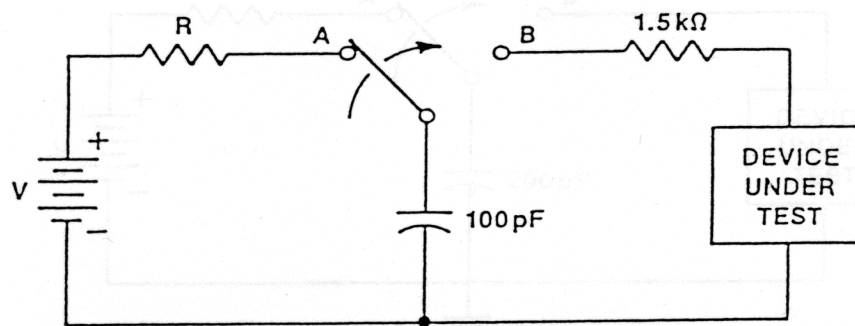
## ESD CURRENTS



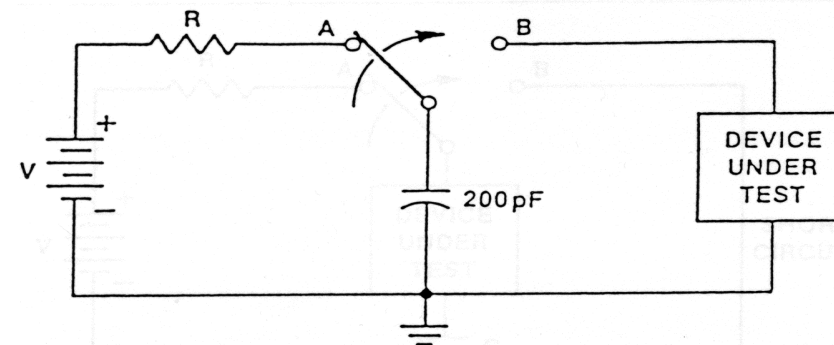
(a) HBM的ESD發生情形；(b) 在不同HBM靜電電壓下，其靜電放電之電流與時間的關係



# The Specification of ESD



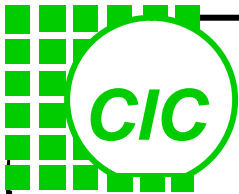
Test Standard : MIL-STD-883C Method 3015.7



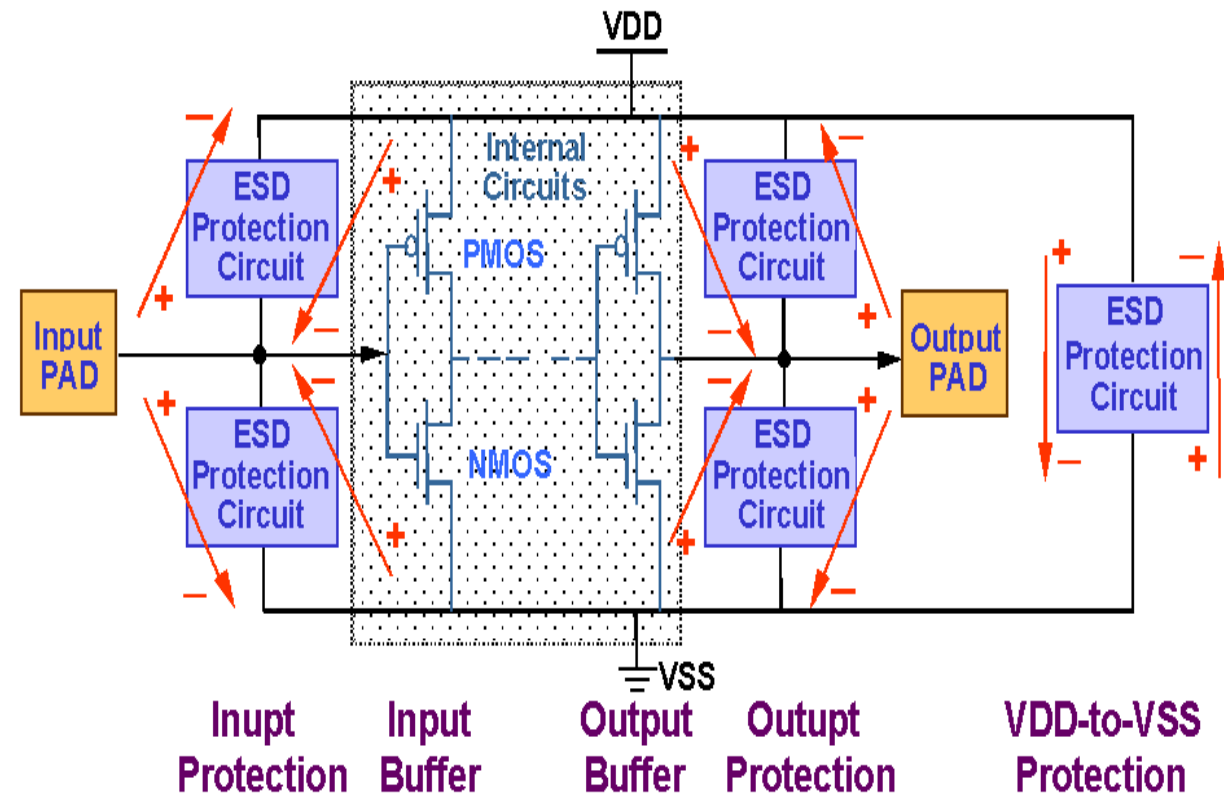
Test Standard : EIAJ-IC-121 Method 20.

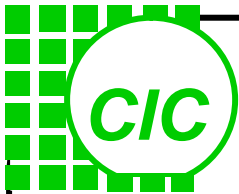
CLASSIFICATION	Sensitivity
Class 1	0 to 1,999 Volts
Class 2	2,000 to 3,999 Volts
Class 3	4,000 to 15,999 Volts

CLASS	STRESS LEVELS
M0	0 TO <50 V
M1	50 TO < 100 V
M2	100 TO <200 V
M3	200 TO <400 V
M4	400 TO <800 V
M5	>800 V



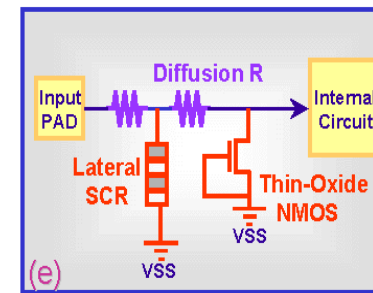
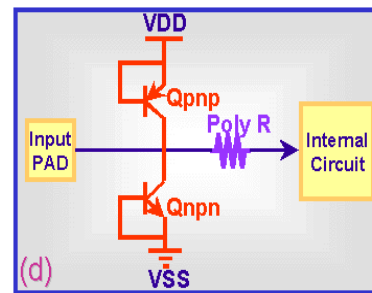
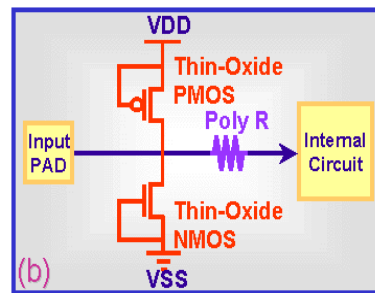
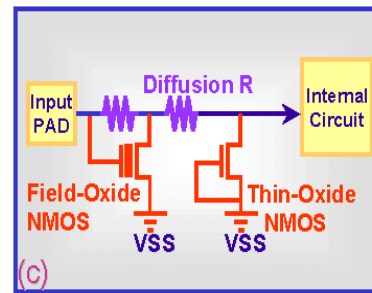
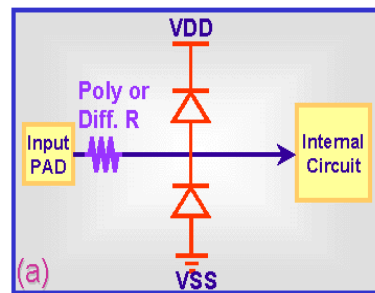
# Whole Chip ESD Protection

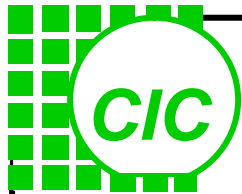




# Whole-Chip ESD Protection

Commonly-Used On Chip ESD Protection Circuits for Input Pad in CMOS IC

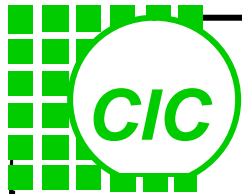




## 晶片封裝選擇

- 封裝提供晶片保護、散熱及系統連接等功能
- 封裝選擇的考量
  - Pin count
  - Die cavity
  - 散熱效益
  - 系統整合之便利性 - Through hole / surface-mount / Chip-scale package
  - 良好的電氣特性
  - Debugging capability





## Full-Custom 設計系統環境

### 完整的Full-Custom 設計環境包含

設計資料庫 - Cadence Design Framework II

電路編輯環境 - Text editor / Schematic editor

電路模擬軟體 - SPICE

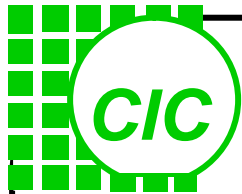
佈局編輯軟體 - Cadence virtuoso, Laker

佈局驗證軟體 - Diva, Dracula, Calibre, Hercules

### 系統環境

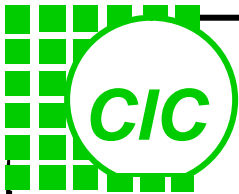
工作站

unix-based 作業系統



## 工作站系統與視窗環境

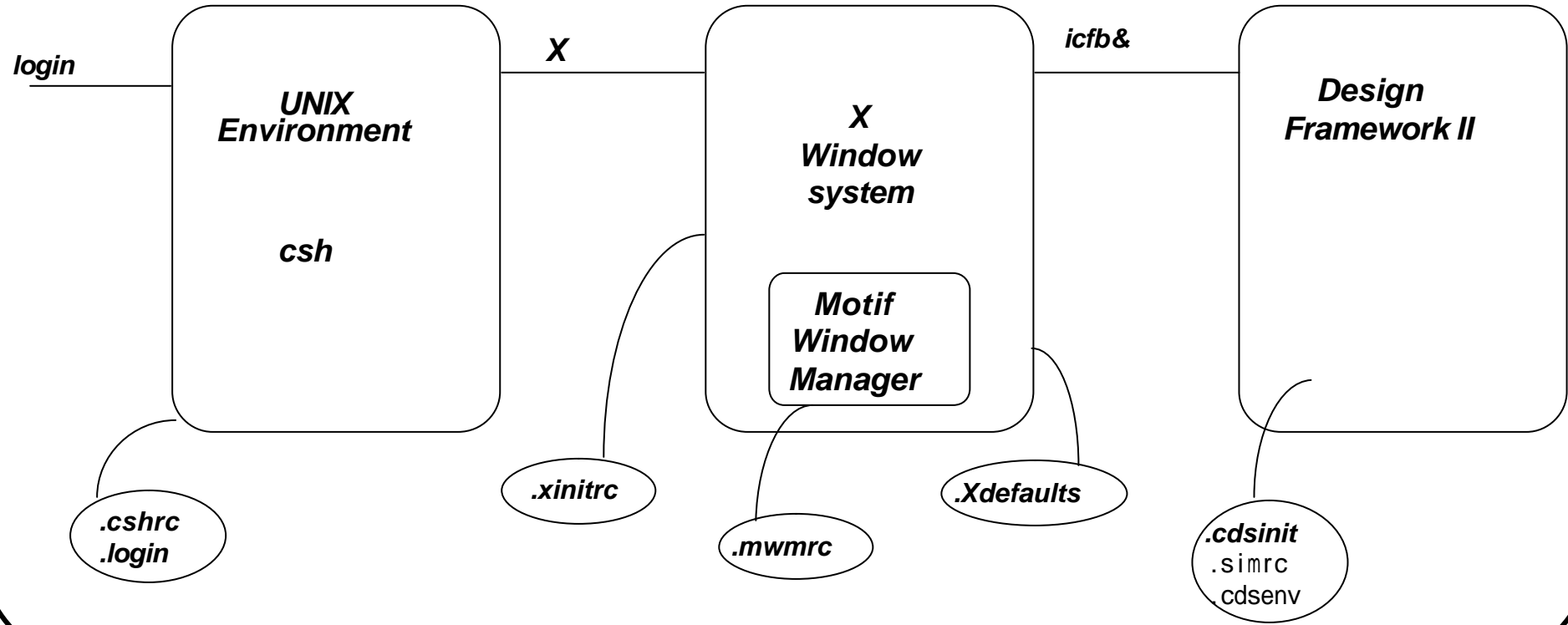
- .login 簽入環境設定檔
- .cshrc Shell 環境設定執行檔
- .xinitrc 視窗系統設定檔
  - .mwmrc motif 視窗環境設定檔
  - .openwin-init openwin視窗環境設定
- .logout 簽出命令批次檔
- .cdsinit Cadence 環境設定檔
- cds.lib Cadence 環境資料庫路徑設定檔
- .simrc Cadence 模擬驗證環境設定檔
- display.drf Cadence Layout editor 顏色圖樣設定檔

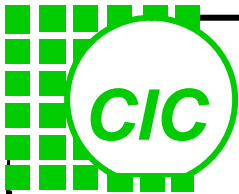


# 工作站使用環境

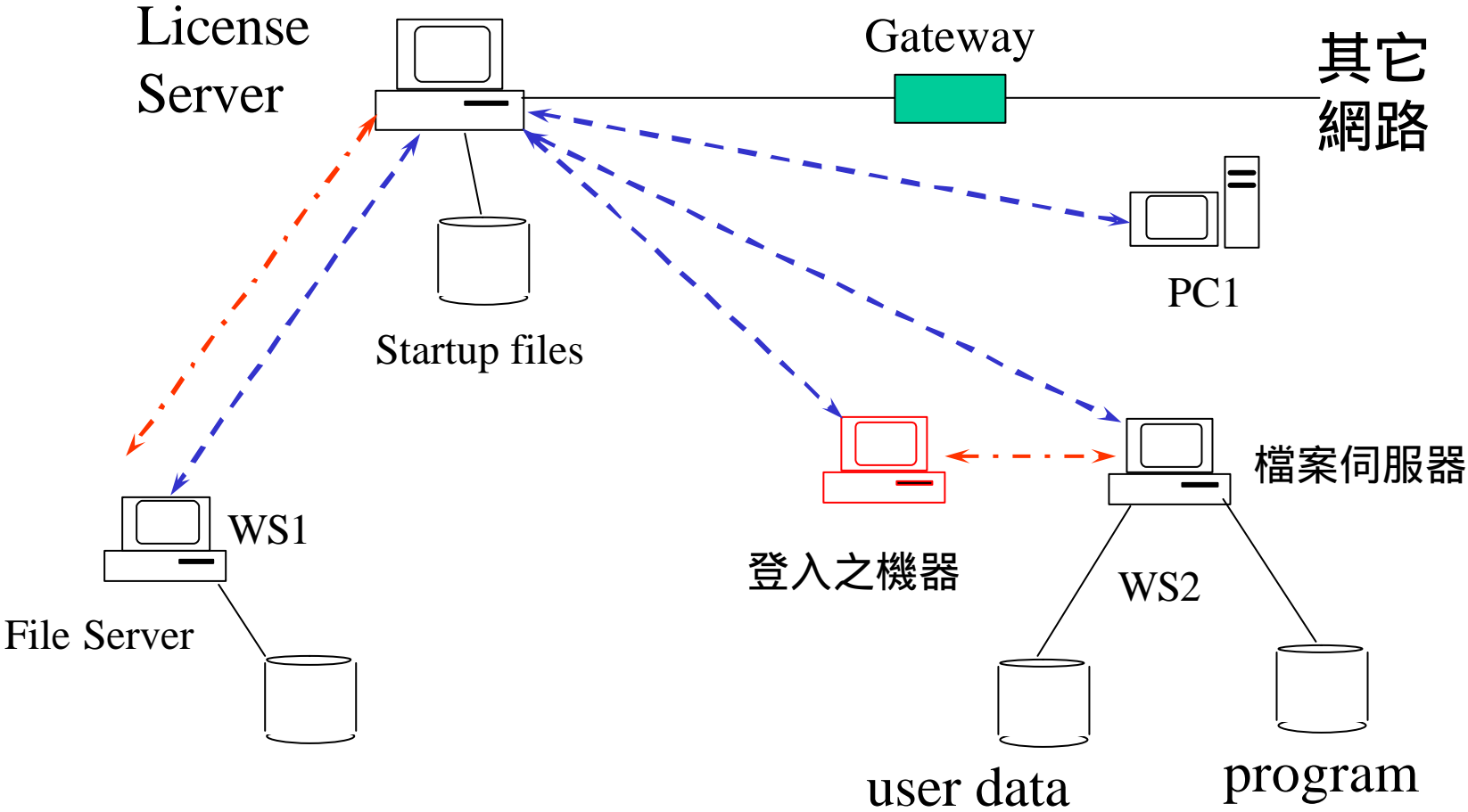
Workstation 環境設定檔

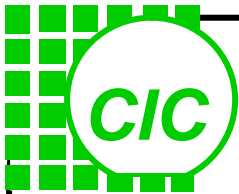
環境設定檔圖解





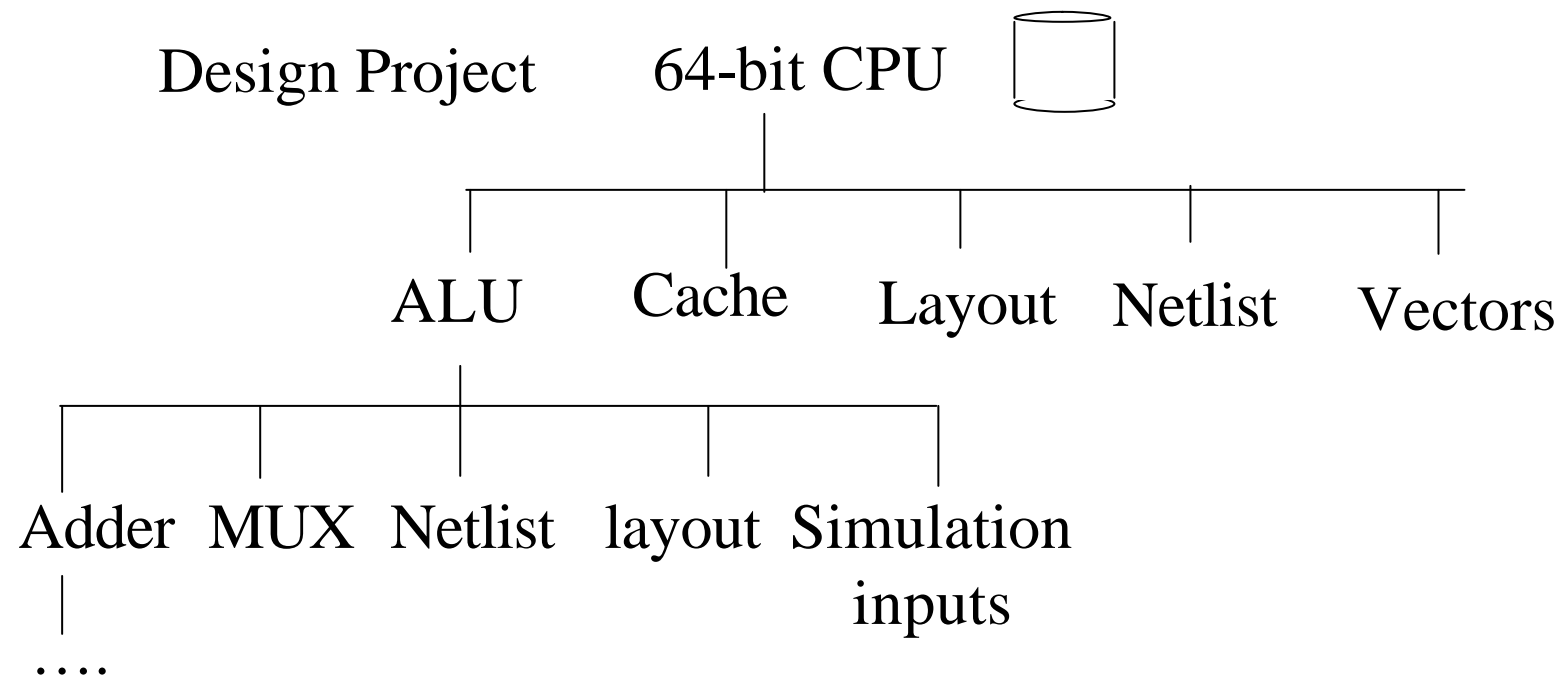
# 工作站軟體環境

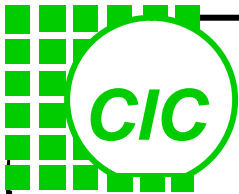




# 設計資料庫

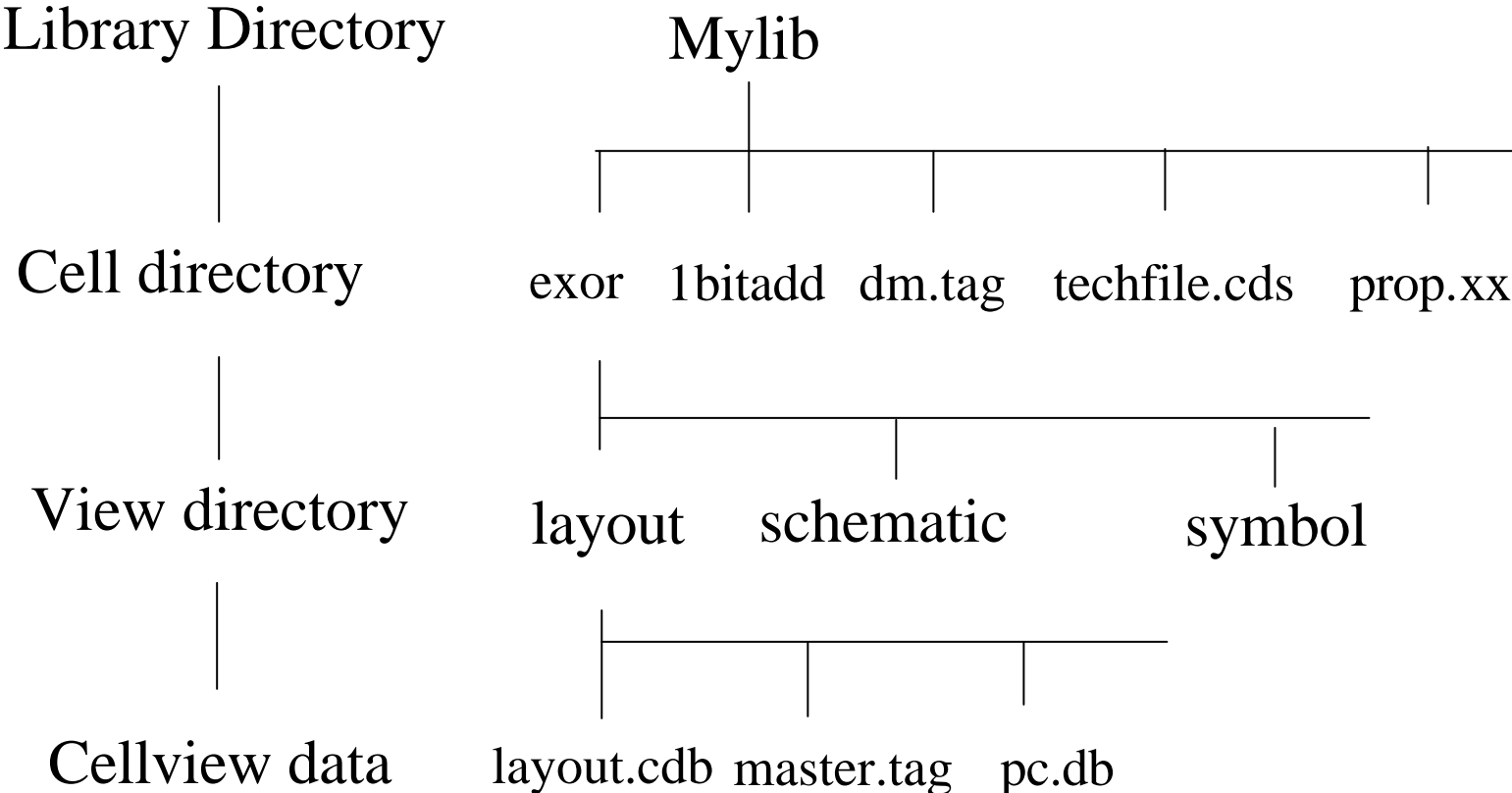
- 階層化資料
- 版本控制
- 存取控制
- 經常備份

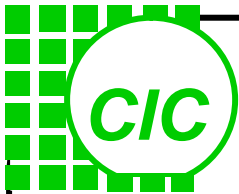




# 設計資料庫相關檔案

cds.lib      Mylib /home/users/library/Mylib

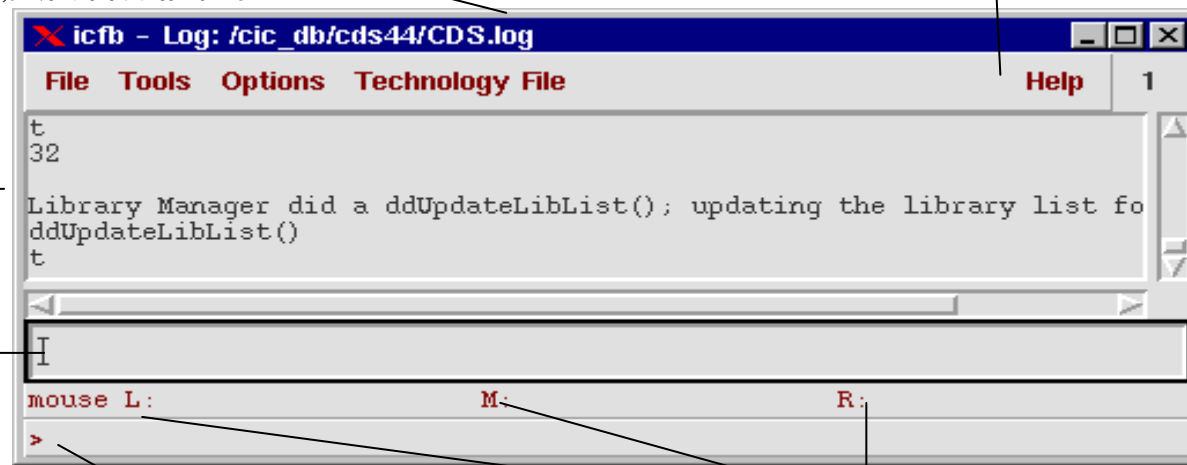




## Cadence中常見表格

### CIW(Command Interpreter Window)

以 skill format display user 的 command 與 system 的 response, 其內容亦記憶在 file



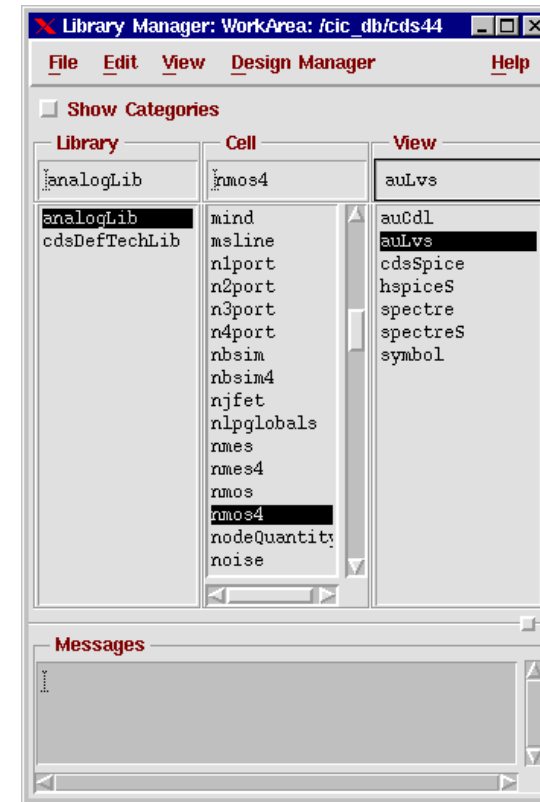
on-line help

提示動作

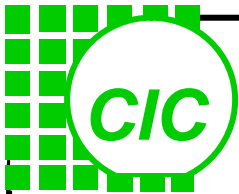
提示 mouse key 功能

下 skill command 處

### Library Manager



顯示的 library 為 cds.lib 中所定義, 這些 library 可被 expand 成 cell 與 cellview 而 read 或 edit



不執行command並結束form

移去form

display form default值

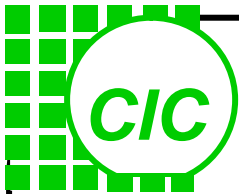
on-line help  
(解釋此form用法)

執行command並結束form

執行command並保留form

Enter key功能同OK,Escape key功能同Cancel  
^a跳cursor到最前,^e跳cursor到最後





決定form設定後  
執行與否

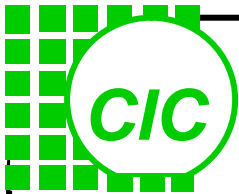
選項

Radio Button  
(只能選一項)

Cyclic Field  
(可下拉選項區)

鍵盤keyin 處

Cyclic Field功能同Radio Buttons,只能選一項

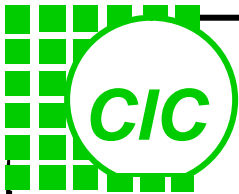


# Library Manager

cds.lib中定義了library與所在的找到的 library, 方便 user access design data, 包括create new library, cell與cell view, open或 read cellview等, 其結構如下

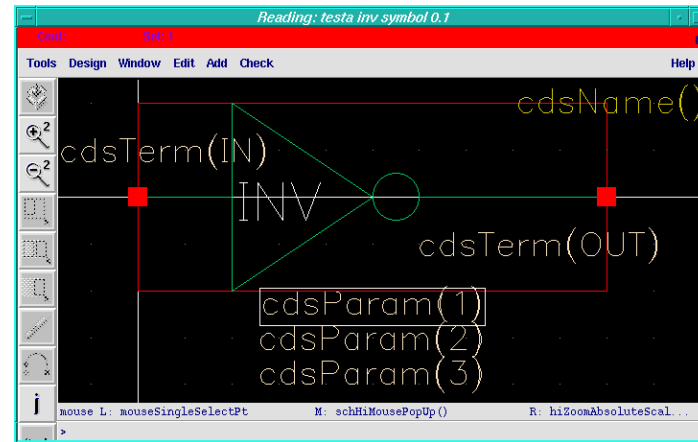
Library — (Category) — cell — cellview



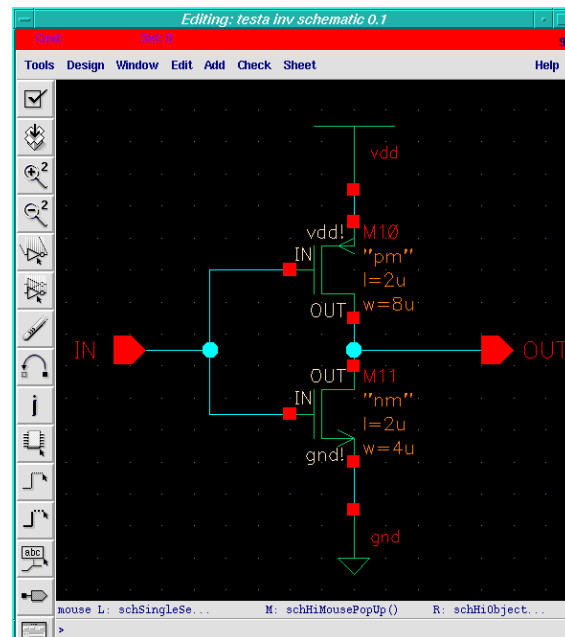


view name 與 view type 定義於 technology file, 使得不同 view name 的 window 中選項也有所不同, 如下圖 cell inv 的三種 cellview

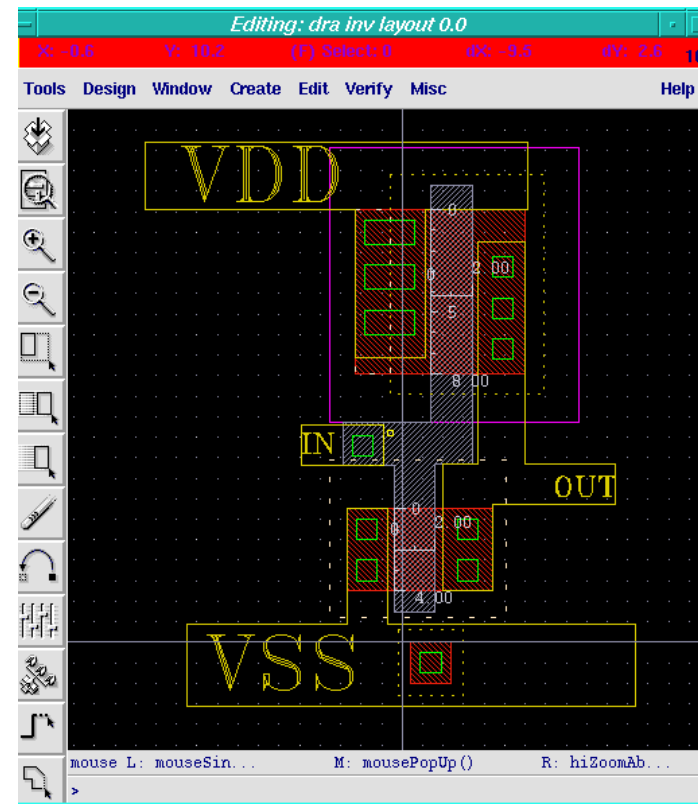
symbol view

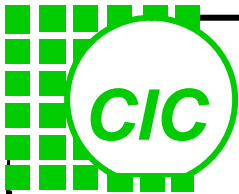


schematic view



layout view





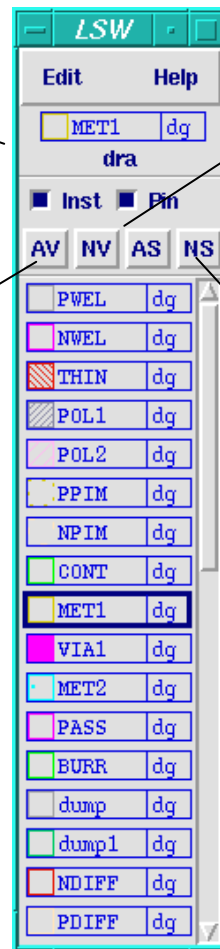
### Layer Selection Window ( LSW )

目前所選之層

library name  
set Instance, pin  
可選否

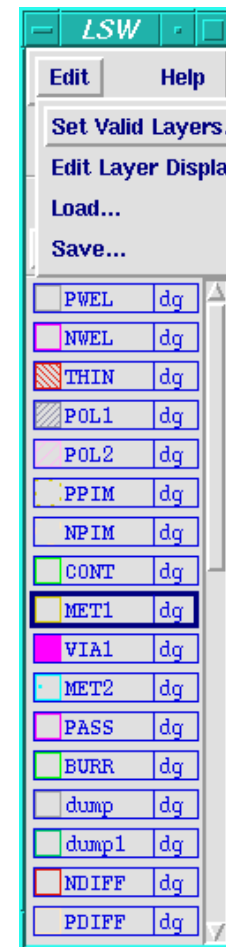
所有層均 show 於  
layout cellview 中

除目前所選之層外  
在 layout cellview 中均  
不顯示



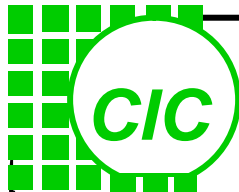
LSW上所有層在layout  
cellview 中均可選

除目前所選之層外  
在 layout cellview 中均  
不可選



設 show 於  
CIW 上之層

設 LSW 上所  
選層顏色等



**Technology file :** This file is a large data file that specifies all of the technology-dependent parameters associated with that particular library. Design rules, symbolic device definitions, and parasitic values are some of the technology-specific parameters common to all cells in a library

**Technology file library:** One can share technology file information between different libraries. Use Technology File -> Attach To... command to attach the design library to the technology file library. A technology file library contains process technology, design rules, and symbolic devices.

**techfile.cds :** The techfile.cds file contains the binary technology file

**abgen.rul:** A ASCII file to generate Abstract view

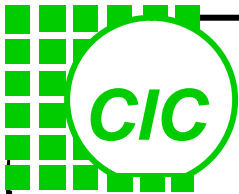
**display.drf** containing layer display information. The software reads all the display resource files, including  
\$ CDS\_INST\_DIR/share/cdssetup/dfII/default.drf  
\$ CDS\_INST\_DIR/tools/dfII/local/display.drf  
\$CDS\_PROJECT/display.drf (if you are working in a TDM environment)  
\$HOME/display.drf  
./display.drf

**cds.lib** is a file containing library definition. The software reads the first cds.lib defined in the search path file  
<install\_dir>/share/cdssetup/set.loc.

The following is a sample listing of the search path:

./cds.lib  
\$CDS\_WORKAREA/cds.lib  
\$HOME/cds.lib  
\$CDS\_PROJECT/cds.lib & \$CDS\_SITE/cds.lib (if you are working in a TDM environment)  
\$ CDS\_INST\_DIR/share/cds.lib

(If no cds.lib has been found, a new search path is established from the file \$CDS\_SITE/cdssetup/setup.loc.)

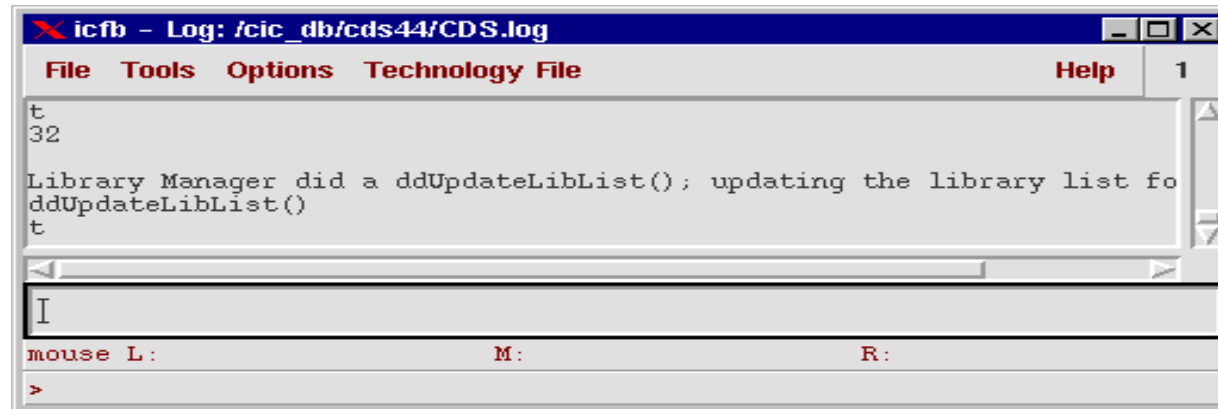


## Create library

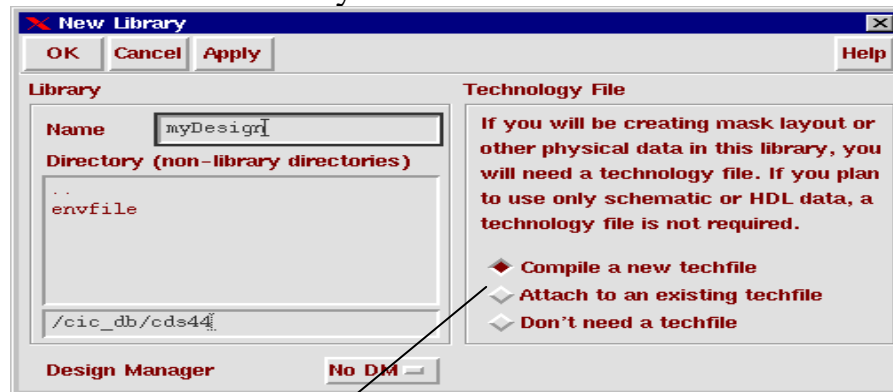
在選定好製程及相關的 technology file 後, 再在 OPUS 內 create library, 即可將 schematic, symbol, layout ... 等 view 全建在固定 library 內  
進入 OPUS

% ic fb&

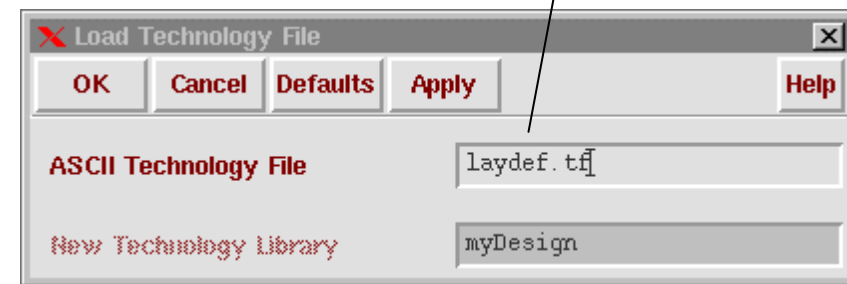
出現 Command Interpreter Window(CIW)



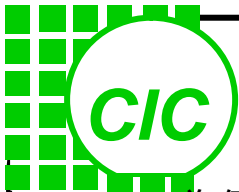
File -> New -> Library...



左鍵 click OK



左鍵 click OK

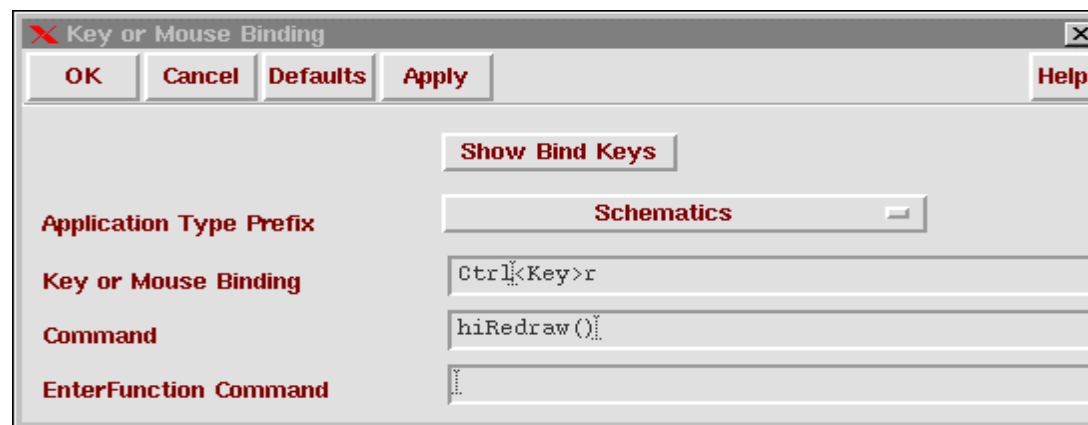


## Defining bindkeys

@為何要設定 user Bindkeys?

對於經常使用的 command, 為了避免多重滑鼠按鍵選擇的麻煩, 可在鍵盤上設定單一按鍵, 雙鍵或滑鼠代替抹某一 command, 方便使用者選擇所要下的 Command.

@設定 user bindkeys 的方式:  
(1)在 CIW 視窗裡定義:



選擇 Options -> Bindkey 後, 將會出現 CIW BindKey Form (如上圖所示) 鍵入所要的按鍵及命令.

Application Type Prefix: 可選擇 Command Interpreter, layout, Schematics, etc.

Show Bind Keys: 可顯示出已經定義之 Bind Keys.

Key or Mouse Binding: 單鍵或雙鍵或滑鼠按鍵, 格式如下圖所示:

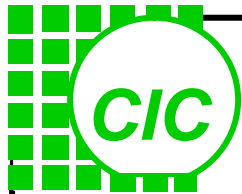
單鍵: <Key>a, <Key>F1.

雙鍵: Shift<Key>b, Ctrl<Key>c, Meta<Key>d.

滑鼠: None<Btn1Down>

Command: 可鍵入使用者所欲定義之 command, 如: dmbOpenLibBrowser().

EnterFunction Command: 一般不需鍵入若使用者有興趣可參考 Show Bind Keys 中已經定義好之 EnterFunction Command.



## Defining bindkeys in SKILL

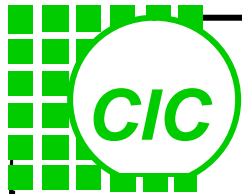
1. 使用 Skill 語言定義 Bindkey 格式如下圖所示：

```
hiSetBindKey("Layout" "<Key>c" "leHiCopy()")  
(上列即定義當cursor在Layout window上時按鍵c等同為用copy command,  
可用 hiGetBindKey("Layout" "<Key>c")以知是否鍵c已定義 )
```

```
hiSetBindKey("Symbol" "<Key>i" "schHiCloneSymbol()")  
hiSetBindKey("Schematics" "<Key>c" "schHiCopy ()")
```

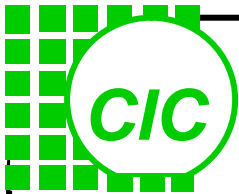
2. 將以上內容存檔,如 .userBindKeys.il, 直接在 CIW視窗下  
load("userBindKeys.il") 命令。
3. 另外可將已經定義好之 Bindkey 指令的 檔案加在 .cdsinit 檔案中 ,  
則每次執行時便會自動將 user 定義之 Bindkey 自動載入。





# 電路架構建立與模擬

- 電路設計的基本觀念
- 電路模擬與規格驗證
- 電路設計環境
- 電路模擬環境



# 電路設計的依據

- 電路規格

1. 電氣規格

環境容忍範圍 :  $V_{DD}, V_{IN}, T_A, T_{storage}$

靜態規格 :  $V_{IH}, V_{IL}, I_{IH}, I_{IL}, V_{OH}, V_{OL}, I_{OH}, I_{OL}, I_{OUT}$

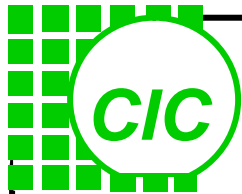
動態規格 :  $T_w, f_{clk}, t_r, t_f, t_h, t_{su}, t_{ph}, \dots$

2. 功能規格

Truth table, state diagram, timing diagram, Flow chart

3. 類比規格 : 頻率響應 , PSRR, CMRR, Offset, Gain error, settling time....

4. 其他 : ESD, I/O Capacitance, 量測條件, 接腳對應, 包裝型態...



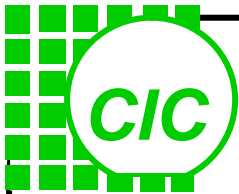
# 電路架構選擇

依規格透過系統評估決定電路架構

- Parallel v.s Sequential
- Number of Clock phase
- Number of pipeline stage
- Dynamic Logic / Static Logic
- Current mode / Voltage mode operation
- Gain stage type and stage number
- Differential signal v.s. Single ended
- Compensation scheme

# 元件參數訂定

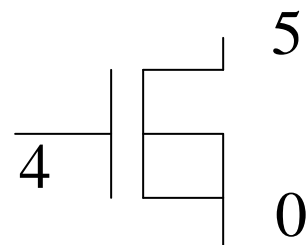
- 在全客戶設計方式中，各元件的值(如電晶體的W/L、電容值、電阻值等)均可由設計者依各項規格參數決定。
- 在直流方面，KCL, KVL, 及  $I_D = F(V_{GS}, W/L)$
- 在Timing 方面， $T_r \approx (L/W)_{\text{driver}} * (WL)_{\text{load}}$
- 在類比電路中，gain :  $g_m * r_o$ ， $g_m \approx (W/L)^{1/2}$ ， $r_o \approx (L/W)_{\text{load}}$
- 依各項關係式預估所需電壓、電流，進而推估所需 W/L
- 參數變動原則：
  - 選擇主要規格
  - 決定主要影響元件
  - 調整主要元件 W/L, 模擬驗證
  - 調整其他元件參數值



# 電路描述建立的途徑

## Design Capture

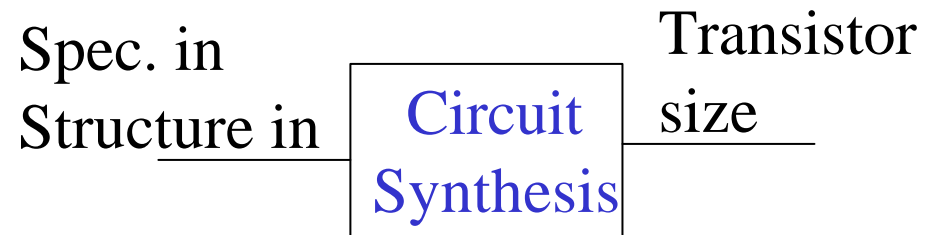
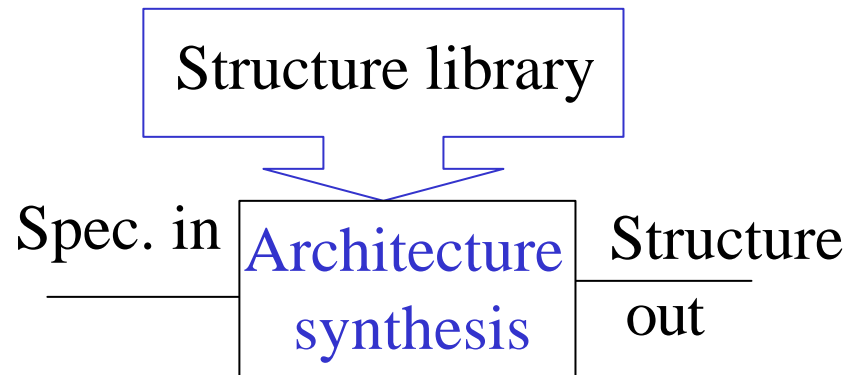
Schematic entry

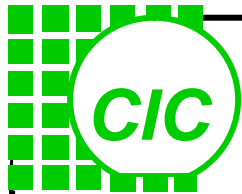


Text-based netlist entry

M1 5 4 0 0 NMOS ..

## Design Synthesis





# SPICE Netlist 範例

**\*Two stage OP design**

**.lib "umc05.lib" TYP**

**.options post nomod**

**.TEMP 27**

**\* Netlist information**

**M1 3 1 5 0 nmos L=2u W=8u AS=18p AD=18p**

**+ PS=18u PD=18u**

**M2 4 2 5 0 nmos L=2u W=8u AS=18p AD=18p**

**+ PS=18u PD=18u**

**M3 3 3 vdd vdd pmos L=10u W=10u AS=12p AD=12p PS=16u PD=16u**

**M4 4 3 vdd vdd pmos L=10u W=10u AS=12p AD=12p PS=16u PD=16u**

**M5 5 vbias vss vss nmos L=2u W=7u AS=49p AD=49p PS=26u PD=26u**

**M6 vout 4 vdd vdd pmos L=2u W=70u AS=490p AD=490p PS=150u PD=150u**

**M7 vout vbias vss vss nmos L=2u W=130u AS=930p AD=930p**

**+ PS=260u PD=260u**

**M8 vbias vbias vss vss nmos L=2u W=7u AS=49p AD=49p PS=26u PD=26u**

**\* Feedback CAP**

**Cc vout 4 0.44pF**

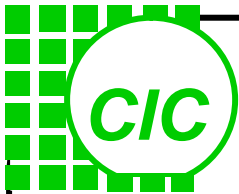
**Cl vout 0 4pF**

**Ibias vdd vbias 8.8u**

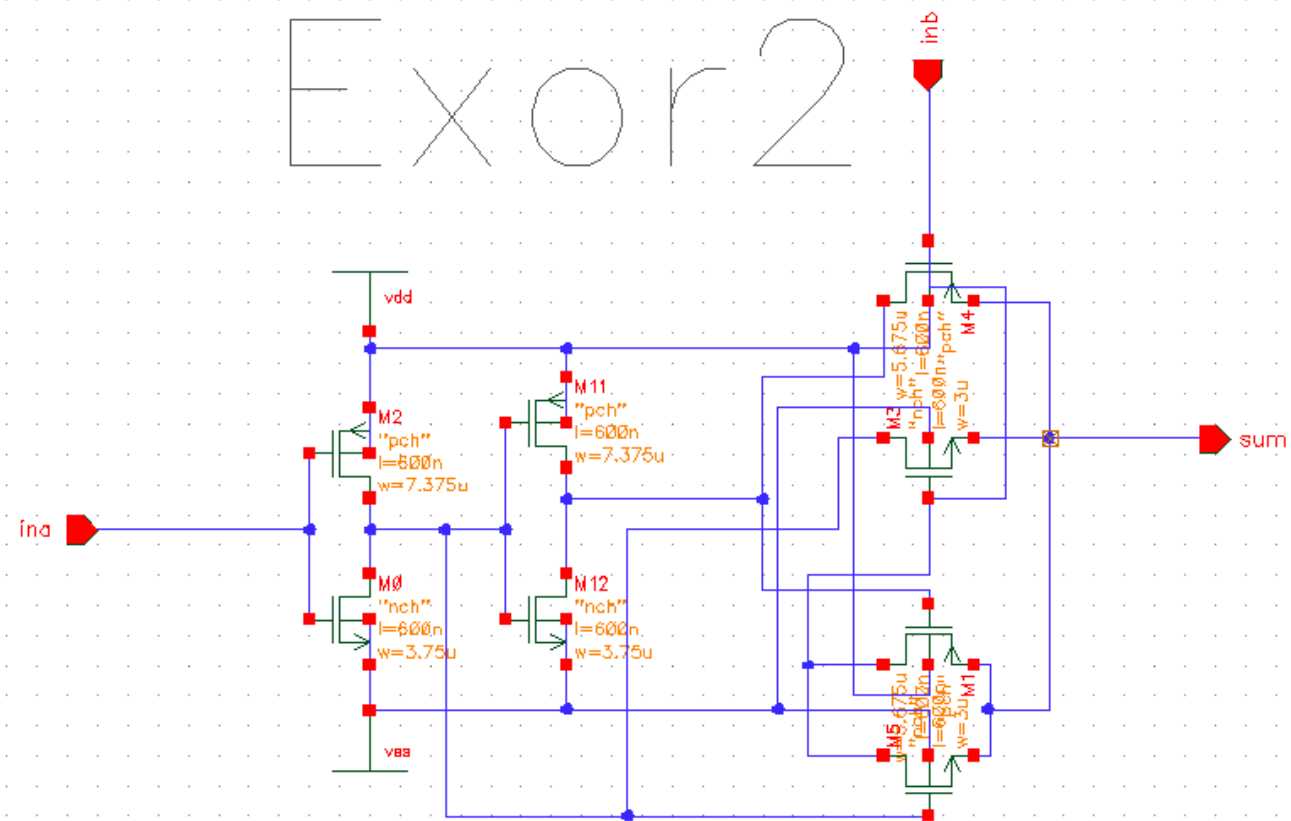
**\* Voltage sources**

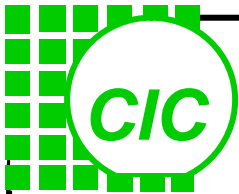
**vdd vdd 0 5v**

**vss vss 0 0v**



# 電路圖範例

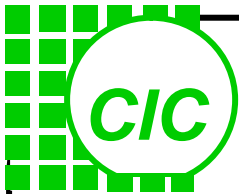




# 電路模擬與驗證

- 所設計之電路架構其功能及各項特性需經驗證及確認
- 利用成品驗證為最真實之結果，但成本過高
- 透過電路模擬驗證可降低驗證的成本及時間
- 電路模擬為依據一預設之元件模型 透過程式 依照元件的組合連接來預估電路的 特定行為。
- 電路模擬的基本要件：電路模擬軟體，元件模型，電路描述，模擬控制命令
- 除了分析電路的特性外，電路模擬亦用於評估電路的操作範圍、消耗功率、可靠度等

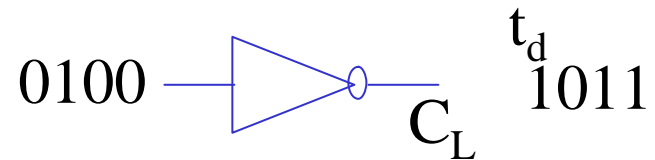




# 電路模擬軟體

- Logic Simulator/Switch level simulation

- Verilog, SILOS

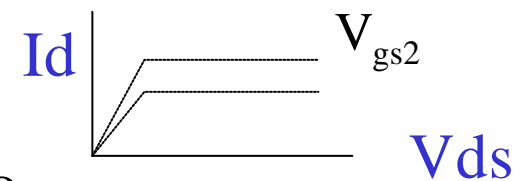


- Transistor level simulation

- Timemill, Star-sim

- Time-domain Circuit Simulator

- Star-HSPICE, SBTSPICE, Eldo



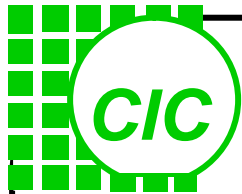
- Freq.-domain Circuit Simulator

- ADS, Harmonica, EldoRF, SpectreRF

$$I_d = F(V_{gs}, V_{ds}, W, L, \dots)$$

- Device level circuit simulation

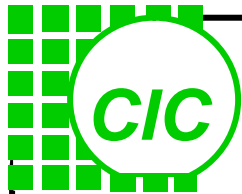
- Medici



# 模擬的基礎- 元件模型

元件模型 - 描述基本元件的行為特性

- Logic simulation
  - Gate delay model :  $T_d = A + B * C_L$
- Transistor level simulation
  - Transistor I-V /C-V table model
- Circuit level simulation
  - Transistor device model



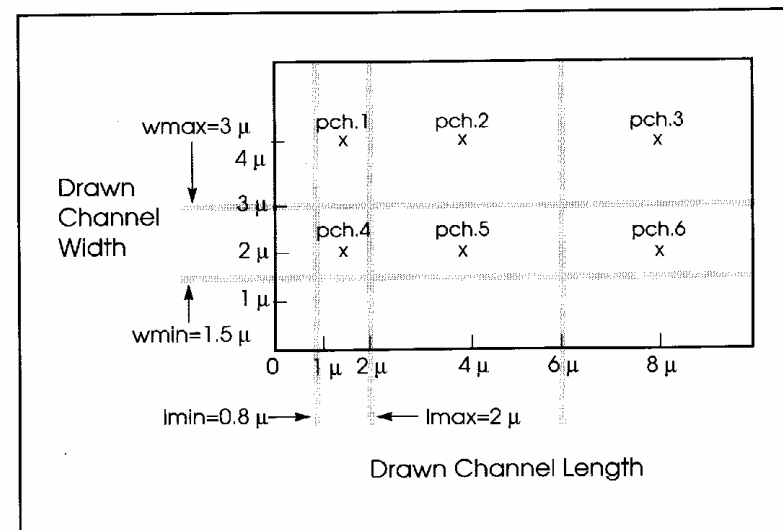
## 電晶體參數模型

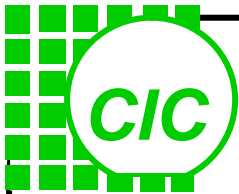
- 透過 Equation 描述電晶體的交、直流特性。不同的model level 使用不同的equation 及equation parameter.
- 經由 device model extraction, 產生對應製程的Equation coefficients.
- 為提昇model 的準確度, 部份電晶體模型依電晶體大小分組 給定參數模型。

HSPICE	Level 49 : BSIM3V3	}	UMC 0.5um 1P3M
			TSMC 0.35um 1P4M
			TSMC 0.25 1P5M
			TSMC 0.18 1P6M
Spectre	Level 11 : BSIM3V3		TSMC 0.35um 1P4M

## 電晶體參數模型區間

- 每一組參數區間的適用範圍由 $L_{min}$ ,  $L_{max}$ ,  $W_{min}$ ,  $W_{max}$ 等參數指定。
- 不要使用超出區間範圍之電晶體尺寸，對大尺寸的電晶體使用並或串聯的電晶體代替。
- Spice 會依據電晶體的尺寸自動選擇對應的 model 名稱





## 電晶體模型參數之製程變異

- 電晶體的特性參數隨製程的變動會產生漂移。
- 依據特性漂移的範圍訂定電晶體的參數變異範圍，NMOS 及 PMOS 分別定義三組參數( slow, typical, fast)
- 電路的模擬應考慮參數的變動:5 corners simulation(ss,sf,tt,fs,ff)

Model 的選擇

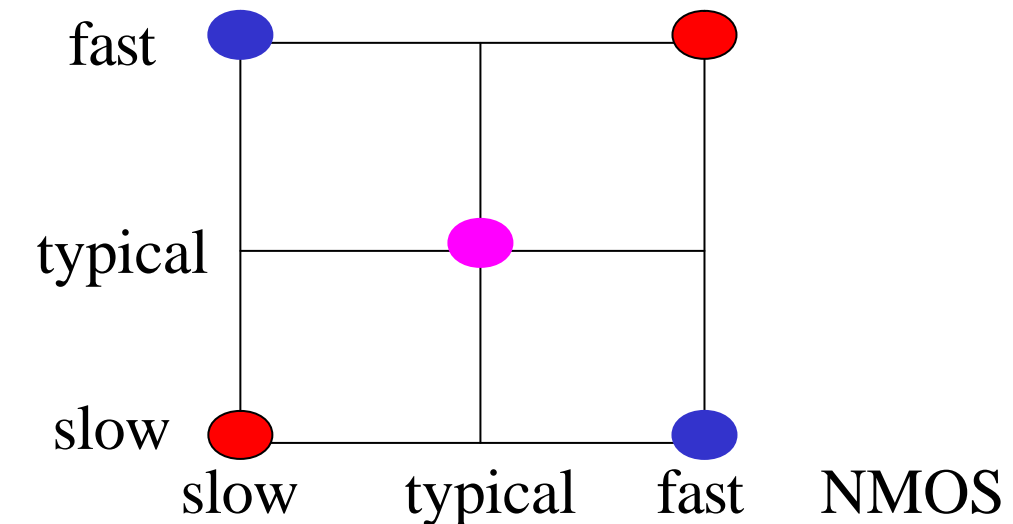
```
.lib "model_file" TT
```

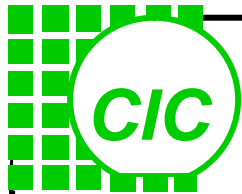
```
.lib "model_file" SS
```

Or

```
.lib "model_file" mos_tt
```

PMOS





## 電晶體的種類選擇

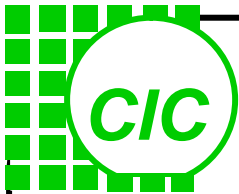
- 為提高電晶體的使用彈性，及兼顧各種系統應用的需求，新的製程提供多種不同特性的電晶體如 2.5V/3.3V 等不同工作電壓的電晶體及不同臨界電壓的電晶體(normal Vt, zero Vt, native Vt...) 等，而為補充電晶體高頻特性的模型特性，另有電晶體的RF model。每一種電晶體都有其對應的model name，在電路模擬時，需正確使用對應的電晶體模型。

In Netlist :

```
M11 Dr Ga Sr Bu mnch2 L=.. W=...
```

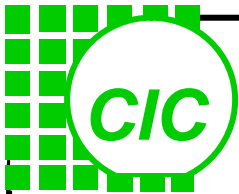
```
.lib "model_filename" TT_M2 : 2.5V Medium Vt devices
```

```
.lib "model_filename" TT_T2 : 2.5V Zero Vt devices
```



## 模擬考量-功能驗證

- 應詳讀元件模型參數檔內之說明
- 模擬輸入應包含足夠的初始化時間(Initializing pattern)
- 模擬輸入的變化應能使電路中各點均有變化的機會(toggle rate)
- 模擬輸入的數量應足夠驗證電路所需的功能。
- 模擬的過程應檢查有否任何的warning或error訊息。
- 儘量使電路結構化以利功能模擬時的除錯。
- 可能的話，採用Top-down 的階層化設計方式，逐步完成電路各不同部份的完整設計。
- 功能驗證時先不考慮製程的參數偏移，以標準參數來模擬，惟各項規格需有足夠的margin.



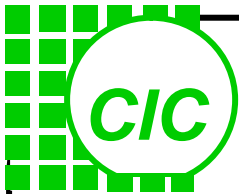
## 模擬考量-規格驗證

- 在評估電路的各項特性時，應以 worst case 考量(含 Model, VDD, Temp variation)，並預留 design margin。
- 在電路模擬時應加上預估之輸出負載。
- 在 timing 上找出 longest delay path 及 pattern，在 power 方面找出 largest power pattern。
- 在電路模擬階段，因未計入連接線的雜散負載效應，因此在考慮時序模擬(timing simulation)時，應再預留一些區間(~30%)。或於電路模擬時加入預估負載。
- 不同的規格可能需使用不同的電路架構模擬。  
例如 slew rate, frequency response...

Worst case power :  $VDD_{max}$ ,  $T_{min}$ , FF corner

Worst case delay :  $VDD_{min}$ ,  $T_{max}$ , SS corner



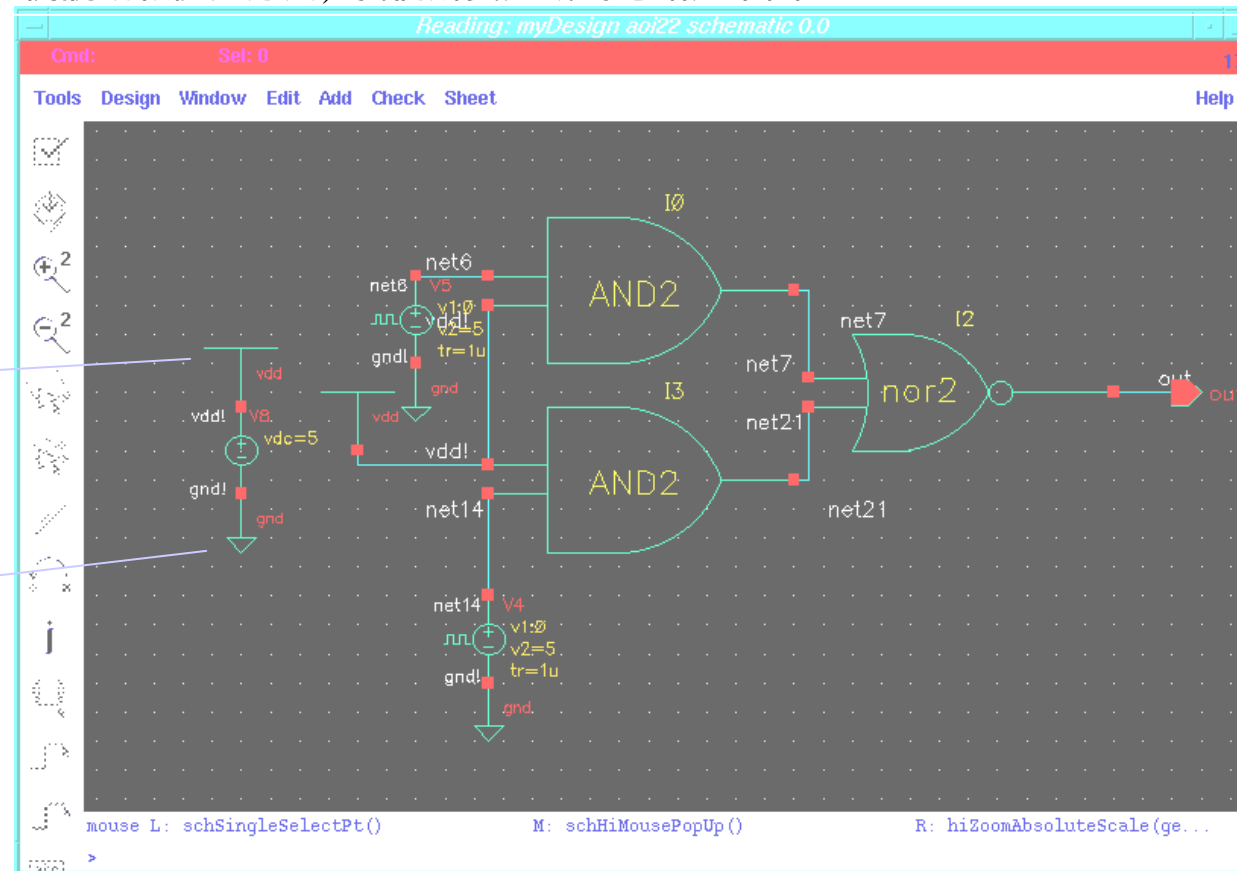


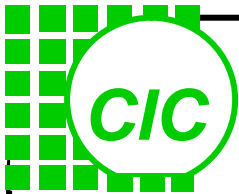
# Schematic Entry & Netlist Creation

除了用hspice netlist 建立input ckt,或用verilog in import ckt外,可用composer建立schematic view,我們將舉例建 2 input and 與 nor 的 schematic view,symbol view,並將 and 的兩個 transistor w值設為變數,而利用 symbol view 完成 AOI ckt 的schematic view,再以 hspice 作模擬,(實際 AOI ckt 並非如此設計,只是藉此例說明軟體之應用). 我們所要完成的電路如下圖 .

vdd!(global vdd)

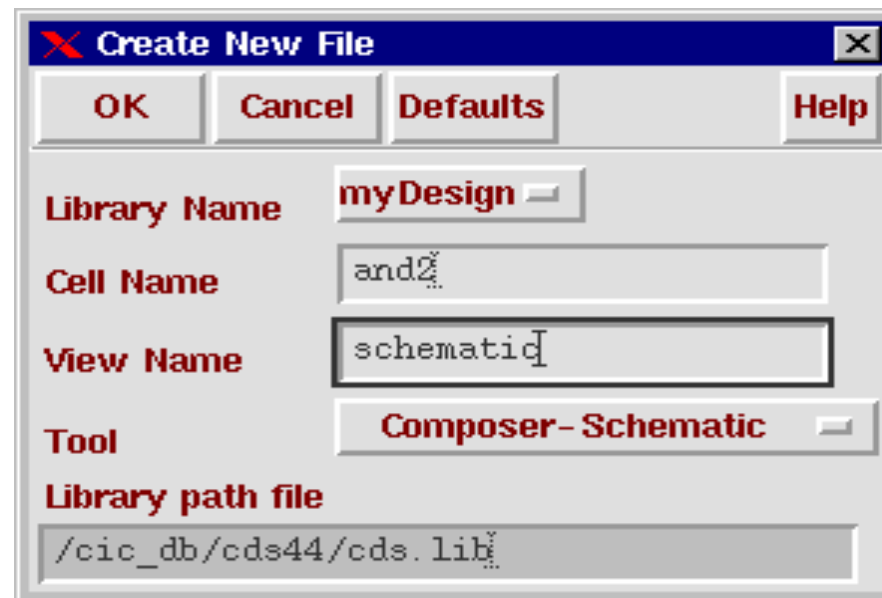
global DC power

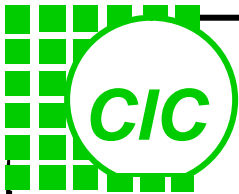




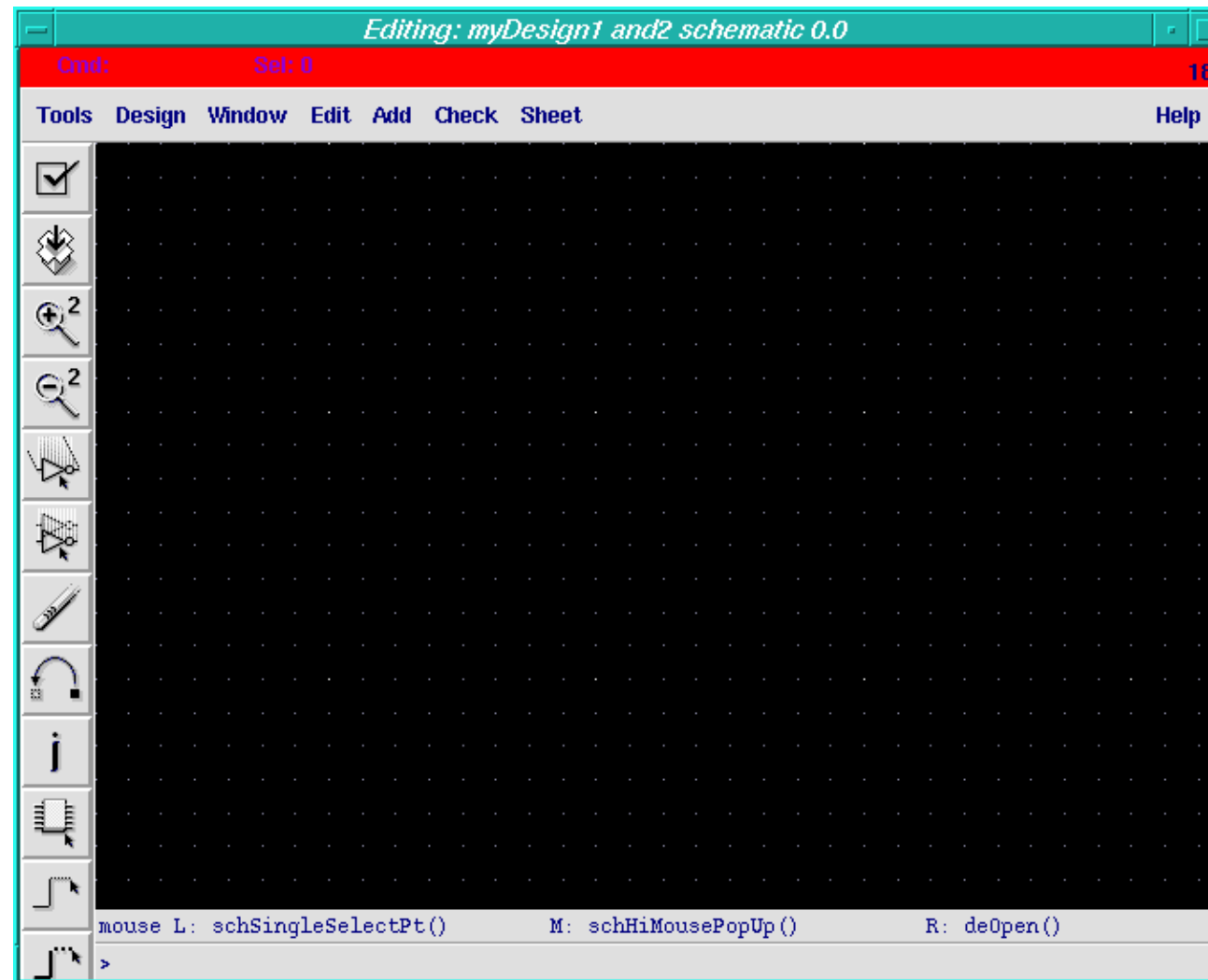
## Schematic entry - Create design

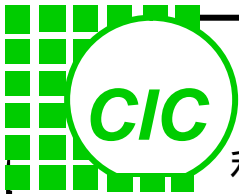
File -> New -> Cellview



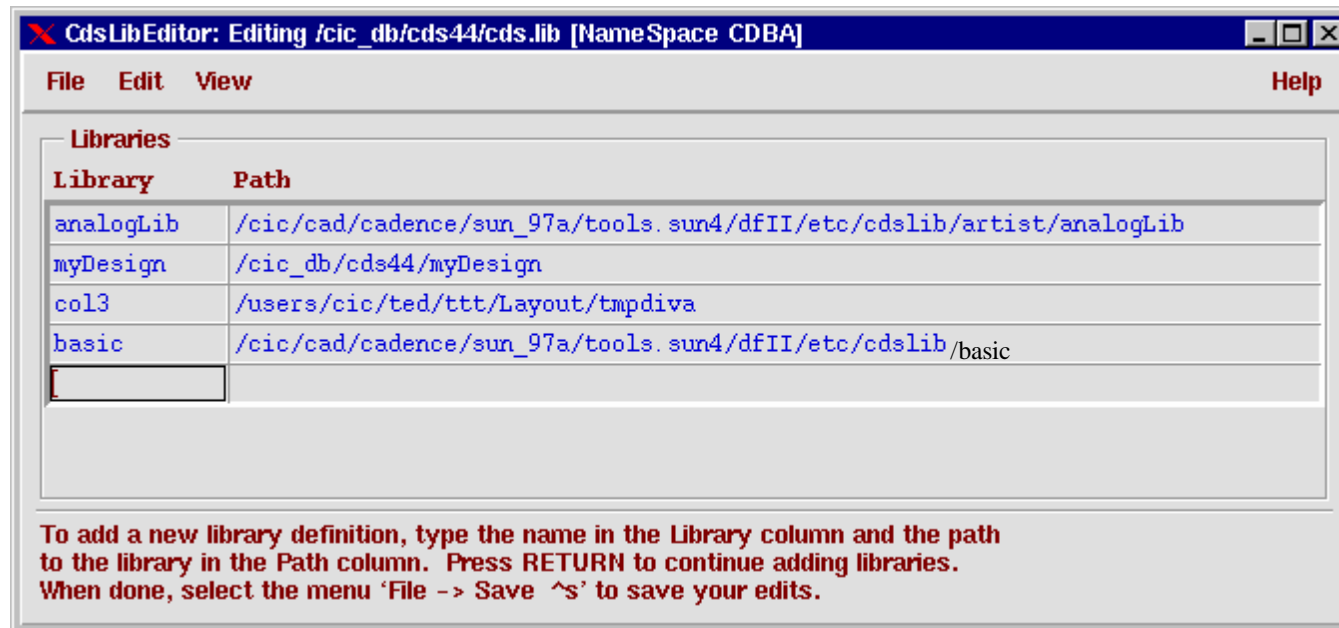


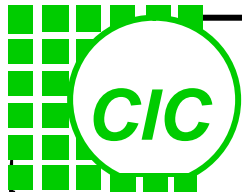
將出現空白的 schematic window 如下,此 window 讓 user 畫電路圖 (schematic), 以作 on-line LVS or circuit netlisting 等.





利用 2個現成的 library:analogLib & basic ( show 於 Library Manager中 ),若未出現在 Library Manager中, 則CIW上Click  
Tools -> Library Path Editor (或在Library Manager中選 Edit -> Library Path... )  
呼叫出 CdsLibEditor window, 將analogLib & basic 之Path(<install\_dir>/etc/cdslib &  
<install\_dir>/etc/cdslib/artist/analogLib)加進,再select 'File -> Save'存到cds.lib以使顯示在  
Library Manager 的window中



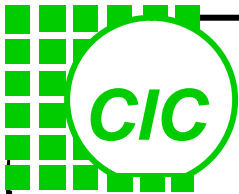


利用DFII軟體中的 library: analogLib 與 basic 已定義好的元件完成schematic view

Add -> Component...

A screenshot of the 'Add Component' dialog box in a software application. The dialog has a title bar with a close button (X) and a menu bar with 'Hide', 'Cancel', 'Defaults', and 'Help'. The main area contains several input fields: 'Library Name' (empty), 'Cell Name' (pmos4), 'View Name' (symbol), and 'Instance Names' (empty). There is a 'Browse' button next to the 'Library Name' field. Below these fields are 'Array' options for 'Columns' and 'Rows' (both empty). At the bottom are three buttons: 'Rotate', 'Upsidedown', and 'Sideways'.

Click 此 form 之 Browse, 則出現Library Browser window (for Add component)並click Library Browser 中 analogLib 之 pmos4 處, 則form 中自動填 Library Name 與 Cell Name .



**Add Component**

Hide Cancel Defaults Help

Library Name analogLib Browse

Cell Name pmos4

View Name symbol

Instance Names M2

Array Columns 1 Rows 1

Rotate Upsidedown Sideways

Model name pch

Multiplier 1

Width 4u M

Length 600.0n M

Drain diffusion area

Source diffusion area

Drain diffusion periphery

Source diffusion periphery

Drain diffusion res squares

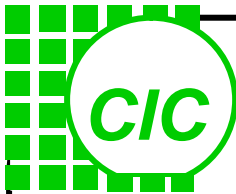
Source diffusion res squares

Drain diffusion length

Source diffusion length

Device initially off

在 form 中可填 w,l 值等 ; 在此只填 w,l 值 , 移 mouse 於 schematic view 中 , 可看到 pmos 的 symbol , 移 mouse 到欲置放之處 click



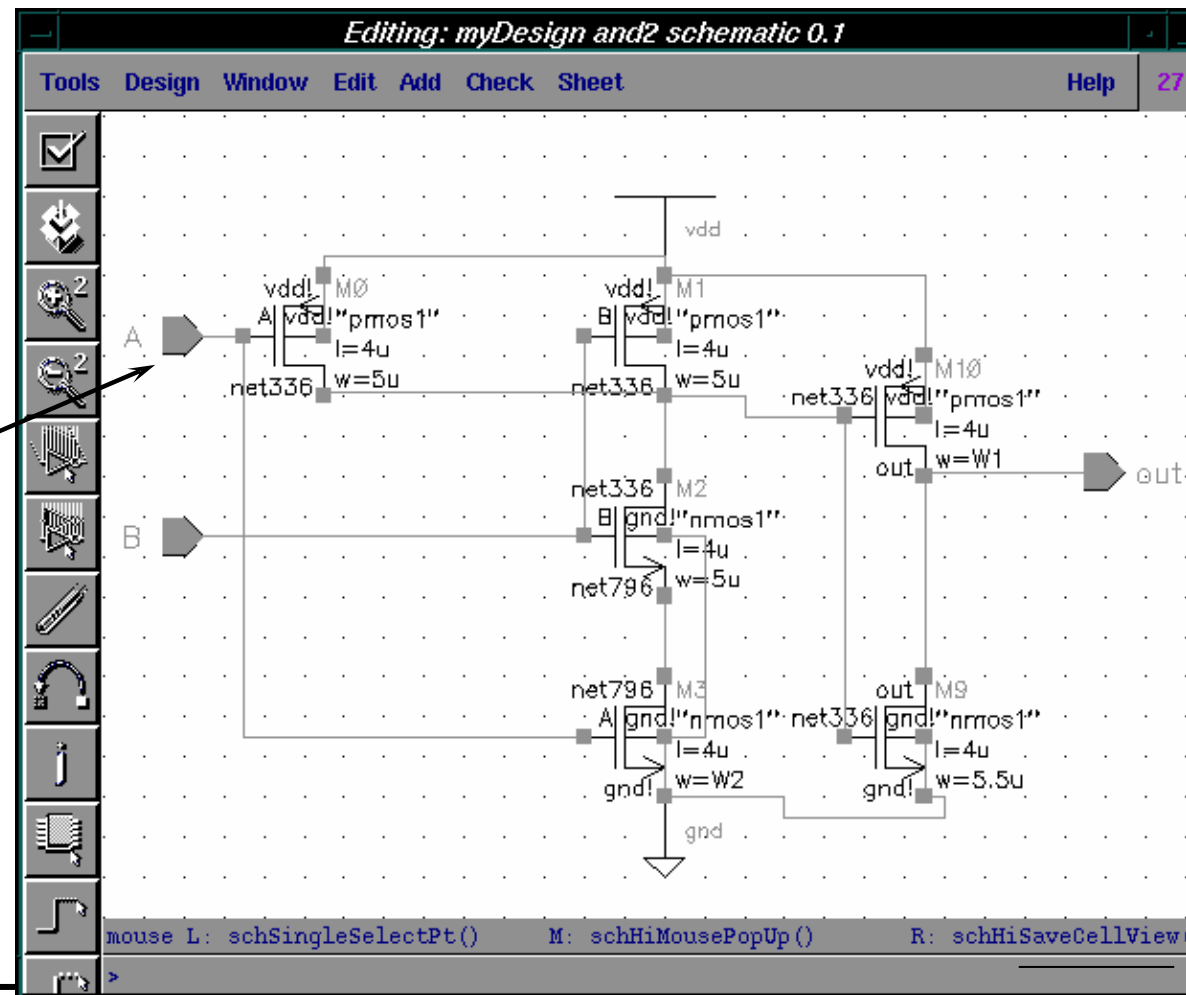
同理 ,Add Component nmos4 ,vdd 與 gnd

再 Add ->Pin... ,define input terminal A,B與 output terminal out(pins represent connection points between different cellviews. Using named pins identifies equivalent input, output, and I/O ports. Pin name, pin type, and pin direction should be consistent throughout the whole design.)

再用 Add ->Wire(narrow) 作接線

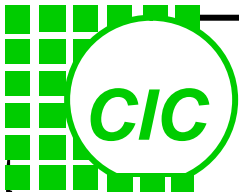
完成 2 input and 之 schematic 如右圖

Pin

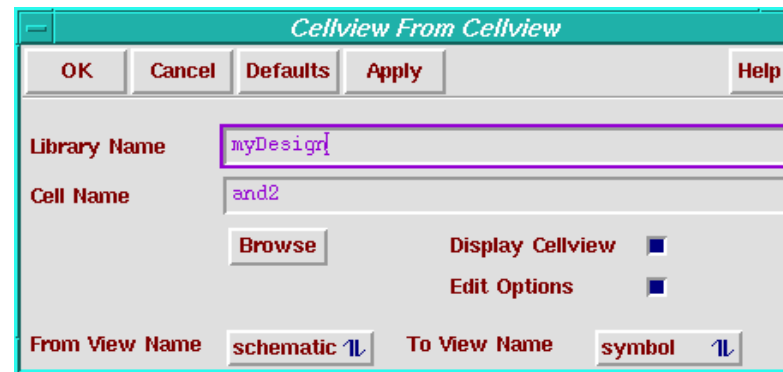


改w,等值可用 bindkey q

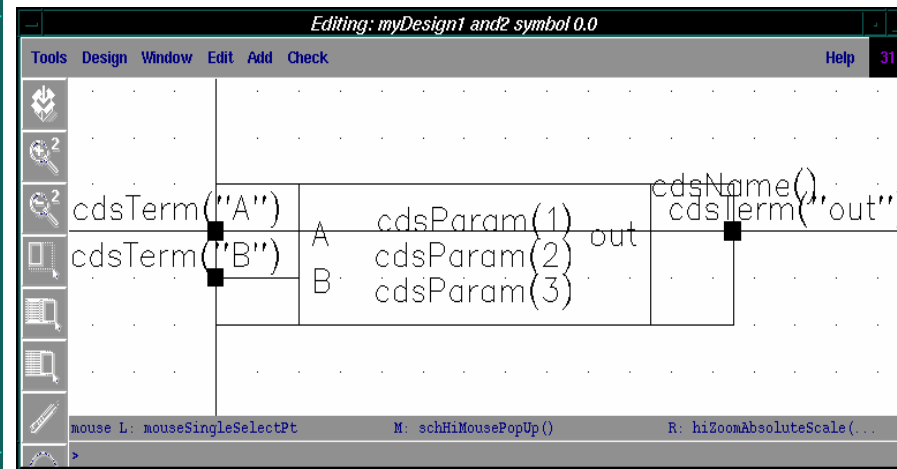
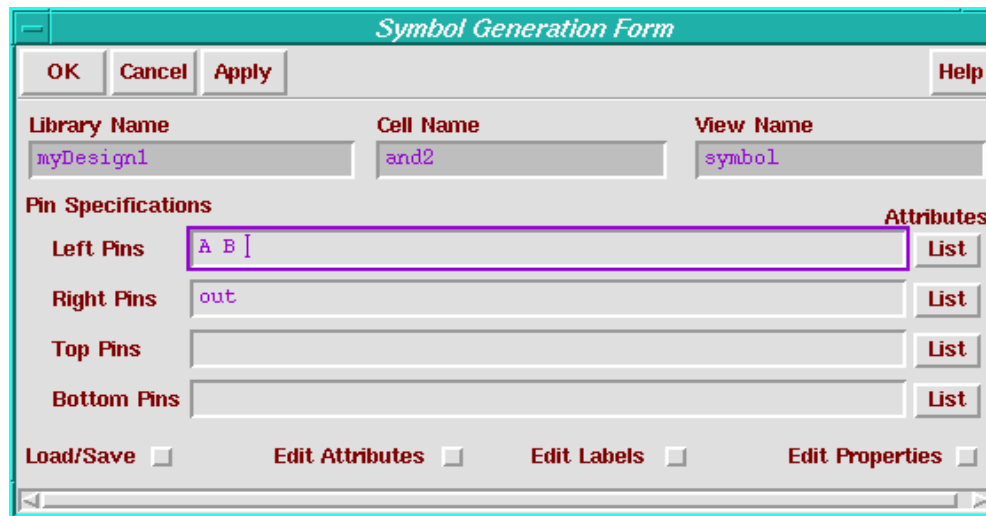
動作提示



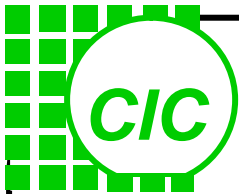
Design->Check and Save, 如有錯誤, 需改正到CIW show no error  
Design->Create Cellview->From Cellview... 從schematic 來產生symbol view



Click OK, then define the location of I/O pins      Click OK ————— A symbol is generated.





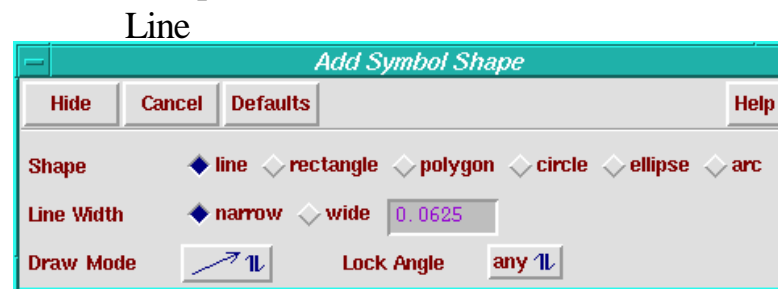


## Create Symbol View Manually

File -> New -> Cellview

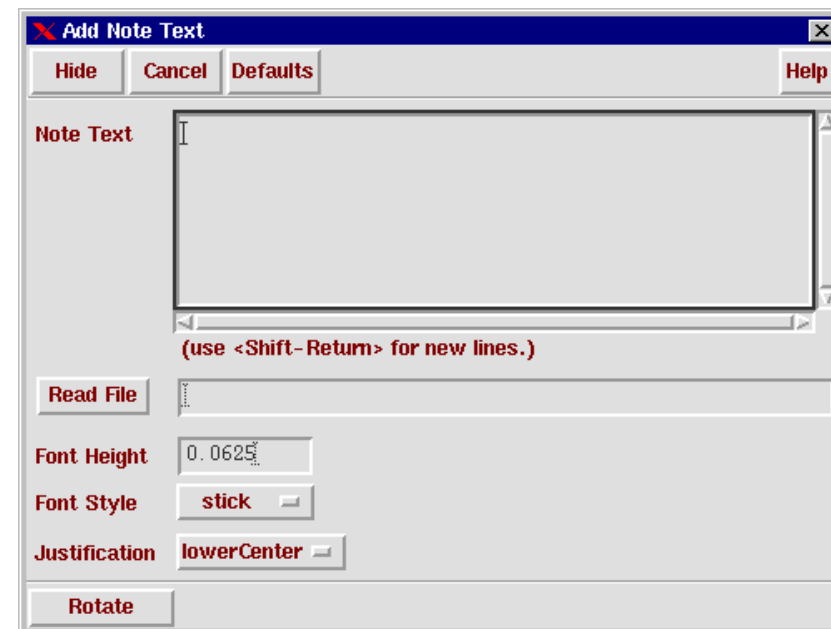
Select the Composer - symbol as the tool name for editing symbol view

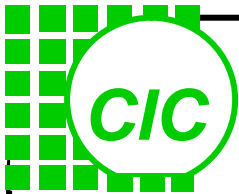
使用 Add->Shape->Arc



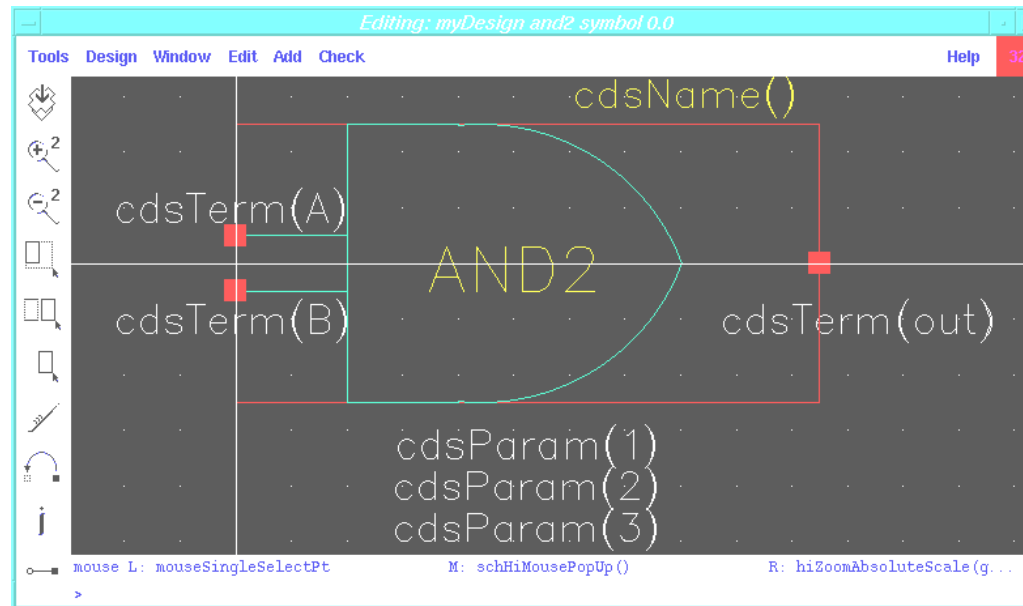
Edit->Move

Add->Note->Note Text...



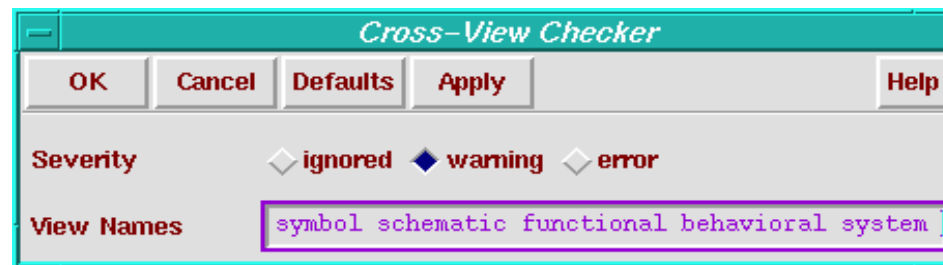


得如下之symbol view

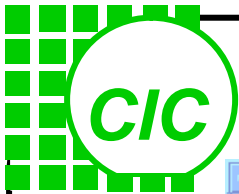


- cdsTerm() labels display pin names or the net name.
- cdsParam() labels display parameters of an instance.
- cdsName() labels display the instance or cell names.

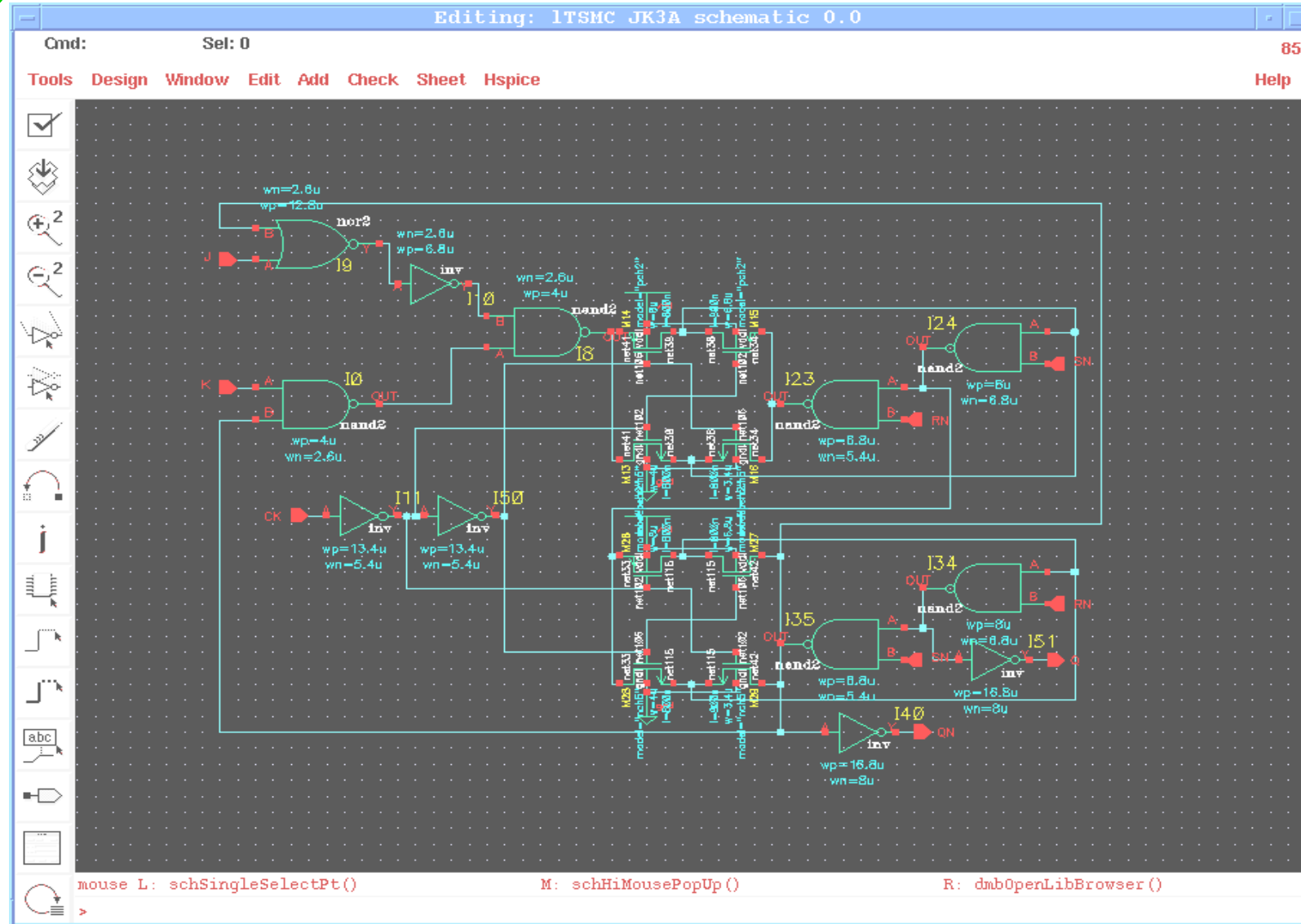
Check->Cross View Check...

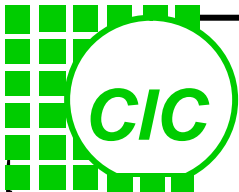


Click OK, Design->Save



我們舉例建 JK Master-Slave flip flop Schematic view 如下:





## 變數設定方法

為了方便使用者設計電路從事模擬 (hspiceS simulation), 避免電路組件多重建立, 故採用變數設定增加使用者做電路模擬的彈性 使用變數設定參數值, 具備有階層傳遞參數值的功能(兩層), 可以在插入元件時順便設定參數值, 並使用Edit -> Label Display 顯示出目前的參數值。(類同定義sub-circuit, 而sub-circuit中設變數以便呼叫時給定不同變數值)

### 1. 直接以變數設定:

在編輯 Schematic cellview 插入元件時, 以變數名稱代替數字。  
如下例所示:

```
pmos width -> wp  
length -> lp
```

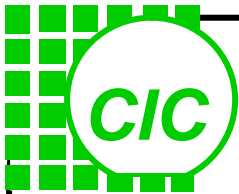
做電路模擬時在 simulation window 做 Setup -> Design Variables -> Edit 的步驟  
設定及更改參數值, 以便進行模擬.

### 2. 用pPar變數設定:

使用 pPar 方式設定變數, 在 create symbol 之後, 可以在CDF中設定預設值  
(在 CIW 視窗上 -> Design -> CDF -> Edit), 並顯示出參數是否為預設值。  
如下例所示:

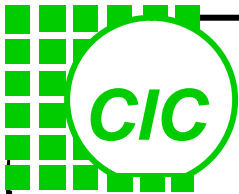
```
nmos width -> pPar("wn")  
length -> pPar("ln")
```

做電路編輯時, 可以在插入元件時順便設定參數值, 做電路模擬時便不用做  
Setup -> Design Variables -> Edit 的步驟, 只須更改上層電路元件的 Objects  
Properties, 便可進行模擬。

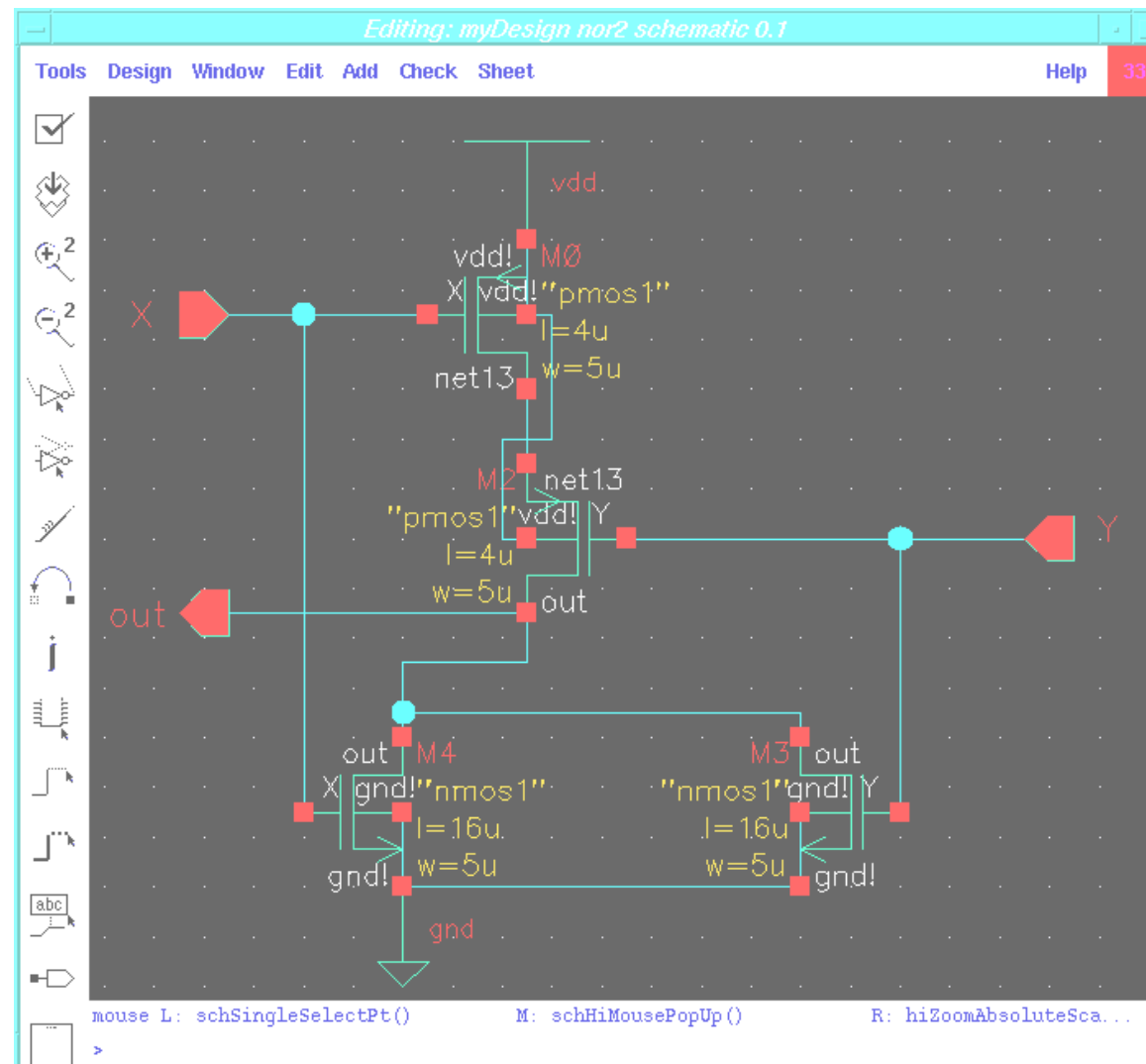


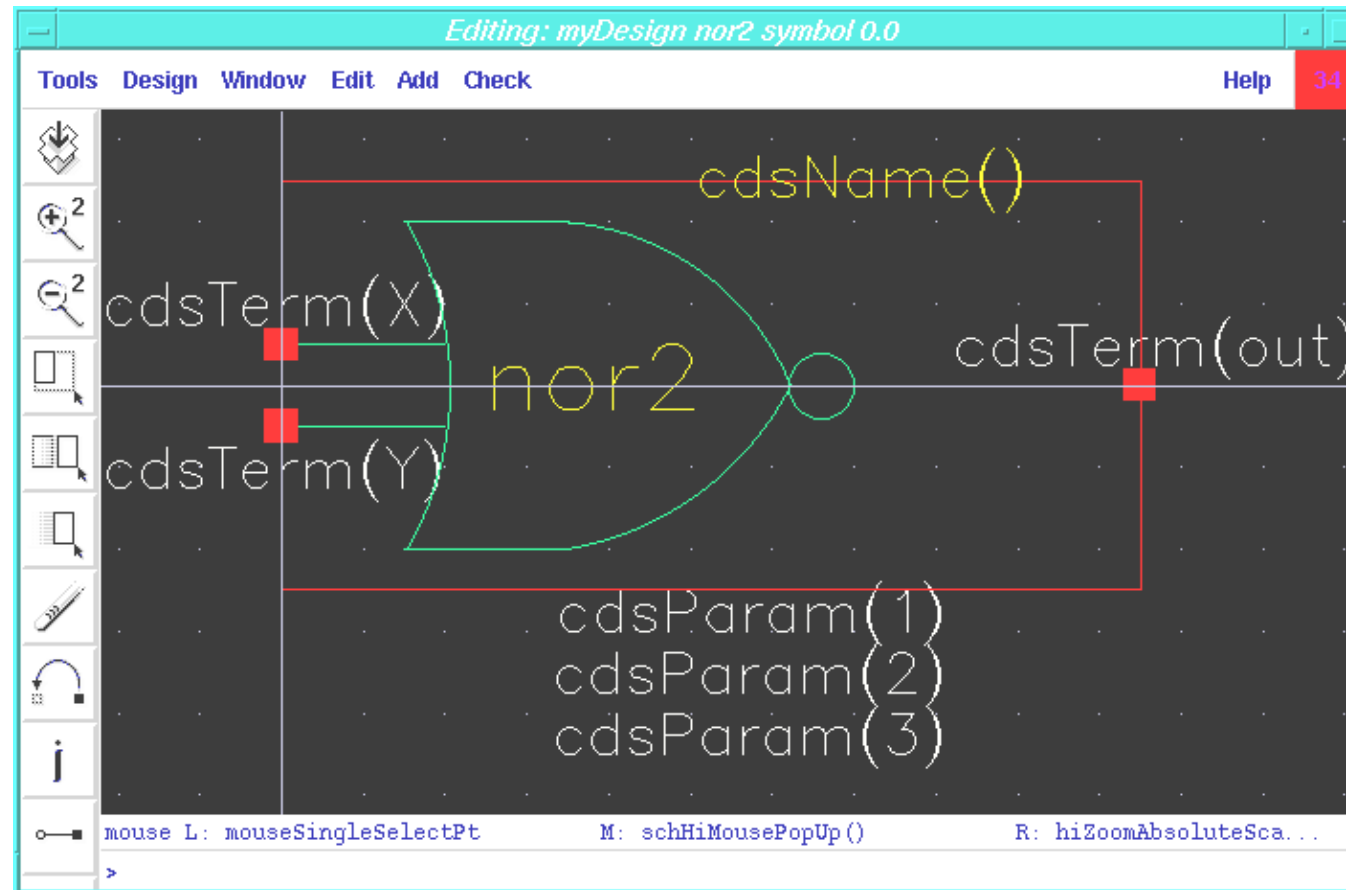
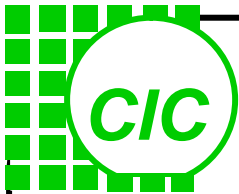
上述兩種方式在進行 hspiceS simulation 時, 都無須重新做 Schematic Editing component 修改參數值 和 check and save

- Note:
1. 欲用 Edit Label Display 顯示參數值時, 在已經建好之 symbol view 必須有 cdsParameter 存在, 若沒有建 cdsParameter 則須用 ( Add -> Label, 選擇 art device annotate ), 否則無法顯示
  2. 若 user 有增加或減少 cellview pPar 變數, 則必須將舊有 CDF parameter 刪除 (在 CIW 視窗上 Design Manager -> CDF -> Delete ), 重新 create symbol view 否則在進行模擬時 netlisting 會有 error message 產生, 如 macroArguments 的錯誤

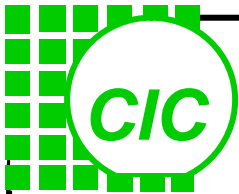


同法, 在 library myDesign 建 cell nor2, 並 create schematic view 與 symbol view 如下圖, check 無誤後, Design -> Save





現在,我們完成了cell and2 與 nor2的 schematic view和symbol view.  
類同 5-1), open design: cell aoi22 schematic view, 利用 Add Component等 edit aoi22 之  
schematic view 如下圖



加入電壓源等元件，  
以便進行電路的模擬

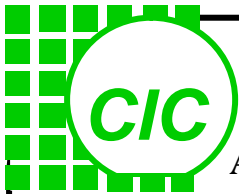
Vdc, vpulse, vpwl

為 create 輸入電源 V4, V5  
, Add Component 如右,  
vpulse之參數表格乃於  
Tools->CDF->Edit...  
中設定

Add Component			
Hide	Cancel	Defaults	Help
Library Name	analogLib		
Cell Name	vpulse		
View Name	symbol		
	Browse		
Instance Names	v5		
Array	Columns	Rows	
	1	1	
	Rotate	Upsidedown	Sideways
AC magnitude	V		
AC phase			
Voltage 1	0 V		
Voltage 2	5 V		
Delay time	0 s		
Rise time	1u s		
Fall time	1u s		
Pulse width	1m s		
Period	2m s		
DC voltage	V		
Noise file name			
Number of noise/freq pairs	0		
Temperature coefficient 1			
Temperature coefficient 2			
Nominal temperature			
Frequency	Hz		
Number of harmonics	1		
Gibb's compensation	<input type="checkbox"/>		
DC source	V		

Add Component			
Hide	Cancel	Defaults	Help
Library Name	analogLib		
Cell Name	vpulse		
View Name	symbol		
	Browse		
Instance Names	v4		
Array	Columns	Rows	
	1	1	
	Rotate	Upsidedown	Sideways
AC magnitude	V		
AC phase			
Voltage 1	0 V		
Voltage 2	5 V		
Delay time	500u s		
Rise time	1u s		
Fall time	1u s		
Pulse width	1m s		
Period	2m s		
DC voltage	V		
Noise file name			
Number of noise/freq pairs	0		
Temperature coefficient 1			
Temperature coefficient 2			
Nominal temperature			
Frequency	Hz		
Number of harmonics	1		
Gibb's compensation	<input type="checkbox"/>		
DC source	V		

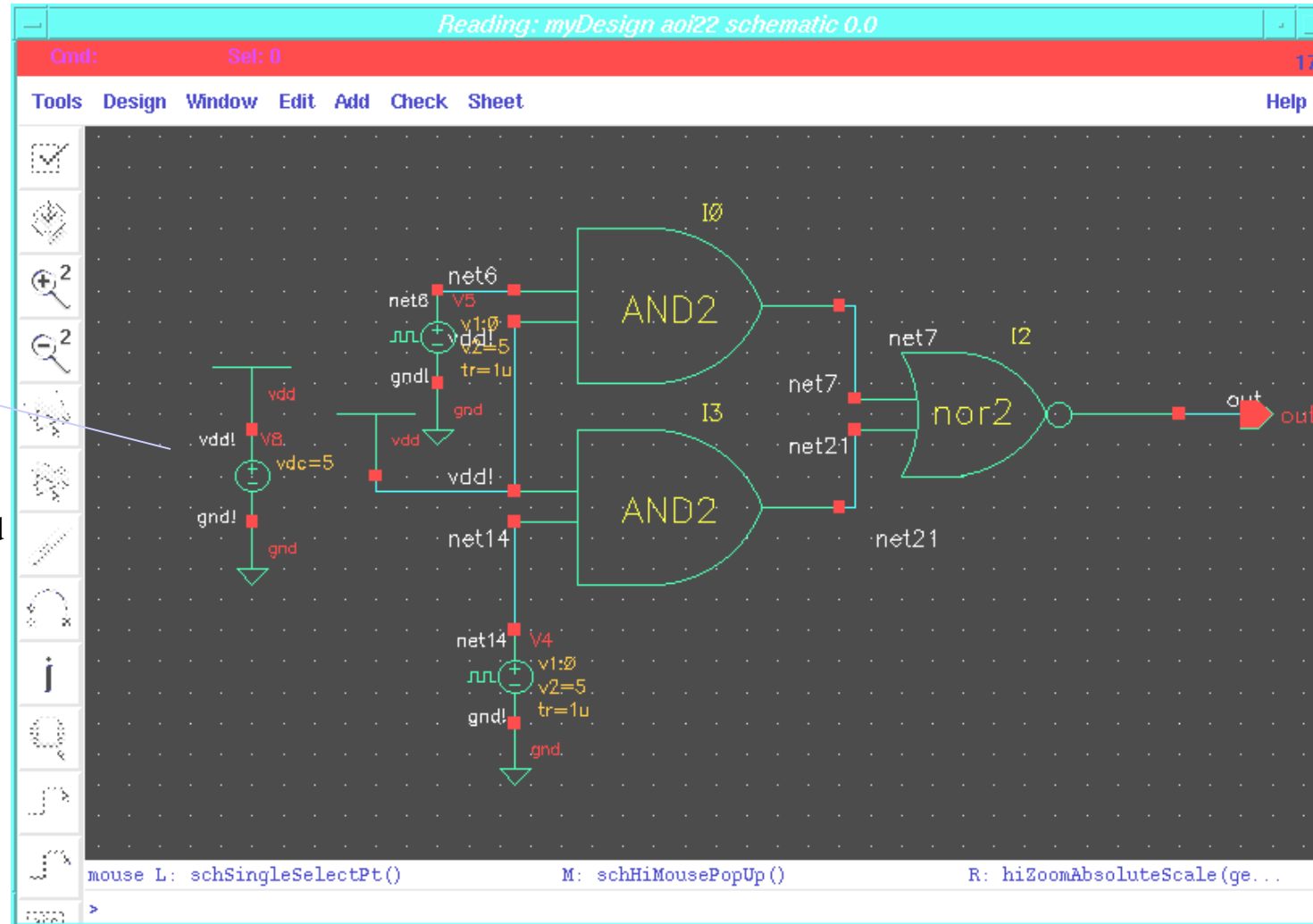


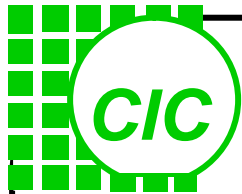


Any net or pin name that ends in “!” will be part of a global net. Global nets are automatically connected through the hierarchy without the use of wire

global DC power

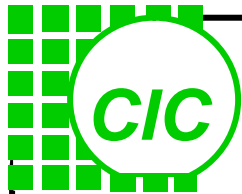
Cell “gnd” is required for DC convergence.





## Creating Netlist

- Creating netlist in Composer :
  - File->Export-> CDL : CDL format netlist file for LVS verification
  - Analog Artist : Window based simulation environment, integrated form for entering other simulation information
- The same approach can be applied for extracted layout view parasitic devices can be reported if divaEXT.rul provide parasitic extract commands.



# Circuit Simulation Techniques

## Analysis types of SPICE

### DC Analysis Statements:

(Each of the following statements uses the DC equivalent model of the circuit for its analysis functions.)

- .DC Statement--DC Sweep
- .OP Statement--Operating Point
- .PZ Statement--Pole/Zero analysis
- .SENS Statement--DC Small-Signal sensitivities
- .TF Statement--DC Small-Signal Value of Transfer Function

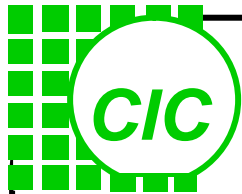
### AC Analysis Statements:

(The program first solves the DC operating point of the circuit and determines linearized, small-signal models for all nonlinear devices in the circuit.)

- .AC Statement--AC Sweep(Small-Signal Analysis)
- .NOISE Statement--used in conjunction with the .AC Statement, controls the noise analysis of the circuit.
- .DISTO Statement--compute the distortion characteristics of the circuit in an AC small-signal sinusoidal steady-state analysis.
- .Network Statement--Small-Signal Network Analysis  
(Computes the Impedance matrix,  $Z$ , the Admittance matrix,  $Y$ , the Hybrid matrix,  $H$ , and the Scattering matrix,  $S$ , parameters. The input, output impedance and admittance are also computed.  
used in conjunction with the .AC Statement)

### Temperature Analysis:

- .Temp Statement--setting the temperature of a circuit for an HSPICE run.



Transient Analysis:

.TRAN Statement--computes the circuit solution as a function of time over a time range specified in the .TRAN statement.

Fourier Analysis:

.FOUR Statement--perform a Fourier analysis as a part of the transient analysis.

### **Output Statements:**

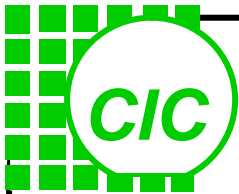
.PRINT-----prints numeric analysis results

.PLOT -----plots generates low resolution 'printer' plots in the output listing file.

.GRAPH-----generates high resolution plots for supported devices such as HP LaserJet and Postscript printers without using HSPLOT or GSI.

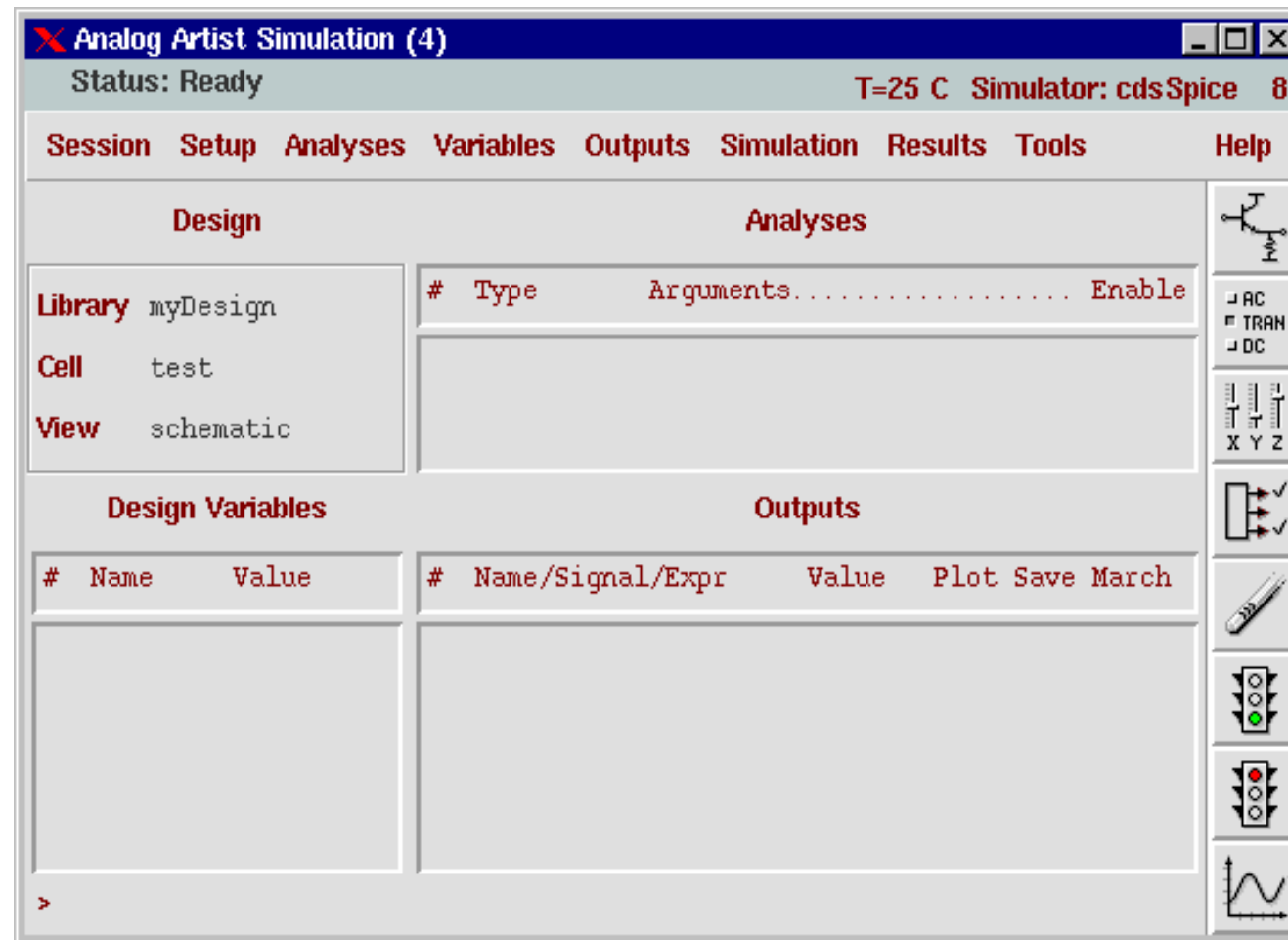
.PROBE-----allows output variables to be saved in all the interface files with no additional output in the listing file.

.MEASURE---prints numeric results of measured electrical specifications for specific analyses.

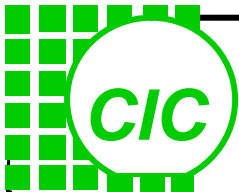


## Circuit simulation by SPICE Tools(spectre, hspice, sbtspice)

完成了 schematic view, 接著用SPICE作模擬, 在schematic view中選Tools -> Analog Artist

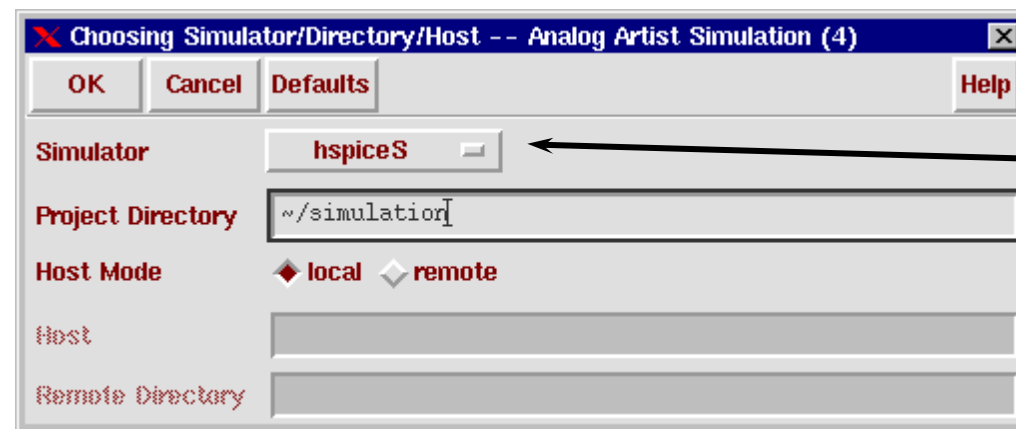


再用此window選項: Setup -> Simulator/Directory/Host ...



# Initialize simulator

再用此window選項: Setup -> Simulator/Directory/Host ...

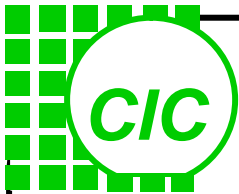


Select Simulator

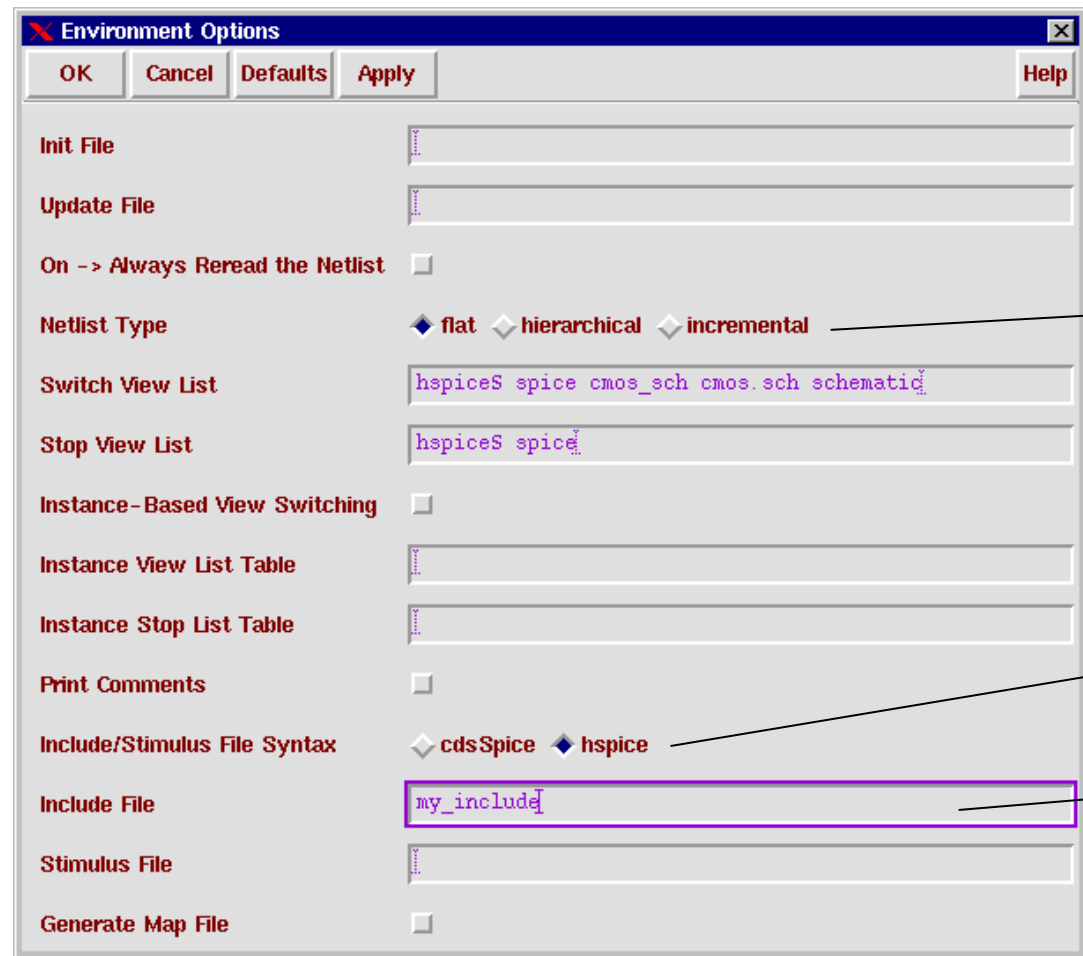
Then Click "OK"

使用spectre 及 hspice 兩種模擬軟體時，可以直接在analog artist 環境中指定觀察點、並執行模擬，及顯示模擬結果，若要在unix 環境下使用 hspice/sbtspice，並使用awaves或sbtplot 來觀察模擬結果，亦可利用analog artist 來產生netlist，再到指定的目錄中進行模擬的動作。

為了得到所作schematic view之netlist,可在 hspiceS window上選擇 Simulation->Netlist->Create Final，則產生schematic view之netlist “hspiceFinal” 在netlist file中指定分析種類及相關指令,以便在UNIX下以HSPICE或 SBTSPICE作模擬。



# Simulation Setup

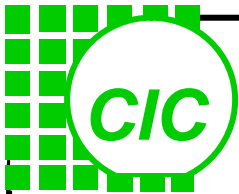


Select mode of netlist

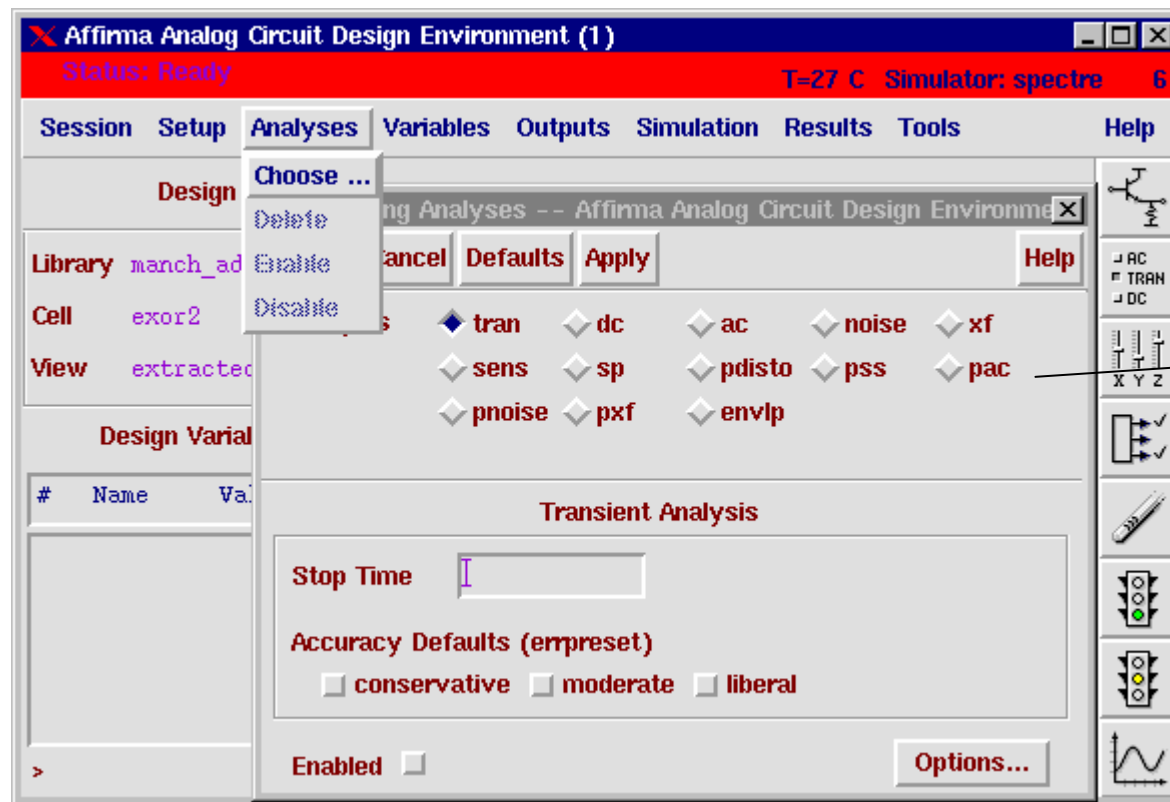
Content of include file  
**.lib "model\_lib" Corner**

Select format of include file

Specify path and name of include file



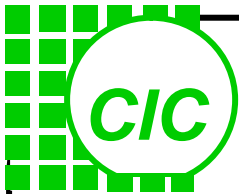
# Selecting Analysis Type



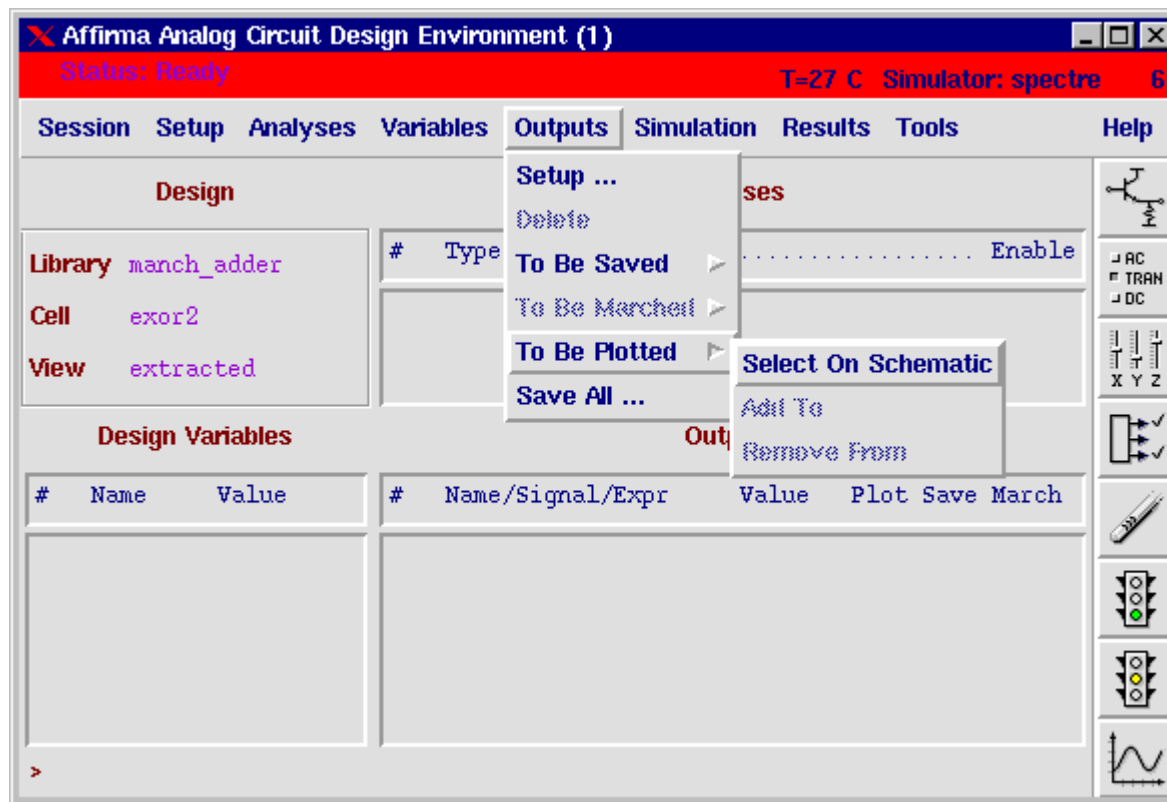
Choose the analysis type for this simulation

For SpectreRF

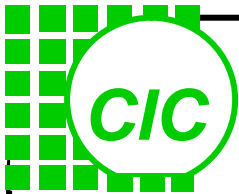




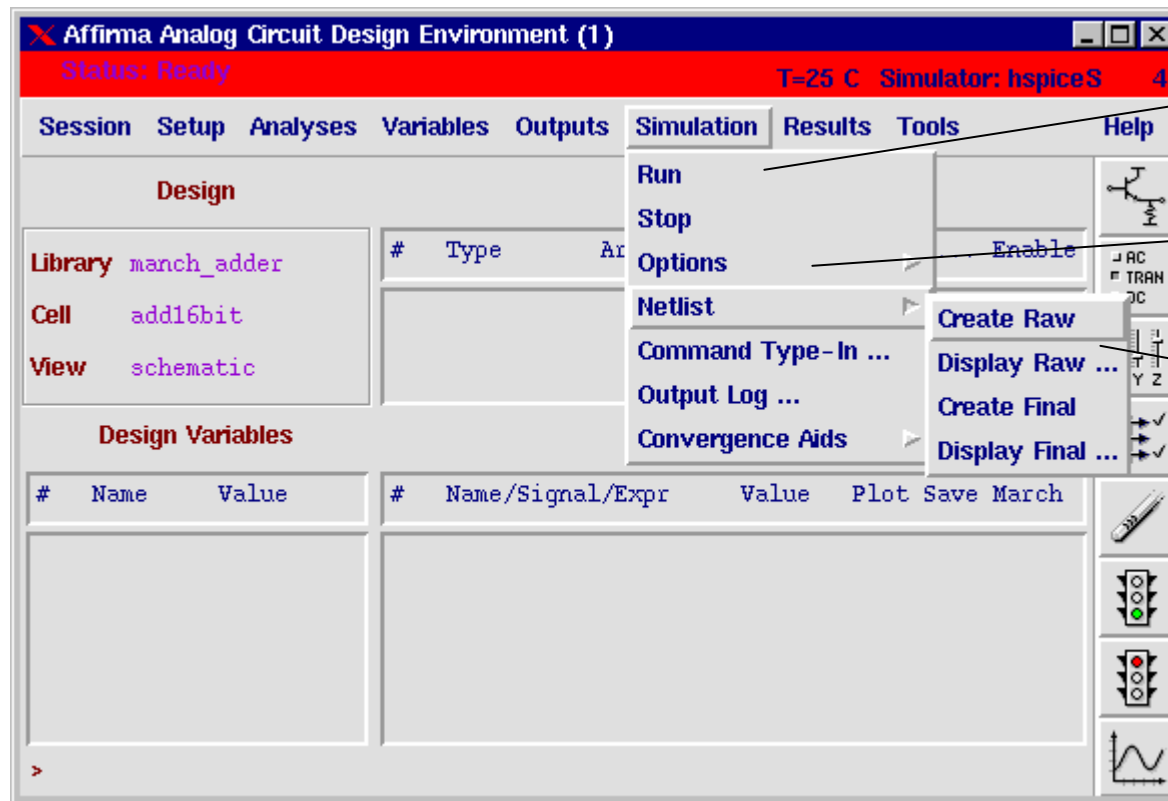
# Selecting Output Node



**Saved** : storing waveform data  
**Marched** : showing wave during simulation  
**Plotted** : on waveform window after simulation



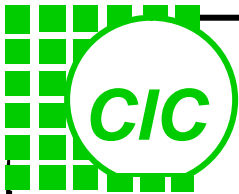
# Netlisting and Simulation



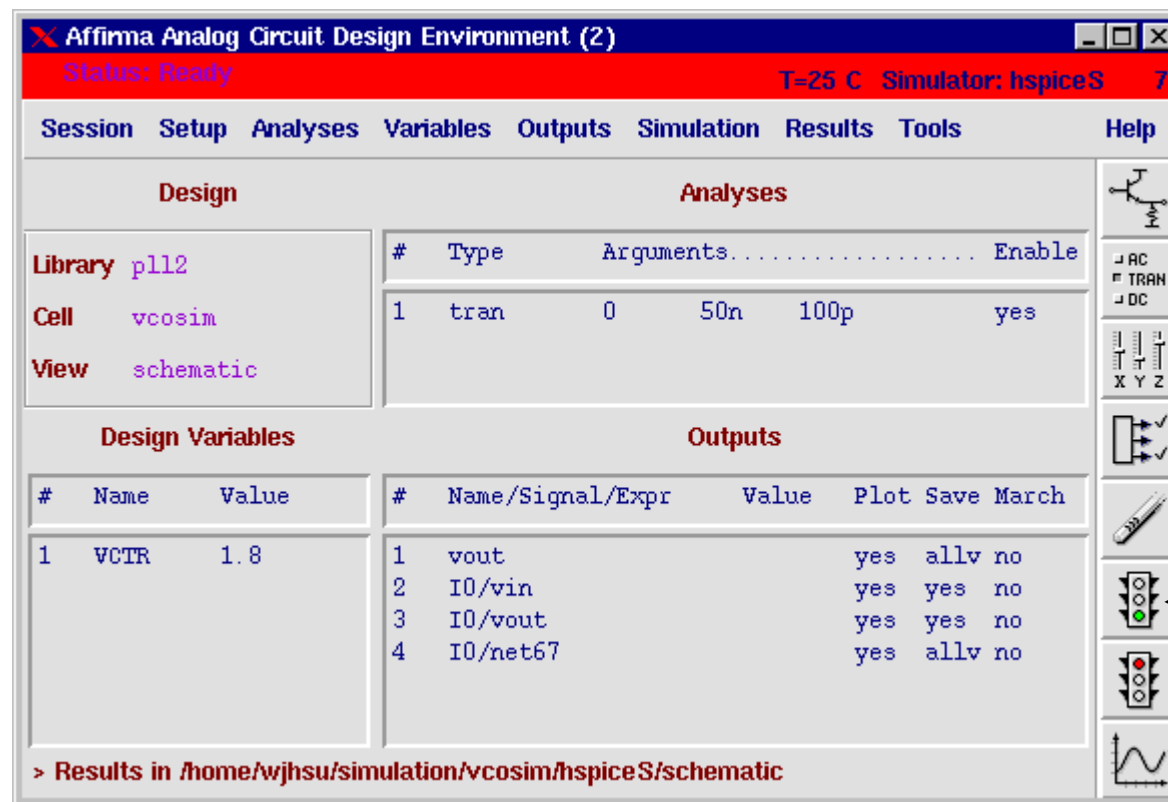
Create netlist then run simulator

Define simulator control options

Create simulation netlist

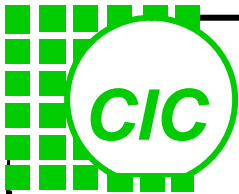


# Simulation Window

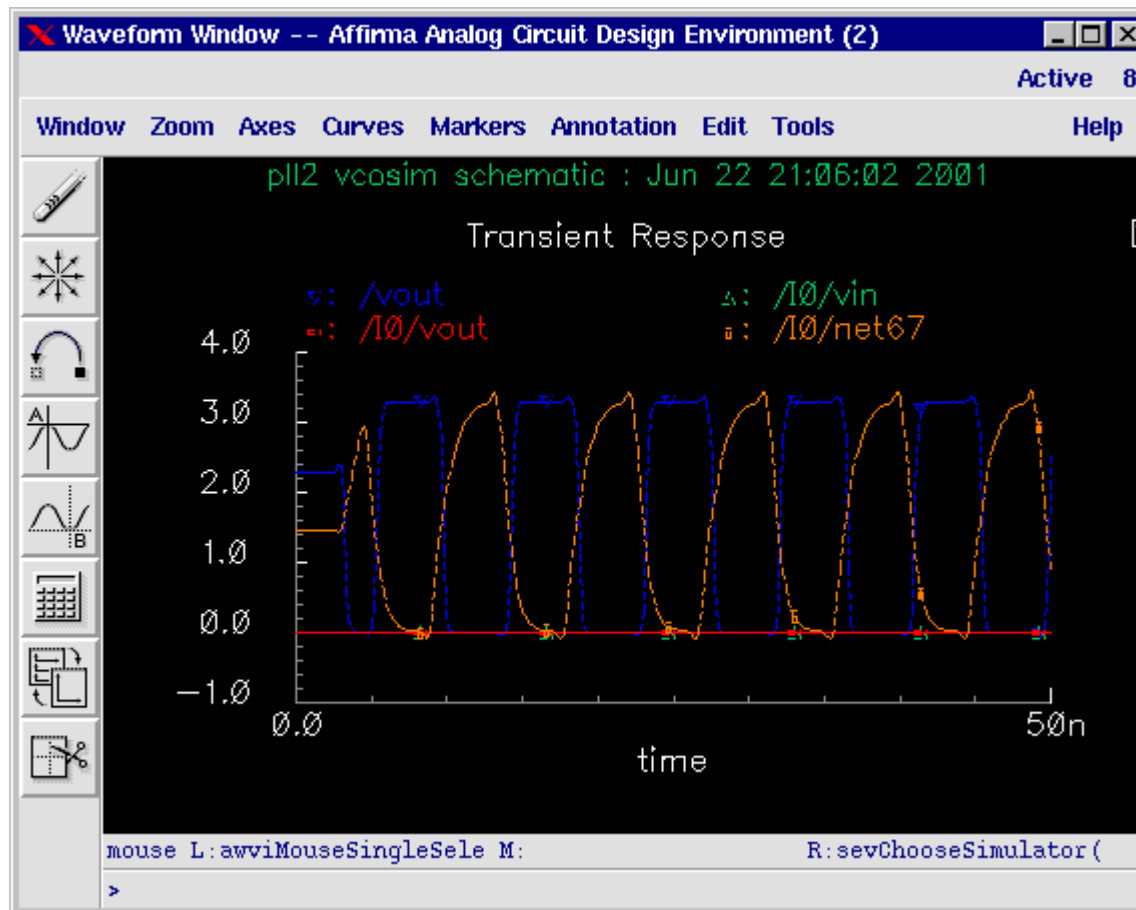


在設定各項模擬參數後，可按 RUN 以開始進行模擬。

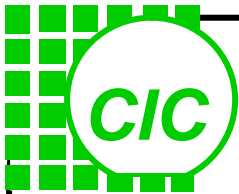
Run button



# Result Waveform



模擬完成後，analog artist 自行啟動 waveform viewer 顯示模擬結果。



## Preparing SPICE Netlist - Simulation outside analog artist(in unix environment)

SPICE 模擬所需的netlist file 可利用之前所得的“hspiceFinal”, 再將輸入信號, 所欲做的分析, 輸出命令等命令列加入後來模擬電路, SPICE的分析著重點在精確, 所以當元件太多時模擬會有困難

利用HSPICE的automatic model selector,即MOS之model name均給為一樣,如 nch & pch.  
netlist file中改 .OPTIONS為

(ex) .options post acct probe (enable HSPLIT interface, binary output format)

並利用 .LIB call, 如 .lib 'ls35\_4\_1.l' fs (意即用本目錄下的 ls35\_4\_1.l model file(for 0.35um 1P4M Silicide process),以fast NMOS, slow PMOS case作模擬)

在抓用model file前該先檢查model file中是否有使用說明, 適用的HSPICE版本等.

若用0.5um 2P2M process則可用 .lib '9905spice.model' mos\_sf, 意即用本目錄下的 9905spice.model model file, 以slow NMOS, fast PMOS case作模擬.

再用SPICE作模擬.例如netlist file name為myckt.sp,則用

%hspice myckt.sp > myckt.lis(以SBTSPICE模擬, 則用sbtpspice command)

由 myckt.lis可看到執行成功訊息或失敗原因, 須檢查是否有error, warning report.

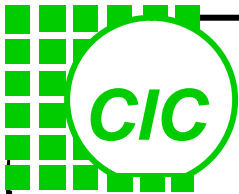
,執行成功後在netlist中所指定的每個分析會產生

圖形資料檔,副檔名為“XX#”, 例如 myckt.tr0 <---第一個暫態分析的圖形資料檔

myckt.sw0 <---第一個直流分析的圖形資料檔

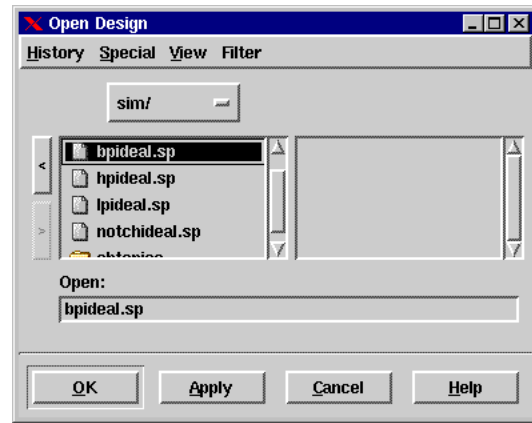
myckt.ac1 <---第二個交流分析的圖形資料檔

再利用AvanWaves(SBTSPICE 用sbtpplot)顯示模擬後的波形

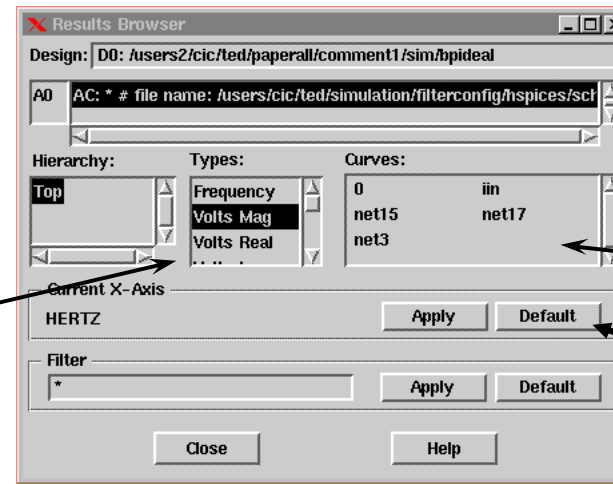


## 使用HSPICE的AvanWaves %awaves

Design->Open (選模擬之電路檔)



選看電流或  
電壓資料

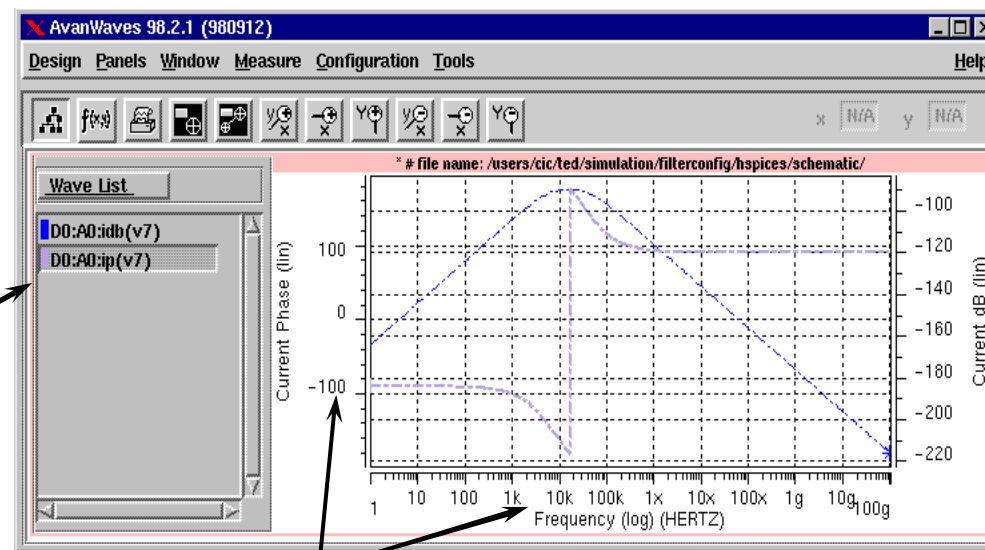


選定要看的  
圖形資料檔

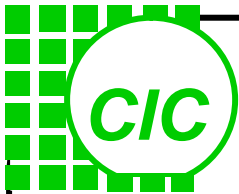
Double click  
欲看波形的節點

設定X軸項目

選node再按Del鍵  
可移除波形

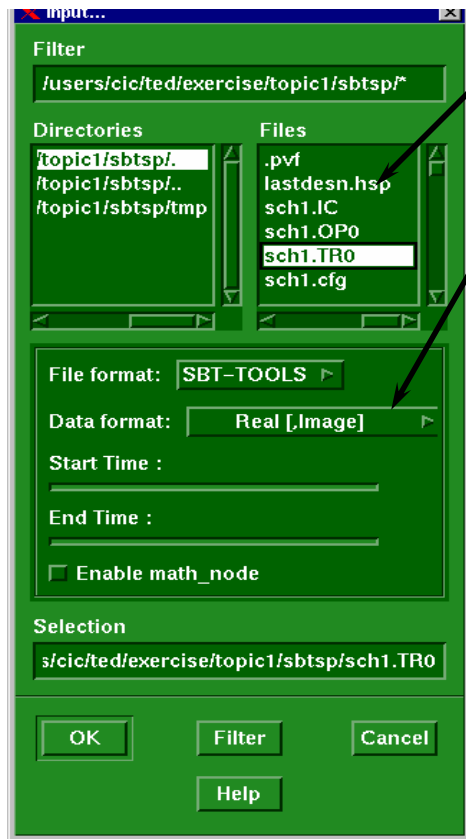


右鍵設scale

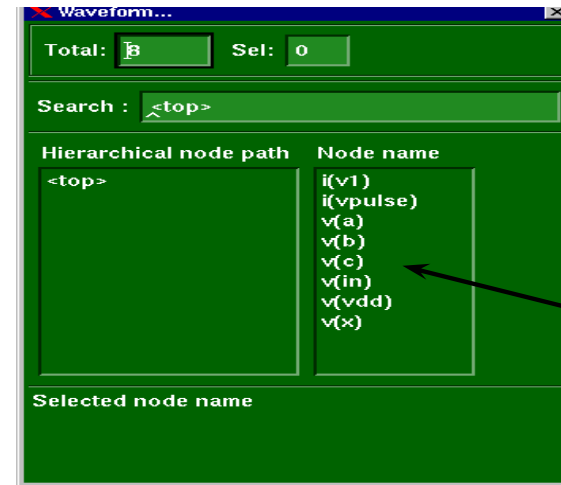


使用SBT-SPICE的SBT PLOT  
%sbtplot

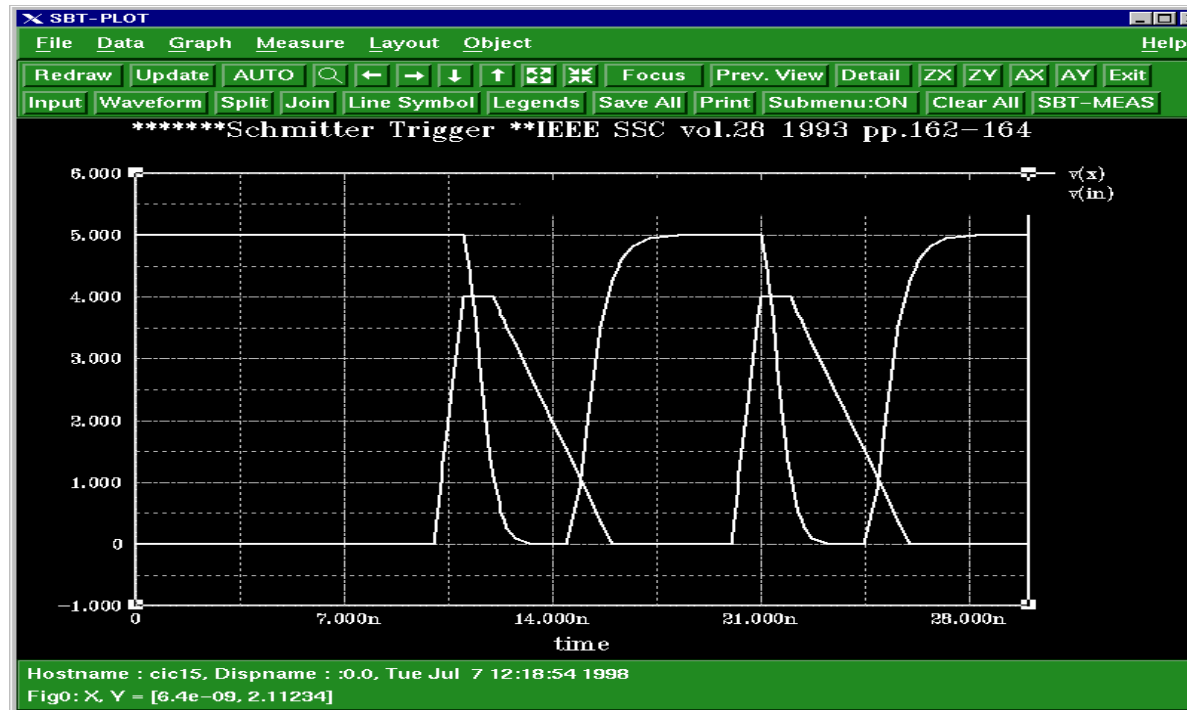
選定要看的圖形資料檔: File -> Input...

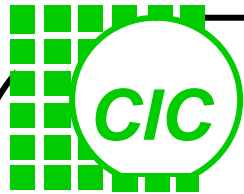


選定波形資料格式



選定欲看電流或電壓波形的節點

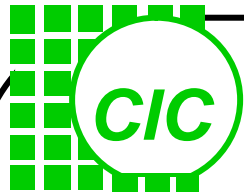




# 電路佈局及驗證

- ✦ 製程與佈局
- ✦ 佈局設計基本觀念
- ✦ 佈局設計環境
- ✦ 線上佈局驗證環境
- ✦ 批次模式佈局驗證
- ✦ I/O PAD使用簡介

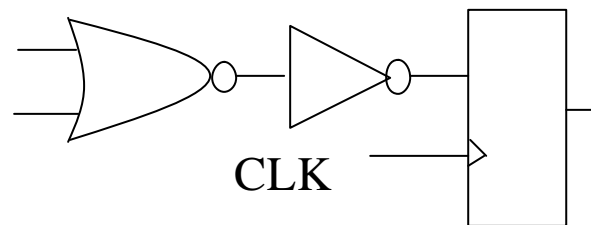




# Design Abstraction

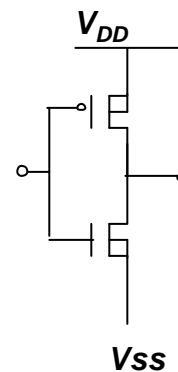
## Gate and Connect

- Functionality
- Complexity



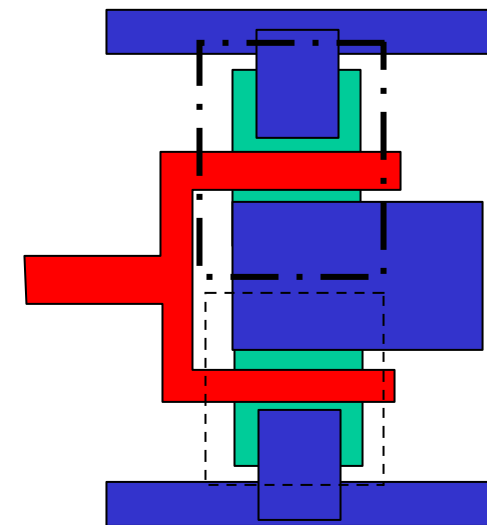
## Device and Interconnect

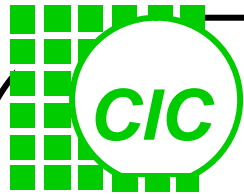
- Performance
- Characteristic



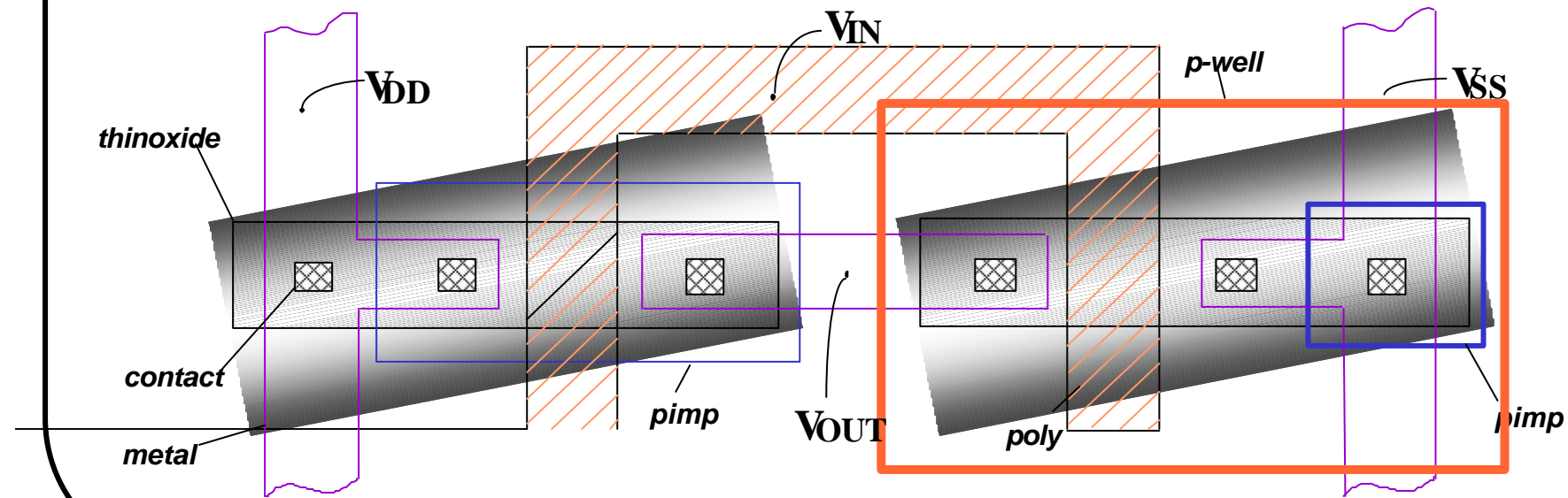
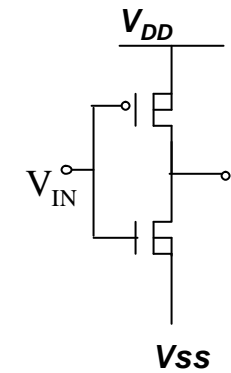
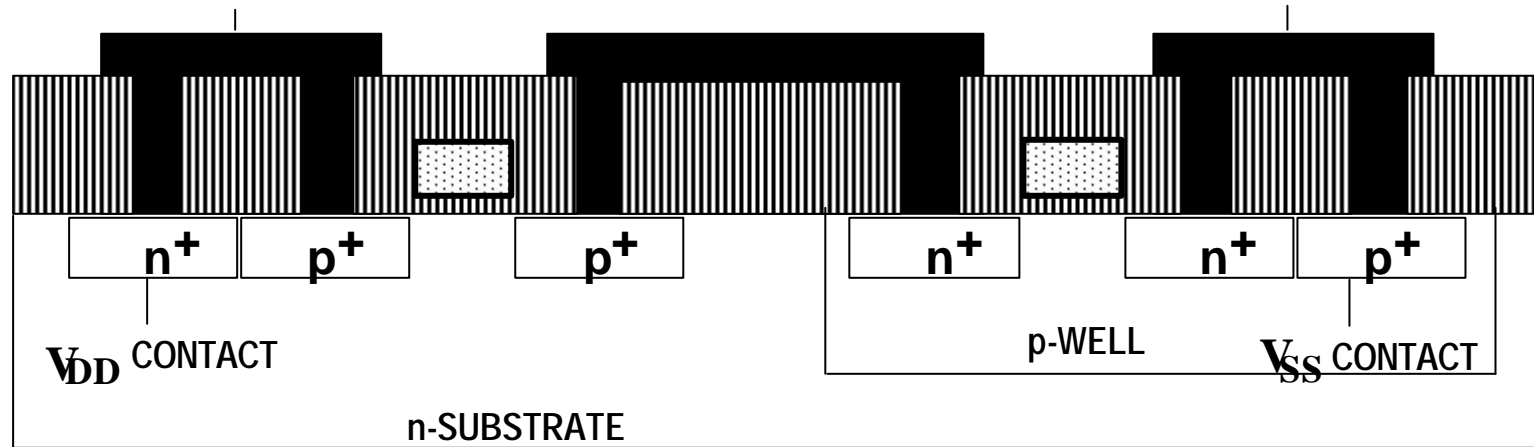
## Geometry Object

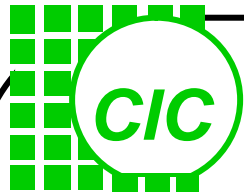
- Fabrication
- Area/Cost
- Performance



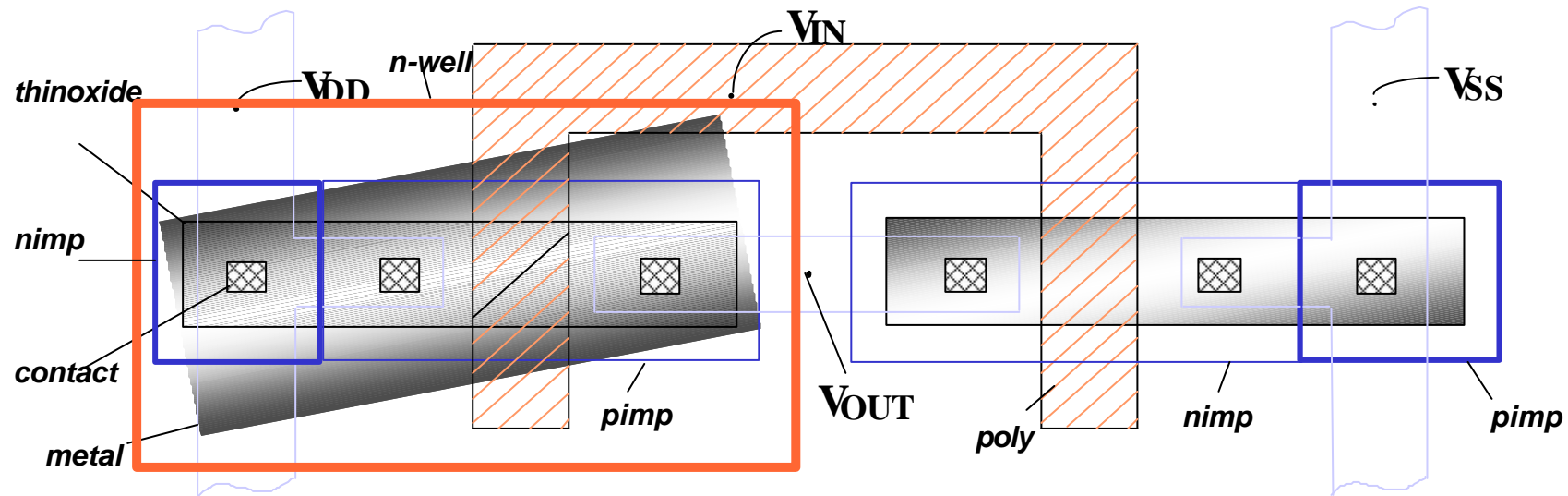
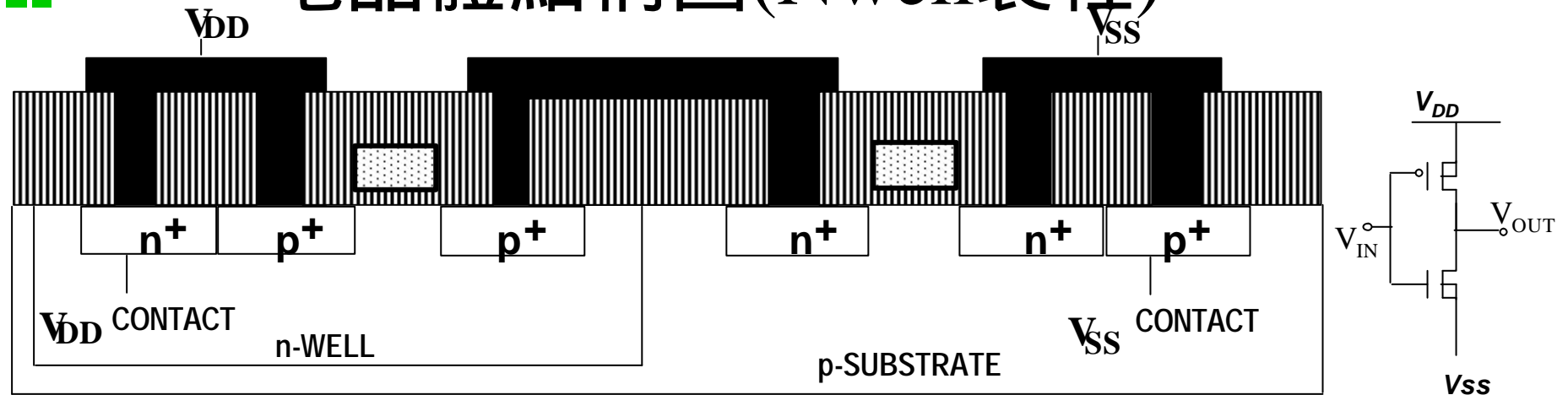


# 電晶體結構圖(Pwell製程)

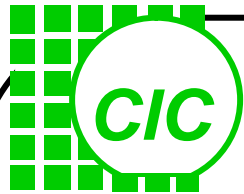




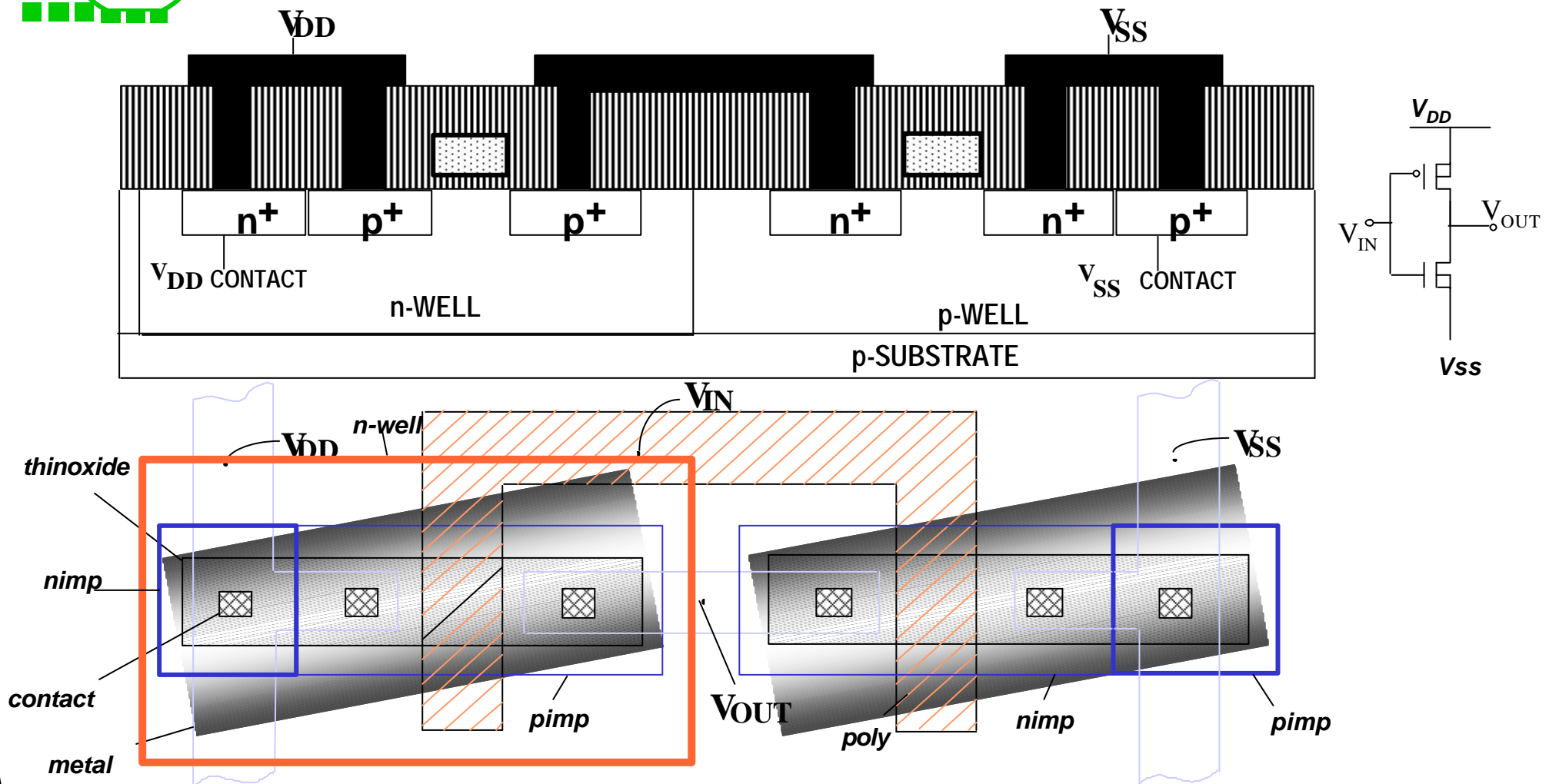
# 電晶體結構圖(Nwell製程)



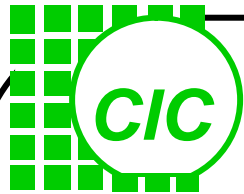
The cross-section view and layout of a CMOS(n-well) inverter



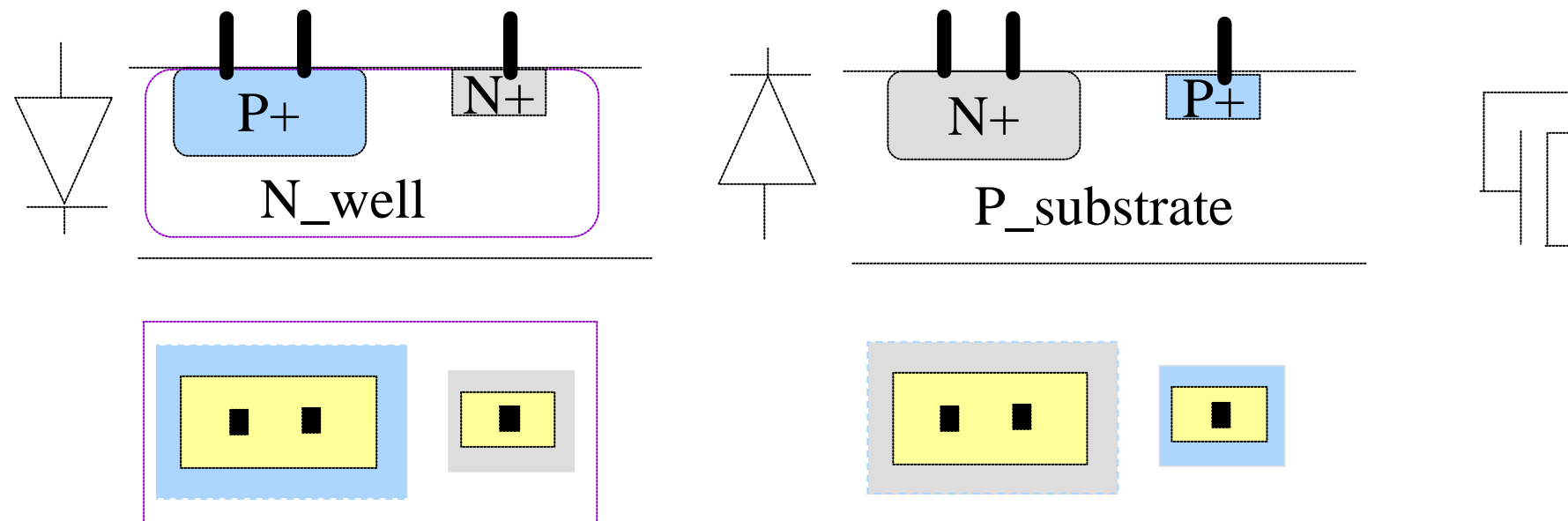
# 電晶體結構圖(Twinwell製程)



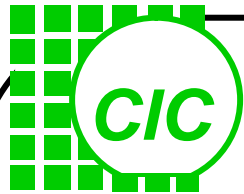
The cross-section view and layout of a CMOS(twin-well) inverter (for 0.5um, 0.35um process of CIC)



## CMOS製程中的二極體



在CMOS製程中，二極體係利用Source/Drain, Well/Substrate之接面，因此在使用上必需確保其他接面的逆向偏壓。如使用MOS當二極體則可避免逆向偏壓的限制。



## 被動元件-電阻

電阻的實現須參考製程資料之單位方塊電阻值來設計,並參考其對製成之變異度

一般單位電阻值 : Well > Diffusion > Poly > metal

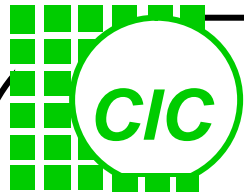
電阻值的計算 :  $\rho * L / W$

其中 單位電阻值  $\rho : \Omega/$



電阻應用考量 :

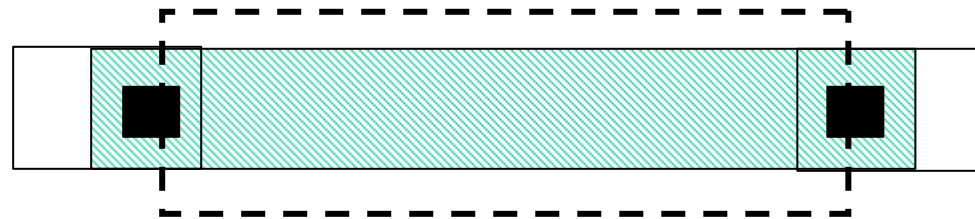
1. 無法製作精密電阻
2. 小的電阻值會有較大的誤差值
3. 面積和電阻誤差值的取捨
4. 使用電阻標示層供佈局驗證時萃取電阻
5. 考量Contact 電阻值及 Bending 的電阻值



# 電阻的佈局

## Poly, Diffusion 電阻

電阻標示層的畫法需和command file 配合



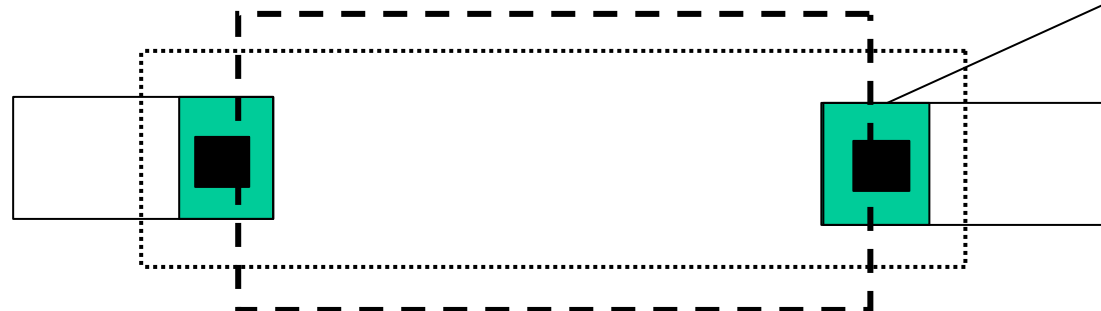
Select poly cut Resis polyR

 電阻標示層

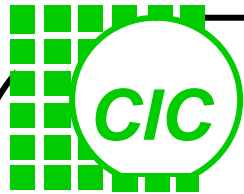
$$\text{電阻值} : R_s * L/W = R_s * L/(\text{Area}/ \text{Length})$$

注意：0.35um製程 之 Diffusion 電阻需加 RPO layer 以避免因Silicide的製作造成低電阻值

## Well 電阻



N-imp + THIN

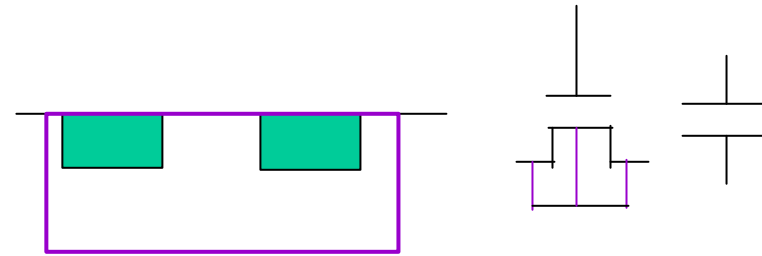


## 被動元件-電容

MOS製程的電容:

### 1. 接面電容(Junction Capacitor)

- 非線性電容
- 面積效益較高(C/area)



### 2. 平板電容(Plate Capacitor)

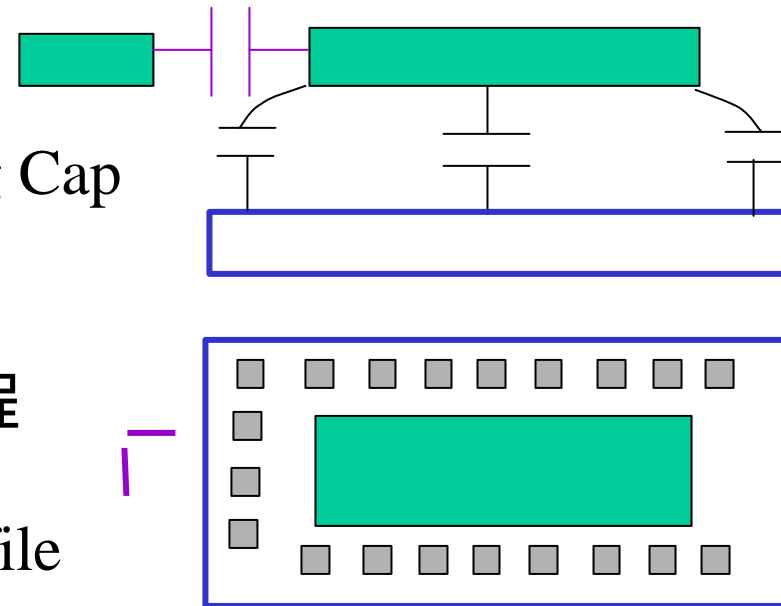
- 電容值較固定
- 構造簡單
- 電容值包含 Overlap Cap + Fringing Cap
- 額外光罩層可增加面積效益

Double poly 製程

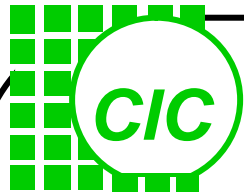
MiM (Metal-insulator-Metal)製程

- 1P製程 LVS無法處理電容

加 Dummy layer , 修改commamd file







## 被動元件-電感

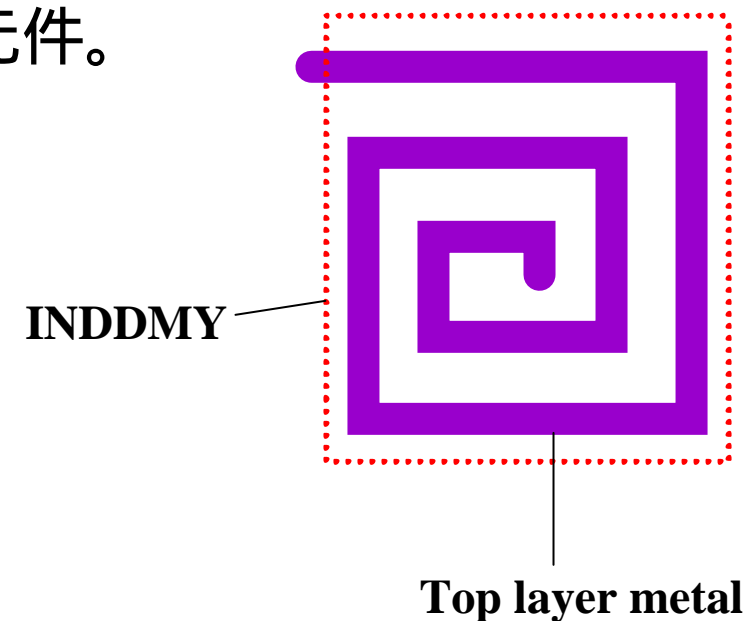
在MOS製程中電感並非可良好控制之元件。

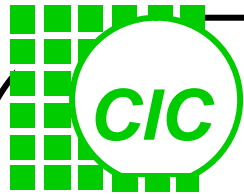
CMOS電感之主要問題：

1. 電感值小
2. Q值小
3. 元件模型未充分建立，現階段需自行建立等效模型，RLC model

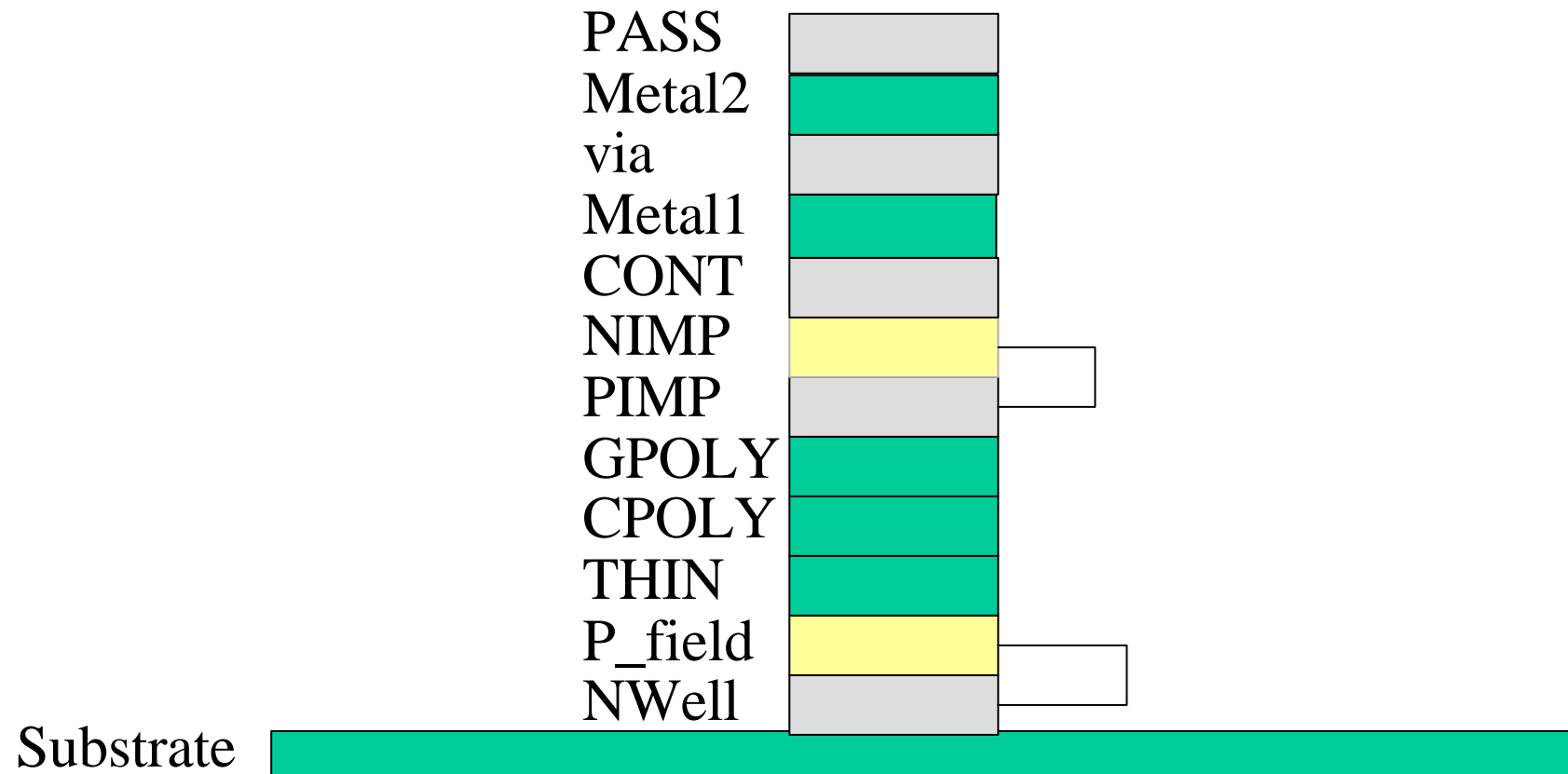
電感之佈局：

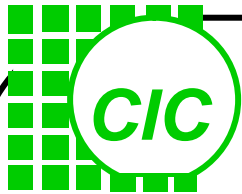
1. 使用較小片電阻之連接層來設計電感(Thick Top metal)
2. 運用多層並聯增電感值
3. 目前LVS/LPE 需特殊處理



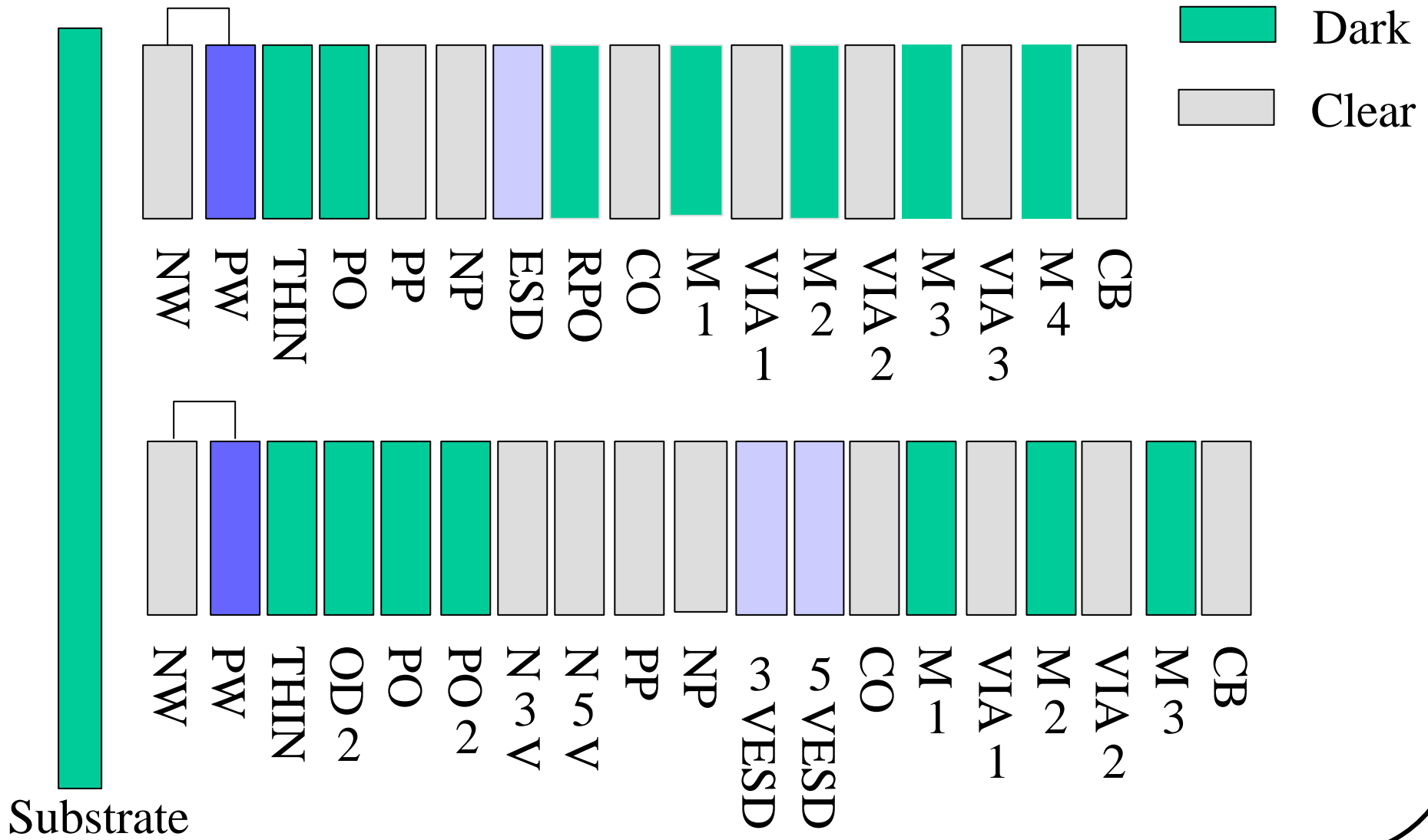


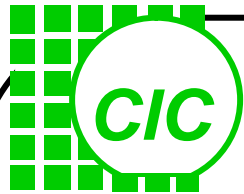
# 佈局層次與製作對應(0.5um製程)





# 佈局層次與製作對應(0.35u)



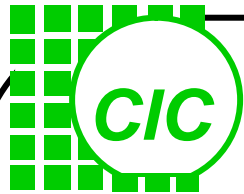


## 佈局規劃與步驟

- 佈局係定義各元件的位置大小及相關的連線
- 佈局的設計應考量製程的變異對電路特性的影響
- 為提昇佈局的效率，事先規劃水平及垂直走向的線層
- 為確保電路工作的獨立性及正確性，適當加入隔離及遮蔽功能之電路或架構

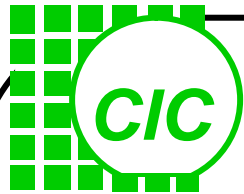
佈局設計通常包含：

1. Block partition
2. Block placement(Pin location and orientation)
3. Device placement and connection
4. Block connection
5. I/O Placement and Connection



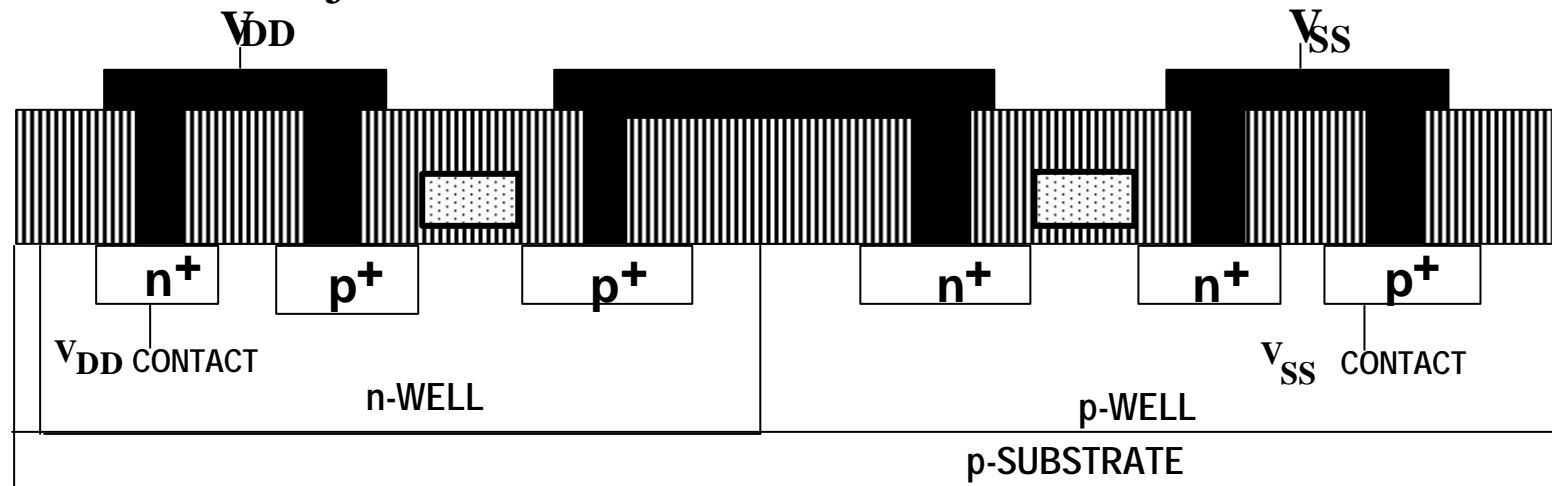
## 佈局設計次序

- Device floor-planning and placement
  - Symbolic draw the transistor placement and routing channel
- Device definition and connection
  - Draw THIN + POLY for transistor definition
  - Draw Metal + Contact for device connection
  - Draw P-Implant / N-Implant for NMOS/PMOS Source/Drain
  - Draw Well for Completeness
- Isolation and protection
  - Add enough Well contact/ Substrate contact
  - Add guard ring



# Well/Substrate Contact

Connecting well/substrate to appropriate potential for correct source/drain junction bias

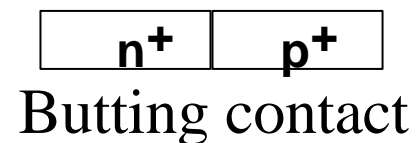


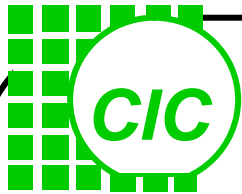
Keep each well to be connected

Keep each well in same potential

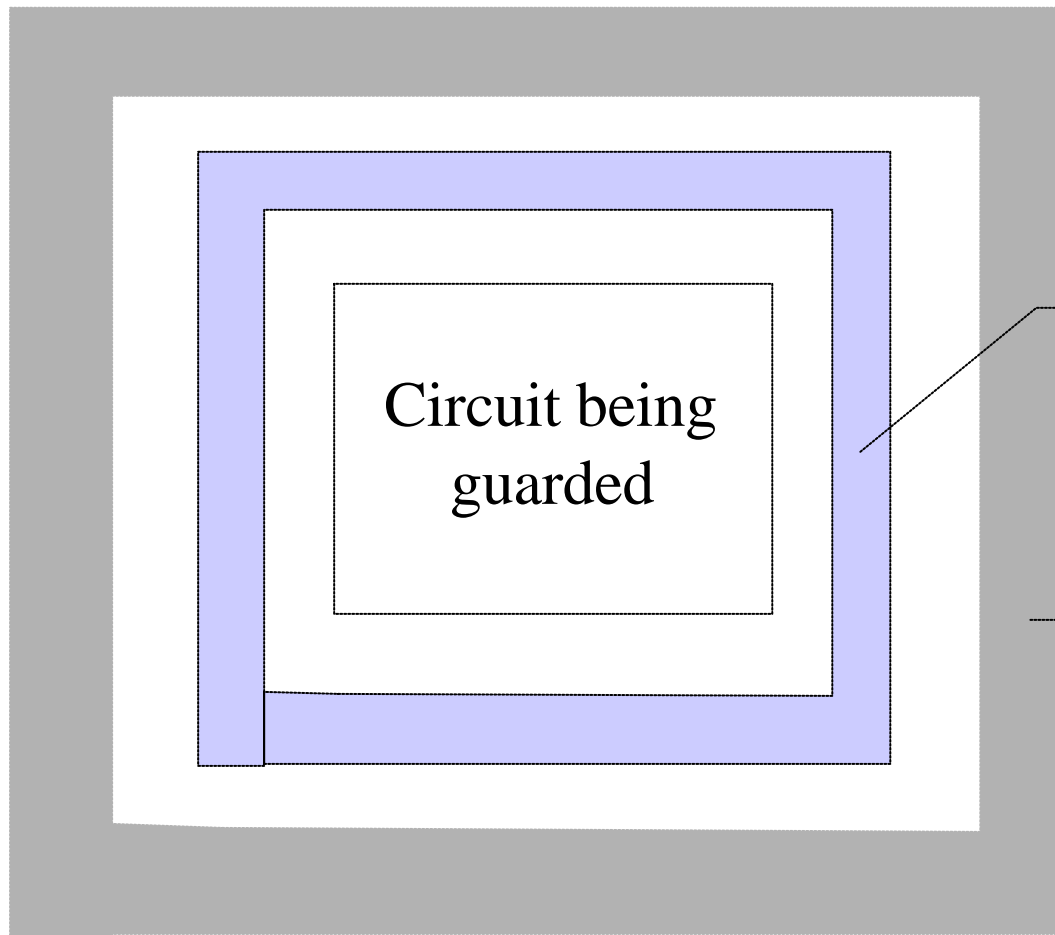
Keep well/substrate contact as many as possible

Some process might not allow butting contact





# Guard Ring



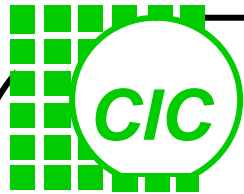
**Collecting injected current for reducing noise into internal circuits**  
**If possible, keep the gnd and vdd clean**

P+ guard ring  
to ground

Layers include:  
thin, p-plus, contact, metal

N-well guard ring

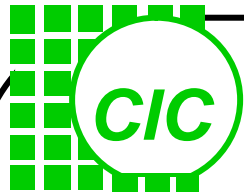
To dc potential  
Layers include:  
N-well, thin, n-plus, contact, metal



## I/O Placement

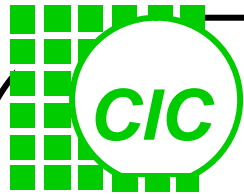
- 為提供封裝接腳到晶片內部的連線，需加上PAD
- 為提供足夠的驅動能力在output pad前通常加上驅動電路
- 為提供內部電路的保護，在input pad後加上保護電路。
- 為提供晶片外部及晶片本身訊號位準的相容性，input pad後可加上level shifting 的電路。
- 為提供驅動電路及保護電路的電源，I/O pad處需有電源，為避免內部電路受I/O 訊號的干擾，I/O 電源及 CORE 電源最好分開。
- Output pad 因需提供較大的驅動能力，因此一組power最好只供應不超過 8 個會同時動作的輸出。
- 為求偵錯的便利性，可在需要觀察的訊號上加上 probing window(即加上 PASS 層)。



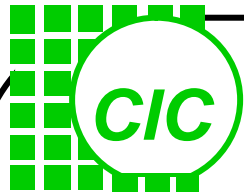


## 佈局設計考量事項

- 佈局設計之考量因素
  - 降低元件特性變異
    - 保持元件參數值的變化量在適當範圍
  - 保持元件間之匹配
    - 使相關元件具同樣之變化趨勢(如溫度、幾何環境相似，隔離，接觸點等)
  - 降低雜散效應值
    - 縮短信號線長度，減少耦合電容
  - 提供充裕之current density margin
  - 注意雜訊之隔離
    - Signal shielding, device isolation
  - 減少整體晶片之面積

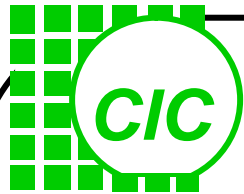


# 佈局設計驗證環境



## 佈局軟體 - Virtuoso

- Layout Editor in Design Framework II
- Shape based layout editing - Use polygon, rectangle, path, circle to define the device and connection.
- 255 definable layers for use, only part of them are meaningful to the fabrication.
- Hierarchical layout editing with edit-in-place
- Definable I/O pins for online layout verification
- Import/export layout data file to/from layout database
- Similar tools include Laker(思源) and IC Station(Mentor-Graphic)



## 線上佈局驗證- diva

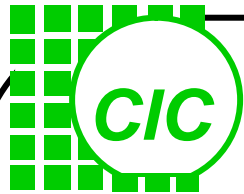
- 為提昇佈局驗證的效率，不要在完成整個設計後才進行 DRC/LVS 等佈局驗證。
- Incremental / hierarchical layout verification
- 利用線上佈局驗證軟體以早期去除問題。
- 搭配線上佈局驗證軟體所提供的probing 功能可顯示錯誤發生的地點及原因。
- 需提供製程之規則檔

divaDRC.rul : rule file for design rule checking

divaERC.rul : rule file for electrical rule checking(short/open...)

divaEXT.rul : rule file for device definition

divaLVS.rul : rule file for layout/schematic cross checking

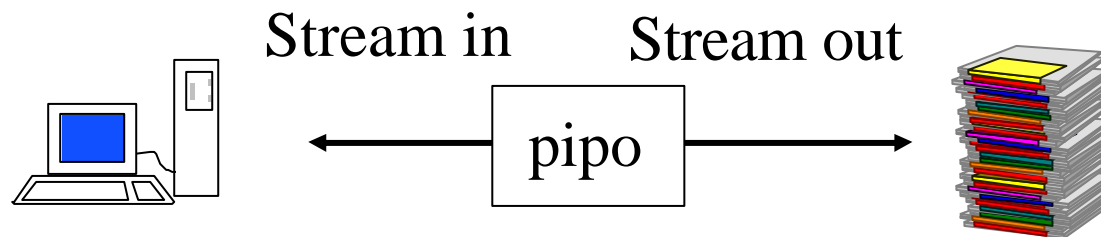


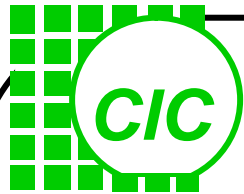
## 佈局檔格式與佈局輸出

- 為提供共通之佈局交換環境，因此存在幾種佈局檔格式：  
如GDSII, CIF, Applicon等
- 業界採用最廣之共通格式為 GDSII (Stream Format)
- 在Cadence環境中係透過 Stream in/Stream out 來讀入/寫出  
GDSII Stream data
- 而實際執行之指令為 `pipo` 程式

`pipo strmin template_file_name`

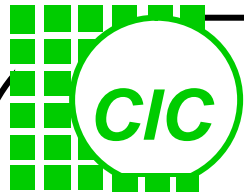
`pipo strmout template_file_name`





## 批次模式佈局驗證

- GDSII檔為設計者與晶圓廠之唯一媒介，為確保佈局檔的正確性，必須有完整的驗證步驟。
- 目前採用Dracula 或 Calibre進行佈局驗證。
- Dracula包含一系列指令群，透過前處理器的處理將命令檔內容轉換成一程序檔，佈局驗證時依程序檔之內容依序執行各項指令。
- 為求簡化複雜度，各項製程一般提供三種命令檔
  - DRC/ERC command file
  - LVS command file
  - LPE/PRE command file
- Dracula 的驗證結果可透過Dracula Interactive環境進行偵錯。



## Cadence Layout 設計環境

啟動layout editor 的指令有:

icfb : Full IC design environment

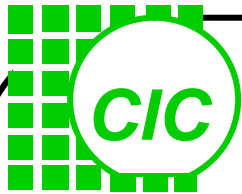
layoutPlus : layout editor + diva

layout : layout editor

Memory usage



開啟 layout view 時，系統需要有 display.drf 的定義，若系統找不到 display.drf 檔，或在該檔內沒有所用到的layer 定義時，則系統會提示要求merge display.drf 選擇 Tools->Conversion Tool box 項下的 Merge Display Resource Files

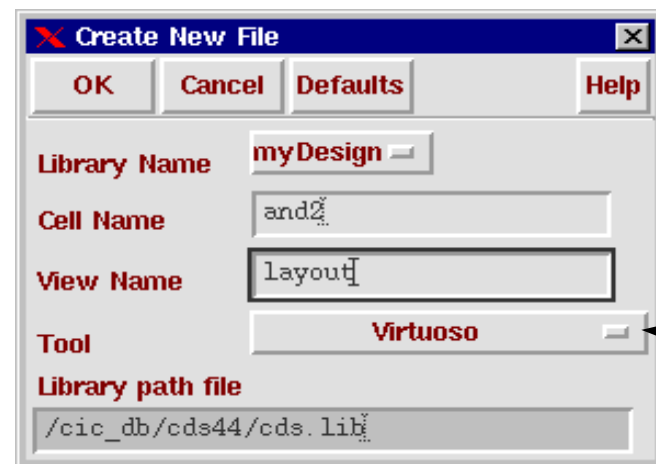


# Create Cell Layout View

## Layout Editor

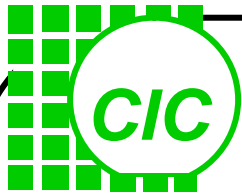
在這裏將介紹 Layout Editor 的使用, 並將 layout 好的 2 input and 用 on-line interactive verification tool (DIVA) 作DRC, LVS

File -> New -> Cellview

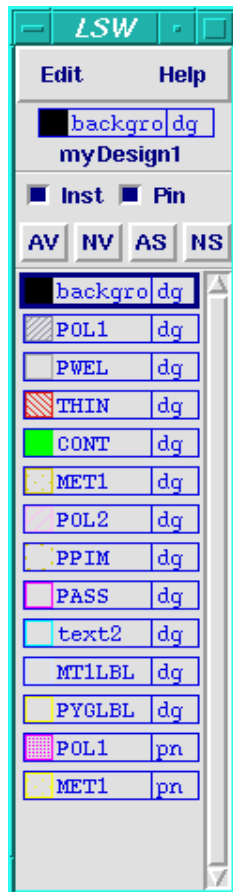


指定 cellview 的編輯程式



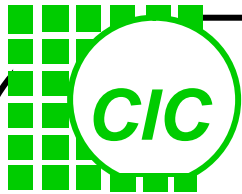


# Layout Editor Window



按 mouse 中鍵切換此 window 以方便選用

加選或少選 ( Shift or Ctrl )

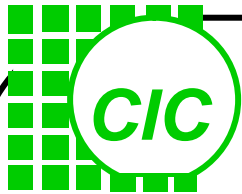


# Layout Editor Menus

keyin z功能同Zoom in(z為其bindkey)

Tools	Design	Window	Design	Window	Create	Window	Create	Edit	Create	Edit	Ve	Edit	Verify	Misc	Verify	Misc	Misc	
Abstract			Save		f2	Zoom In		z	Rectangle	r		Undo		u	DRC...		Ruler	k
Analog Artist			Save As...			Zoom In by 2		^z	Polygon	P		Redo		U	Extract...		Clear Rulers	K
Compactor			Discard Edits...			Zoom To Grid		^g	Path	p		Move		m	ERC...		Move Origin	
Design-By-Example			Load...			Zoom Out by 2		Z	Label...	l		Copy		c	LVS...		Layer Tap	t
Device-Level Editor			Refresh			Pan		tab	Instance...	i		Stretch		s	Shorts...		Show Selected Set	
Floorplan/P&R →			Make Read Only			Fit All		f	Contact...	o		Reshape		R	Probe...		Layer Gen...	
Layout			Summary			Fit Edit		^x	Pin...	^p		Delete		del	Markers →		Yank/Paste	→
Layout Synthesis			Design Properties... Q			Redraw		^r	Conics →			Properties...		q			Area Display	→
Module Maker			Hierarchy →			New						Search...		S				
Pcell			Plot →			Viewport →						Other		→				
Simulation →			Options →			Close		^w										
Structure Compiler																		
Verification →																		
Verilog-XL																		
Veritime																		

layout editor 的主要選項與其相對 bindkey



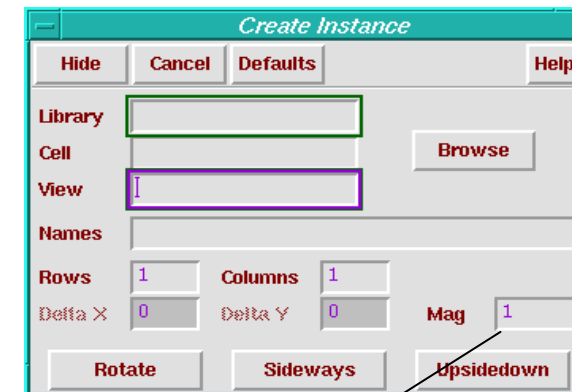
# Create and Design Menu

Window	Create	Edit
Zoom In	z	
Zoom In by 2	^z	
Zoom To Grid	^g	
Zoom Out by 2	Z	
Pan	tab	
Fit All	f	
Fit Edit	^x	
Redraw	^r	
New		
Viewport	→	
Close	^w	

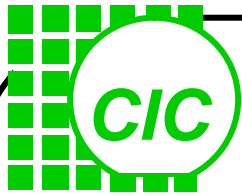
- 放大 mouse 所選區域
- 放大兩倍
- 縮小兩倍
- 以 mouse 點 處為中心顯示 layout view
- 使整個 layout view 均 show 於 layout window 中
- fit 到前一個 edit 處
- 重show
- create 一個包含 current window圖形之 new window
- 存取某些特定的image ( 在 layout view 中 )

Create	Edit	Ve
Rectangle	r	
Polygon	P	
Path	p	
Label...	l	
Instance...	i	
Contact...	o	
Pin...	^p	
Conics	→	

- 畫矩形
- 畫多邊形(最後一點 double click)
- 畫長條接線
- 畫文字 標示
- 將已畫好之 cell引用到此layout view
- 畫 tech. file 中已定義好之contact
- 畫 pin(用以給定node name)
- 畫圓, 橢圓, 中空 圓



放大倍數(須正數) >1 放大  
<1 縮小



## Using Pcell in layout editor

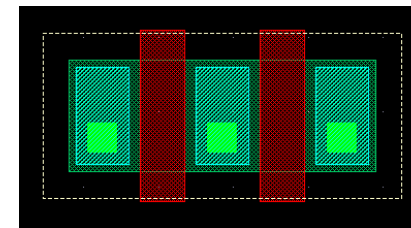
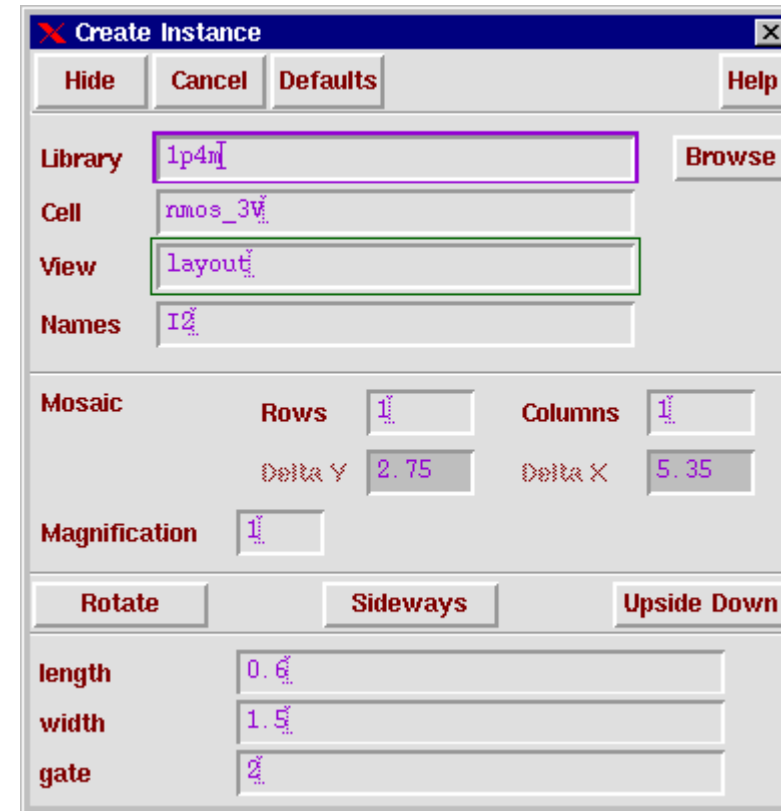
Pcell - parameterized layout cell

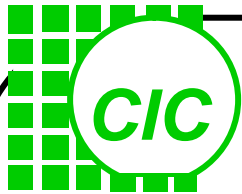
Use **create instance** menu

Specify length/width/number of gates

Available pcells in 0.35um process

nmos\_3V , pmos\_3V

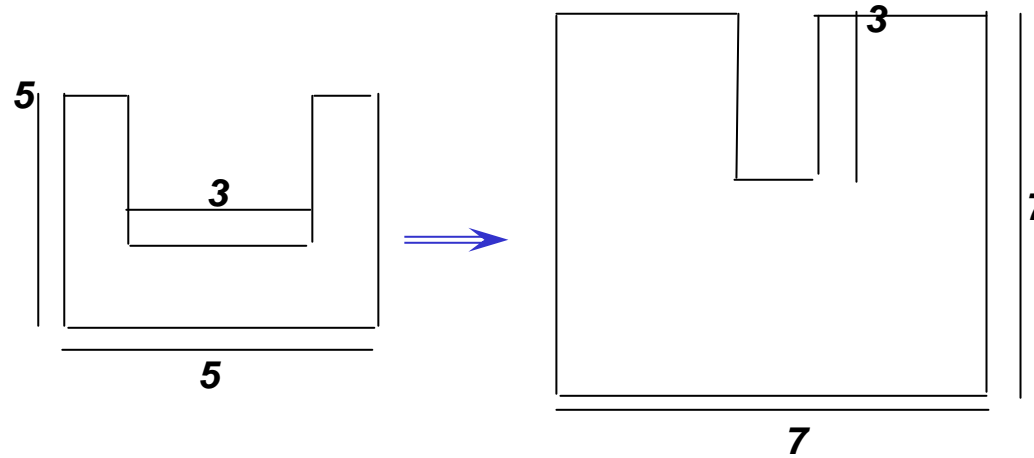




# Edit Menu

Edit	Verify	Misc
Undo		u
Redo		U
Move		m
Copy		c
Stretch		s
Reshape		R
Delete		del
Properties...		q
Search...		S
Other		→

邊緣或角落擴展  
調整 object 邊緣處



Chop	C
Merge	M
Make Cell...	
Flatten...	
Modify Corner...	
Size...	
Split	~s
Attach	v
Convert To Polygon	
Select All	~a
Deselect All	~d

砍去 object 部份圖形以調整形狀

合成一體(須同 layer)

將 mouse 所選部份存成一個 cell

flatten instance, array 使與目前同 level, 而能 edit 之  
corner 調變

擴大或縮小某 object

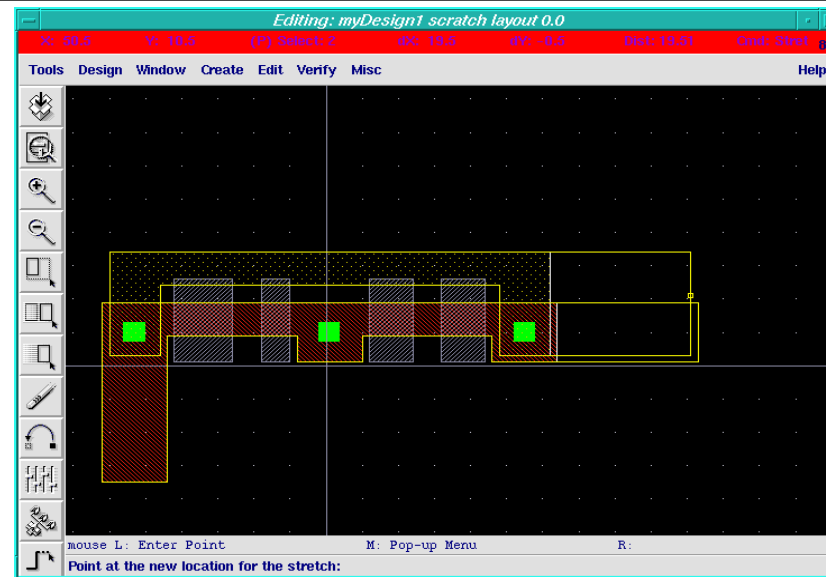
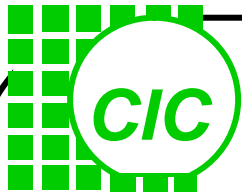
定分割線使 object partial stretch

使一 object 附屬到另一 object, 當一 object move, copy, delete  
時, 其附屬 object 同時動作

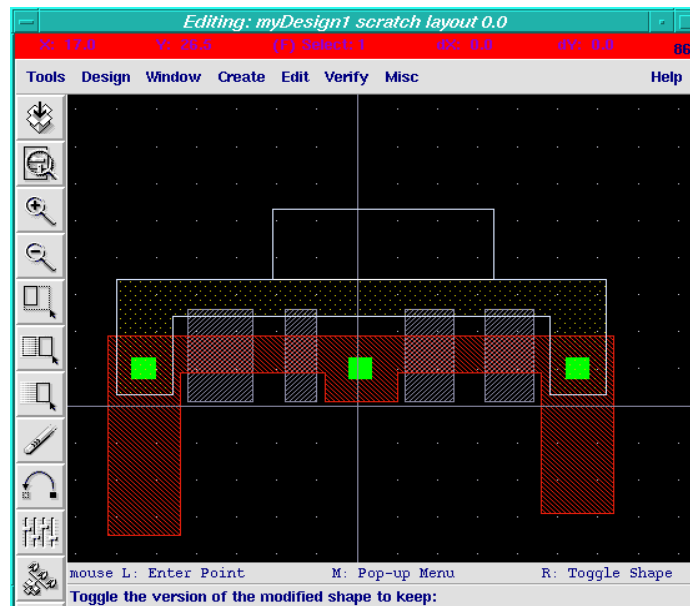
將 rectangle, path, circle, ellipse, donut 轉成多邊形



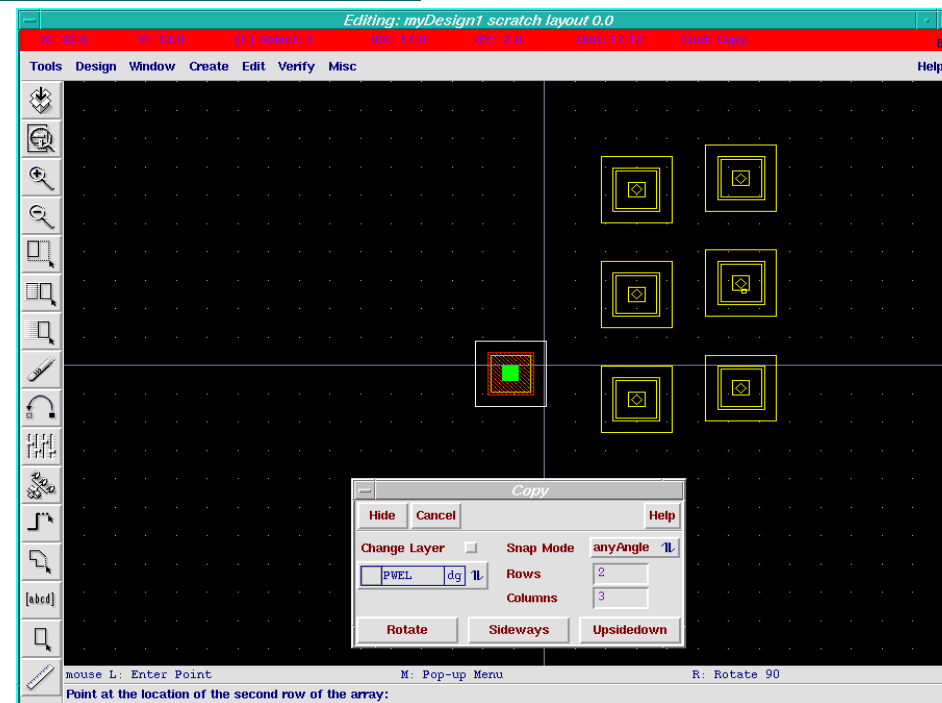
+ 擴大  
- 縮小

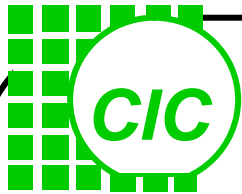


Stretch



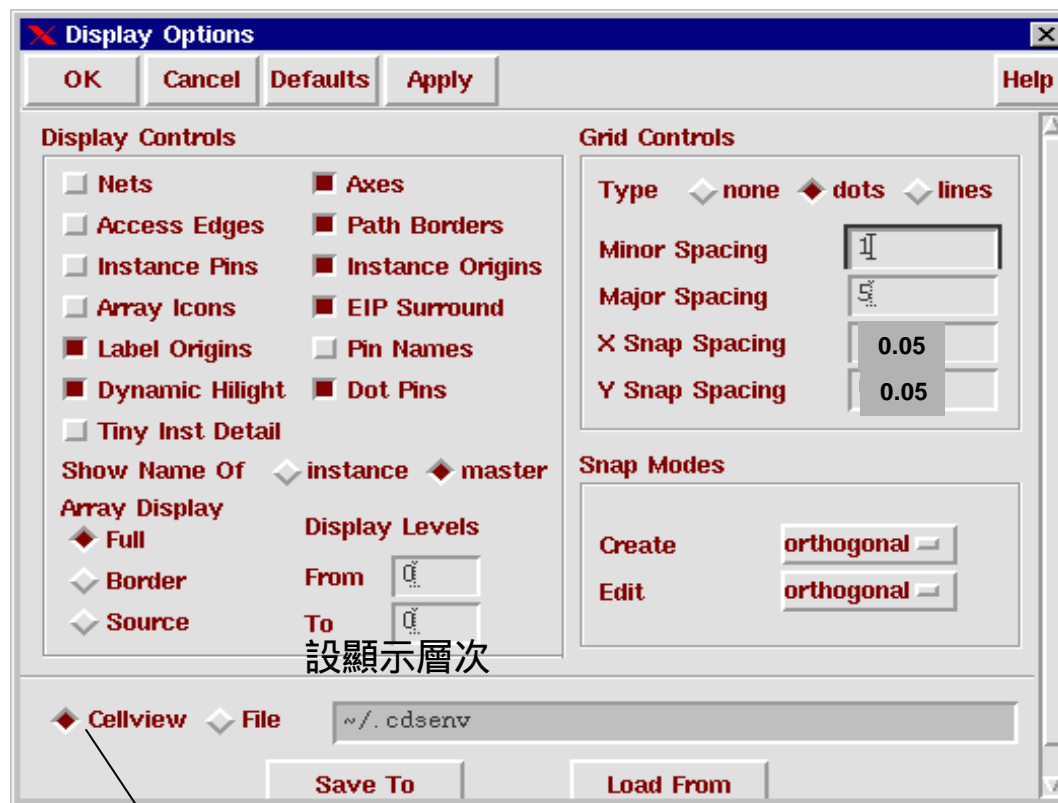
Reshape





# Display Control Window

Design-> Options-> Display



設顯示層次

對cellView存目前設定情況

set grid 顯示方式

set minor grid 間距多少 user unit

set major grid 間距幾倍於 minor grid

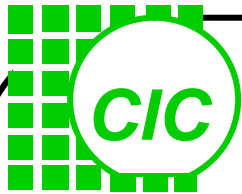
set X 軸移動之 min. 間距

set Y 軸移動之 min. 間距

(以上二值之設定須為design rule 之公因數)

set 畫線時 cursor 之跳動方式(snap)

set 畫線時之限制方式

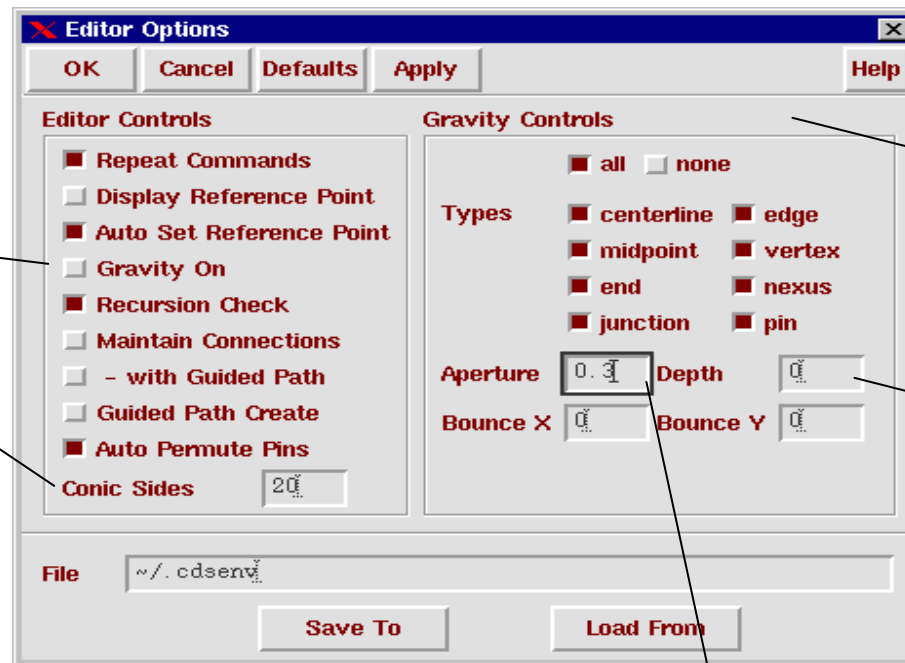


# Editor Option Control Window

Design-> Options-> Editor

set cursor 靠近  
object 時即被吸  
到 object 邊緣

set conic 經過  
Convert To Polygon  
或 Merge 後變成  
幾邊形

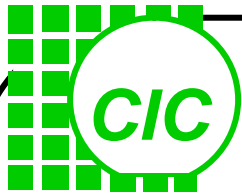


set gravity on 時  
所作用之 object

gravity 作用深度

set gravity on 時  
能影響之範圍為幾  
user unit 以內





# Adding Label and Pin

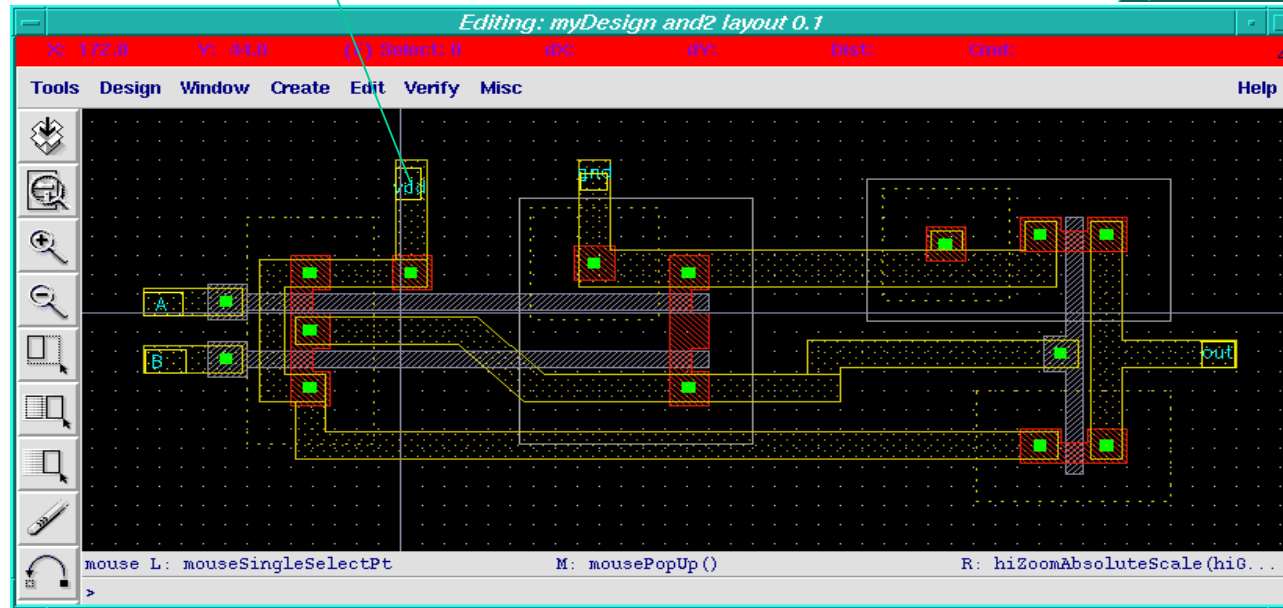
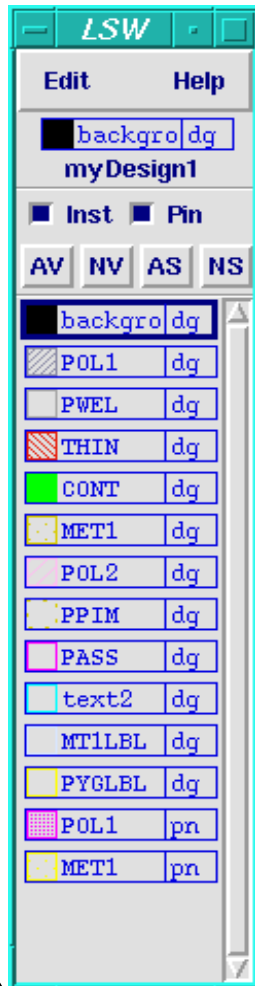
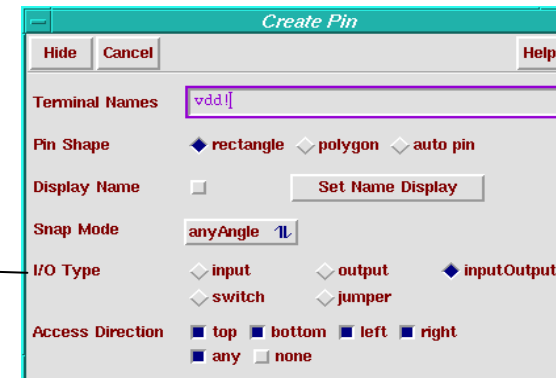
為使 DIVA LVS check 時認得 layout 之 terminal(node) name, 在用 MET1|dg layout 之 terminal 上,選用 MET1|dg,

Create-> Pin...

(note:此層將視同layout製作)

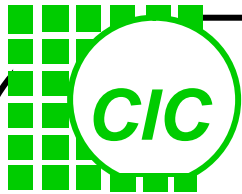
layout一層

(選 適當的 I/O type)

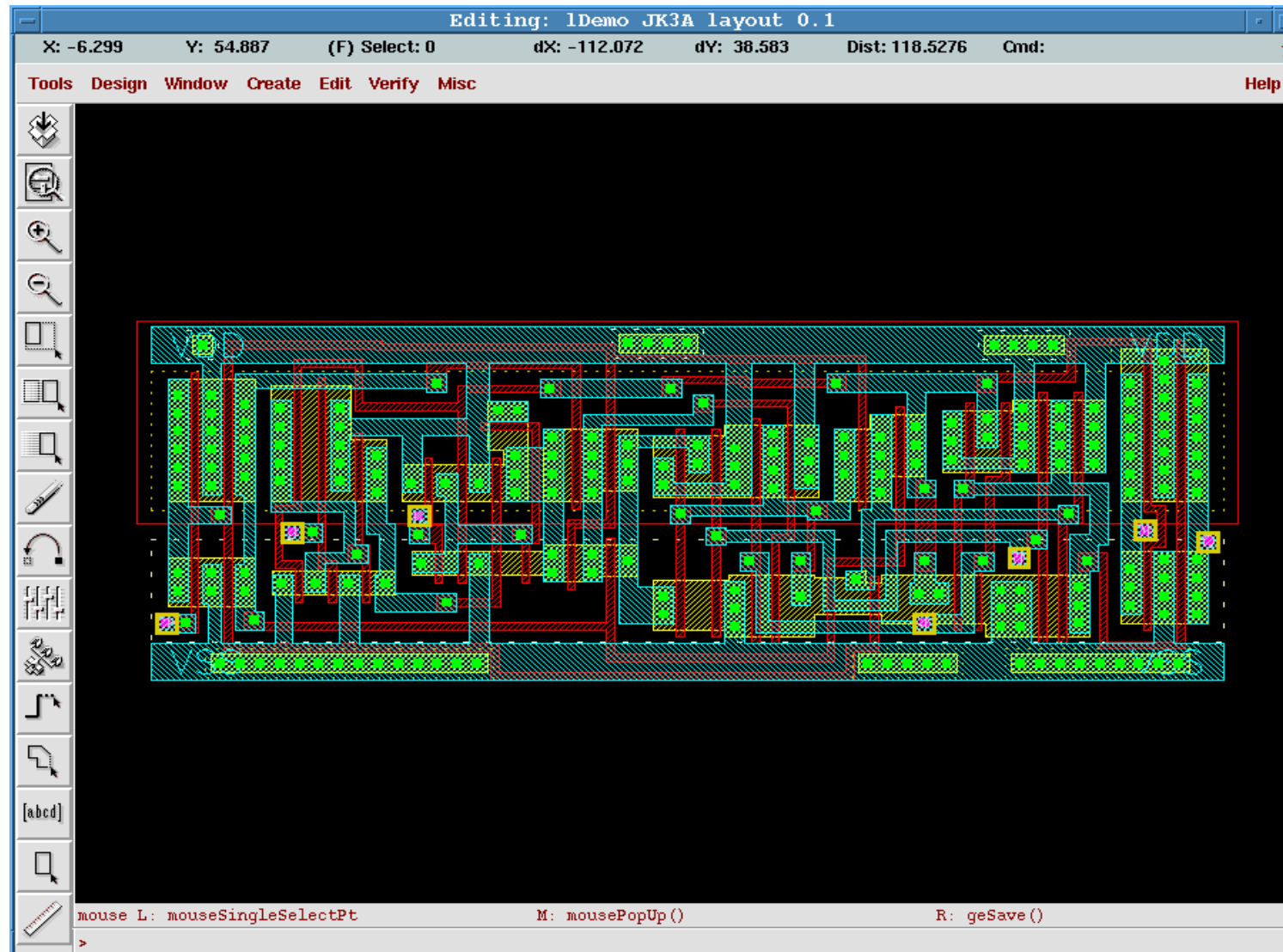


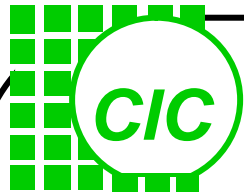
Pin : Diva  
Label : Dracula

A, B, out, vdd, gnd 為選用 text2|dg Create-> Label...標示於 terminal 上, 除為 user 本身認知用外, 亦使作Dracula check 時認知此 label



舉例 JK Master-Slave flip flop Layout view 如下:





# On-line 佈局驗證器 (DIVA)

在 technology file 完備的情況下, Diva 可作DRC, ERC, LVS check 與 LPE, 在此僅作 DRC, LVS check

design rule check:  
Verify-> DRC...

未設定時default用drc?

同net name者視同相接

指定tech. file library



\*\*尋找違反rule(相對error message 'cont')處:

Edit->Search  
Zoom To Figure  
Search for any shape in current cellview  
property drcWhy cont

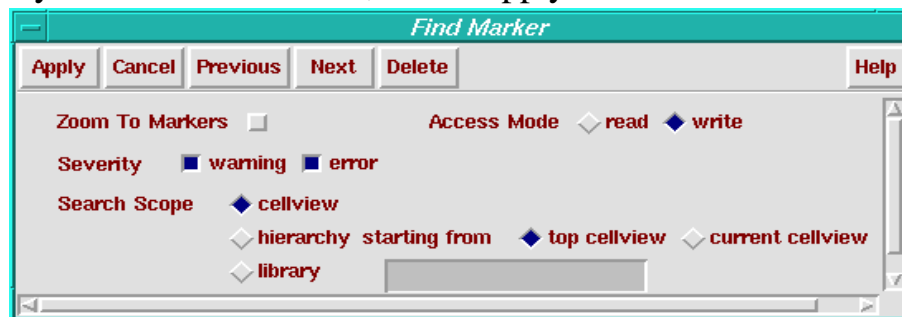
\*\*設定DRC時Inclusion Limit:

Design->Design properties=>property  
Add Name: ivIncludeValue  
Value: 2  
Type: Int

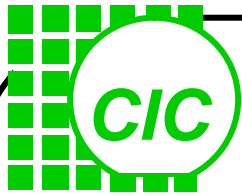
drc checking rule

software check結果show 於 CIW中

software check 後, 會在 cell 之 layout view 上用閃動的方式顯示違犯 design rule 之處, 可用 Verify->Markers->Explain, click 於閃動處以得悉所違犯之 rule, 或用 Verify-> Markers-> Find... , click Apply一個一個解釋閃動 處所違之 rule

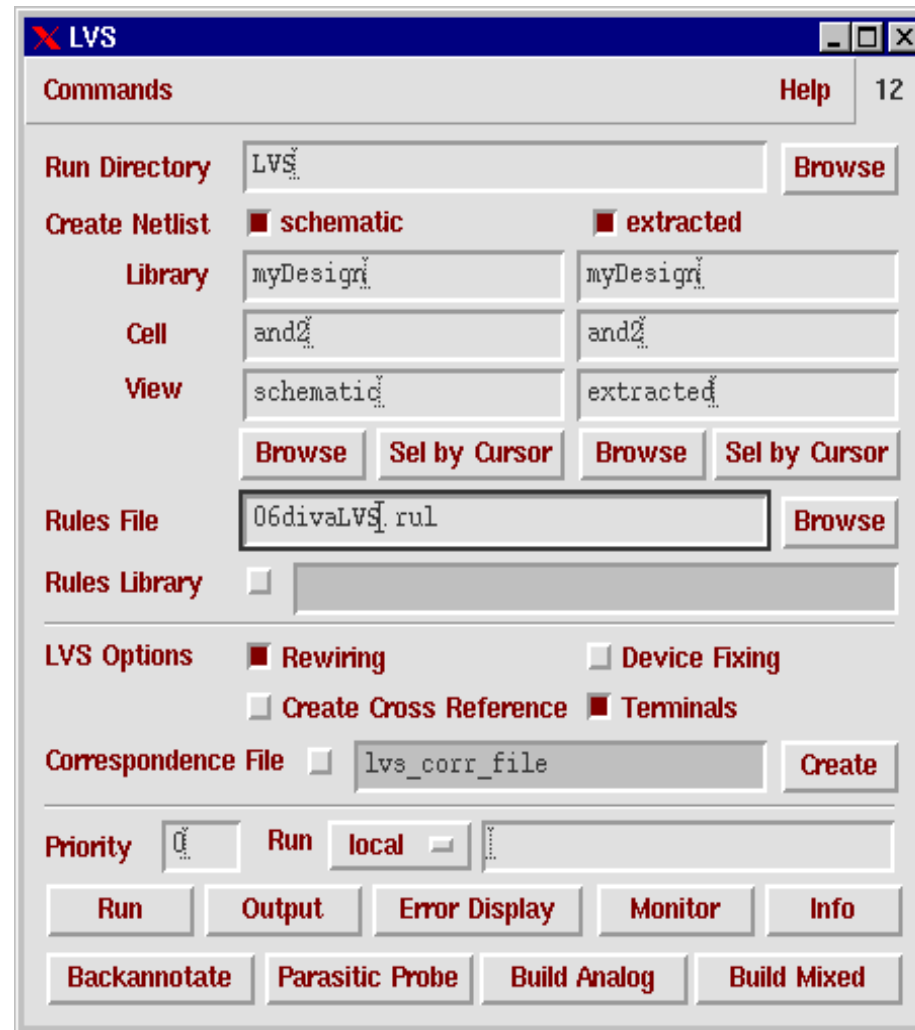


根據 CIW上之 message 修改 layout 圖, 並作 DRC no error

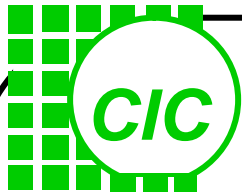


在extracted view 中, Verify-> LVS...

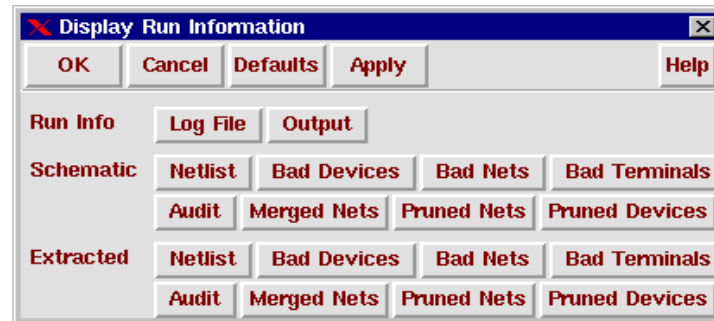
指定LVS rule file  
指定tech. file library



Click Run, software 作 on-line LVS check, 比對所指定的schematic view與由layout得的extracted view之 netlist



在on-line LVS run 結束後, 會自動顯示 job has failed or succeeded  
LVS window 上, click Info



Click Run Info的Log file可 看到 software run的 訊息

Output 可 看到 LVS run的 結果, 以下為 Output file( si.out )內容

```
LVS version 4.4.1 Mon May 2 23:37:50 PDT 1998 (cmrd1)
Library is myDesign
Path is . ~ /cds44_sun/cadence/tools.sun4/dfl/etcdslib/artist
Like matching is enabled.
Net swapping is enabled.
Using terminal names as correspondence points.
```

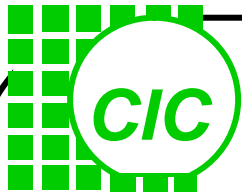
**Net-list summary for /user/usr6/hywang/Labs/06sptm/LVS/layout/netlist**

count	
7	nets
5	terminals
3	pmos
3	nmos

**Net-list summary for /user/usr6/hywang/Labs/06sptm/LVS/schematic/netlist**

count	
7	nets
5	terminals
3	pmos
3	nmos

**Terminal correspondence points**



1 A  
2 B  
3 out  
4 vdd!  
5 gnd!

The net-lists match.

	比對	匹配	layout instances	schematic
<i>un-matched</i>			0	0
<i>rewired</i>			0	0
<i>size errors</i>			0	0
<i>pruned</i>			0	0
<i>active</i>			6	6
<i>total</i>			6	6
				<i>nets</i>
<i>un-matched</i>			0	0
<i>merged</i>			0	0
<i>pruned</i>			0	0
<i>active</i>			7	7
<i>total</i>			7	7
				<i>terminals</i>
<i>un-matched</i>			0	0
<i>total</i>			5	5

Probe files from /user/usr6/hywang/Labs/06sptm/LVS/schematic

devbad.out:

netbad.out:

mergenet.out:

termbad.out:

prunenet.out:

prunedev.out:

audit.out:

Probe files from /user/usr6/hywang/Labs/06sptm/LVS/layout

devbad.out:

netbad.out:

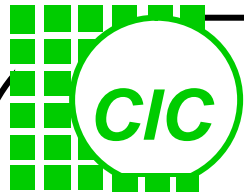
mergenet.out:

termbad.out:

prunenet.out:

prunedev.out:

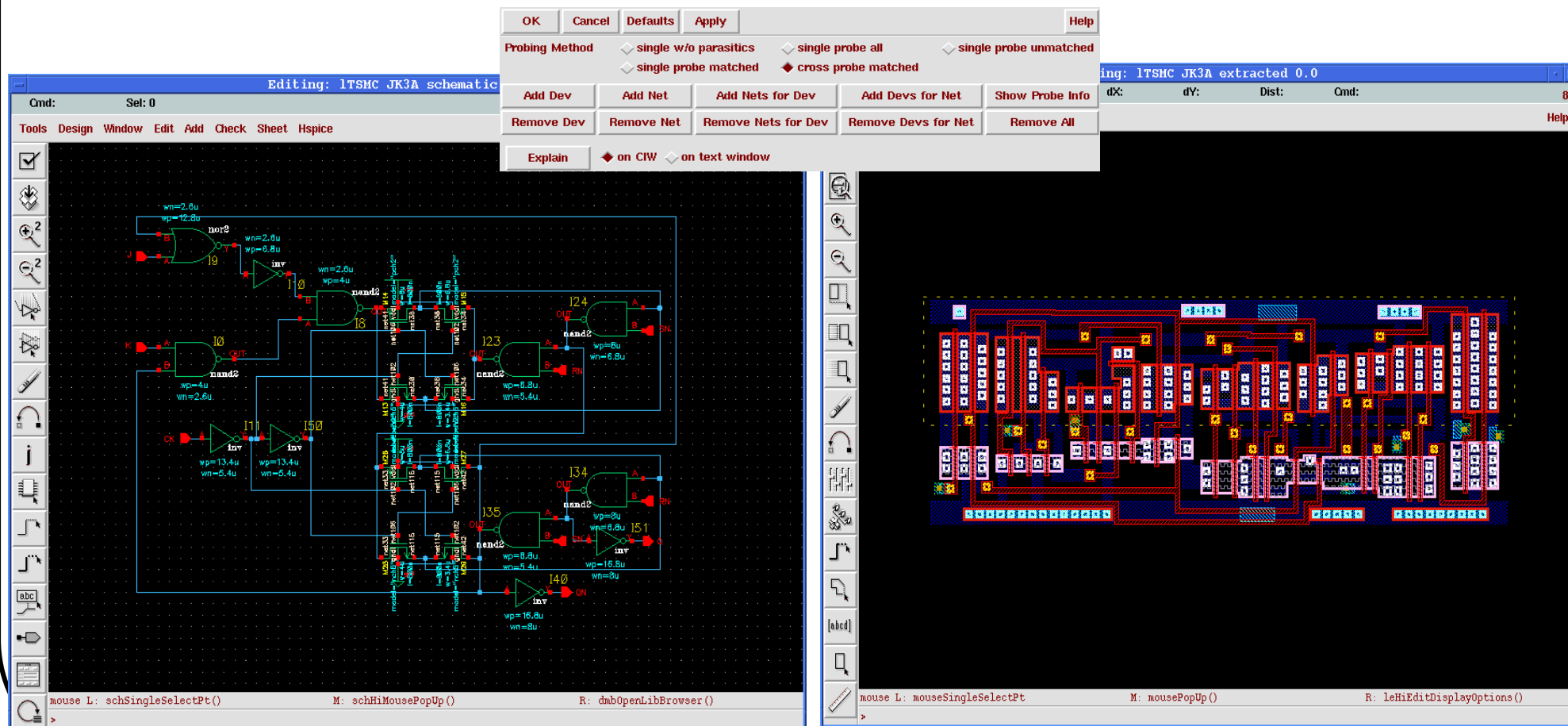
audit.out:

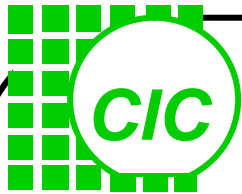


# Probing in Diva

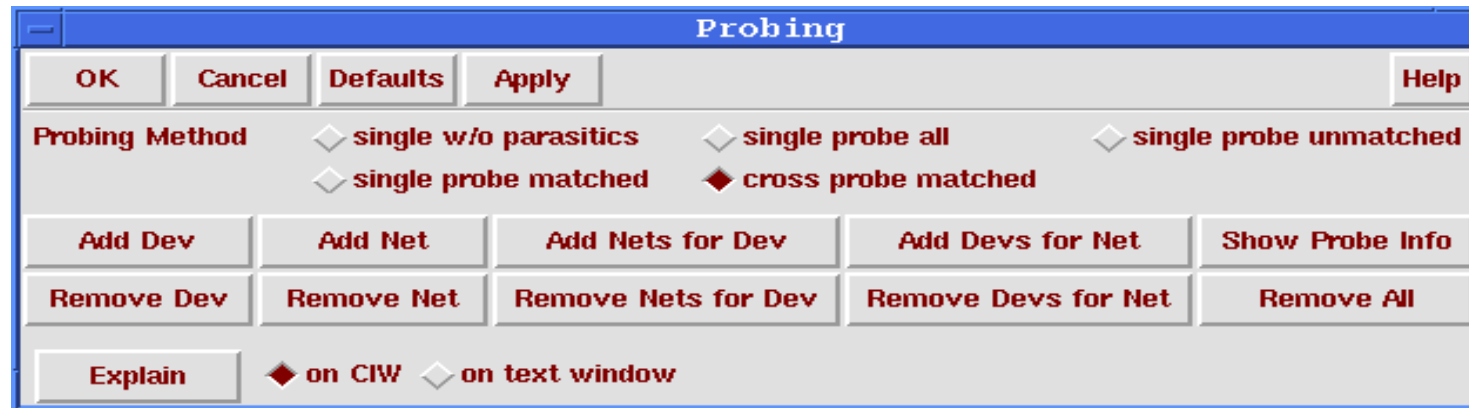
Probing in Diva 可以用來偵察 LVS 的錯誤,是故在執行 probing之前 必須先執行 LVS, 否則 無法正常運作,除了在選擇 single w/o parasitics 時,不須先執行 LVS.

尤其當我們選擇 **cross probe matched**時, LVS schematic and Layout extracted cellview可叫出下圖所示





當進行 on-line Diva cross probing 時, Probing Method 選擇 cross probe matched(如下圖所示)



各個選項功能解釋如下:

Add Dev: 將所選 Device 加入到 probing data, 此時相對應的 extracted 或 schematic Device 若有 matched 時, 均會閃動變色.

Add Net: 將所選 Net 加入到 probing data, 此時相對應的 extracted 或 schematic Device 若有 matched 時, 均會閃動變色.

Add Nets for Dev: 將所選 Device 相關之 Nets 加入到 probing data, 此時相對應的 extracted 或 schematic Device 若有 matched 時, 均會閃動變色.

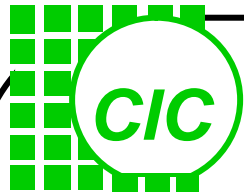
Add Devs for Net: 將所選 Net 相關之 Devices 加入到 probing data, 此時相對應的 extracted 或 schematic Device 若有 matched 時, 均會閃動變色.

Show Probe Info: 將所有選取之 Devices 和 Nets 的 probing data 資料顯示出來.

Explain: 顯示所選取之 Devices 和 Nets 的 probing data 可顯示在 CIW 或是在新的 Text Window 上.

Remove All: 將所有選取之 Devices 和 Nets 的 probing data 資料和顯示移去.





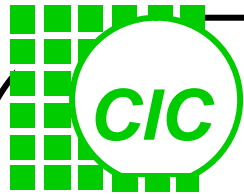
# Preparing Stream(GDSII) format layout

In CIW, select File -> Export -> Stream ...

← assign which layout to stream out

← assign the stream-out layout file name

translation information file



# Stream Out User defined data

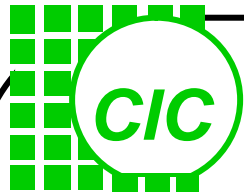
In Stream Out form, select “User-Defined Data” button

A screenshot of the 'Stream Out User-Defined Data' dialog box. The dialog has a title bar with a close button (X) and a standard Windows-style button bar with 'OK', 'Cancel', 'Defaults', 'Apply', and 'Help' buttons. The main area contains several settings:

- Convert Pin to:** Radio buttons for 'geometry' (selected), 'text', and 'drop'.
- Pin Text Map Table:** An empty text field.
- Keep pin information as attribute number:** A text field containing '0'.
- Cell Name Map Table:** An empty text field.
- Layer Map Table:** A text field containing 'layer.map', which is highlighted with a black border.
- Text Font Map Table:** An empty text field.
- User-Defined Property Mapping File:** An empty text field.
- User-Defined Property separator:** An empty text field.
- User-Defined Skill File:** An empty text field.

assign the file of cell name mapping

assign the file of mapping number



## Stream Layer Mapping Table

GDSII file 也稱作Stream-format, 當你在CIW選擇Translators ->Physical ->Stream Out時, 則出現如同上圖的表格, 其中經常使用的選項是:

- (1).Library Name = ( myDesign)是你在Opus系統中的Library名稱
- (2).Top Cell Name = ( top )是你在Library中最上層cell,top cell 在Dracula 亦稱primary cell
- (3).Output File = ( top.db )是寫到disk中GDSII file名稱

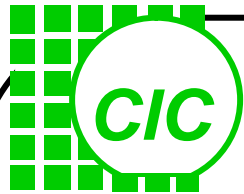
.Layer Map Table = ( layer.map)通常是空白不使用, 若須轉出非本 technology file 定義的 layerNubmer時,則編輯layer.map檔案格式如下:

```
;  
;Opus_layer_name layer_purpose Stream_layer_no Stream_data_type  
;  
POLY drawing 6 0  
MET1 drawing 12 0  
;
```

以上二列的作用, 對Stream Out而言,是告知OPUS將POLY層轉出為layer 6, 將MET1層轉出為layer 12.(在Stream In時也可用此mapping file,以告知OPUS POLY 取layer 6, MET1取 layer 12).

Stream Out實際上是呼叫PIPO(Physical In,Physical Out)執行,所以當你執行完 Stream Out, 程式後會自動產生PIPO.LOG檔案,PIPO.LOG是執行過程的摘要,統計資料包括(1)Top Cells ,(2)List Hierarchy,(3) Individual Cell 內容(4) 各Layer統計.

在Opus technology file中有定義layerName及layerNumber,layerColor,layerPattern,但是GDSII(top.db)中只有layerNumer(0-63),確定Opus technology file中的 layerName與GDSII layerNumer的對照,以便在用Dracula讀layerNumber及送交光罩公司 MT-form時不致發生 layer 不相吻合的錯誤.

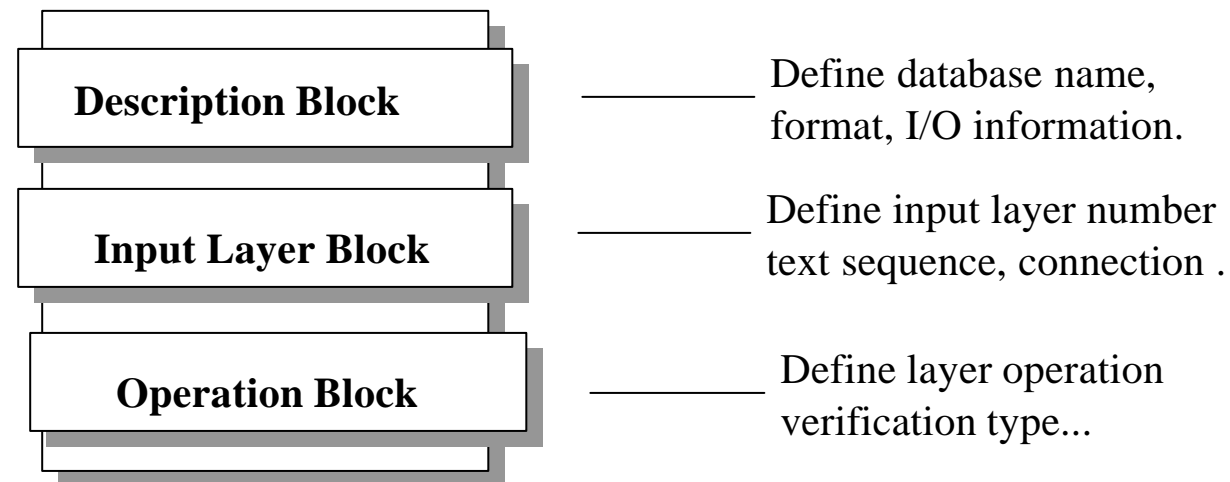


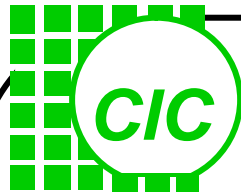
# 批次模式佈局驗證

## How to Use Dracula

- Create/Obtain a command file
- Fill in the database information
- Compile the command file : **PDRACULA**
- Submit the run file : **jxrun.com** or **jxsub.com**

## Structure of Command File





## Running procedure of DRC/ERC

After the assignment of the file name and top-cell name of layout in command file, compile command file by

**% PDRACULA**

\*\*\*\*\*

**\*/N\* DRACULA3 ( REV. 4.51.0398 / SUN-4 /GENDATE: 6-MAR-98/14 )**

**\*\*\* ( Copyright 1995, Cadence ) \*\*\***

**\*/N\* EXEC TIME =16:07:10 DATE = 4-JUL-98**

\*\*\*\*\*

**:/g 9707drc06.com n**

**:/f**

**\*\* NOTE : PARTIAL DELETIONS OF FILES WILL BE PERFORMED**

**\*\* CREATING : COMMAND FILE : jxrun.com**

**\*\* NOTE : THIS JOB HAS 122 STAGES**

**END OF DRACULA COMPILATIONS**

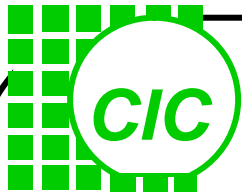
**\* .086 Mbytes allocated to the current process.**

**\* .045 Mbytes is still in use.**

**\* THE END OF PROGRAM TIME = 15:57:48 DATE = 4-JUL-98 \***

**%jxrun.com > drc.log & (Submit thr run file)**

順利run 結束後會產生 \*.sum file, 若 abort ,則須由log file(drc.log)找其原因。  
由 log file亦可 得知 DRACULA是否確實抓讀到 text(因Dracula由text獲知node name)



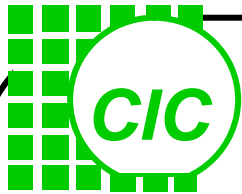
# Label Information in Run Log

在log file(top.log) 中 IDLABL stage(search character ' IDLABL' ) 檢查是否所有要讓 DRACULA抓讀的 text都有被抓讀

```
*****
*/N* IDLABL (REV. 4.51 / SUN-4 /GENDATE: 6-AUG-98/10 )
      *** ( Copyright 1998, Cadence ) ***
*/N* EXEC TIME =09:33:41 DATE =10-SEP-98
*****
*/L* Q1      X= -25.70 Y= -14.90
*/L* Q3      X= -92.70 Y= -14.10
*/L* VSS     X=  19.30 Y=  7.50
*/L* CLK     X= -195.10 Y= 60.40
*/L* TC      X=  30.10 Y= 83.10
*/L* Q2      X= -194.20 Y= 121.30
*/L* Q0      X=  32.50 Y= 181.60
*/L* RESET   X= -194.20 Y= 270.90
*/L* VDD     X= -173.10 Y= 356.70
*/L* COUNTEN X= -133.60 Y= 369.90
```

在log file(top.log) 中 POSATT stage(search character ' POSATT ' ) 檢查是否不同的 text均在不同的 node

```
*****
*/N* POSATT (REV. 4.51 / SUN-4 /GENDATE: 6-AUG-93/10 )
      *** ( Copyright 1998, Cadence ) ***
*/N* EXEC TIME =09:33:51 DATE =10-SEP-98
*****
Q1      X -25.70 Y -14.90  NODE      1 ATTACH MT2
Q3      X -92.70 Y -14.10  NODE      2 ATTACH MT2
CLK     X -195.10 Y 60.40  NODE     22 ATTACH MT2
TC      X  30.10 Y 83.10  NODE     43 ATTACH MT2
Q2      X -194.20 Y 121.30 NODE     41 ATTACH MT2
```



```
Q0      X  32.50  Y  181.60  NODE  32  ATTACH MT2
RESET   X -194.20 Y  270.90  NODE  53  ATTACH MT2
COUNTEN X -133.60 Y  369.90  NODE  74  ATTACH MT2
```

```
.
.
.
.
.
```

node #

**GENERATE SHORTED NODES DIRECTORY : MULTILAB WITH 0 ENTRIES**

無short ckt 發生

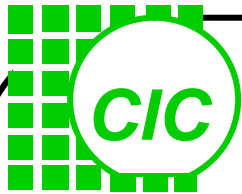
**GENERATE OPENED NODES DIRECTORY : SAMELAB WITH 0 ENTRIES**

無open ckt 發生

**.. LIST OF EXTRACTED PAD NAMES AND NODE NUMBERS :**

```
CLK      22
COUNTEN 74
Q0       32
Q1       1
Q2       41
Q3       2
RESET    53
TC       43
VDD      23  P
VSS      6   G
```

**\*\*\*唯有在無short ckt與open ckt之情況下ERC 才會確實執行,故須先解決short,open ckt後重新作ERC**



# DRC Report Summary

由summary file( top.sum )中之 OUTPUT CELL SUMMARY 部份可見一些因違犯 design rule而得的 CELL-NAME, 如下例

因違犯design rule  
而得的CELL-NAME

----- OUTPUT CELL SUMMARY -----

CELL-NAME	LAYER #	----- W I N D O W -----		# OF POLYGONS TEXTS			
DATATYPE		(LINE SEGMENTS)					

<i>DI1M50</i>	50/0	-154.50	-138.50	126.00	137.50	1	0
<i>E349</i>	50/0	-54.50	-123.00	75.50	-102.50	2	0
<i>E449</i>	49/0	-75.50	100.50	54.50	120.00	2	0
<i>E749</i>	49/0	52.50	4773.50	4925.50	4946.00	92	0
<i>E849</i>	49/0	52.50	4773.50	4925.50	4946.00	92	0

D p receding 為DRC error  
E p receding 為ERC error

OUTDISK PRIMARY CELL : OUTTOP

WINDOW : -1.00 -1.00 5001.00 5001.00

----- all error flag region

ENDED AT TIME =16:26:13 DATE = 4-OCT-98

\*\*\*\*\* PROBLEM GEOMETRY ERROR LISTING \*\*\*\*\*

\*\*\*\*\* END OF PROBLEM GEOMETRY LISTING \*\*\*\*\*

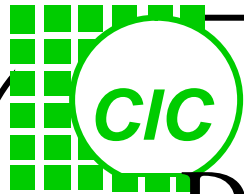
← 此處列出有問題之object(非 design rule所造成,command file所指定check,為免犯此類 error,layout object用45,90度之rectangle,polygon,path)

\*\*\*\* layout上標 text注意事項

- (1)text origin 在layout object上
- (2)text所有I/O pad,power&gnd pad,important internal node
- (3)以A-Z,a-z,0-9 text較佳,且text以字母起始
- (4)Appending a colon(:) to text will define "virtual wire" to Dracula.

Note:ERC時電阻的兩端視為同node,故勿標不同text於電阻兩端 (for CIC DRC/ERC command file)

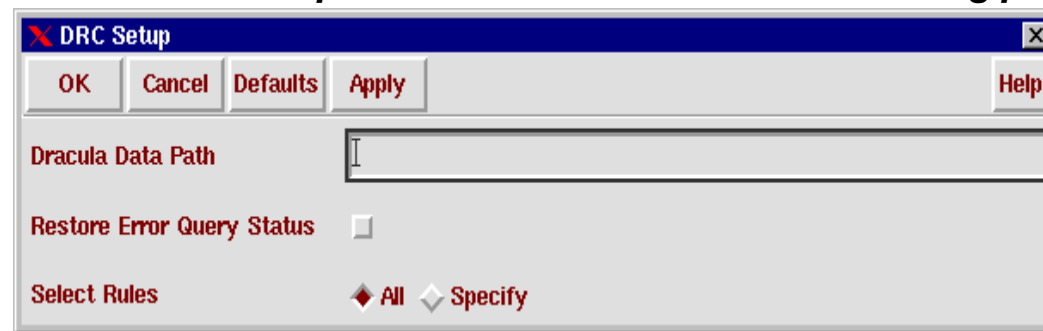




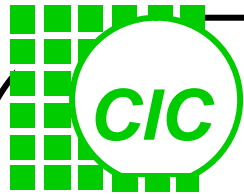
# Debugging DRC with Dracula Interactive

Using Dracula Interactive to identify and analyze Dracula verification errors

*在 layout(InQuery) view 上, Tools-> Dracula Interactive  
use DRC-> Setup... to confirm the DRACULA running path*

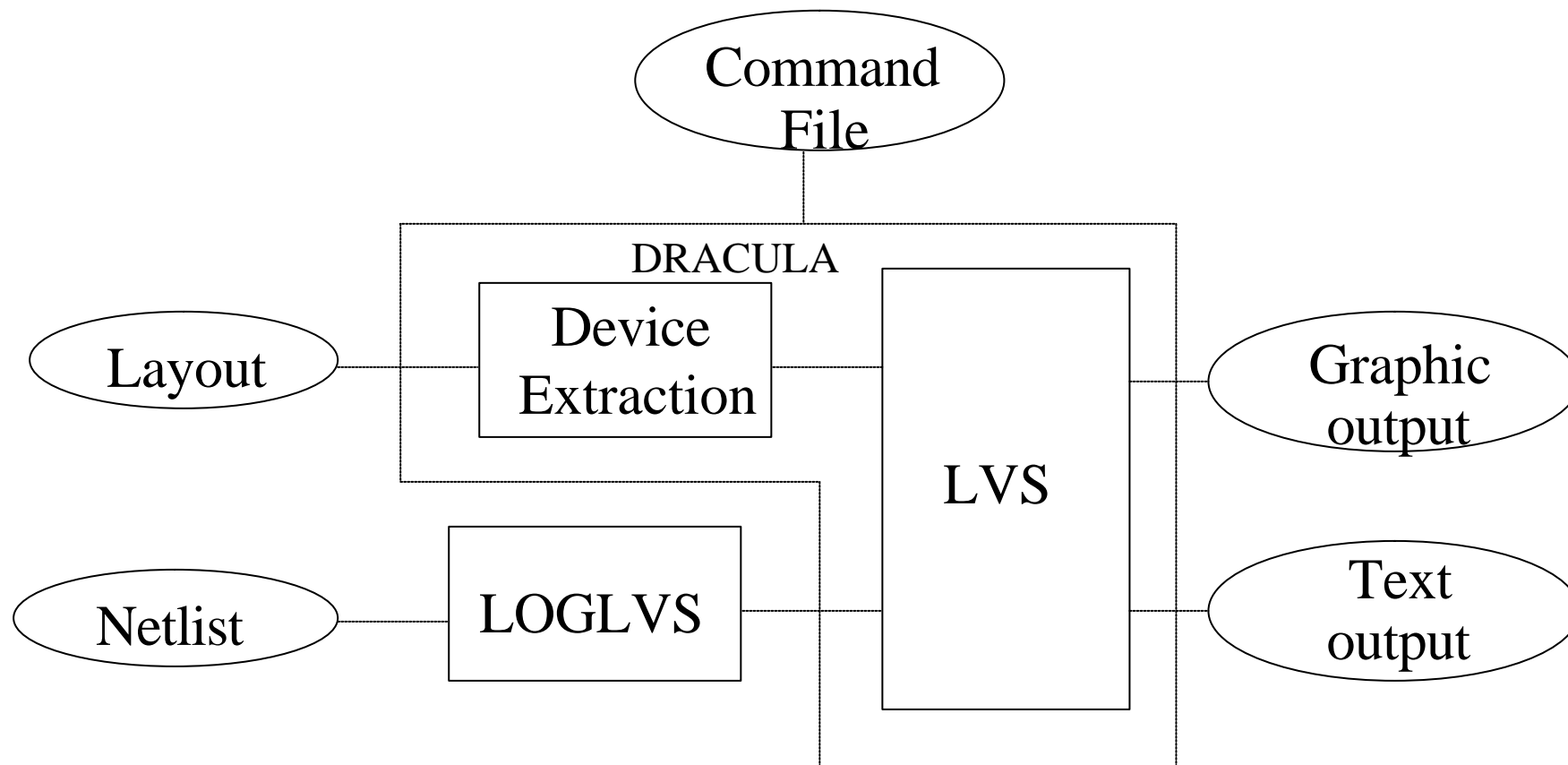


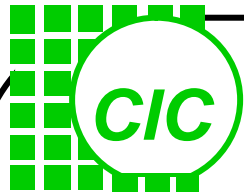
The KEEPDATA must assign to be InQuery in DRACULA command file for the using of InQuery.  
The using of InQuery can refer to “InQuery Tutorial” manual.



# The running procedure of LVS

## LVS Flow





# Preparing Netlist

進行LVS之前需先準備 netlist 檔

若已建好相對的schematic view, 用File->Export->CDL... (由schematic view轉出netlist)

原始netlist檔可為SPICE檔, CDL檔或verilog 格式

進行LVS之前, netlist 檔需先經LOGLVS轉換成Dracula format以便讀取

## Netlist檔(for Dracula LOGLVS)之control statement

以‘\*’開頭的statement表此列為給Dracula讀取

以‘\$’開頭的statement表此列為comment,Dracula不讀取

\*.GLOBAL (宣告global node) (ex)\*.GLOBAL VDD,VSS

\*.BIPOLAR (有此statement LOGLVS 將保留netlist中的 R,C,diode以作比對用,當然此時配合用的  
command file須有相對的元件定義)

搭配\*.BIPOLAR 可加

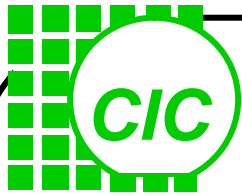
\*.RESVAL    \*.RESSIZE (作R value或size check)

\*.CAPVAL    \*.CAPAREA (作C value或area check)

\*.DIOAREA   \*.DIOPERI (作diode area或perimeter check)

\*.UNSPEC\_MOS (有此statement,則當netlist中無指定W,L時,將show message於‘PRINT.OUT’中

\*.REVERSE(LOGLVS讀取MOS順序為W,L,若MOS順序為L,W時可用此statement)



# Compiling Netlist

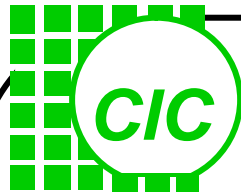
LOGLVS program is used to compile netlists and create a flat transistor level netlist(LVSLOGIC.DAT) in Dracula format.

## **%LOGLVS**

<b>:htv</b>	generate information for inquiry
<b>:genpad</b>	generate a 6gpads.dat file for LVS device reduction
<b>:case</b>	specify case sensitivity
<b>:cir artchip.cdl</b>	read the netlist
<b>:con artchip</b>	convert from the top cell name
<b>:exit</b>	

Error file: PRINT.OUT

Translation table: IMAGE.LIS



# LVS Running Steps

After the assignment of the file name and top-cell name of layout in command file, use

```
% PDRACULA
```

```
*****
```

```
*/N* DRACULA3 ( REV. 5.1 / SUN-4 /GENDATE: 6-AUG-93/11 )
```

```
*** ( Copyright 1997, Cadence ) ***
```

```
*/N* EXEC TIME =16:07:10 DATE = 4-OCT-94
```

```
*****
```

```
:/g 9708lvs06.com n
```

```
:/f
```

```
** NOTE : PARTIAL DELETIONS OF FILES WILL BE PERFORMED
```

```
** CREATING : COMMAND FILE : jxrun.com
```

```
** NOTE : THIS JOB HAS 42 STAGES
```

```
END OF DRACULA COMPILATIONS
```

```
* .086 Mbytes allocated to the current process.
```

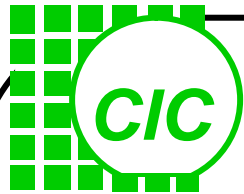
```
* .045 Mbytes is still in use.
```

```
* THE END OF PROGRAM TIME = 15:57:48 DATE = 4-JUL-98 *
```

```
% jxrun.com >lvs.log & ( 如此使之 background run, run 的 訊息 show 於 top.log中 )
```

順利run 結束後會產生 \*.lvs file, 若 abort , 則須由 log file(lvs.log)找其原因 .

由 log file亦可 得知 DRACULA是否確實抓讀到 text(text用處在於給node name, 務必確定無short ckt與open ckt發生)



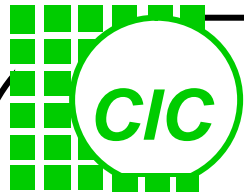
# LVS Running Report \*.lvs

**HEADER{Including Device number before/after reduce in layout and schematic}  
CORRESPONDENCE NODE PAIR  
LVS DEVICE MATCH SUMMARY  
DISCREPANCY POINTS LISTING  
DEVICE MATCHING SUMMARY BY TYPE  
LVS SUMMARY(REPEATED)**

The following message will be reported in \*.lvs file if the layout database match the schematic in connectivity.

```
*****  
***** DISCREPANCY POINTS LISTING *****  
*****
```

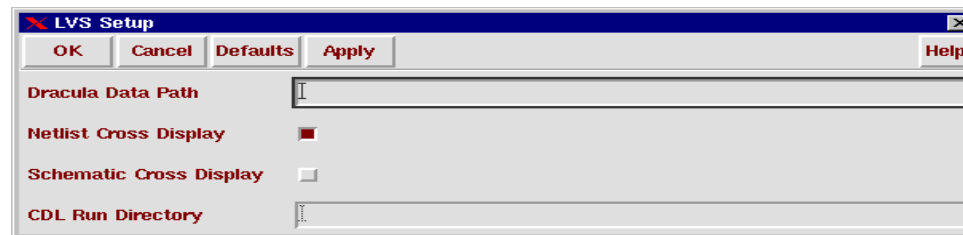
NO DISCREPANCIES



# LVS Debugging

1. Open Schematic Window & Layout Window, 以便進行 Dracula LVS cross probing.
2. 在 Layout Window 上端的功能選項 Menu , 選擇 Tools --> InQuery(此時 Layout Menu 將會改變成 InQuery Menu)

Setup: 設定 Dracula 及 CDL Run Directory 和 Display Options.



Set Visibility: 設定要顯示的選項?

Open Netlist Window : 打開 InQuery Netlist Window, 使用者可直接在視窗上選擇所要進行 cross probing 的 net 或 device 以及 subcircuit?

Show Network Hierarchy...: Opens a browser window that displays the hierarchy of the circuit netlist so you can select the cell name for the netlist you want.

Show Discrepancy Report : 顯示 LVS Discrepancy Report?

Display Errors : 選擇欲顯示的 Discrepancy error#, error type?

Clear Error Display: Removes the highlighting from errors

Highlight...: Highlights nets and devices in the layout window.

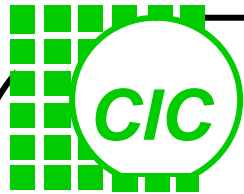
Unhighlight...: Removes the highlighting from nets or devices in the layout window

Show Net or Device Information...: Display the #, layer, and name of the selected net or device.

Fit Last Display: Zooms in the last displayed net, device, or error.

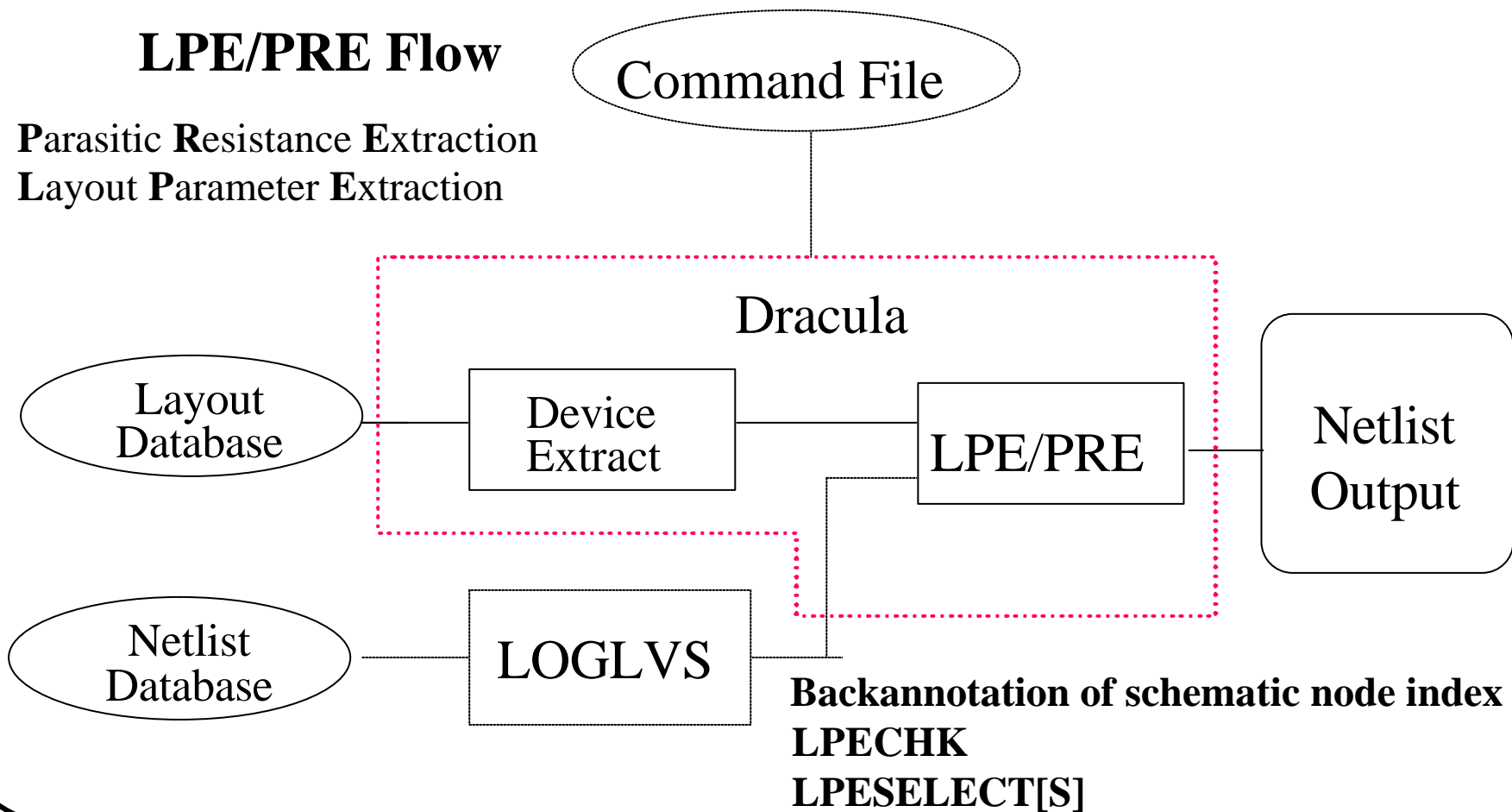
Clear Last Display : Removes the last displayed net, device, or error.

Explain: Displays the message associated with a highlighted net or device.

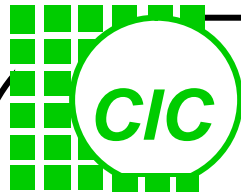


# Running procedure of LPE/PRE

Layout Parasitic Extraction includes LPE/PRE of Dracula







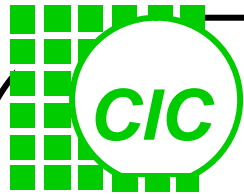
## LPE Example Output

The running procedure of LPE/PRE is similar to LVS except the using of different command file. After the successful running of the run file, LPE/PRE will output netlist in SPICE-like format.

LPeselect[N] MOS OUTPUT **SPICE 01** ——— + **.DAT** = Output File name

### Example of LPE output

```
*.GLOBAL vdd! gnd! VCC
*
.SUBCKT ARTCHIP i_inject input out
*
***** CORNER ADJUSTMENT FACTOR = 0.5600000
*****
MM16-XI23 XI23-net320 net24 vdd! vdd! P L=1.00U W=16.00U
MM1-XI23 out XI23-net320 vdd! vdd! P L=1.00U W=16.00U
MM17-XI23 XI23-net320 net24 gnd! gnd! N L=1.00U W=11.00U
MM0-XI23 out XI23-net320 gnd! gnd! N L=1.00U W=11.00U
*
CC17-XI12 gnd! XI12-net10637 6.31350E-12PF
CC10 gnd! out 2.76975E-12PF
*
RR20-XI12 VCC XI12-net10651 2.30000E02 $.MODEL=P
RR8-XI12 gnd! XI12-net10657 1.00000E03 $.MODEL=P
.ENDS
```

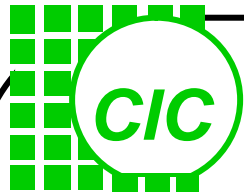


## Post-Layout Simulation

The netlist of SPICE/CDL format that includes parasitic element can be obtained after the Dracula LPE/PRE. It can be used for post simulation by circuit simulator, such as SPICE or TimeMill, PowerMill and PathMill.

Add simulation control and input stimulus for final simulation

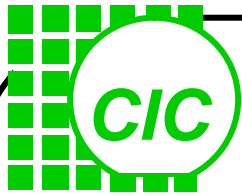
- 透過 Post-layout simulation, 可以評估電路在 interconnect parasitics 的影響程度。
- Signal Coupling 的效應亦可由 Post-layout simulation 來模擬。
- Power/Ground bounce 的程度亦可由 extracting power/ground line 的 parasitics 來模擬評估。



## The I/O Supported by CIC

先由CIC取得0.5um 2P2M製程PAD的 library, 使顯示在library manager以便使用, 在很多cell中都搭配有schematic view以便作whole-chip LVS, CIC提供的PAD library包括“y2kpad052p2m” pad library以適用於CIC提供的0.5um製程.

一般我們將chip的internal circuit部份稱為core, 而pad部份(包括power, ground, input, output)稱為 I/O, 無論是core或 I/O部份的電路, 都得注意 latch-up問題, I/O部份的電路須作ESD protection. 在process data中一般還包括這些避免latch-up與ESD的design rule, 若有已驗證過且合本身design需求的I/O pad, 最好直接引用.



# PAD cells

library “y2kpad052p2m” 中各 cell 之說明如下:

(針對 digital circuit design)

\*\*\*I/O cells:

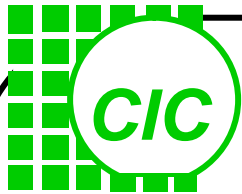
1. power pad: **cic\_pwr-->** 此 cell 用於 internal ckt 之 vdd or vss pad  
**cic\_gnd-->** i/o(external) & internal ckt 共同的 vss pad  
**cic\_vss-->** i/o(external) ckt 之 vss pad  
**cic\_vdd-->** i/o(external) ckt 之 vdd pad, 亦可作internal與external 共用之 vdd pad
2. i/o pad: **cic\_aout-->** 作input pad 或無 driving 能力之 output pad 用  
**cic\_in-->** 作input pad  
**cic\_outX-->** output pad(規格參考下頁圖示)  
**cic\_biX-->** bi-direction in/out pad(規格參考下頁圖示)
3. 其它 : **cic\_corner-->** pad 角落連接用  
**cic\_dummy-->** pad 與pad 連接用

\*\*\*predriver cells:

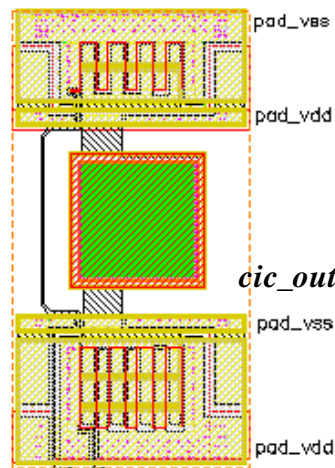
- pre8-->** cic\_outX,cic\_biX 之 predriver
- pre8h-->** cic\_outX,cic\_biX 之 predriver (speed 比 pre8 快, 但須注意noise 的問題)

\*\*\*input TTL buffer cell:

- ttl-->** cic\_in or cic\_aout 之 input buffer, 其 D.C. spec. :  $V_{IL}=0.8$ ,  $V_{IH}=2.0$  volt (5V supply)

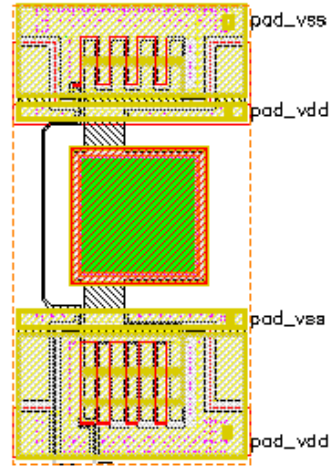


*cic\_outA*



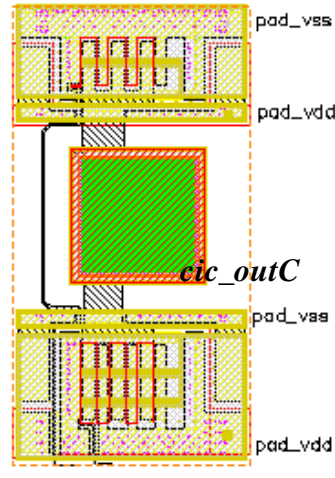
$I_{OH}(@ V_{out}=4.5)=16.5\text{mA}$   
 $I_{OL}(@ V_{out}=0.18)=-8.6\text{mA}$

*cic\_outB*



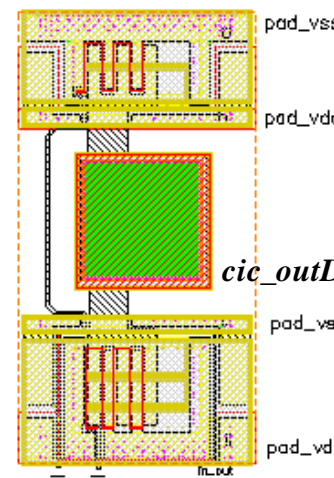
$I_{OH}(@ V_{out}=4.5)=14.5\text{mA}$   
 $I_{OL}(@ V_{out}=0.18)=-7.5\text{mA}$

*cic\_outC*



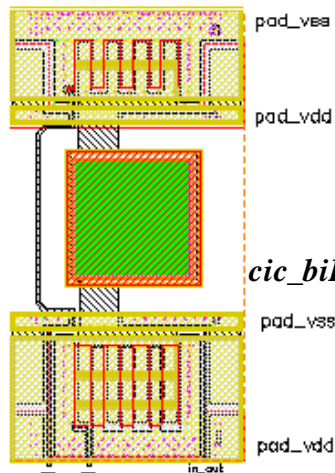
$I_{OH}(@ V_{out}=4.5)=12.5\text{mA}$   
 $I_{OL}(@ V_{out}=0.18)=-6.5\text{mA}$

*cic\_outD*



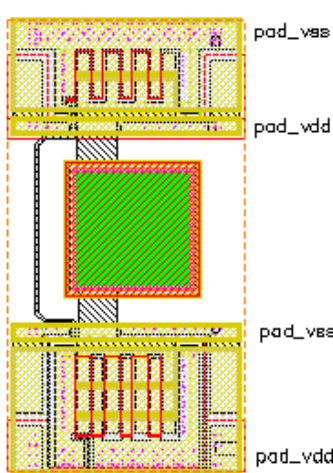
$I_{OH}(@ V_{out}=4.5)=10.5\text{mA}$   
 $I_{OL}(@ V_{out}=0.18)=-5.5\text{mA}$

*cic\_biA*



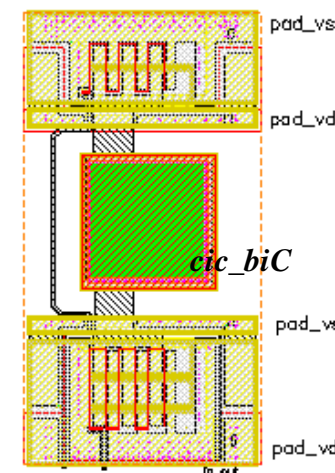
$I_{OH}(@ V_{out}=4.5)=16.5\text{mA}$   
 $I_{OL}(@ V_{out}=0.18)=-8.6\text{mA}$

*cic\_biB*



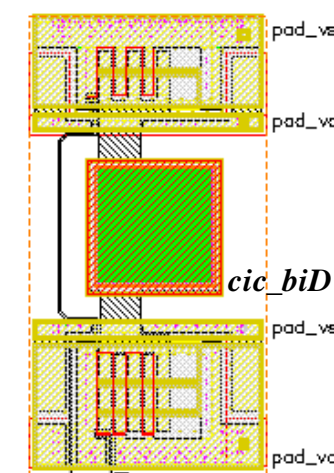
$I_{OH}(@ V_{out}=4.5)=14.5\text{mA}$   
 $I_{OL}(@ V_{out}=0.18)=-7.5\text{mA}$

*cic\_biC*

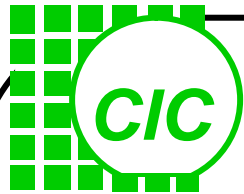


$I_{OH}(@ V_{out}=4.5)=12.5\text{mA}$   
 $I_{OL}(@ V_{out}=0.18)=-6.5\text{mA}$

*cic\_biD*

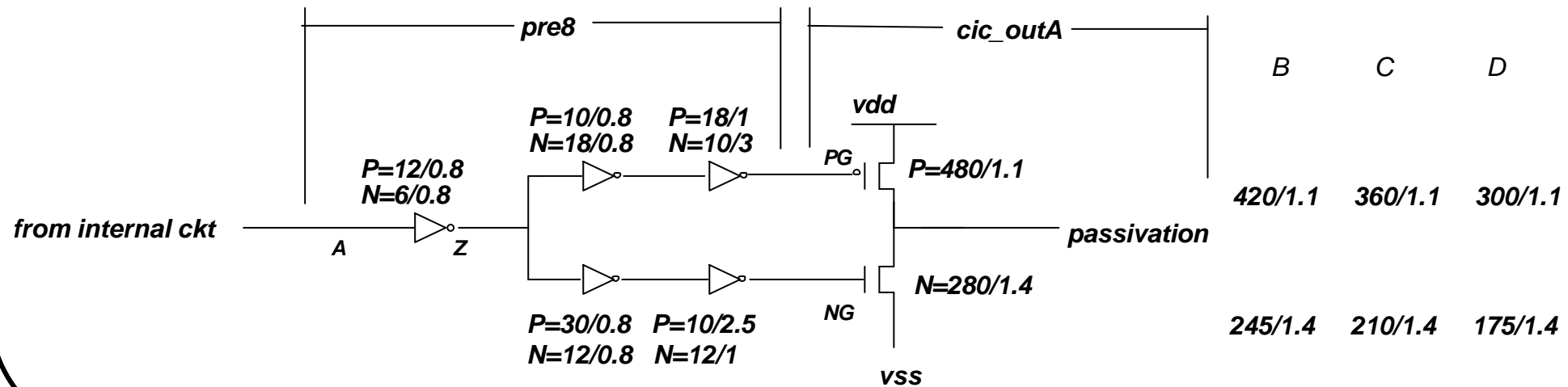
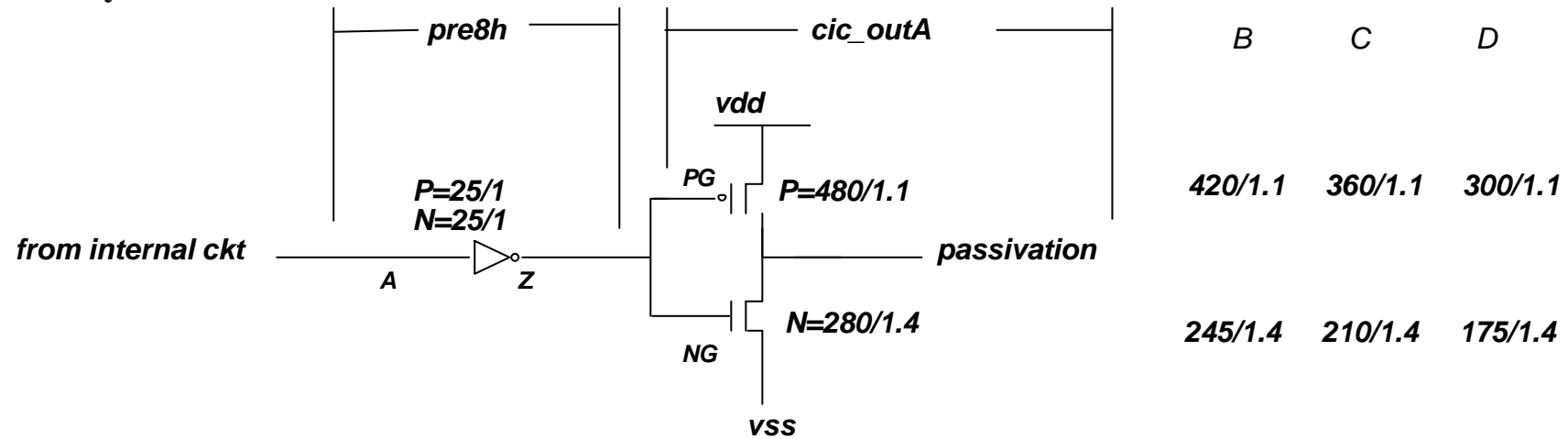


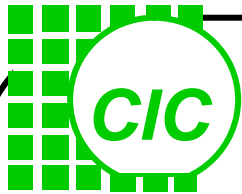
$I_{OH}(@ V_{out}=4.5)=10.5\text{mA}$   
 $I_{OL}(@ V_{out}=0.18)=-5.5\text{mA}$



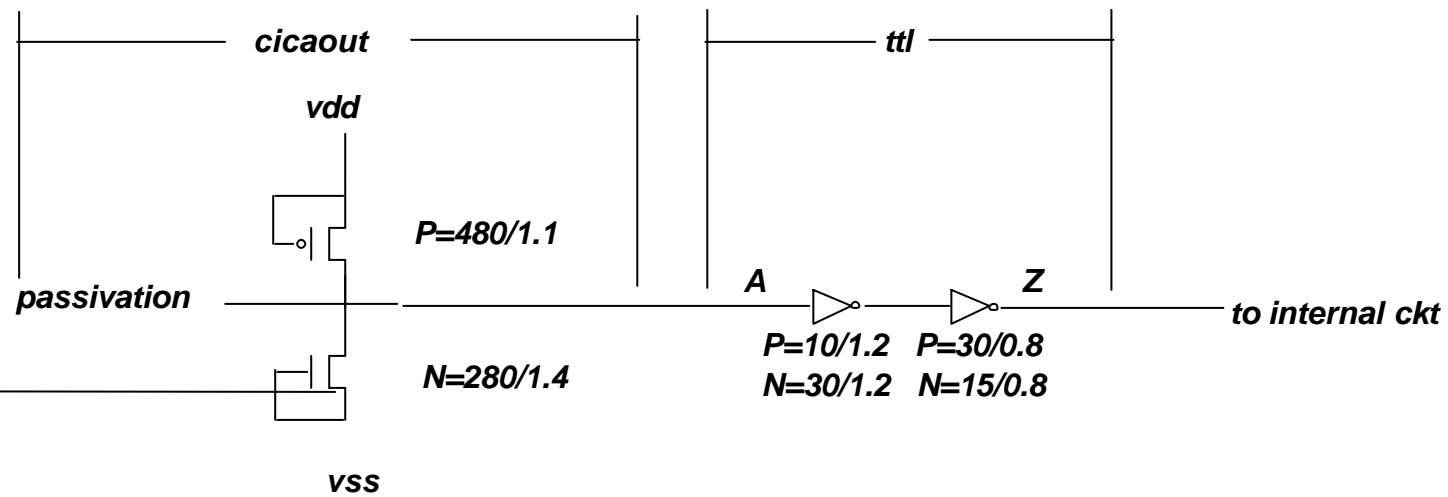
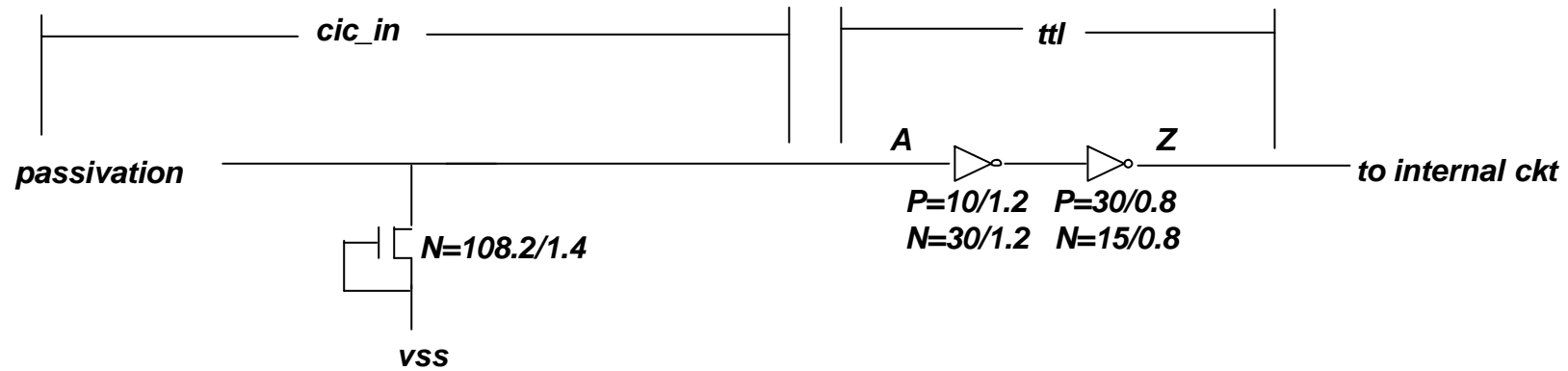
# Output PAD

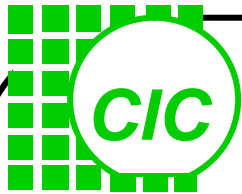
以下為pad library中等效電路與接法範例



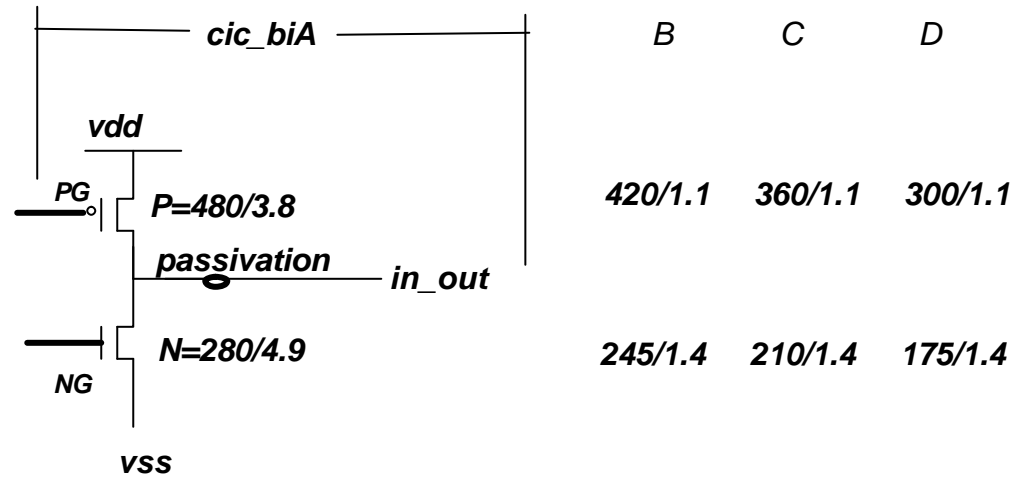


# Input PAD

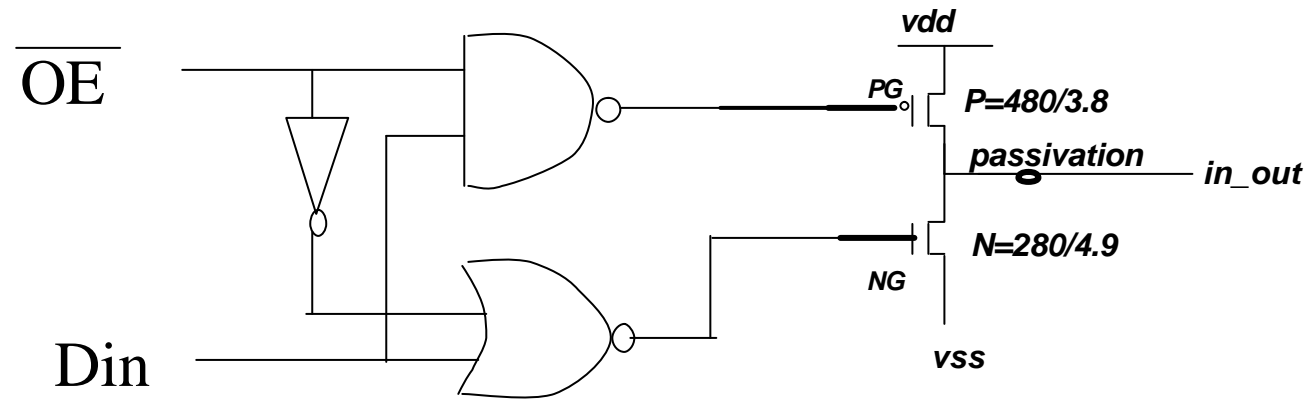




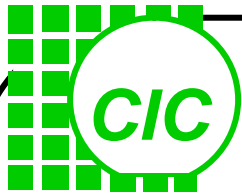
# Bidirectional PAD



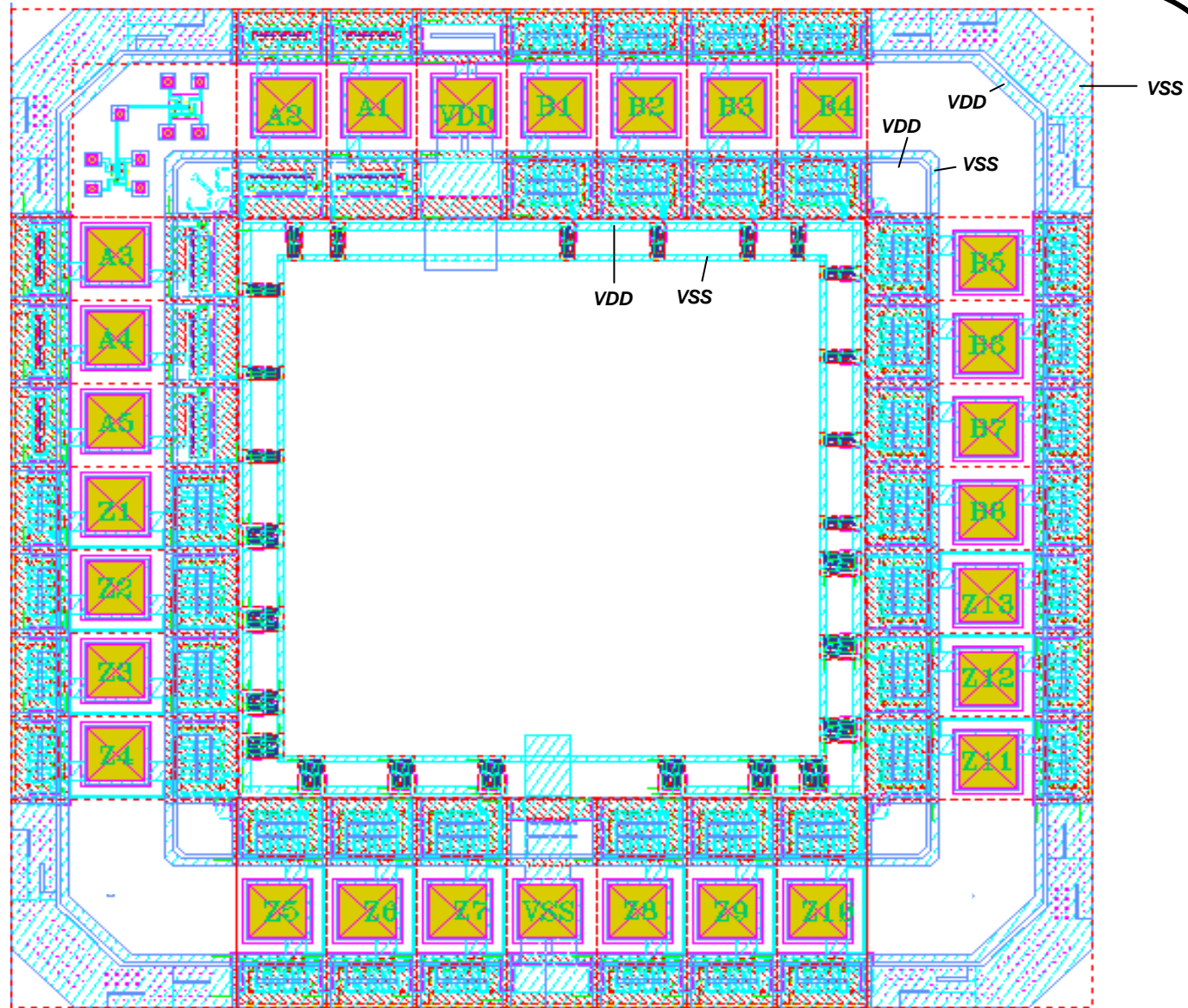
## Bidirectional Pin 的用法



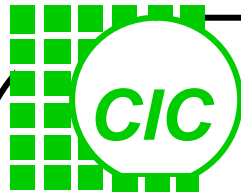




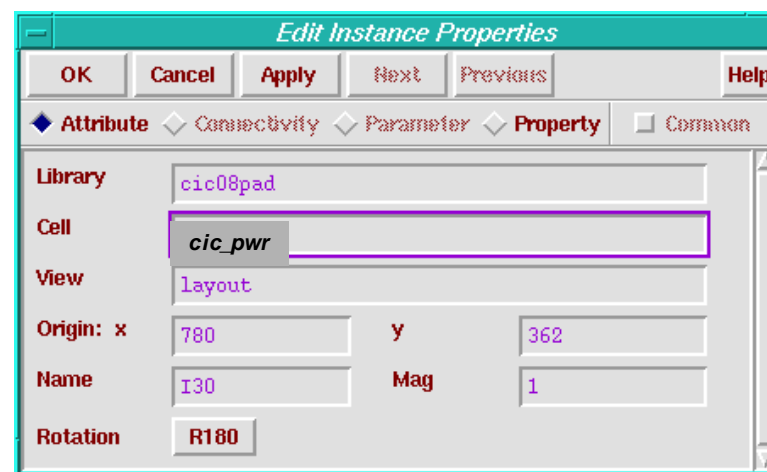
右圖為 cell “edu”, 是digital circuit 28pins I/O pads的規劃範例, 其中input pad(用cell “cic\_in”和“cic\_aout”)已連接 cell “ttl”, output pad(用cell “cic\_outA”)則已接cell “pre8”



若要更換成不同之 pad, 則在 layout view上, 用mouse選欲更換之pad.再Edit-> Properties...



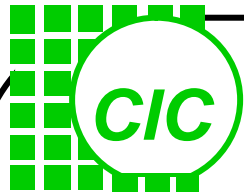
# PAD Replacement



**Click Apply**

以上在 digital circuit design output部份的buffer(在output pad與predriver)是為提高output current driving capability與增加noise margin, input部份則多是為了作ESD protection, 或使chip外的TTL high-low level與chip內CMOS的high-low level一致.

若是作analog circuit design, 也是得考慮input與output部份的ESD protection, 可使用cell "cic\_aout"(當然在pre-simulation時同時要將"cic\_aout"電路包括進去), 或直接output(可用cell "cic\_pwr")



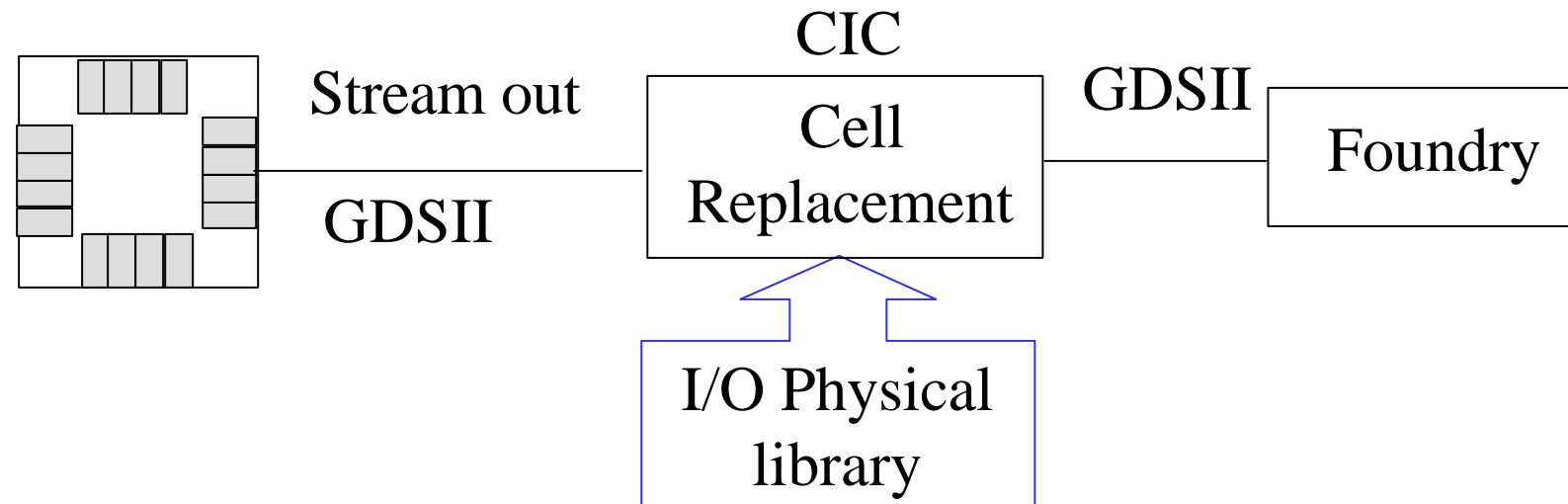
## 0.35um PAD Usage

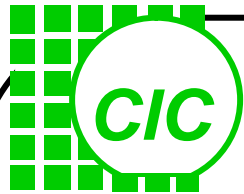
- 由於0.35um 製程在ESD 的保護方面需求較為嚴謹，因此，0.35um 製程的I/O PAD係委請TSMC提供，但因智慧財產權考量，無法提供完整Layout View及netlist 給End User。申請者請使用 abstract view(僅包含metal,via及boundary) 來進行 I/O PAD 的placement.

PAD library : tpz773sn\_200A for 0.35um 1P4M silicide process

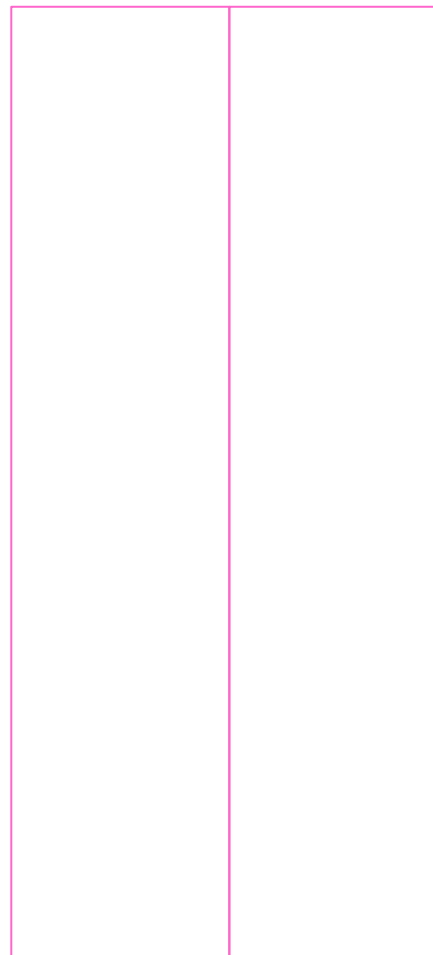
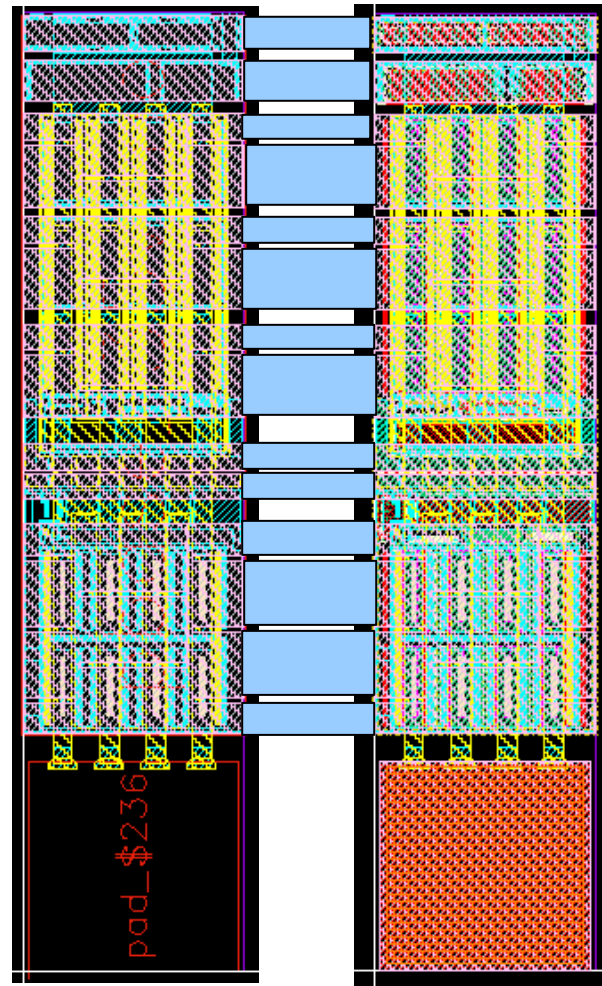
tpz773sb\_analog\_100a for 0.35um analog pads

- User 必須自pad library 中自行選擇所需的pad cell 並完成 PAD 的wire routing
- User 的cell name 不能和 I/O cell 的cell name相同
- 當使用上述之 library 時, 切記在申請表上勾選“申請使用TSMC I/O Pad”

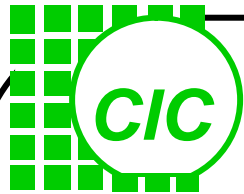




## 0.35um PAD Usage(Con't)

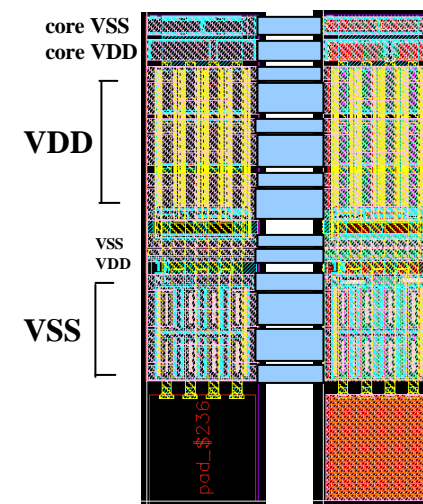
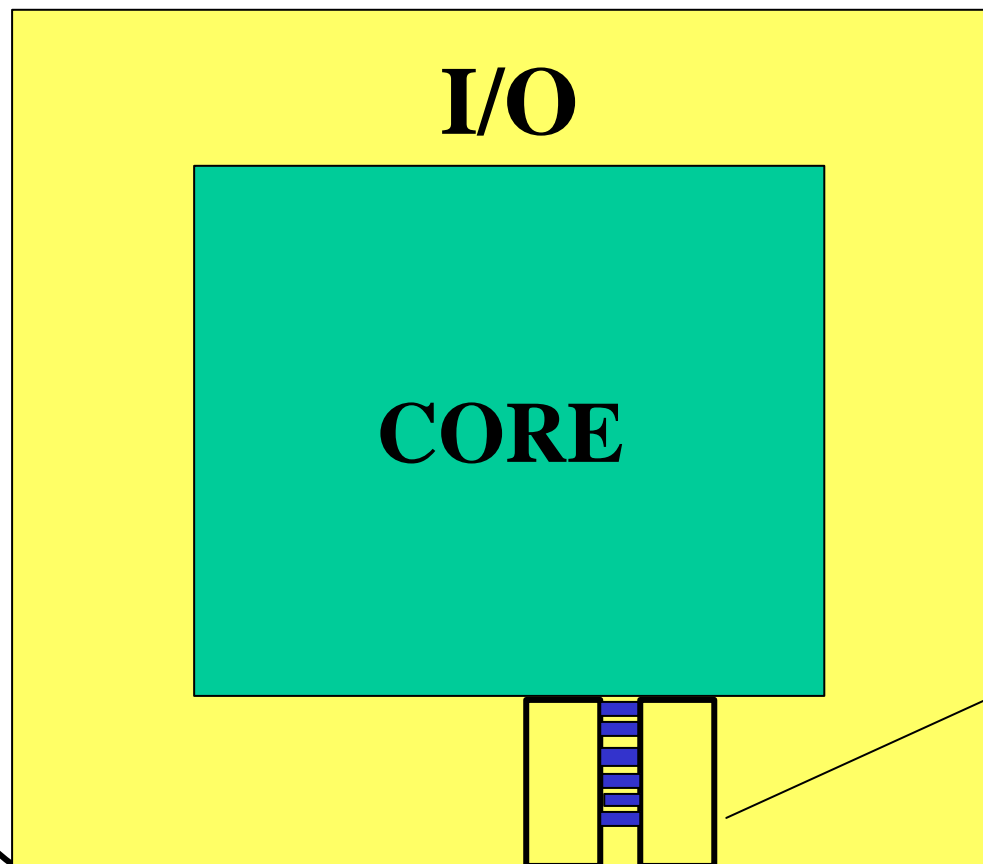


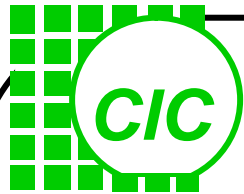
1. Connect by wire
2. Connect by feeder cell
3. Connect by butting -  
prBoundary layer



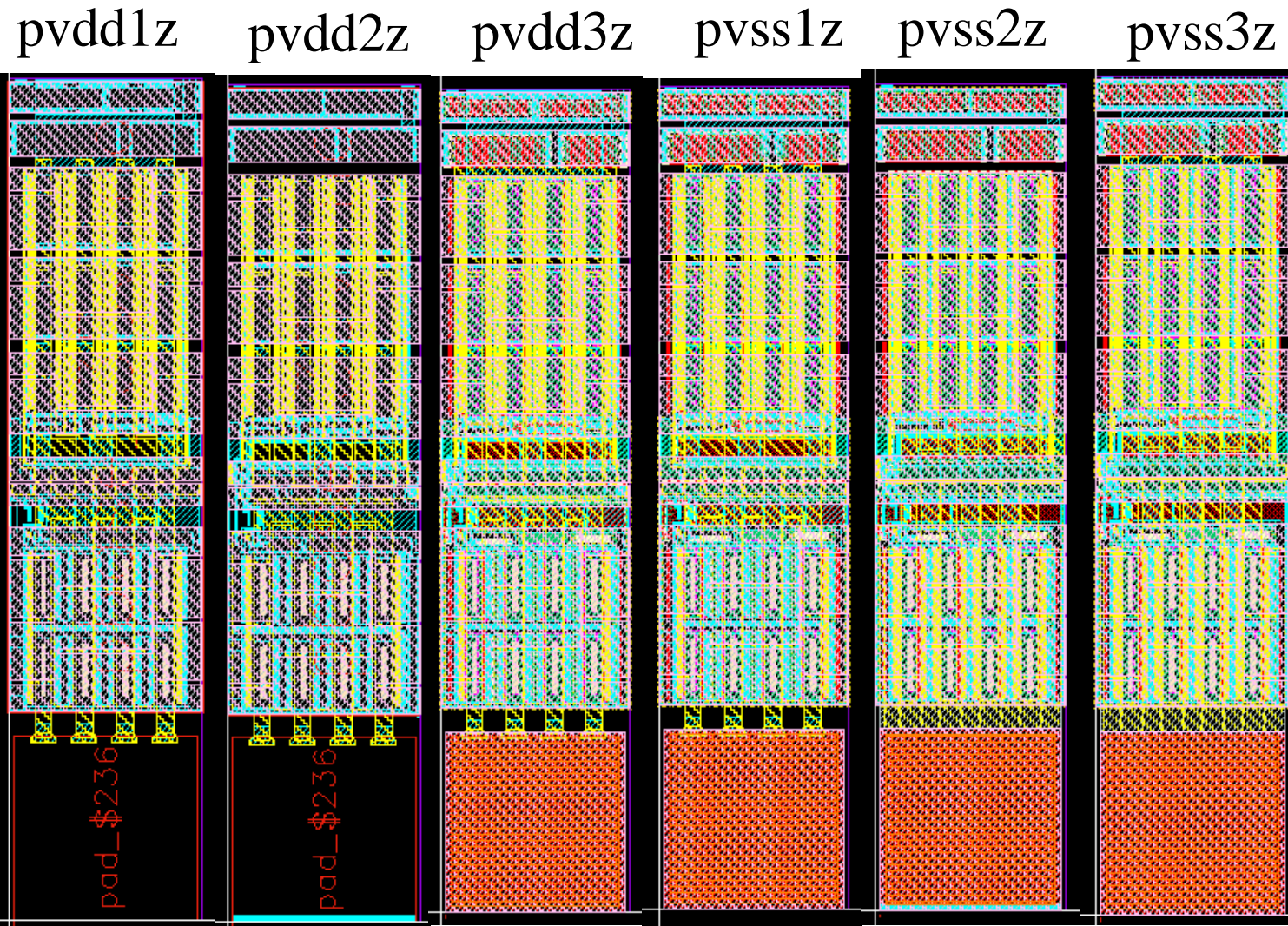
## 0.35um PAD Usage(Con't)

1. 取得0.35um 1p4m製程之I/O pad的digital library(tpz773snV200A)與 analog library(tpz773sn\_analogV100A)與相關資料, 了解各 pad的規格使用方法, 安排本身設計chip的I/O pad,power ground pad位置
2. 將I/O pad的library設到Library Manager中以便叫用
3. 安排各cell位置並將pad間的拉線完成

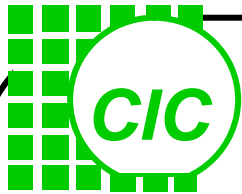




# 0.35um PAD Usage(Voltage/Source)

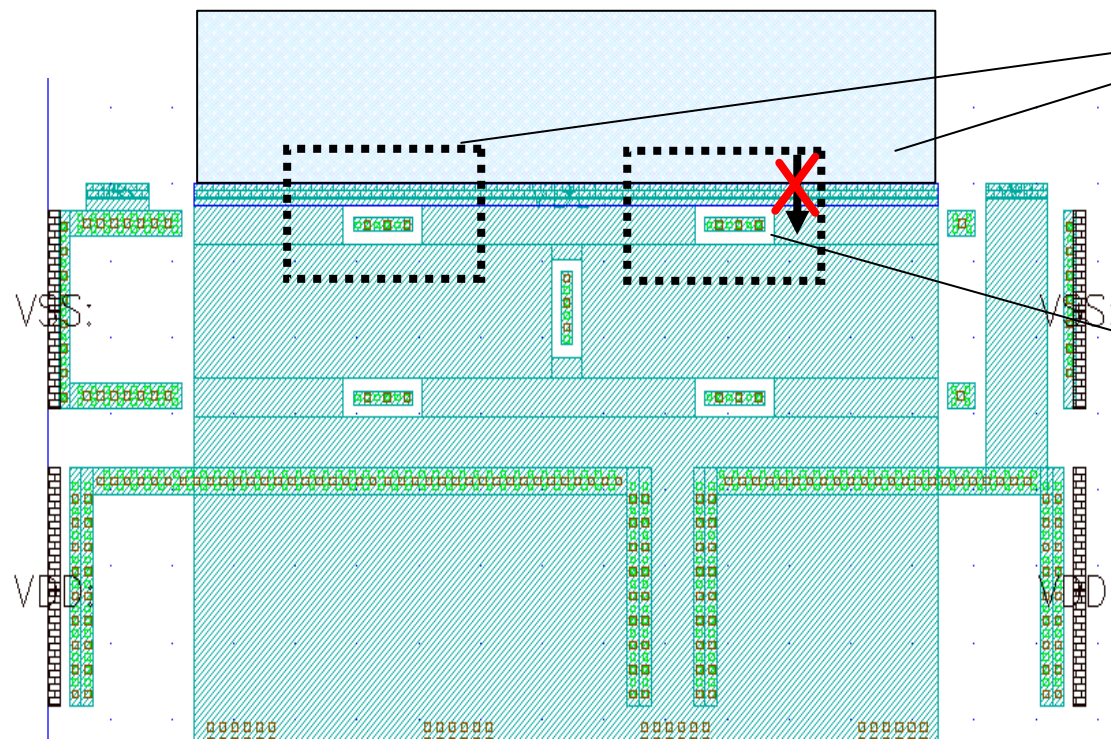


- 1: for core
- 2: for io
- 3: for both



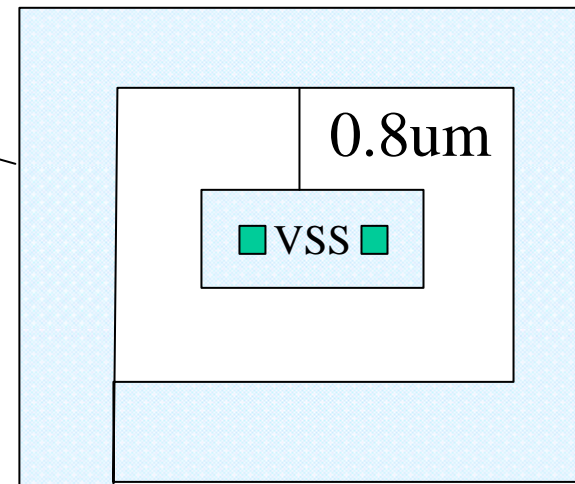
# 0.35um PAD使用注意事項

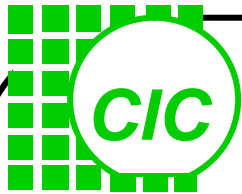
pvdd1z



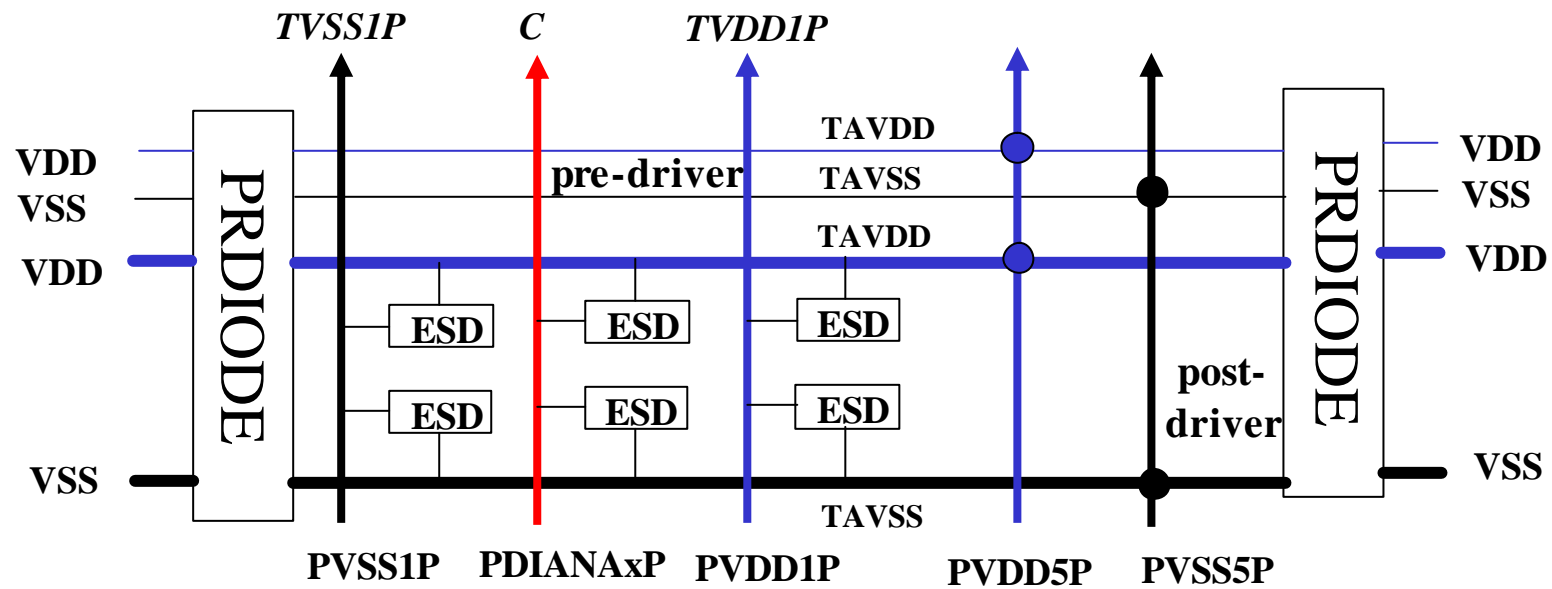
**Warning !!**

**Metal line can't extend into the pad, otherwise the metal will short with the VSS signal**





## Analog I/O Pad Structure



**PRDIODE** : provide isolation of digital/analog I/O power rings

**PVDD3P** : VDD for core/ pre-driver/ post-driver

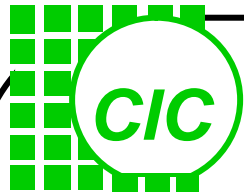
**PVDD1P** : VDD for core ; **PVDD1P1** : VDD for core using with **PVDD2P**

**PVDD5P** : VDD for pre-driver/post-driver

**PVDD4P**: VDD for pre-driver

**PVDD2P**: VDD for post-driver





## 0.35um 製程 Whole Chip Verification

由於 TSMC 0.35um 製程之 I/O pad 不提供 netlist 及 detailed layout, 因此無法進行 whole chip 之 LVS 及 LPE

1. Whole Chip DRC
2. Whole Chip ERC - Can add labels in I/O pads for checking OPEN/SHORT Connection
3. Core LVS

### Post-layout simulation

1. Extracting the core circuit
2. Look in the data sheet for I/O cell loading, add to the extracted circuit
3. Simulate the circuit
4. Add I/O cell delay for final timing